#### **Contact the Customer Service department:**

Toll free: 800-367-3165 Direct fax: 310-886-8029 Email: service@trakmt.com 7:00am to 4:30pm, PST

#### **Preventative Maintenance Terms and Conditions**

Preventative Maintenance products are offered under certain Terms and Conditions which are listed on the Preventative Maintenance Price List.





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# **CNC Technology for Small Lot Machining**

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Featuring **ProtoTRAK CNCs** 

# Preventative Maintenance

# **A Complete Maintenance Program**

#### Regular preventative maintenance is the best way to keep the investment in your equipment paying dividends.

We keep track of your maintenance due dates and coordinate service times that work for your shop. Our factory trained technicians follow standardized checklists, help resolve other minor issues not on the lists, and provide documentation of all the work that was performed. Our maintenance service is a pay-as-you go program so you won't pay anything until you authorize the work and it is completed.

## Standardized Maintenance Checklist

Includes calibrations, free software updates and more.

SERVICE DATE	SUPPORT TICKET #:
COMPANY	
SERIAL #	
omplete for	n by placing a checkmark in the boxes as task are completed.
1	Update software when applicable. Verify Error Logging is turned on (Code 319) for SLX & RLX.
2	Check and adjust level of machine.
3	Fill lube pump. Manually pump oiler and check lube points.
4	Run spindle throughout all gear ranges and RPM's. Note any unusual noises below.
5	Check spindle preload and record value: inlbs.
6	Check alignment X & Z ballscrew.
7	Check drive train assemblies.
8	Use jogstick and turn electronic handwheels. Listen for unusual noises. Note any problems below.
9	Check and adjust spindle motor mounting and belt as needed. Inspect belt.
10	Change headstock gearbox oil if requested (Customer to provide oil).
11	Check spindle brakes. Spindle stop? Yes No (1440 & 1745 models: Check Setting of timer)
12	Inspect Electronic Handwheels, Clean friction pucks as needed.
13	Check alignment of spindle encoder. Inspect encoder coupling.
14	Inspect and adjust X and Z axis servo motor belts.
15	Adjust Gibs and Run Service Codes 12 and 100. (Service Codes 12 & 100 not applicable to RLX products)
16	Calibrate X and Z-axis and check backlash. Record backlash values below.
17	Record Positional accuracy: X: Z:
18	Record Uni-directional repeatability: X: Z:
19	Record Bi-directional repeatability: X: Z:
20a 20b	Run Code 131: Disable Electronic Handwheels. Run Code 132: Electronic Handwheel test.
205 20c	Run Code 132: Electronic Handwheel test.
200	Run Code 133: Spinale Encoder test. Check if emergency stop buttons disable Handwheels, Jogsticks, and Spindle.
22	Check all cables and cable connections. All cables should be neat and securely tied.
23	Check coolant pump operation.
24	Inspect way wipers and note the condition.
25	Check headstock alignment. Cut test part. Check for taper. Taper Over 6"
26	
26	Inspect indexer. Can you initialize? Yes No Replace Pendant fan filter (N/A on RLX products).
28	Replace Pendant fan filler (N/A on RLX products). Wipe down machine. Clean touchscreen on RLX products.
ist potential	Problems, observations, or recommendations: TECHNICIAN NEXT MAINTENANCE DATE

# Maintenance Certificates

Documents work performed and certifies the instruments used.

Preventat	tive Maintenance	Certification
EUSTOMER		
AINTENANCE SITE ADDRESS		
ITY	STATE	ZIP CODE
	STATE	ZIP CODE
AINTENANCE DESCRIPTION		SERIAL NUMBER(S)
AINTENANCE DATE		
IELD SERVICE TECHNICIAN		
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# **Convenient Scheduling**

We notify you when maintenance is due and schedule a technician when it works for your shop.

# **Specialized Tools**

Factory-trained technicians have the specialized tools needed to perform work.

# Preventative Maintenance Services

#### TRAK Lathes - 28 points of service

- Check level of machine
- Check spindle encoder alignment
- Inspect oiler & lube points
- Inspect gear train
- Check spindle preload
- Check ballscrew alignment
- Check drive train assemblies
- Inspect joystick
- Clean & lubricate hand wheels
- Check spindle motor mount & belt

- Change gearbox oil if needed (customer to provide oil)
  - Check spindle braking •
  - Adjust gibs •
  - Adjust X & Z-axis belts

- Calibrate X & Z-axis
  - Check backlash
- •

## TRAK Mills and Retrofit CNCs - 14 or 24 points of s

- Adjust gibs & inspect travel
- Check sensors/glass scales & mountings •
- Check alignment of Z-axis
- Inspect pump & lubrication system
- Inspect & adjust spindle belts

## 24-point service also includes:

- Check level of machine
- Check spindle while running
  - through gears .
- Check spindle brake

### **TRAK DROs and Trav-A-Dials**

- Check & clean sensor, Trav-A-Dial, & mounting bracket
- Adjust gibs on the machine •
- Check repeatability
- Calibrate each axis •
- Check cable & cable connections .
- Re-tighten all bolts, screws & nuts
- Clean & organize Trav-A-Dials, sensors, cables, displays, & power cabinet

# TRAK TMC

- •
- Check lubrication system
- Check coolant level •
- Check level of lubrication pump •
- Check level of pneumatic oiler
- Check level of tool change air cylinder oil •
- Inspect tool change air cylinder •
- Clean electrical cabinet air filters

### **TRAK VMC2**

- Remove chips from slideways
- Check lube pump level
- Check coolant level
- Check air supply regulator & clean filter
- Clean debris from rear of ATC
- Check tool, unclamp oil reservoir Check & adjust backlash if necessary
- Remove ways covers & clean debris

- Run diagnostic service codes
- Check position accuracy
- Check unidirectional repeatability

- Check bidirectional repeatability •
- Check emergency stop button
- Inspect all cable connections
- Inspect coolant pump
- Inspect way wipers
- Check headstock alignment
- Inspect indexer
- Wipe down machine
- Update software & change pendant fan filter

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• • • • •	Cali Che Che Che	diagnostic service codes brate all axes & check backlash ck positioning accuracy ck unidirectional repeatability ck bidirectional repeatability		<ul> <li>Inspect all cable connections</li> <li>Inspect E-stop</li> <li>Wipe down machine</li> <li>Update software &amp; replace pendant air filter</li> </ul>	
ning	•	Jog axes & inspect for wear Tram head	•	Inspect axis motor belts Check drive train assemblies	

- Check functionality of
- auxiliary functions
- Inspect all limit switches
- Clean & lubricate electronic hand wheels
- Drain regulator assembly
- Check spindle motor belt tension
- Check & adjust backlash if necessary
- Remove way covers & clean built up debris
- Inspect ATC
- Apply grease to ATC unit
- Check & adjust level & tram of machine
- Remove & clean air filters on electrical cabi-Inspect tool change air cylinder net & servo cabinet Grease ATC linear rails
- Check for any usual wear, including cables • & pneumatic lines