

| Part Number | Description: TRAK DPMV7 Machine S/N Includes AZ | List Price | Exchange Part# | Exchange Price | Notes |
|------------------|----------------------------------------------------|------------|-------------------|----------------|-----------------------------------------------------------|
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A | \$17 | N/A | N/A | N/A |
| 25111-DPMV7/FHM7 | AC DRIVE PROGRAMMED 15 HP W/CABLE-V1000 | \$2,727 | 25111-DPMV7/FHM7R | \$2,528 | REPLACES - 24084-DPMV7/FHM7, R UNIT NOT NORMALLY IN STOCK |
| 22581-1 | AIR GUN ASSY ONLY -TORQUE RITE POWER DRA | \$838 | 22581-1R | \$496 | N/A |
| 22380-1 | AIR REGULATOR ASSY-DPMV-FILTER | \$232 | N/A | N/A | N/A |
| 24501 | BALLSCREW- Y AXIS - FHM7/RX7 | \$1,446 | N/A | N/A | N/A |
| 24502 | BALLSCREW- Z AXIS - FHM7 | \$1,822 | N/A | N/A | N/A |
| 24500 | BALLSCREW-X AXIS - FHM7/RX7 | \$1,898 | N/A | N/A | N/A |
| 24479 | BEARING- (PAIR)-X&Y AXIS | \$231 | N/A | N/A | USE 24513 - XY AXES |
| 24513 | BEARING-ANGULAR CONTACT-U/SET-Z-AXIS | \$232 | N/A | N/A | Z AXIS |
| 24512 | BEARING-DEEP GROOVE | \$40 | N/A | N/A | N/A |
| 425-5M-15 | BELT - TIMING 5MM POWERGRIP | \$79 | N/A | N/A | X-AXIS |
| 635-5M-15 | BELT TIMING | \$79 | N/A | N/A | X AXIS |
| 670-5M-15 | BELT TIMING | \$79 | N/A | N/A | Y AXIS |
| 22074-15 | CABLE ASSY-PT4-PENDANT TO POWER BLOCK | \$57 | N/A | N/A | N/A |
| 22028-220-1 | CAPBLOK CAP-3-240 REPLACES G2-002 KIT | \$421 | N/A | N/A | N/A |
| 22442 | COMPUTER MODULE-PT4 V SERIES | \$6,829 | 22442R | \$1,178 | N/A |
| 24523 | COVER-EXPANSION-Z BALLSCREW-FHM7 | \$306 | N/A | N/A | N/A |
| 24504 | COVER-WAY-Y AXIS FRONT-FHM7/RX7 | \$687 | N/A | N/A | N/A |
| 24506 | COVER-WAY-Y AXIS REAR-FHM7/RX7 | \$687 | N/A | N/A | N/A |
| 24522 | COVER-WAY-Z AXIS TOP - FHM7 | \$306 | N/A | N/A | N/A |
| 24165-CAT | DRAWBAR-V7-CAT | \$184 | N/A | N/A | USE SPACER 24166 |
| 24165-NMTB | DRAWBAR-V7-NMTB | \$184 | N/A | N/A | USE SPACER 24166 |
| 23522-1 | DRIVE MODULE-PT4-556-V REPLACEMENT | \$273 | N/A | N/A | REPLACEMENT FOR HARD DRIVE 22859 |
| 23522-2 | DRIVE MODULE-PT4-558-V REPLACEMENT | \$273 | N/A | N/A | REPLACED HARD DRIVE 23521 and 24572 |
| 23997 | E-STOP ASSY-PENDANT | \$118 | N/A | N/A | SWITCH AND CONTACT |
| 24505 | EXTENSION - TABLE | \$687 | N/A | N/A | N/A |
| 23045 | FAN - SPINDLE MOTOR DPMV | \$82 | N/A | N/A | N/A |
| 22149 | FAN-PT4-12V-DRIVE MODULE (used on heat s | \$88 | N/A | N/A | N/A |
| 23394 | FAN-PT4 | \$35 | N/A | N/A | N/A |
