

Part #	Model: 2460V WITH VL CONTROL Machine S/N Includes CE	List Price	Exchange Part#	Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$17	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$17	N/A	N/A	N/A
21824-8-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A	\$17	N/A	N/A	N/A
25151-1	*OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT		N/A	N/A	TUBE FOR 29" WORK LIGHT
25111-2460V	AC DRIVE PROGRAMMED 15 HP W/CABLE-V1000	\$2,647	N/A	N/A	REPLACES - 24084-2460V, R UNIT NOT AVAILABLE
20984	BALLSCREW ASSY X-AXIS	\$1,227	N/A	N/A	X-AXIS
23983	BALLSCREW Z-AXIS-METRIC	\$1,822	N/A	N/A	Z-AXIS
6000-2Z	HANDLE & PLUNGER - TABLE GIB LOCK	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
16300	BEARING HOUSING ASSY-X AXIS left side	\$121	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$121	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$232	N/A	N/A	Set of 2 for X axis
22714-58	BEARING-6000ZZ	\$40	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$232	N/A	N/A	SET OF 2 FOR Z AXIS
25023	BEARING-BALL THRUST-51104	\$40	N/A	N/A	N/A
26327	BEARING-DEEP GROOVE-6000ZZ	\$40	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$79	N/A	N/A	Z AXIS
24473	BEARING-STEADY REST -2460 (QTY 1)	\$72	N/A	N/A	NEED SET OF 3
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$106	N/A	N/A	Z AXIS
25002	BELT SET-SPINDLE MOTOR - 2460SX	\$383	N/A	N/A	N/A
500-5M-15	BELT-TIMING 5MM POWERGRIP	\$79	N/A	N/A	X AXIS
24972	BRASS NIPS REPLACEMENTS-2460 FOLLOW REST	\$19	N/A	N/A	USED ON 2460 FOLLOW REST (QTY 2)
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$57	N/A	N/A	N/A
22551	CABLE ASSY-PT4-LIMIT SWITCH	\$79	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$57	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$17	N/A	N/A	N/A
22070-198	CABLE ASSY-PT4 EB TO MOTOR ENC	\$232	N/A	N/A	3 REQ'D
22071-198	CABLE ASSY-PT4 EB TO MOTOR POWER	\$232	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$315	N/A	N/A	N/A
22074-15	CABLE ASSY-PT4-PENDANT TO POWER BLOCK	\$57	N/A	N/A	N/A
22028-220-1	CAPBLOK CAP-3-240 REPLACES G2-002 KIT	\$421	N/A	N/A	N/A
21050-3B	CHIP-WIPER-SADDLE FLAT-1840	\$10	N/A	N/A	REPLACES 25025
22442	COMPUTER MODULE-PT4 V SERIES	\$6,829	22442R	\$1,178	N/A
25201	DOOR ASSEMBLY-2460V-LEFT	\$1,156	N/A	N/A	SPECIAL ORDER PART
23522-1	DRIVE MODULE-PT4-556-V REPLACEMENT	\$273	N/A	N/A	REPLACEMENT FOR HARD DRIVE 22859
23522-2	DRIVE MODULE-PT4-558-V REPLACEMENT	\$273	N/A	N/A	REPLACED HARD DRIVE 23521 and 24572
16873	ENCODER-SPINDLE	\$593	N/A	N/A	N/A
23997	E-STOP ASSY-PENDANT	\$118	N/A	N/A	SWITCH AND CONTACT
22149	FAN-PT4-12V-DRIVE MODULE (used on heat s	\$88	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$116	N/A	N/A	N/A
25021	FEED SCREW (IMPERIAL)	\$196	N/A	N/A	N/A
25026	FEED SCREW NUT&SCREW - IMPERIAL(SPLINE)	\$284	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$11	N/A	N/A	N/A

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22552	FILTER-PT4-12 X 13.8	\$11	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$11	N/A	N/A	N/A
22435	FINGER GUARD-PT4 FAN (used on 22149)	\$11	N/A	N/A	N/A
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$17	N/A	N/A	N/A
21893-25	FUSE-500 VOLT-SLO BLO TYPE-25 AMP	\$17	N/A	N/A	N/A
23153-6	FUSE-600VA-TIME DELAY-CLASS CC-6 AMP	\$27	N/A	N/A	N/A
22026-60	FUSE-CLASS J TIME DELAY-AJT 60 AMP	\$40	N/A	N/A	N/A
25200-3	GIB- X AXIS FOR (2460 old style)	\$160	N/A	N/A	OLD VERSION - MACHINES BEFORE Q4 2008
21050-3F	GIB-Z AXIS (375mm)1840VL &CSS & 2460SX	\$161	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$58	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$787	N/A	N/A	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$787	N/A	N/A	N/A
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$64	N/A	N/A	REPLACES 21050-3D
20295	JOGSTICK-ASSEMBLY	\$630	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$400	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$17	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$232	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMIT-1540,1845,2460/70	\$72	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$536	N/A	N/A	N/A
22065-2	MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE	\$1,104	N/A	N/A	N/A
22068-2	**OBSOLETE** MOD ASSY-VL-ENCOD INTERFACE	\$648	N/A	CALL FOR PRICING	N/A
21994	OBSOLETE. SEE P/N 21994R	N/A	21994R	\$1,528	EXCHANGE MOTOR ASSY-V-BRUSHLESS / X, Y AND Z AXIS
7205-AVH	NILOS RING	\$9	N/A	N/A	N/A
16452	NUT CLAMP Z-AXIS	\$35	N/A	N/A	X & Y AXIS
16314	NUT-CLAMP-X AXIS	\$35	N/A	N/A	X AXIS
27284	PAINT KIT - TOUCH UP	\$103	N/A	N/A	N/A
22328-2	PENDANT VL	OBSOLETE- See 22328-2R	22328-2R	\$1,866	N/A
24200-2	BRAKE SPRING	N/A	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$161	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$457	N/A	N/A	N/A
28045	FEED HANDWHEEL ASSEMBLY	\$1,178	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$118	N/A	N/A	N/A
24306	RUBBER PAD-2460V-HEADSTOCK	\$65	N/A	N/A	N/A
25050-5	SAFETY GLASS-2460	\$103	N/A	N/A	N/A
25050-1	SPINDLE MOTOR-2460-15HP	\$1,747	N/A	N/A	N/A
21258	TRANSFORMER-1840 1000VA EI ++SEE NOTES++	\$472	N/A	N/A	N/A
25024	WIPER-BEDWAY (V - TAILSTOCK)-2460SX	\$27	N/A	N/A	N/A
25200-2	WIPER-BEDWAY (X AXIS REAR)	\$27	N/A	N/A	N/A

