

TPU 95A

WolfBlend TPU
Thermoplastic Urethane

Print Settings	
Extruder Temperature	235°C
Bed Temperature	60°C
Bed Preparation	WolfBite Original for ABS, PETG, TPU, and TPE
Cooling Fan	Yes
Closed Chamber	Yes
Heated Chamber	-
Chamber Temperature	-
Notes	

Material Management	
Drying	Temperature <ul style="list-style-type: none"> 50°C Dry Time <ul style="list-style-type: none"> Heat Only → 4 hours
Recommended Support Material	<ul style="list-style-type: none"> HIPS
Storage	<ul style="list-style-type: none"> Keep filament in containers that are tightly closed, in a dry, cool and well-ventilated place.
Compatible Materials	-

Slicer Settings	APEX
Material Profile Name	TPU TPU with HIPS
Layer Height	0.2 mm
Nozzle Diameter	0.5 mm
Loops	1.2
Skin	1.2
Infill	31 %