

| Part Number   | 2460SX w/ SLX Control<br>Machine S/N Includes CV | List<br>Price | Exchange<br>Part# | Exchange<br>Price | NOTES  |
|---------------|--|---------------|-------------------|-------------------|--|
| 21830-12-10PK | 10 PACK-FUSE-TYPE 3AB-12A-SLO BLO                | \$17          | N/A               | N/A               | N/A  |
| 21824-1-10PK  | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A          | \$17          | N/A               | N/A               | N/A  |
| 21824-3-10PK  | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A           | \$17          | N/A               | N/A               | N/A  |
| 21824-5-10PK  | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A           | \$17          | N/A               | N/A               | N/A  |
| 25151-1       | *OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT         |               | N/A               | N/A               | TUBE FOR 29" WORK LIGHT                              |
| 25111-2460SX  | AC DRIVE PROGRAMMED 15 HP W/CABLE-V1000          | \$2,647       | N/A               | N/A               | REPLACES - 24084-2460V, R UNIT NOT NORMALLY IN STOCK |
| 20984         | BALLSCREW ASSY X-AXIS                            | \$1,227       | N/A               | N/A               | X-AXIS   |
| 23983         | BALLSCREW Z-AXIS-METRIC                          | \$1,822       | N/A               | N/A               | Z-AXIS   |
| 6000-2Z       | HANDLE & PLUNGER - TABLE GIB LOCK                | N/A           | N/A               | N/A               | REPLACE WITH 22714-58 OR 26327                       |
| 16300         | BEARING HOUSING ASSY-X AXIS left side            | \$121         | N/A               | N/A               | N/A  |
| 16295-1       | BEARING HOUSING ASSY-Z AXIS                      | \$121         | N/A               | N/A               | N/A  |
| 23930         | BEARING SET (2) ANGULAR CONTACT 7204 BEC         | \$232         | N/A               | N/A               | Set of 2 for X axis                                  |
| 22714-58      | BEARING-6000ZZ                                   | \$40          | N/A               | N/A               | REPLACES 6000-2Z                                     |
| 23940         | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B         | \$232         | N/A               | N/A               | SET OF 2 FOR Z AXIS                                  |
| 25023         | BEARING-BALL THRUST-51104                        | \$40          | N/A               | N/A               | N/A  |
| 26327         | BEARING-DEEP GROOVE-6000ZZ                       | \$40          | N/A               | N/A               | REPLACES 6000-2Z                                     |
| 22446         | BEARING-SELF ALIGNING-2204 E-2RS1TN9             | \$79          | N/A               | N/A               | Z AXIS   |
| 24473         | BEARING-STEADY REST -2460 (QTY 1)                | \$72          | N/A               | N/A               | NEED SET OF 3  |
| 400-5M-15     | BELT - TIMING 5MM POWERGRIP                      | \$106         | N/A               | N/A               | Z AXIS   |
| 475-5M-15     | BELT - TIMING 5MM POWERGRIP                      | \$79          | N/A               | N/A               | X AXIS   |
| 25002         | BELT SET-SPINDLE MOTOR - 2460SX                  | \$383         | N/A               | N/A               | N/A  |
| 24972         | BRASS NIPS REPLACEMENTS-2460 FOLLOW REST         | \$19          | N/A               | N/A               | USED ON 2460 FOLLOW REST (QTY 2)                     |
| 25600         | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS           | \$167         | N/A               | N/A               | Approx 1/4 inch thick brush                          |
| 25610         | BRUSH KIT-SPECIALITY MOTORS                      | \$118         | N/A               | N/A               | N/A  |
| 22556-15      | CABLE ASSY- 25 pin -PARALLEL TO PENDANT          | \$57          | N/A               | N/A               | N/A  |
| 22551         | CABLE ASSY ASSY-PT4-LIMIT SWITCH                 | \$79          | N/A               | N/A               | N/A  |
| 22555-15      | CABLE ASSY-LOGIC - 37 pin EB TO PENDANT          | \$57          | N/A               | N/A               | N/A  |
| 22608-1       | CABLE ASSY-POWER 15 FT                           | \$17          | N/A               | N/A               | N/A  |
| 20080         | CABLE ASSY-PT4-APRON-19 FT                       | \$315         | N/A               | N/A               | N/A  |
| 22600         | CABLE ASSY-PT4-VL-REMOTE E-STOP                  | \$57          | N/A               | N/A               | N/A  |
| 25050-4       | CARRIER-CABLE - 2460SX                           | \$478         | N/A               | N/A               | N/A  |
| 21050-3B      | CHIP-WIPER-SADDLE FLAT-1840                      | \$10          | N/A               | N/A               | REPLACES 25025                                       |
| 24030-1       | COMPUTER MODULE-SX-USA                           | \$5,310       | 24030-1R          | \$990             | Floppy drive, for s/n 114xxxxxxx and before          |
| 24030-4       | COMPUTER MODULE-SX-USA                           | \$5,310       | 24030-4R          | N/A               | N/A  |
| AC075-8-8     | COUPLING, FLEXIBLE                               | \$52          | N/A               | N/A               | N/A  |
