

ABS CF

Carbon Fiber ABS

Print Settings	
Extruder Temperature	252°C
Bed Temperature	118°C
Bed Preparation	WolfBite Original for ABS
Cooling Fan	Yes
Closed Chamber	Yes
Heated Chamber	Yes
Chamber Temperature	Enable chamber heater
Notes	

Material Management	
Drying	
Storage	<ul style="list-style-type: none"> Store in a cool dry place.
Recommended Support Material	
Compatible Materials	<ul style="list-style-type: none"> None

Slicer Settings	APEX
Material Profile Name	Carbonite ABS
Layer Height	0.2 mm
Nozzle Diameter	0.5 mm
Loops	0.6
Skin	1
Infill	33 %