

PLA

Polylactic Acid

Print Settings	
Extruder Temperature	206°C
Bed Temperature	60°C
Bed Preparation	WolfBite Nano
Cooling Fan	Yes
Closed Chamber	Yes
Heated Chamber	Optional
Chamber Temperature	-
Notes	-

Material Management	
Drying	•
Recommended Support Material	• Hydrofill
Storage	• Keep filament in containers that are tightly closed, in a dry, cool and well-ventilated place.
Compatible Materials	• PC • ABS • PC-ABS

Slicer Settings	APEX
Material Profile Name	PLA PLA Dual Color PLA with Hydrofill ABS with PLA PCABS with PLA PC with PLA
Layer Height	0.18
Nozzle Diameter	0.5 mm
Loops	0.6
Skin	1.08
Infill	42