

Part Number	TRAK 20P M11 w/ TMX Control Machine S/N Includes DR	List Price	Exchange Part#	Exchange Price	NOTES
28161-10	AC DR ASSY-220V-SING PH-PROG-20P M11-10K	\$2,797	N/A	N/A	N/A
28161	AC DRIVE ASSY 3HP-220 VAC-PROGRAMMED-6K	\$2,923	N/A	N/A	N/A
28161-2	AC DRIVE ASSY-3 HP 220 VAC-SGL PASE-20P	\$2,923	N/A	N/A	N/A
28161-11	AC DRIVE ASSY-3HP-220 VAC-SINGLE-10K	\$2,797	N/A	N/A	N/A
28161-1	AC DRIVE ASSY-3HP-440 VAC PROGRAMMED-6K	\$2,923	N/A	N/A	N/A
27177-1	ADAPTER-LINK--COOLANT - 20P	\$21	N/A	N/A	These are individual links, used on coolant line for tool as well as coolant wash
26931-1	AIR PRESSURE SWITCH (S9710)	\$114	N/A	N/A	
28034	AIR REGULATOR	\$56	N/A	N/A	Used on door air tank
27522	BALL SCREW X-AXIS M10/M11	\$1,021	N/A	N/A	N/A
27579	BALL SCREW-Y-AXIS-20P	\$1,021	N/A	N/A	N/A
27533-1	BALLSCREW-Z AXIS-M11	\$1,021	N/A	N/A	N/A
27701	BB SET(2)-ANGULAR CONTACT 7305 BECBP	\$237	N/A	N/A	**comes as a pair, used on Z axis
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$232	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$96	N/A	N/A	Used on right side of the table.
27689-1	BELLOW-PS-LEFT-300MM H (X-AXIS)	\$146	N/A	N/A	X axis
27689-3	BELLOW-PS-LEFT-70MM H (Z-AXIS)	\$182	N/A	N/A	Z axis
27689-2	BELLOW-PS-RIGHT-300MM H (X-AXIS)	\$146	N/A	N/A	X axis
27689-4	BELLOW-PS-RIGHT-70MM H (Z-AXIS)	\$182	N/A	N/A	Z axis
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$106	N/A	N/A	Z AXIS
450-5M-15	BELT TIMING	\$106	N/A	N/A	X axis
27262-1	BRACKET-L-LEFT SIDE ATC-20P	\$25	N/A	N/A	Part must be inspected upon arrival
27262-2	BRACKET-L-RIGHT SIDE-ATC-20P	\$25	N/A	N/A	Different than M10
27640-1	BRAKE ASSY-Z AXIS-24VDC-M11	\$151	N/A	N/A	N/A
26768-BULB	BULB-BEACON LIGHT LPM (NOTES)	\$9	N/A	N/A	N/A
26769-1-BULB	OBSOLETE. SELL NEW LAMP 26769-2	\$27	N/A	N/A	ORDER 26769-2
15361-2	CABLE ASSY-COMP/MILL INDEXER		N/A	N/A	N/A
21490-1	CABLE ASSY-POWER CORD-3 PHASE-220V-2 OP	\$120	N/A	N/A	N/A
26891-5	CARRIER CABLE-Z-AXIS-20P	\$185	N/A	N/A	N/A
28158	SEE 28158R	\$2,879	N/A	N/A	N/A
22892-4	CONTACTOR-220 VAC, 2.2kW, COIL 50/60 24V	\$48	N/A	N/A	N/A
27713	COOLANT PUMP - M10 & M11	\$457	N/A	N/A	N/A
27857	COUPLING-SPINDLE-20P	\$157	N/A	N/A	N/A

Part Number	TRAK 2OP M11 w/ TMX Control Machine S/N Includes DR	List Price	Exchange Part#	Exchange Price	NOTES
27243	COVER-BRAKE-M11	\$25	N/A	N/A	Dust Cover
27679-1	COVER-WIPER-FRONT-WORKTABLE 2OP	\$116	N/A	N/A	N/A
27679-2	COVER-WIPER-REAR-WORKTABLE 2OP	\$116	N/A	N/A	N/A