| 22607 | FILTER/REGULATOR-PT4 | \$132 | N/A | N/A | N/A |
| 22552 | FILTER-PT4-12 X 13.8 | \$11 | N/A | N/A | N/A |
| 22552-1 | FILTER-PT4-5.75 X 5.75 | \$11 | N/A | N/A | N/A |
| 21893-10 | FUSE-500 VOLT-SLO BLO TYPE-10 AMP | \$17 | N/A | N/A | N/A |
| 21893-25 | FUSE-500 VOLT-SLO BLO TYPE-25 AMP | \$17 | N/A | N/A | N/A |
| 23153-6 | FUSE-600VA-TIME DELAY-CLASS CC-6 AMP | \$27 | N/A | N/A | N/A |
| 24507-L | GIB-X AXIS-LEFT(W/ TURCITE) - FHM7 | \$150 | N/A | N/A | N/A |
| 24507-R | GIB-X AXIS-RIGHT(W/TURCITE) - FHM7 | \$150 | N/A | N/A | N/A |
| 24509 | GIB-Y AXIS-BOTTOM | \$118 | N/A | N/A | N/A |
| 24508 | GIB-Y AXIS-SIDE | \$118 | N/A | N/A | N/A |
| 24511 | GIB-Z AXIS-REAR | \$118 | N/A | N/A | N/A |
| 24510 | GIB-Z AXIS-SIDE-FHM7 | \$118 | N/A | N/A | N/A |

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| 20870 | HALOGEN LIGHT BULB 12V (MILLS) | \$17 | N/A | N/A | N/A |
| 21946 | HANDWHEEL - ELECTRONIC X & Y AXIS | \$762 | 21946R | \$602 | X & Y AXIS |
| 21774 | HANDWHEEL - ELECTRONIC Z-AXIS | \$762 | 21774R | \$602 | Z-AXIS |
| 20667 | LAMP - WORK LAMP KIT | \$413 | N/A | N/A | N/A |
| 22291-1 | LUBE PUMP-W/CABLE-DPMV3,V5,V7,FHM5 | \$536 | N/A | N/A | N/A |
| 22065-1 | MODULE ASSY-PT4-ED-SPIN/AUX I/F-MILL | \$1,104 | 22065-1R | \$421 | N/A |
| 22068-1 | MODULE ASSY-VM-ENCODER INTERFACE (OBS) | \$648 | 22068-1R | \$345 | N/A |
| 21994 | OBSOLETE. SEE P/N 21994R | N/A | 21994R | \$1,528 | EXCHANGE MOTOR ASSY-V-BRUSHLESS / X, Y AND Z AXIS |
| 22581-4 | NOSEPIECE-TORQUE RITE SPINDLE, GOLD | \$112 | N/A | N/A | GOLD COLOR PIECE |
| 24551 | NOZZLE-COOLANT - FHM7 | \$40 | N/A | N/A | N/A |
| 24519 | NUT-LOCK-Y AXIS REAR RX7/FHM7-BS | \$40 | N/A | N/A | USED ON Y AXIS |
| 24515 | NUT-LOCK-Z AXIS BS RX7/FHM7/30120 X AXIS | \$82 | N/A | N/A | N/A |
| 24520 | NUT-LOCK-FRONT Y/RIGHT X AXIS RX7/FHM7 | \$40 | N/A | N/A | USED ON Z AXIS BALLSCREW |
| 27284 | PAINT KIT - TOUCH UP | \$103 | N/A | N/A | N/A |
| 22328-1 | PENDANT - VM | OBSOLETE- See 22328-1R | 22328-1R | \$1,866 | N/A |
| 24200-1 | *24200-1 OBSOLETE, SEE 24200-1R* PENDANT VM - W/O COMP MODULE | N/A | 24200-1R | \$952 | N/A |
| 24542 | PULLEY- Z AXIS BALLSCREW | \$156 | N/A | N/A | N/A |
| 24545 | PULLEY-X AXIS BALLSCREW-FHM7 | \$156 | N/A | N/A | N/A |
| 24544 | PULLEY-Y AXIS BALLSCREW | \$156 | N/A | N/A | N/A |
| 23265 | PUMP COOLANT 1/8 HP | \$457 | N/A | N/A | N/A |
| 28045 | FEED HANDWHEEL ASSEMBLY | \$1,178 | N/A | N/A | N/A |
| 22890-500 | RESISTOR-BRAKING-500 WATT, 30 OHM | \$118 | N/A | N/A | 3 RESISTORS REQUIRED |
