

# ABS ESD

*ESD-Safe ABS*

Print Settings	
<b>Extruder Temperature</b>	250°C
<b>Bed Temperature</b>	135°C
<b>Bed Preparation</b>	Wolfbite for ABS, PETG, TPU, and TPE
<b>Cooling Fan</b>	Increasing your extrusion multiplier up to 1.15 or even 1.2 and varying your fan speed between 50-100% may be necessary.
<b>Closed Chamber</b>	Yes
<b>Heated Chamber</b>	Yes
<b>Chamber Temperature</b>	
<b>Notes</b>	

Material Management	
<b>Drying</b>	
<b>Recommended Support Material</b>	<ul style="list-style-type: none"> <li>Hydrofill</li> </ul>
<b>Storage</b>	<ul style="list-style-type: none"> <li>Store in a dry place.</li> </ul>
<b>Compatible Materials</b>	<ul style="list-style-type: none"> <li>None</li> </ul>

Slicer Settings	APEX
<b>Material Profile Name</b>	ESD ABS
<b>Layer Height</b>	0.2 mm
<b>Nozzle Diameter</b>	0.5 mm
<b>Loops</b>	1
<b>Skin</b>	1.2
<b>Infill (%)</b>	42 %