

PA 910

*Alloy 910, Nylon 6/69
Polyamide Copolymer*

| Print Settings | |
|-----------------------------|---|
| Extruder Temperature | 255°C |
| Bed Temperature | Temperature based on N1 support raft temperature. |
| Bed Preparation | Clean with isopropyl alcohol before and after each print. |
| Cooling Fan | No |
| Closed Chamber | Yes |
| Heated Chamber | Yes |
| Chamber Temperature | 70°C |
| Notes | |

| Material Management | |
|-------------------------------------|---|
| Drying | Temperature 70°C Dry Time <ul style="list-style-type: none"> • Heat Only → 12 hours • Heat + Vacuum → 3 hours |
| Recommended Support Material | <ul style="list-style-type: none"> • N1 |
| Storage | <ul style="list-style-type: none"> • Highly hygroscopic; store in a dry place with desiccant |
| Compatible Materials | - |

| Slicer Settings | KISSlicer (0.4mm) |
|------------------------------|--------------------------------|
| Material Profile Name | Alloy 910 – Black Alloy 910 |
| Layer Height | 0.2 mm |
| Loops | 4.5 |
| Skin | 2 |
| Infill | 20 % |