

ABS FR

Flame Retardant ABS

Print Settings	
Extruder Temperature	234°C
Bed Temperature	120°C
Bed Preparation	WolfBite Original for ABS
Cooling Fan	Yes
Closed Chamber	Yes
Heated Chamber	Yes
Chamber Temperature	-
Notes	-

Material Management	
Drying	<ul style="list-style-type: none"> Data not available from Airwolf
Recommended Support Material	<ul style="list-style-type: none"> Hydrofill
Storage	<ul style="list-style-type: none"> Keep the material at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation. Do not apply any physical shock to container.
Compatible Materials	<ul style="list-style-type: none"> TPU 75D TPU 85A TPU 95A

Slicer Settings	APEX
Material Profile Name	ABS
Layer Height	0.2
Nozzle Diameter	0.5 mm
Loops	0.6
Skin	1.2
Infill (%)	33 %