

Part Number	VMC2 with RMX Control S/N Includes EQ	2020 List Price	Exchange Part#	2020 Exchange Price	Notes
29029-5	AC DRIVE-3HP-240V-VMC2	\$1,755	N/A	N/A	N/A
29029-6	AC DRIVE-3HP-400V CLASS-VMC2	\$1,755	N/A	N/A	N/A
27177-1	ADAPTER-LINK--COOLANT - 2OP	\$20	N/A	N/A	These are individual links, used on coolant line for tool as well
28034	AIR REGULATOR	\$53	N/A	N/A	Used on door air tank
27522	BALL SCREW X-AXIS M10/M11	\$977	N/A	N/A	N/A
27579	BALL SCREW-Y-AXIS-2OP	\$977	N/A	N/A	N/A
27533-1	BALLSCREW-Z AXIS-M11	\$977	N/A	N/A	N/A
27701	BB SET(2)-ANGULAR CONTACT 7305 BECBP	\$226	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$91	N/A	N/A	Used on right side of the table.
27689-1	BELLOW-PS-LEFT-300MM H (X-AXIS)	\$139	N/A	N/A	X axis
27689-3	BELLOW-PS-LEFT-70MM H (Z-AXIS)	\$174	N/A	N/A	Z axis
27689-2	BELLOW-PS-RIGHT-300MM H (X-AXIS)	\$139	N/A	N/A	X axis
27689-4	BELLOW-PS-RIGHT-70MM H (Z-AXIS)	\$174	N/A	N/A	Z axis
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	Z AXIS
450-5M-15	BELT TIMING	\$101	N/A	N/A	X axis
27262-1	BRACKET-L-LEFT SIDE ATC-2OP	\$23	N/A	N/A	Part must be inspected upon arrival
27262-2	BRACKET-L-RIGHT SIDE-ATC-2OP	\$23	N/A	N/A	Different than M10
27640-1	BRAKE ASSY-Z AXIS-24VDC-M11	\$144	N/A	N/A	Not available separately, replace panel 28160
22654-30	BREAKER- 220 VOLT- 30 AMP	\$118	N/A	N/A	N/A
15361-3	CABLE ASSY-MILL INDEXER-RMX	\$75	N/A	N/A	N/A
22432-2	CABLE ASSY-NETWORK EXTENSION	\$42	N/A	N/A	N/A
21490-1	CABLE ASSY-POWER CORD-3 PHASE-220V-2 OP	\$111	N/A	N/A	N/A
26891-5	CARRIER CABLE-Z-AXIS-2OP	\$177	N/A	N/A	N/A
29100-8	COMPUTER MODULE ASSY-VMC2	\$4,724	N/A	N/A	N/A
29028-4	CONTACTOR-RELAY-3PHASE-24VDC-25A 30120	\$189	N/A	N/A	N/A
29028-1	CONTACTOR-RELAY-3PHASE-24VDC-9A 30120	\$92	N/A	N/A	N/A
27713	COOLANT PUMP - M10 & M11	\$437	N/A	N/A	N/A
23821-14	COOLANT PUMP OVERLOAD RELAY 1-1.6A-VMC2	\$214	N/A	N/A	N/A
27857	COUPLING-SPINDLE-2OP	\$150	N/A	N/A	N/A
27243	COVER-BRAKE-M11	\$23	N/A	N/A	Dust Cover
27679-1	COVER-WIPER-FRONT-WORKTABLE 2OP	\$111	N/A	N/A	Wiper on ATC
27679-2	COVER-WIPER-REAR-WORKTABLE 2OP	\$111	N/A	N/A	Wiper on ATC
27583-8	CYLIN-AIR-32 BORE 300 STRKE-M11/10(NOTE)	\$131	N/A	N/A	N/A
27502-3	CYLINDER ASSY-TOOL UNCLAMP	\$643	N/A	N/A	Feet the machine sits on
27583-5	CYLINDER-AIR-20MM BORE X 60MM STROKE	\$79	N/A	N/A	ATC door assist cylinder
27583-6	CYLINDER-AIR-40mm BORE 125mm STROKE	\$77	N/A	N/A	Door lift cylinder
27838-1	DRIVE DOG-FLANGED-SPINDLE(2 PC SET)	\$27	N/A	N/A	Front and rear of table
