

PCTPE

Nylon TPE

Print Settings	
Extruder Temperature	250°C
Bed Temperature	50°C
Bed Preparation	
Cooling Fan	Yes
Closed Chamber	Yes
Heated Chamber	Yes
Chamber Temperature	-
Notes	-

Material Management	
Drying	-
Recommended Support Material	-
Storage	<ul style="list-style-type: none"> Keep filament in containers that are tightly closed, in a dry, cool and well-ventilated place.
Compatible Materials	-

Slicer Settings	APEX
Material Profile Name	PCTPE
Layer Height	0.24
Nozzle Diameter	0.5 mm
Loops	0.6
Skin	1.2
Infill	42 %