| 25201         | DOOR ASSEMBLY-2460V-LEFT                         | \$1,156       | N/A               | N/A               | SPECIAL ORDER PART                                   |
| 23978         | E STOP ASSY                                      | \$113         | N/A               | N/A               | N/A  |
| 24999-2       | ENCLOSURE ASSY- CABLE BREAKOUT BOX               | \$762         | N/A               | N/A               | MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2   |
| 16873         | ENCODER-SPINDLE                                  | \$593         | N/A               | N/A               | N/A  |
| 21208-1       | ENERGY CHAIN ASSEMBLY - used for pendant         | \$395         | N/A               | N/A               | USED FOR PENDANT CABLES                              |

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| 23997         | E-STOP ASSY-PENDANT                                    | \$118         | N/A               | N/A               | SWITCH AND CONTACT                         |
| 23394         | FAN-PT4  | \$35          | N/A               | N/A               | N/A  |
| 23394         | FAN-PT4  | \$35          | N/A               | N/A               | N/A  |
| 22164         | FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)                   | \$116         | N/A               | N/A               | N/A  |
| 25021         | FEED SCREW (IMPERIAL)                                  | \$196         | N/A               | N/A               | N/A  |
| 25026         | FEED SCREW NUT&SCREW - IMPERIAL(SPLINE)                | \$284         | N/A               | N/A               | N/A  |
| 16350         | FERRULE-SPROCKET                                       | \$11          | N/A               | N/A               | N/A  |
| 22552         | FILTER-PT4-12 X 13.8                                   | \$11          | N/A               | N/A               | N/A  |
| 22552-1       | FILTER-PT4-5.75 X 5.75                                 | \$11          | N/A               | N/A               | N/A  |
| 23390         | FINGER GUARD-PT4-BLOWER                                | \$17          | N/A               | N/A               | N/A  |
| 24630         | GIB X AXIS 2460 (TURCITE ON X SLIDE-NEW)               | \$156         | N/A               | N/A               | NEW VERSION - MACHINES AFTER Q4 2008       |
| 25200-3       | GIB- X AXIS FOR (2460 old style)                       | \$160         | N/A               | N/A               | OLD VERSION - MACHINES BEFORE Q4 2008      |
| 21050-3F      | GIB-Z AXIS ( 375mm)1840VL &CSS & 2460SX                | \$161         | N/A               | N/A               | N/A  |
| 21241-36      | HANDLE - DOOR HANDLE, LATHES                           | \$58          | N/A               | N/A               | N/A  |
| 20082-2       | HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS                | \$787         | N/A               | N/A               | X-AXIS TRL                                 |
| 20082-3       | HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS                | \$787         | N/A               | N/A               | N/A  |
| 26357         | HOSE-FLEXIBLE COOLANT - 3/8X84"                        | \$64          | N/A               | N/A               | REPLACES 21050-3D                          |
| 21831-1       | HOUSING-E STOP ASSY                                    | \$52          | N/A               | N/A               | N/A  |
| 20295         | JOGSTICK-ASSEMBLY                                      | \$630         | N/A               | N/A               | N/A  |
| 22758-2460SLX | KEY-PT4-MACHINE ID-2460SX                              | \$149         | N/A               | N/A               | N/A  |
| 22714-26      | LAMP - ASSY-110V 60Hz                                  | \$400         | N/A               | N/A               | N/A  |
| 23341         | LIGHT BULB-WORK LIGHT (all - except 1840               | \$17          | N/A               | N/A               | N/A  |
| 22551-1       | LIMIT SWITCH ASSY-RIGHT                                | \$232         | N/A               | N/A               | X AND Z AXIS                               |
| 22683         | LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70               | \$72          | N/A               | N/A               | N/A  |
| 22680-2       | LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470               | \$131         | N/A               | N/A               | N/A  |
| N02           | LOCKNUT  | \$11          | N/A               | N/A               | N/A  |
| N04           | LOCKNUT  | \$11          | N/A               | N/A               | N/A  |
| N01           | LOCKNUT  | \$11          | N/A               | N/A               | N/A  |
| W01           | LOCKWASHER   | \$11          | N/A               | N/A               | N/A  |
| W04           | LOCKWASHER   | \$11          | N/A               | N/A               | N/A  |
| W02           | LOCKWASHER-W02   | \$11          | N/A               | N/A               | N/A  |
| 22291         | LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470               | \$536         | N/A               | N/A               | N/A  |
| 24088-512     | MEMORY CARD-COMPACT FLASH-FORMATTED                    | \$245         | N/A               | N/A               | FOR REV I AND LATER PENDANT                |
| 24088-1       | MEMORY CARD-COMPACT FLASH-FORMATTED PCA-               | \$245         | N/A               | N/A               | FOR 24000-7 AND 24000-9 PENDANTS           |