27583-1	CYLIND-32 BORE 300 STROKE-M10/M11(NOTES)	\$88	N/A	N/A	ATC cylinder, old style, very limited stock available, replace with 27242 kit
27502-3	CYLINDER ASSY-TOOL UNCLAMP	\$672	N/A	N/A	N/A
27583-5	CYLINDER-AIR-20MM BORE X 60MM STROKE	\$83	N/A	N/A	ATC door assist cylinder
27583-6	CYLINDER-AIR-40mm BORE 125mm STROKE	\$81	N/A	N/A	Door lift cylinder
27838-1	DRIVE DOG-FLANGED-SPINDLE(2 PC SET)	\$29	N/A	N/A	N/A
27553	ENCODER ASSY-MOTOR SPINDLE-2OP-6K	\$403	N/A	N/A	
26564-1	FAN-110VAC	\$44	N/A	N/A	For electrical cabinet door and transformer fan
26348-1	FAN-SPINDLE MOTOR-2OP-6K	\$144	N/A	N/A	N/A
22607-4	FILTER ELMNT - REPLACE-40um-BRASS-POROUS	\$14	N/A	N/A	For air regulator
22607-2	FILTER/REG W/ 0-160 PSI GAUGE-40uM FLTR	\$57	N/A	N/A	Main air regulator
22607-5	FILTER/REGULATOR-5µm FILTER	\$56	N/A	N/A	N/A
28133	FILTER-FINE CHIP-2OP	\$33	N/A	N/A	New style chip filter
22552-1	FILTER-PT4-5.75 X 5.75	\$11	N/A	N/A	N/A
28071	FLOW CONTROL-ATC DOOR ASSIST	\$14	N/A	N/A	Used on ATC and ATC door assist cylinder
28071-1	FLOW CONTROL-WITH MUFFLER	\$14	N/A	N/A	Used on ATC cylinder
28182-4	FUSE 600 VAC-4A	\$31	N/A	N/A	N/A
28182-8	FUSE 600 VAC-8A	\$31	N/A	N/A	N/A
28182-8	FUSE 600 VAC-8A	\$31	N/A	N/A	N/A
21824-4	FUSE-3AG-TIME DELAY-.25x1.25L-4 AMP	\$6	N/A	N/A	N/A
28182-1	FUSE-600 VAC-1A	\$31	N/A	N/A	N/A
28182-15	FUSE-600 VAC-FAST ACTING CLASS CC-15A	\$31	N/A	N/A	N/A
23153-1	FUSE-600VA-TIME DELAY-CLASS CC-1 AMP	\$31	N/A	N/A	220 volt electrical cabinet
23153-12	FUSE-600VA-TIME DELAY-CLASS CC-12 AMP	\$31	N/A	N/A	Transformer fuses - 220 volt
23153-15	FUSE-600VA-TIME DELAY-CLASS CC-15 AMP	\$31	N/A	N/A	220 volt electrical cabinet
23153-30	FUSE-600VA-TIME DELAY-CLASS CC-30 AMP	\$31	N/A	N/A	Transformer fuses - 220 volt
23153-4	FUSE-600VA-TIME DELAY-CLASS CC-4 AMP	\$31	N/A	N/A	N/A
23152-10	FUSE-TIME DELAY-10A-500 V-10mm X 38mm L	\$31	N/A	N/A	Transformer fuses - 440 volt
27494	GRIPPER ASSY-DUAL-TOOL CHANGER	\$36	N/A	N/A	N/A
27493	GRIPPER ASSY-TOOL CHANGER	\$26	N/A	N/A	N/A

Part Number	TRAK 2OP M11 w/ TMX Control Machine S/N Includes DR	List Price	Exchange Part#	Exchange Price	NOTES
26740-3	GUIDE-LINEAR-SET (2)- X AXIS 2OP	\$782	N/A	N/A	N/A
26740-4	GUIDE-LINEAR-SET (2)- Y AXIS 2OP	\$782	N/A	N/A	N/A
26740-5	GUIDE-LINEAR-SET (2) Z AXIS 2OP	\$782	N/A	N/A	N/A
27937-1	HANDLE-DOOR-2OP	\$32	N/A	N/A	N/A
26538-1	HANDWHEEL ELECTRONIC-PT8 - OBSOLETE	\$226	N/A	N/A	N/A
