

Part Number	1840V w/ VL Control Machine S/N Includes BB	List Price	Exchange Part#	Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$17	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$17	N/A	N/A	N/A
21824-8-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A	\$17	N/A	N/A	N/A
25151-1	*OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT		N/A	N/A	TUBE FOR 29" WORK LIGHT
25108-1840V	AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED	\$1,967	N/A	N/A	REPLACES - 22287-1840V, R UNITS NOT NORMALLY IN STOCK
20984	BALLSCREW ASSY X-AXIS	\$1,227	N/A	N/A	X-AXIS
21025	BALLSCREW LX Z-AXIS METRIC	\$1,959	N/A	N/A	Z-AXIS
23979	BB SET-TAPERED ROLLER SPINDLE-1840/1845	\$763	N/A	N/A	INCLUDES 21234-008 and 21234-015
23982	BEARING - 51104(2PCS/SET)	\$40	N/A	N/A	N/A
21234-038	BEARING - DEEP GROOVE BALL BEARING	\$39	N/A	N/A	N/A
21234-034	BEARING - DEEP GROOVE BALL BEARING	\$17	N/A	N/A	N/A
21234-018	BEARING - TAPER ROLLER BEARING #6015	\$98	N/A	N/A	N/A
16300	BEARING HOUSING ASSY-X AXIS left side	\$121	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$121	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$232	N/A	N/A	Set of 2 for X axis
22714-58	BEARING-6000ZZ	\$40	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$232	N/A	N/A	SET OF 2 FOR Z AXIS
21234-057	BEARING-DEEP GROOVE BALL BEARING 6207CM	\$27	N/A	N/A	N/A
28358	BEARING-DEEP GROOVE-SINGLE ROW	\$31	N/A	N/A	REPLACES 21234-071 and 21234-053
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$79	N/A	N/A	Z AXIS
24472	BB (QTY 3)-STEADY REST -1540/1630/1840	\$72	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$106	N/A	N/A	Z AXIS
23973	BELT SET(2 BELTS) -1540/1840	\$460	N/A	N/A	N/A
500-5M-15	BELT-TIMING 5MM POWERGRIP	\$79	N/A	N/A	X AXIS
24961	BRASS NIPS-FOLLOW REST-1840	\$40	N/A	N/A	USED ON FOLLOW REST (QTY 2)
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$57	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$79	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$57	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$17	N/A	N/A	N/A
22070-144	CABLE ASSY-PT4 EB TO MOTOR ENC	\$156	N/A	N/A	N/A
22071-144	CABLE ASSY-PT4 EB TO MOTOR POWER	\$156	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$315	N/A	N/A	N/A
22074-15	CABLE ASSY-PT4-PENDANT TO POWER BLOCK	\$57	N/A	N/A	N/A
22714-65	CABLE CARRIER 1540V / 1840VL	\$383	N/A	N/A	N/A
22028-220-1	CAPBLOK CAP-3-240 REPLACES G2-002 KIT	\$421	N/A	N/A	N/A
24934	CLUSTER GEAR & SHAFT ASSEMBLY-1840V / SX	\$823	N/A	N/A	CONSIST OF 21246-1 AND 21234-037
22442	COMPUTER MODULE-PT4 V SERIES	\$6,829	22442R	\$1,178	N/A
21234-005	COVER - BEARING COVER(1840) (FRONT) D1-6	\$121	N/A	N/A	N/A
23522-1	DRIVE MODULE-PT4-556-V REPLACEMENT	\$273	N/A	N/A	REPLACEMENT FOR HARD DRIVE 22859
23522-2	DRIVE MODULE-PT4-558-V REPLACEMENT	\$273	N/A	N/A	REPLACED HARD DRIVE 23521 and 24572
16873	ENCODER-SPINDLE	\$593	N/A	N/A	N/A