| 24042         | OBSOLETE. PLEASE SEE 24042R. MODULE-SPINDLE<br>CONTROL | N/A           | 24042R            | \$762             | N/A  |
| 24425         | MOTOR ASSY-4055-Z AXIS (OBS)                           | \$1,066       | N/A               | N/A               | Z-AXIS                                     |
| 24316         | OBSOLETE. SEE 24316R                                   | \$1,028       | 24316R            | \$874             | X-AXIS                                     |
| 16452         | NUT CLAMP Z-AXIS                                       | \$35          | N/A               | N/A               | X & Y AXIS                                 |
| 16314         | NUT-CLAMP-X AXIS                                       | \$35          | N/A               | N/A               | X AXIS                                     |
| 27284         | PAINT KIT - TOUCH UP                                   | \$103         | N/A               | N/A               | N/A  |
| 24000-3       | PENDANT-SLX  | \$9,101       | N/A               | N/A               | Floppy drive, for s/n 114xxxxxx and before |

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| 24008-3           | PENDANT-SLX-USA-W/O COMPUTER MODULE              | \$3,643       | N/A               | N/A               | N/A                                   |
| 16983-1           | PULLEY-SOLID 44 TEETH -5M HTD                    | \$161         | N/A               | N/A               | X & Z AXIS                            |
| 23265             | PUMP COOLANT 1/8 HP                              | \$457         | N/A               | N/A               | N/A                                   |
| 21833             | PUSH BUTTON-E STOP ASSY RED TURN TO RELE         | \$65          | N/A               | N/A               | N/A                                   |
| 22157-32          | RESISTOR-750W-32 OHM-BRAKE                       | \$118         | N/A               | N/A               | N/A                                   |
| 22714-52          | ROLLER-DOOR-1540, 1630, 1840, 2460SX             | \$41          | N/A               | N/A               | N/A                                   |
| 24306             | RUBBER PAD-2460V-HEADSTOCK                       | \$65          | N/A               | N/A               | N/A                                   |
| 25050-5           | SAFETY GLASS-2460                                | \$103         | N/A               | N/A               | N/A                                   |
| 24101-7           | SERVO DRIVER SERIES                              | \$838         | 24101-7R          | \$725             | N/A                                   |
| 24101-4           | SERVO DRIVER SERIES 3-4020                       | \$838         | 24101-4R          | \$725             | X & Y AXIS, replaces 20201 and 20201R |
| 24324             | SHEET METAL-PT5-LATHE CABLE COVER                | \$68          | N/A               | N/A               | N/A                                   |
| 24000-9           | SLX PENDANT                                      | \$9,101       | N/A               | N/A               | N/A                                   |
| 25050-1           | SPINDLE MOTOR-2460-15HP                          | \$1,747       | N/A               | N/A               | N/A                                   |
| 14691             | SPROCKET ASSY - 16 GROOVE                        | \$53          | N/A               | N/A               | N/A                                   |
| 24427             | SPROCKET-26 TEETH                                | \$57          | N/A               | N/A               | FOR Z AXIS MOTOR                      |
| 21828             | SWITCH-AC ON/OFF                                 | \$40          | N/A               | N/A               | N/A                                   |
| 25024             | WIPER-BEDWAY (V - TAILSTOCK)-2460SX              | \$27          | N/A               | N/A               | N/A                                   |
| 25200-2           | WIPER-BEDWAY (X AXIS REAR)                       | \$27          | N/A               | N/A               | N/A                                   |
| 25200-1           | WIPER-BEDWAY (X AXIS, FRONT)                     | \$27          | N/A               | N/A               | N/A                                   |
| 25200-6           | WIPER-BEDWAY FLAT WAY-2460                       | \$27          | N/A               | N/A               | N/A                                   |
| 25200-4           | WIPER-BEDWAY V WAY-2460                          | \$27          | N/A               | N/A               | N/A                                   |
| 20995             | YOKE-Z AXIS                                      | \$472         | N/A               | N/A               | N/A                                   |
| <b>Head Parts</b> |  |               |                   |                   |                                       |
| 25221             | BB SET-TAPERED ROLLER-SPINDLE-2460/2470          | \$844         | N/A               | N/A               | INCLUDES 25100-3 AND 25100-12         |
| 25100-24          | BEARING-DEEP GROOVE BALL                         | \$79          | N/A               | N/A               | N/A                                   |
| 25100-22          | BEARING-DEEP GROOVE-BALL                         | \$92          | N/A               | N/A               | N/A                                   |
