

| Part Number | 1540V WITH VL CONTROL Machine S/N Includes BA | List Price | Exchange Part# | Exchange Price | NOTES |
|--------------|--------------------------------------------------|------------|-------------------|-------------------|----------------------------------------------|
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A | \$17 | N/A | N/A | N/A |
| 21824-3-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A | \$17 | N/A | N/A | N/A |
| 21824-8-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A | \$17 | N/A | N/A | N/A |
| 25151-1 | *OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT | | N/A | N/A | TUBE FOR 29" WORK LIGHT |
| 25108-1540V | AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED | \$1,967 | N/A | N/A | REPLACES - 22287-1540V, R UNIT NOT AVAILABLE |
| 20984 | BALLSCREW ASSY X-AXIS | \$1,227 | N/A | N/A | X-AXIS |
| 21025 | BALLSCREW LX Z-AXIS METRIC | \$1,959 | N/A | N/A | Z-AXIS |
| 23982 | BEARING - 51104(2PCS/SET) | \$40 | N/A | N/A | N/A |
| 6000-2Z | HANDLE & PLUNGER - TABLE GIB LOCK | N/A | N/A | N/A | REPLACE WITH 22714-58 OR 26327 |
| 16300 | BEARING HOUSING ASSY-X AXIS left side | \$121 | N/A | N/A | N/A |
| 16295-1 | BEARING HOUSING ASSY-Z AXIS | \$121 | N/A | N/A | N/A |
| 23930 | BEARING SET (2) ANGULAR CONTACT 7204 BEC | \$232 | N/A | N/A | Set of 2 for X axis |
| 23975 | BEARING SET-SPINDLE ENCODER | \$56 | N/A | N/A | 1540 SPINDLE ENCODER |
| 22714-58 | BEARING-6000ZZ | \$40 | N/A | N/A | REPLACES 6000-2Z |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$232 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 26327 | BEARING-DEEP GROOVE-6000ZZ | \$40 | N/A | N/A | REPLACES 6000-2Z |
| 22446 | BEARING-SELF ALIGNING-2204 E-2RS1TN9 | \$79 | N/A | N/A | Z AXIS |
| 24472 | BB (QTY 3)-STEADY REST -1540/1630/1840 | \$72 | N/A | N/A | SET OF 3 NEEDED |
| 670-5M-09 | BELT | \$40 | N/A | N/A | Y-AXIS |
| 400-5M-15 | BELT - TIMING 5MM POWERGRIP | \$106 | N/A | N/A | Z AXIS |
| 23973 | BELT SET(2 BELTS) -1540/1840 | \$460 | N/A | N/A | N/A |
| 500-5M-15 | BELT-TIMING 5MM POWERGRIP | \$79 | N/A | N/A | X AXIS |
| 22556-15 | CABLE ASSY- 25 pin -PARALLEL TO PENDANT | \$57 | N/A | N/A | N/A |
| 22551 | CABLE ASSY ASSY-PT4-LIMIT SWITCH | \$79 | N/A | N/A | N/A |
| 22555-15 | CABLE ASSY-LOGIC - 37 pin EB TO PENDANT | \$57 | N/A | N/A | N/A |
| 22608-1 | CABLE ASSY-POWER 15 FT | \$17 | N/A | N/A | N/A |
| 22070-144 | CABLE ASSY-PT4 EB TO MOTOR ENC | \$156 | N/A | N/A | N/A |
| 22071-144 | CABLE ASSY-PT4 EB TO MOTOR POWER | \$156 | N/A | N/A | N/A |
| 20080 | CABLE ASSY-PT4-APRON-19 FT | \$315 | N/A | N/A | N/A |
| 22074-15 | CABLE ASSY-PT4-PENDANT TO POWER BLOCK | \$57 | N/A | N/A | N/A |
| 22714-65 | CABLE CARRIER 1540V / 1840VL | \$383 | N/A | N/A | N/A |
| 22028-220-1 | CAPBLOK CAP-3-240 REPLACES G2-002 KIT | \$421 | N/A | N/A | N/A |
| 22442 | COMPUTER MODULE-PT4 V SERIES | \$6,829 | 22442R | \$1,178 | N/A |
| 23522-1 | DRIVE MODULE-PT4-556-V REPLACEMENT | \$273 | N/A | N/A | REPLACEMENT FOR HARD DRIVE 22859 |
| 23522-2 | DRIVE MODULE-PT4-558-V REPLACEMENT | \$273 | N/A | N/A | REPLACED HARD DRIVE 23521 and 24572 |
| 16873 | ENCODER-SPINDLE | \$593 | N/A | N/A | N/A |
| 23997 | E-STOP ASSY-PENDANT | \$118 | N/A | N/A | SWITCH AND CONTACT |
| 22164 | FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1) | \$116 | N/A | N/A | N/A |
| 23974 | FEED SCREW & NUT - 1540/1630 TAILSTOCK | \$292 | N/A | N/A | N/A |
| 16350 | FERRULE-SPROCKET | \$11 | N/A | N/A | N/A |
| 22552 | FILTER-PT4-12 X 13.8 | \$11 | N/A | N/A | N/A |
| 22552-1 | FILTER-PT4-5.75 X 5.75 | \$11 | N/A | N/A | N/A |