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23997	E-STOP ASSY-PENDANT	\$118	N/A	N/A	SWITCH AND CONTACT
22149	FAN-PT4-12V-DRIVE MODULE (used on heat s	\$88	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$116	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$11	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$11	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$11	N/A	N/A	N/A
22435	FINGER GUARD-PT4 FAN (used on 22149)	\$11	N/A	N/A	N/A
21234-092	FORK - SHIFTING FORK	\$73	N/A	N/A	N/A
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$17	N/A	N/A	N/A
21893-25	FUSE-500 VOLT-SLO BLO TYPE-25 AMP	\$17	N/A	N/A	N/A
23153-6	FUSE-600VA-TIME DELAY-CLASS CC-6 AMP	\$27	N/A	N/A	N/A
22026-40	FUSE-CLASS J TIME DELAY-AJT 40 AMP	\$40	N/A	N/A	N/A
21234-055	GEAR	\$152	N/A	N/A	N/A
21234-013	GEAR - HIGH SPEED GEAR	\$434	N/A	N/A	N/A
21234-011	GEAR - LOW SPEED GEAR	\$465	N/A	N/A	N/A
21050-3G	GIB-X AXIS (1840VL & CSS)	\$185	N/A	N/A	N/A
21050-3F	GIB-Z AXIS (375mm)1840VL &CSS & 2460SX	\$161	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$58	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$787	N/A	N/A	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$787	N/A	N/A	N/A
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$64	N/A	N/A	REPLACES 21050-3D
20295	JOGSTICK-ASSEMBLY	\$630	N/A	N/A	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$57	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$400	N/A	N/A	N/A
22551-2	LIMIT SWITCH ASSY-LEFT	\$232	N/A	N/A	Y AXIS
22551-1	LIMIT SWITCH ASSY-RIGHT	\$232	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70	\$72	N/A	N/A	N/A
22680-2	LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470	\$131	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$536	N/A	N/A	N/A
22065-2	MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE	\$1,104	N/A	N/A	N/A
22068-2	**OBSOLETE** MOD ASSY-VL-ENCOD INTERFACE	\$648	N/A	CALL FOR PRICING	N/A
21994	OBSOLETE. SEE P/N 21994R	N/A	21994R	\$1,528	EXCHANGE MOTOR ASSY-V-BRUSHLESS / X, Y AND Z AXIS
7204-AVH	NILOS RING	\$11	N/A	N/A	X AXIS
7205-AVH	NILOS RING	\$9	N/A	N/A	N/A
21050-3E	NOZZLE 50-06168-00	\$81	N/A	N/A	N/A
21247	NUT AND FEED SCREW ASSY -1840(KEY)	\$444	N/A	N/A	N/A
16452	NUT CLAMP Z-AXIS	\$35	N/A	N/A	X & Y AXIS
16314	NUT-CLAMP-X AXIS	\$35	N/A	N/A	X AXIS
21239-33	OIL FILTER-HEADSTOCK-1630/1840/2460	\$27	N/A	N/A	N/A
21239-02	OIL SIGHT GLASS, for side of g/box	\$17	N/A	N/A	OIL LEVEL / WITH O-RING
21241-22	O-RING G210	\$17	N/A	N/A	N/A

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21241-20	O-RING G250	\$17	N/A	N/A	N/A
21234-036	O-RING G55	\$11	N/A	N/A	N/A
21234-050	O-RING P52	\$11	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$103	N/A	N/A	N/A
22328-2	PENDANT VL	OBSOLETE- See 22328-2R	22328-2R	\$1,866	N/A
24200-2	BRAKE SPRING	N/A	N/A	N/A	N/A
21234-076	PULLEY-HEADSTOCK-1840SX	\$120	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$161	N/A	N/A	X & Z AXIS
21239-23	PUMP - LUBE PUMP-HEADSTOCK-1840	\$472	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$457	N/A	N/A	N/A
28045	FEED HANDWHEEL ASSEMBLY	\$1,178	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$118	N/A	N/A	N/A
21124	RUBBER PAD HEADSTOCK	\$35	N/A	N/A	N/A
21239-30-1	SAFETY GLASS-1840-LEFT DOOR-8"X19"	\$111	N/A	N/A	N/A
23994	SAFETY GLASS-1840-RIGHT FLIP UP DOOR	\$118	N/A	N/A	N/A
21234-072	SEAL - OIL SEAL TC38X55X8	\$11	N/A	N/A	N/A
23991-1	SPINDLE ASSEMBLY -also sell 21234-015	\$2,929	N/A	N/A	HAS BLIND HOLES TO MOUNT CHUCK (NEW)
23991	SPINDLE ASSY-1840-SPINDLE-TAPER BEARING	\$2,926	N/A	N/A	HAS THRU HOLES TO MOUNT CHUCK (OLD)
21239-25	SPINDLE MOTOR-1840- W/PULLEY	\$1,805	N/A	N/A	N/A
21258	TRANSFORMER-1840 1000VA EI ++SEE NOTES++	\$472	N/A	N/A	N/A
23993	WAY WIPER KIT-1840(TURCITE SADDLE)	\$172	N/A	N/A	N/A
23977	WIPER-TAILSTOCK WIPER SET-1840	\$27	N/A	N/A	N/A
Chuck Parts					
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$803	N/A	N/A	N/A
Manuals					
22635	1540V/1840V PROGRAMMING MANUAL	\$50	CD	\$81	N/A
24970	CD-SERVICE-LATHE-1540/2460-VL	\$50	Print	\$58	REPLACES 22633
23298	MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50		\$81	N/A