

Part Number	1630HS-SX w/ SLX CONTROL Machine S/N Includes DG	List Price	Exchange Part#	Exchange Price	NOTES
General					
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$17	N/A	N/A	N/A
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$17	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$17	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$17	N/A	N/A	N/A
25151-1	*OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT		N/A	N/A	TUBE FOR 29" WORK LIGHT
23982	BEARING - 51104(2PCS/SET)	\$40	N/A	N/A	N/A
6000-2Z	HANDLE & PLUNGER - TABLE GIB LOCK	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
22714-58	BEARING-6000ZZ	\$40	N/A	N/A	REPLACES 6000-2Z
26327	BEARING-DEEP GROOVE-6000ZZ	\$40	N/A	N/A	REPLACES 6000-2Z
24607	CHIP WIPER-KIT(TURCITE ON SADDLE)1630	\$172	N/A	N/A	N/A
16873	ENCODER-SPINDLE	\$593	N/A	N/A	N/A
23974	FEED SCREW & NUT - 1540/1630 TAILSTOCK	\$292	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$58	N/A	N/A	N/A
20295	JOYSTICK-ASSEMBLY	\$630	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$103	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$41	N/A	N/A	N/A
24693	SAFETY GLASS-1630 and 1630HS	\$154	N/A	N/A	N/A
23337-73	WIPER-FLAT WAY-REAR-LEFT SIDE-1540/1630	\$18	N/A	N/A	ORDER 24607
23337-72	WIPER-FLAT WAY-REAR-RIGHT SIDE-1540/1630	\$18	N/A	N/A	ORDER 24607
23337-81	WIPER-V WAY-FRONT LEFT SIDE-1540	\$18	N/A	N/A	ORDER 24607
23337-82	WIPER-V WAY-FRONT RIGHT SIDE -1540	\$18	N/A	N/A	ORDER 24607
CNC Control					
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$57	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$57	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$17	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$5,310	24030-1R	\$990	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,310	24030-4R	N/A	N/A
23997	E-STOP ASSY-PENDANT	\$118	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$35	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$232	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$232	N/A	N/A	REV D PENDANT TO REV H
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$245	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$245	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24000-3	PENDANT-SLX	\$9,101	N/A	N/A	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,643	N/A	N/A	N/A
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$68	N/A	N/A	N/A
24000-9	SLX PENDANT	\$9,101	N/A	N/A	N/A

Headstock					
Parts					
24760	BEARING-1630HS-6012ZZ	\$141	N/A	N/A	X axis
24754	BEARING SET OF 3 (7014 SERIES)	\$886	N/A	N/A	X axis
24362	RUBBER PAD-1630SX-HEADSTOCK	\$52	N/A	N/A	N/A
24785	SPINDLE ASSY-1630HS (SEE NOTES)-NEW	\$3,013	N/A	N/A	N/A
24780	SPINDLE ASSY-1630HS-(SEE NOTES)-OLD	\$3,013	N/A	N/A	THIS SPINDLE ASSEMBLY IS USED ON 1630HS LATHES WITH SERIAL NUMBERS 16P9608-089 THRU 16P9608-099. FOR ALL OTHER 1630HS LATHES, USE PART # 24785.
24746	SPNDLE BELTS(2) - 6PK-1950 -1630SX/RX-HS	\$191	N/A	N/A	SET OF 2
Drive Train X- Axis					
Drawing 24315					
20984	BALLSCREW ASSY X-AXIS	\$1,227	N/A	N/A	X-AXIS
16300	BEARING HOUSING ASSY-X AXIS left side	\$121	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$232	N/A	N/A	Set of 2 for X axis
450-5M-15	BELT TIMING	\$106	N/A	N/A	X axis
16350	FERRULE-SPROCKET	\$11	N/A	N/A	N/A
24714	GIB- X AXIS FOR 1630/1630HS (570mm) -OLD	\$156	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$787	N/A	N/A	X-AXIS TRL
W02	LOCKWASHER-W02	\$11	N/A	N/A	N/A
24316	OBSOLETE. SEE 24316R	\$1,028	24316R	\$874	X-AXIS
16314	NUT-CLAMP-X AXIS	\$35	N/A	N/A	X AXIS
NT02	NUT-LOCK	\$9	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$161	N/A	N/A	X & Z AXIS
Drive Train Z- Axis					
Drawing 24497					
24704	B/SCREW- Z AXIS - SEE P MUHS B4 SHIPPING	\$1,822	N/A	N/A	Z-AXIS
16295-1	BEARING HOUSING ASSY-Z AXIS	\$121	N/A	N/A	N/A
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$232	N/A	N/A	SET OF 2 FOR Z AXIS
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$79	N/A	N/A	Z AXIS
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$106	N/A	N/A	Z AXIS
16350	FERRULE-SPROCKET	\$11	N/A	N/A	N/A
23337-28	GIB Z AXIS-1630 & BED CARRIAGE-1540	\$96	N/A	N/A	N/A
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$787	N/A	N/A	N/A
24425	MOTOR ASSY-4055-Z AXIS (OBS)	\$1,066	N/A	N/A	Z-AXIS
7204-AVH	NILOS RING	\$11	N/A	N/A	X AXIS
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$161	N/A	N/A	X & Z AXIS
Electric Box					
Drawing 24050-7					
25107-1630HS-SX	AC DRIVE-7.5 HP W/CABLE V1000	\$1,762	N/A	N/A	REPLACES - 24360-1630HS-SX, R UNIT NOT AVAILABLE
20689	CABLE ASSY-L2 SERVO DRIVERS TO CONN PCB	\$121	N/A	N/A	SERVO DRIVER TO CONN BOARD
20080	CABLE ASSY-PT4-APRON-19 FT	\$315	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$58	N/A	N/A	N/A

24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$762	N/A	N/A	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$116	N/A	N/A	N/A
24042	OBSOLETE. PLEASE SEE 24042R. MODULE-SPINDLE CONTROL	N/A	24042R	\$762	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$118	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$838	24101-7R	\$725	N/A
24101-4	SERVO DRIVER SERIES 3-4020	\$838	24101-4R	\$725	X & Y AXIS, replaces 20201 and 20201R
21828	SWITCH-AC ON/OFF	\$40	N/A	N/A	N/A
Options					
24472	BB (QTY 3)-STEADY REST -1540/1630/1840	\$72	N/A	N/A	SET OF 3 NEEDED
24952	BRASS NIPS REPLACEMENTS - 1630 F/REST.	\$17	N/A	N/A	USED ON FOLLOW REST (QTY 2)
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$64	N/A	N/A	REPLACES 21050-3D
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$57	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$400	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$17	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$536	N/A	N/A	N/A
21050-3E	NOZZLE 50-06168-00	\$81	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$457	N/A	N/A	N/A
20142	RSG HOLDER, KIT	\$41	N/A	N/A	N/A
P-TRAK RSG	TRAK REMOTE STOP/GO SWITCH	\$258	N/A	N/A	SEE 20142 FOR HOLDER
Manuals		CD	Print		
25061	MANUAL-SLX LATHES-SERVICE	\$50	\$81		REPLACES 24318
24494	MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$81		N/A