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25200-1	WIPER-BEDWAY (X AXIS, FRONT)	\$27	N/A	N/A	N/A
25200-6	WIPER-BEDWAY FLAT WAY-2460	\$27	N/A	N/A	N/A
25200-6	WIPER-BEDWAY FLAT WAY-2460	\$27	N/A	N/A	N/A
25200-4	WIPER-BEDWAY V WAY-2460	\$27	N/A	N/A	N/A
25200-4	WIPER-BEDWAY V WAY-2460	\$27	N/A	N/A	N/A
20995	YOKE-Z AXIS	\$472	N/A	N/A	N/A
Headstock Parts					
25221	BB SET-TAPERED ROLLER-SPINDLE-2460/2470	\$844	N/A	N/A	INCLUDES 25100-3 AND 25100-12
25100-24	BEARING-DEEP GROOVE BALL	\$79	N/A	N/A	N/A
25100-22	BEARING-DEEP GROOVE-BALL	\$92	N/A	N/A	N/A
25100-23	WAY COVER-COLUMN-TOP-DPM3/5	N/A	N/A	N/A	N/A
25100-12	CHAIN - MASTER LINK-CHAIN RS-40	N/A	N/A	N/A	ORDER 25221
25100-3	WAY COVER-COLUMN-TOP-DPM3/5	N/A	N/A	N/A	ORDER 25221
25100-44	CHANGE SPEED JAW	\$72	N/A	N/A	N/A
25110	CLUSTER GEAR & SHAFT ASSEMBLY - 2460	\$1,821	N/A	N/A	CONSIST OF 25100-23 AND 25149
25149	PULLEY, TIMING	N/A	N/A	N/A	N/A
25100-34	GASKET	\$11	N/A	N/A	N/A
25100-27	GEAR - 2460-DO NOT SELL-SEE 25110	\$457	N/A	N/A	N/A
25100-28	GEAR-2460SX	\$457	N/A	N/A	N/A
25100-15	GEAR-ENCODER	\$457	N/A	N/A	N/A
25100-10	GEAR-ENCODER-MAIN SHAFT	\$457	N/A	N/A	N/A
25100-7	GEAR-HIGH-MAIN SHAFT	\$1,066	N/A	N/A	N/A
25100-5	GEAR-LOW-MAIN SHAFT-2460	\$1,217	N/A	N/A	N/A
25100-40	GEAR-OIL PUMP	\$79	N/A	N/A	N/A
25100-29	INPUT SHAFT	\$368	N/A	N/A	N/A
25100-13	LOCK NUT	\$156	N/A	N/A	N/A
25100-8	LOCK NUT	\$156	N/A	N/A	N/A
25100-36	NUT-LOCK - 2460SX	\$11	N/A	N/A	N/A
25100-18	OIL SEAL - 2460 HEADSTOCK	\$11	N/A	N/A	N/A
25100-20	O-RING	\$11	N/A	N/A	N/A
25100-42	O-RING	\$11	N/A	N/A	N/A
25100-38	PULLEY-2460SX-HEADSTOCK	\$116	N/A	N/A	N/A
25100-39	PUMP-OIL-MANUAL (GEARBOX)	\$156	N/A	N/A	N/A
25100-43	SHAFT	\$40	N/A	N/A	N/A
25100-19	SHAFT-ENCODER	\$40	N/A	N/A	N/A
25100-1	SPINDLE - 2460SX	\$2,659	N/A	N/A	N/A
25100-45	SWING ARM	\$40	N/A	N/A	N/A
Chuck Parts					
28620-1	Adaptor Plate-Buck-12"	\$264	N/A	N/A	N/A
28652	BUCK CHUCK KIT-12" D1-8 (See Notes)	\$1,751	N/A	N/A	N/A
28620	CHUCK - BUCK 12" w/ Top RVS Jaws	\$1,192	N/A	N/A	N/A

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Manuals		CD	Print		
24492	2460V SAFETY, PROGRAMMING AND CARE MANUAL	\$50	\$70		N/A
24970	CD-SERVICE-LATHE-1540/2460-VL	\$50	\$58		REPLACES 22633
23298	STOCK MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50	\$81		N/A