| 20142 | RSG HOLDER, KIT | \$41 | N/A | N/A | N/A |
| 24518 | SCREW-GIB-TOP-Z-AXIS-V7/FHM7/RX7 | \$11 | N/A | N/A | N/A |
| 24524 | SCREW& NUT-LEVELING-FHM7/DPM/RX7 | \$11 | N/A | N/A | N/A |
| 25701 | SHIELD-SPLASH-3 PACK | \$123 | N/A | N/A | N/A |
| TR-220 | SOCKET-TORQUE RITE AIR GUN | \$81 | N/A | N/A | N/A |
| 22772 | SOLENOID ASSY-AIR REGULATOR | \$141 | N/A | N/A | N/A |
| 24166 | SPACER-DPMV7-DRAWBAR | \$11 | N/A | N/A | N/A |
| SHIELD/BASE | SPLASH SHIELD AND MAGNETIC BASE | \$100 | N/A | N/A | N/A |
| P-TRAK RSG | TRAK REMOTE STOP/GO SWITCH | \$258 | N/A | N/A | SEE 20142 FOR HOLDER |
| 22581-2 | SWITCH-CONTROL HEAD-TORQUE RITE | \$383 | N/A | N/A | N/A |
| 24654 | SWITCH-DOOR-V7 TABLEGUARD | \$188 | N/A | N/A | N/A |
| 24514 | SWITCH-LIMIT | \$103 | N/A | N/A | SPECIAL ORDER – NOT SAME AS FHM7 |
| 21258 | TRANSFORMER-1840 1000VA EI ++SEE NOTES++ | \$472 | N/A | N/A | N/A |
| 24550 | VALVE-FHM7 | \$17 | N/A | N/A | N/A |
| 24521 | WIPER-WAY-Y AXIS-FHM7/V7 | \$27 | N/A | N/A | N/A |

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| Head Parts | | | | | |
| 24554 | BEARING-ANGULAR CONTACT (PAIR) | \$457 | N/A | N/A | REPLACES 23932, SPINDLE BEARINGS |
| 24541 | BEARING-ANGULAR CONTACT (SET OF 3) | \$762 | N/A | N/A | RECOMMEND P/N 24566 – SPINDLE ASSY |
| 24553 | BELT-SET FHM7 OLD 5PK940-(2 BELTS)10 RIB | \$118 | N/A | N/A | N/A |
| 24536 | COVER-FRONT BEARING | \$118 | N/A | N/A | N/A |
| 24538 | DRAWBAR-MANUAL-FHM7/DPMV7 | \$94 | N/A | N/A | N/A |
| 25037 | KIT-UPGRADE-10 TO14 GROOVE PULLEYS/BELTS | \$705 | N/A | N/A | N/A |
| 22581-5 | OILER FOR POWER DRAWBAR (replaces 22773) | \$60 | N/A | N/A | REPLACES 22773 |
| 24527 | PULLEY-MOTOR-FHM7-10 RIB(OLD STYLE) | \$103 | N/A | N/A | N/A |
| 25036 | PULLEY-MOTOR-FHM7-14 RIB(NEW STYLE) | \$109 | N/A | N/A | N/A |
| 24529 | PULLEY-SPINDLE-FHM7-10 RIB(OLD STYLE) | \$141 | N/A | N/A | N/A |
| 25035 | PULLEY-SPINDLE-FHM7-14 RIB(NEW STYLE) | \$109 | N/A | N/A | N/A |
| 24532 | QUILL-FLANGED (CARTRIDGE HOUSING) | \$416 | N/A | N/A | N/A |
| 24539 | SPACER-MANUAL DRAWBAR-FHM7/DPMV7 | \$11 | N/A | N/A | N/A |
| 24566 | SPINDLE CARTRIDGE ASSEMBLY-FHM7/DPMV7 | \$4,500 | 24566R | \$2,700 | N/A |
| 24525 | SPINDLE MOTOR-DPMV7&FHM7(CURRENT DESIGN) | \$1,446 | N/A | N/A | USES PART # 23045 - FAN |
| Manuals | | CD | Print | | |
| 24491 | 2460V SAFETY, PROGRAMMING AND CARE MANUA | \$50 | \$81 | | N/A |
| 23298 | MANUAL - OFFLINE, VM/SM/VL/SL CNC | \$50 | \$81 | | N/A |
| 24949 | MANUAL-V5-V7-SERVICE | \$50 | \$81 | | REPLACES 22632 |