

PP

Polypropylene

Print Settings	
Extruder Temperature	220°C
Bed Temperature	70°C
Bed Preparation	Wolfbite ULTRA
Cooling Fan	Yes
Closed Chamber	Yes
Heated Chamber	Yes
Chamber Temperature	-
Notes	

Material Management	
Drying	<ul style="list-style-type: none"> Information not available from Airwolf 3D
Recommended Support Material	<ul style="list-style-type: none"> Information not available from Airwolf 3D
Storage	<ul style="list-style-type: none"> Store in a cool, dry container. Avoid heat, flames and/or ignition sources.
Compatible Materials	<ul style="list-style-type: none"> Information not available from Airwolf 3D

Slicer Settings	APEX
Material Profile Name	Polypropylene
Layer Height	0.22 mm
Nozzle Diameter	0.5 mm
Loops	0.6
Skin	1.1
Infill	42 %