27553-1	ENCODER ASSY-MOTOR-SPINDLE-2OP-10K	\$384	N/A	N/A	N/A
27388-1	FAN SPINDLE MOTOR 230VAC-VMC2	\$138	N/A	N/A	N/A
26564-5	FAN-AC-220V-60X60X30 - VMC2	\$30	N/A	N/A	N/A

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24394-8	FILTER 30A-VMC2	\$591	N/A	N/A	N/A
22607-4	FILTER ELMNT - REPLACE-40um-BRASS-POROUS	\$13	N/A	N/A	For air regulator
22607-2	FILTER/REG W/ 0-160 PSI GAUGE-40uM FLTR	\$54	N/A	N/A	Main air regulator
22607-5	FILTER/REGULATOR-5µm FILTER	\$53	N/A	N/A	Same switch for both
28133	FILTER-FINE CHIP-2OP	\$31	N/A	N/A	New style chip filter
28071	FLOW CONTROL-ATC DOOR ASSIST	\$13	N/A	N/A	Used on ATC and ATC door assist cylinder
28071-1	FLOW CONTROL-WITH MUFFLER	\$13	N/A	N/A	Used on ATC cylinder
23153-12	FUSE-600VA-TIME DELAY-CLASS CC-12 AMP	\$29	N/A	N/A	480VAC Drive
23152-20	FUSE-TIME DELAY-20A-500 V-10mm X 38mm L	\$16	N/A	N/A	X, Y, Z and 4th Axis drive, AC Drive
23152-2	FUSE-TIME DELAY-2A-500 V-10mm X 38mm L	\$16	N/A	N/A	Computer Module
23152-4	FUSE-TIME DELAY-4A-500 V-10mm X 38mm L	\$16	N/A	N/A	Spindle motor fan, braking resistor cabinet fan, lube pump,
27494	GRIPPER ASSY-DUAL-TOOL CHANGER	\$34	N/A	N/A	N/A
27493	GRIPPER ASSY-TOOL CHANGER	\$24	N/A	N/A	N/A
26740-3	GUIDE-LINEAR-SET (2)- X AXIS 2OP	\$748	N/A	N/A	N/A
26740-4	GUIDE-LINEAR-SET (2)- Y AXIS 2OP	\$748	N/A	N/A	N/A
26740-5	GUIDE-LINEAR-SET (2) Z AXIS 2OP	\$748	N/A	N/A	N/A
27937-1	HANDLE-DOOR-2OP	\$30	N/A	N/A	N/A
26538	HANDWHEEL ELECTRONIC	\$216	26538R	\$115	N/A
29620	HEADPHONES - RX	\$33	N/A	N/A	N/A
29078-3	HEAT EXCHANGER-35Wx2-220VAC-VMC2	\$300	N/A	N/A	N/A
31614-1	KEY - OPERATION-KEYLOCK	\$20	N/A	N/A	N/A
27555-2	LEVELING PAD (FOOT)-FRAME ASSY(M10&M11)	\$24	N/A	N/A	Feet the machine sits on
24404-3	LEXAN WINDOW-DOOR-2OP	\$147	N/A	N/A	N/A
22680-3	LIMIT SWITCH-SPDT	\$89	N/A	N/A	N/A
29065-4	LUBRICATION PUMP-220VAC-VMC2	\$378	N/A	N/A	N/A
28153	MOTOR ASSY-DELTA-750W (M11)(X & Y)	\$1,412	N/A	N/A	N/A
28164-1	MOTOR-BRUSHLESS DELTA-1KW	\$1,412	N/A	N/A	Transformer fuses - 440 volt
27380-1	MOTOR-SPINDLE-INDUCTION-3HP-10K-VMC2	\$2,058	N/A	N/A	Spindle motor with 220V fan
27177-5	NOZZLE-COOLANT-1/4" ROUND	\$25	N/A	N/A	N/A
31601	PANEL ASSY-PROGRAMMING-VMC	\$2,954	31601R	\$2,450	N/A
31602-1	PANEL ASSY-RUN-VMC2	\$1,141	N/A	N/A	N/A
29774-16	PROX SENSOR ASSY-SPNDL TOOL DETECT-VMC2	\$204	N/A	N/A	N/A
21833-1	PUSH BUTTON E-STOP	\$54	N/A	N/A	N/A
28074	QUICK EXHAUST-ATC	\$13	N/A	N/A	Used on ATC cylinder
26678-1	RELAY SOCKET - VMC2	\$37	N/A	N/A	N/A
26567-1	RELAY-24DC COIL-4PDT	\$48	N/A	N/A	N/A
