

PETG

Glycol modified Polyethylene terephthalate

Print Settings	
Extruder Temperature	230°C - 260°C
Bed Temperature	60°C - 90°C
Bed Preparation	<ul style="list-style-type: none"> Try Wolfbite Original™ for ABS, PETG, TPU, and TPE. This product bonds polypropylene plastic parts to a build plate to allow printing without lifting and to enable smooth release of objects after printing.
Cooling Fan	Yes
Closed Chamber	No
Heated Chamber	-
Chamber Temperature	-
Notes	<ul style="list-style-type: none"> PETG filament can jam in the print head if printed too hot. If the printer is enclosed, it is recommended to keep the enclosure door/top open, if possible, to prevent filament swelling and to maximize print quality.

Material Management	
Drying	Temperature <ul style="list-style-type: none"> 65°C Dry Time <ul style="list-style-type: none"> Heat Only → 4 hours
Recommended Support Material	
Storage	<ul style="list-style-type: none"> Keep filament in containers that are tightly closed, in a dry, cool and well-ventilated place.
Compatible Materials	

Slicer Settings	APEX
Material Profile Name	PETG
Layer Height	0.2 mm
Loops	1
Skin	1
Infill	42 %