

PA 645-B

Bridge Nylon

Print Settings	
Extruder Temperature	260°C
Bed Temperature	70°C
Bed Preparation	WolfBite NITRO
Cooling Fan	Yes Speed: 3% - 10%
Closed Chamber	Yes
Heated Chamber	Yes
Chamber Temperature	-
Notes	

Material Management	
Drying	
Recommended Support Material	<ul style="list-style-type: none"> N/A
Storage	<ul style="list-style-type: none"> Keep filament in containers that is tightly closed in a dry, cool and well-ventilated place.
Compatible Materials	<ul style="list-style-type: none"> None

Slicer Settings	APEX
Material Profile Name	Bridge
Layer Height	0.2
Nozzle Diameter	0.5 mm
Loops	0.6
Skin	1
Infill	42 %