| Part Number | 1540V WITH VL CONTROL Machine S/N Includes BA | List Price | Exchange Part# | Exchange Price | NOTES |
|-------------|--------------------------------------------------|-------------------------------|-------------------|---------------------|------------------------------------------------------|
| 21893-2 | FUSE-500 VOLT-SLO BLO TYPE-2 AMP | \$17 | N/A | N/A | N/A |
| 21893-25 | FUSE-500 VOLT-SLO BLO TYPE-25 AMP | \$17 | N/A | N/A | N/A |
| 23153-6 | FUSE-600VA-TIME DELAY-CLASS CC-6 AMP | \$27 | N/A | N/A | N/A |
| 22026-40 | FUSE-CLASS J TIME DELAY-AJT 40 AMP | \$40 | N/A | N/A | N/A |
| 23337-110 | GIB - X AXIS GIB | \$156 | N/A | N/A | N/A |
| 23337-28 | GIB Z AXIS-1630 & BED CARRIAGE-1540 | \$96 | N/A | N/A | N/A |
| 21241-36 | HANDLE - DOOR HANDLE, LATHES | \$58 | N/A | N/A | N/A |
| 20082-2 | HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS | \$787 | N/A | N/A | X-AXIS TRL |
| 20082-3 | HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS | \$787 | N/A | N/A | N/A |
| 20295 | JOYSTICK-ASSEMBLY | \$630 | N/A | N/A | N/A |
| 22714-26 | LAMP - ASSY-110V 60Hz | \$400 | N/A | N/A | N/A |
| 23341 | LIGHT BULB-WORK LIGHT (all - except 1840 | \$17 | N/A | N/A | N/A |
| 22551-1 | LIMIT SWITCH ASSY-RIGHT | \$232 | N/A | N/A | X AND Z AXIS |
| 22683 | LIMIT SWITCH-DOOR LIMIT-1540,1845,2460/70 | \$72 | N/A | N/A | N/A |
| 22291 | LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470 | \$536 | N/A | N/A | N/A |
| 22065-2 | MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE | \$1,104 | N/A | N/A | N/A |
| 22068-2 | **OBSOLETE** MOD ASSY-VL-ENCOD INTERFACE | \$648 | N/A | CALL FOR PRICING | N/A |
| 21994 | OBSOLETE. SEE P/N 21994R | N/A | 21994R | \$1,528 | EXCHANGE MOTOR ASSY-V-BRUSHLESS / X, Y AND Z AXIS |
| 7204-AVH | NILOS RING | \$11 | N/A | N/A | X AXIS |
| 7205-AVH | NILOS RING | \$9 | N/A | N/A | N/A |
| 16452 | NUT CLAMP Z-AXIS | \$35 | N/A | N/A | X & Y AXIS |
| 16314 | NUT-CLAMP-X AXIS | \$35 | N/A | N/A | X AXIS |
| 23349 | O-RING | \$11 | N/A | N/A | N/A |
| 22328-2 | PENDANT VL | OBSOLETE- See 22328- 2R | 22328-2R | \$1,866 | N/A |
| 24200-2 | BRAKE SPRING | N/A | N/A | N/A | N/A |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$161 | N/A | N/A | X & Z AXIS |
| 23265 | PUMP COOLANT 1/8 HP | \$457 | N/A | N/A | N/A |
| 28045 | FEED HANDWHEEL ASSEMBLY | \$1,178 | N/A | N/A | N/A |
| 22157-32 | RESISTOR-750W-32 OHM-BRAKE | \$118 | N/A | N/A | N/A |
| 23068 | RUBBER PAD-1540V-HEADSTOCK | \$52 | N/A | N/A | N/A |
| 22714-7 | SAFETY GLASS LEFT DOOR 1540V | \$103 | N/A | N/A | N/A |
| 22714-39 | SAFETY GLASS-RIGHT DOOR 1540 | \$103 | N/A | N/A | N/A |
| 22170 | SPINDLE ASSY-1540V LATHE-PT4 | \$5,310 | N/A | N/A | N/A |
| 23342 | SPINDLE MOTOR-1540-W/PULLEY ASSY-10HP | \$1,747 | N/A | N/A | N/A |
| 22204 | SPROCKET ASSY- SPINDLE ENCODER DRIVE | \$141 | N/A | N/A | N/A |
| 21258 | TRANSFORMER-1840 1000VA EI ++SEE NOTES++ | \$472 | N/A | N/A | N/A |

| Part Number | 1540V WITH VL CONTROL Machine S/N Includes BA | List Price | Exchange Part# | Exchange Price | NOTES |
|--------------------|----------------------------------------------------------|-------------------|---------------------------|---------------------------|----------------|
| Manuals | | CD | Print | | |
| 22635 | 1540V/1840V PROGRAMMING MANUAL | \$50 | \$81 | | N/A |
| 24970 | CD-SERVICE-LATHE-1540/2460-VL | \$50 | \$58 | | REPLACES 22633 |
| 23298 | MANUAL - OFFLINE, VM/SM/VL/SL CNC | \$50 | \$81 | | N/A |