27242	REPLACE KIT-CYLIND&SENSORS-M10/11(NOTES)	\$352	N/A	N/A	New style, replaces 27583-1, 27641 and 27641-1
22890-500-30-1	RESISTOR-BRAKING 500W 30OHM	\$112	N/A	N/A	N/A
22890-500-64	RESISTOR-BRAKING-500 WATT-64 OHM	\$112	N/A	N/A	N/A
27263	SEAL-LF OR RT SIDE-ATC 2OP	\$7	N/A	N/A	N/A
27904	SEAL-SPINDLE-2OP	\$49	N/A	N/A	Used on ATC cylinder

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27641-3	SENSOR ASSY-ATC BACK M11	\$47	N/A	N/A	N/A
27641-2	SENSOR ASSY-ATC FRONT INPUT-M11	\$50	N/A	N/A	N/A
29980-VMC 2-X	SERVO-DRIVE-DELTA-PROGRAMMED-RX	\$804	N/A	N/A	N/A
29980-VMC 2-Y	SERVO-DRIVE-DELTA-PROGRAMMED-RX	\$804	N/A	N/A	N/A
29980-VMC 2-Z	SERVO-DRIVE-DELTA-PROGRAMMED-RX	\$804	N/A	N/A	N/A
26938-5	SOLENOID VALVE-DUAL-24VDC-4WAY	\$187	N/A	N/A	ATC cylinder
26938-4	SOLENOID VALVE-SINGLE-24VDC-4WAY	\$175	N/A	N/A	N/A
27830-1	SPINDLE ASSY-2OP M11 MILL	\$3,627	N/A	N/A	Front and rear of table
27382	SPINDLE ASSY-2OP-10K	\$4,536	N/A	N/A	N/A
29625-2	STATUS LIGHT 24VDC-VMC2	\$153	N/A	N/A	N/A
31714	SWITCH-AIR PRESSURE-VMC	\$103	N/A	N/A	N/A
31725	SWITCH-LIMIT-MICRO-VMC	\$53	N/A	N/A	N/A
22680-5	SWITCH-LIMIT-ROLLER PLUNGER	\$39	N/A	N/A	Door switch
31614	SWITCH-OPERATOR-KEYLOCK	\$54	N/A	N/A	N/A
22874-2	SWITCH-TOOL UNCLAMP (WHITE BUTTON)VMC2	\$45	N/A	N/A	N/A
28152-4	TRANSFORMER ASSY 5KVA-UL SINGLE PHASE	\$1,545	N/A	N/A	N/A
21258-10	TRANSFORMER-5KVA SINGLE PHASE	\$1,020	N/A	N/A	N/A
26938-6	VALVE-AIR-SOLENOID-SINGLE-4WAY-2POS-24VD	\$172	N/A	N/A	220 volt resistors, same resistor as M10 but using different
28071-3	VALVE-FLOW CONTROL-INLINE-AIR SSU6	\$13	N/A	N/A	Used on ATC door assist cylinder
28071-2	VAVLE-FLOW-CONTROL-AIR	\$13	N/A	N/A	On tool unclamp cylinder
27998-2	WIPER-CENTER--FRONT & REAR 2OP	\$24	N/A	N/A	Front and rear of table
27998-3	WIPER-FRONT/RIGHT 2OP	\$24	N/A	N/A	Front and rear of table
27998-1	WIPER-FRONT-LEFT 2OP	\$24	N/A	N/A	Front and rear of table
27682-4	WIPER-LEFT SIDE-COVER ASSY-TOOL 2OP	\$28	N/A	N/A	Wiper on ATC
27682-5	WIPER-RIGHT SIDE-COVER ASSY-TOOL 2OP	\$28	N/A	N/A	Wiper on ATC
27682-2	WIPER-TOP/LEFT-COVER ASSY-TOOL 2OP	\$28	N/A	N/A	Wiper on ATC
27682-3	WIPER-TOP/RIGHT-COVER ASSY-TOOL 2OP	\$28	N/A	N/A	Wiper on ATC
26769-2	WORK LIGHT LED-110/220VAC - M10/M11	\$214	N/A	N/A	Inside machine, replaces 26769-1
Manuals		CD	Print		
31552	STOCK MANUAL-SERVICE-VMC2	N/A	\$50		Available for free digital download from www.TRAKMT.com
31550	STOCK MANUAL PROGRAMMING-VMC-RMX	N/A	\$50		Available for free digital download from www.TRAKMT.com