| 25100-23          | WAY COVER-COLUMN-TOP-DPM3/5                      | N/A           | N/A               | N/A               | N/A                                   |
| 25100-12          | CHAIN - MASTER LINK-CHAIN RS-40                  | N/A           | N/A               | N/A               | ORDER 25221                           |
| 25100-3           | WAY COVER-COLUMN-TOP-DPM3/5                      | N/A           | N/A               | N/A               | ORDER 25221                           |
| 25100-44          | CHANGE SPEED JAW                                 | \$72          | N/A               | N/A               | N/A                                   |
| 25110             | CLUSTER GEAR & SHAFT ASSEMBLY - 2460             | \$1,821       | N/A               | N/A               | CONSIST OF 25100-23 AND 25149         |
| 25100-34          | GASKET   | \$11          | N/A               | N/A               | N/A                                   |
| 25100-27          | GEAR - 2460-DO NOT SELL-SEE 25110                | \$457         | N/A               | N/A               | N/A                                   |
| 25100-28          | GEAR-2460SX                                      | \$457         | N/A               | N/A               | N/A                                   |
| 25100-15          | GEAR-ENCODER                                     | \$457         | N/A               | N/A               | N/A                                   |
| 25100-10          | GEAR-ENCODER-MAIN SHAFT                          | \$457         | N/A               | N/A               | N/A                                   |
| 25100-7           | GEAR-HIGH-MAIN SHAFT                             | \$1,066       | N/A               | N/A               | N/A                                   |
| 25100-5           | GEAR-LOW-MAIN SHAFT-2460                         | \$1,217       | N/A               | N/A               | N/A                                   |
| 25100-40          | GEAR-OIL PUMP                                    | \$79          | N/A               | N/A               | N/A                                   |
| 25100-29          | INPUT SHAFT                                      | \$368         | N/A               | N/A               | N/A                                   |
| 25100-13          | LOCK NUT   | \$156         | N/A               | N/A               | N/A                                   |

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| 25100-8            | LOCK NUT   | \$156                 | N/A                       | N/A                       | N/A            |
| 25100-36           | NUT-LOCK - 2460SX  | \$11                  | N/A                       | N/A                       | N/A            |
| 21239-33           | OIL FILTER-HEADSTOCK-1630/1840/2460                      | \$27                  | N/A                       | N/A                       | N/A            |
| 25100-18           | OIL SEAL - 2460 HEADSTOCK                                | \$11                  | N/A                       | N/A                       | N/A            |
| 25100-20           | O-RING   | \$11                  | N/A                       | N/A                       | N/A            |
| 25100-42           | O-RING   | \$11                  | N/A                       | N/A                       | N/A            |
| 25100-38           | PULLEY-2460SX-HEADSTOCK                                  | \$116                 | N/A                       | N/A                       | N/A            |
| 25100-39           | PUMP-OIL-MANUAL (GEARBOX)                                | \$156                 | N/A                       | N/A                       | N/A            |
| 25100-43           | SHAFT  | \$40                  | N/A                       | N/A                       | N/A            |
| 25100-19           | SHAFT-ENCODER  | \$40                  | N/A                       | N/A                       | N/A            |
| 25100-1            | SPINDLE - 2460SX   | \$2,659               | N/A                       | N/A                       | N/A            |
| 25100-45           | SWING ARM  | \$40                  | N/A                       | N/A                       | N/A            |
| <b>Chuck Parts</b> |  |                       |                           |                           |                |
| 28620-1            | Adaptor Plate-Buck-12"                                   | \$264                 | N/A                       | N/A                       | N/A            |
| 28652              | BUCK CHUCK KIT-12" D1-8 ( See Notes)                     | \$1,751               | N/A                       | N/A                       | N/A            |
| 28620              | CHUCK - BUCK 12" w/ Top RVS Jaws                         | \$1,192               | N/A                       | N/A                       | N/A            |
| <b>Manuals</b>     |  | <b>CD</b>             | <b>Print</b>              |                           |                |
| 24970              | CD-SERVICE-LATHE-1540/2460-VL                            | \$50                  | N/A                       |                           | REPLACES 22633 |
| 23298              | MANUAL - OFFLINE, VM/SM/VL/SL CNC                        | \$50                  | \$81                      |                           | N/A            |
| 24494              | MANUAL-SLX-PROGRAMMING-OPERATING-1                       | \$50                  | \$81                      |                           | N/A            |