27555-2	LEVELING PAD (FOOT)-FRAME ASSY(M10&M11)	\$26	N/A	N/A	Feet the machine sits on
24404-3	LEXAN WINDOW-DOOR-2OP	\$154	N/A	N/A	N/A
22680-4	LIMIT SWITCH-PLUNGER	\$27	N/A	N/A	N/A
22680-3	LIMIT SWITCH-SPDT	\$94	N/A	N/A	X and Z limit switch
26718-1	LUBE PUMP-110VAC-W/SENSOR-M11 & EURO	\$519	N/A	N/A	N/A
28153	MOTOR ASSY-DELTA-750W (M11)(X & Y)	\$1,476	N/A	N/A	N/A
28164-1	MOTOR-BRUSHLESS DELTA-1KW	\$1,476	N/A	N/A	N/A
27380	MOTOR-SPINDLE-INDUCTION-3HP-2OP-10K	\$2,058	N/A	N/A	N/A
27177-5	NOZZLE-COOLANT-1/4" ROUND	\$27	N/A	N/A	N/A
26769-1	OBSOLETE. SELL 26769-2	\$224	N/A	N/A	Inside machine, replaces 26769-1
28160	(OBSOLETE) ASSY- 2OP MILL - see 28160R		N/A	N/A	N/A
21490-2	POWER CORD ASSY-3 PHASE-440V-2 OP	\$95	N/A	N/A	440 volt option
28074	QUICK EXHAUST-ATC	\$14	N/A	N/A	Used on ATC cylinder
27242	REPLACE KIT-CYLIND&SENSORS-M10/11(NOTES)	\$368	N/A	N/A	New style, replaces 27583-1, 27641 and 27641-1
27175-4	RESISTOR ASSY-100 OHMS-500W-SPINDLE BRK	\$113	N/A	N/A	N/A
27175-5	RESISTOR ASSY-200 OHMS-500W-SPINDLE BRK	\$113	N/A	N/A	N/A
27175-3	RESISTOR ASSY-300HM-500W-BRAKE Z-AXIS	\$113	N/A	N/A	440 volt resistors, , same resistor as M10 but using different terminal at end of wire.
27263	SEAL-LF OR RT SIDE-ATC 2OP	\$8	N/A	N/A	N/A
27904	SEAL-SPINDLE-2OP	\$52	N/A	N/A	N/A
27641	SENSOR ASSY-REED SE-ATC FRONT(NOTES)	\$53	N/A	N/A	Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit
27641-1	SENSOR ASSY-REED SWITCH-ATC BACK(NOTES)	\$50	N/A	N/A	Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit
28163-1	SERVO DRIVE ASSY-1KW-PROGRAMMED(M11 Z)	\$841	N/A	N/A	N/A
28163	SERVO DRIVE-750W-PROGRAMMED (M11 X&Y)	\$841	N/A	N/A	N/A
26938-5	SOLENOID VALVE-DUAL-24VDC-4WAY	\$196	N/A	N/A	ATC cylinder
27830-1	SPINDLE ASSY-2OP M11 MILL	\$3,791	N/A	N/A	N/A
27382	SPINDLE ASSY-2OP-10K	\$4,536	N/A	N/A	N/A

Part Number	TRAK 2OP M11 w/ TMX Control Machine S/N Includes DR	List Price	Exchange Part#	Exchange Price	NOTES
26849-4	SPINDLE MOTOR 3 HP WITH ENCODER-M11 2OP	\$1,637	N/A	N/A	N/A
26768-2	STATUS LIGHT ASSY-2OP (SEE NOTES)	\$37	N/A	N/A	ORDER 26768-3
26768-3	STATUS LIGHT LED ASSY-24VDC M10/M11	\$86	N/A	N/A	N/A
26716-2	SWITCH ASSY-PUSH BUTTON-SERVO ON DBL POL	\$43	N/A	N/A	N/A
26039	SWITCH-E-STOP-PUSH BUTTON	\$118	N/A	N/A	N/A
22680-5	SWITCH-LIMIT-ROLLER PLUNGER	\$41	N/A	N/A	Door switch
22874-1	SWITCH-TOOL UNCLAMP(GREEN BUTTON)	\$51	N/A	N/A	Door unlock button on saddle and spindle jog on headstock
28152-1	TRANSFORMER ASSY- 1.1KVA	\$495	N/A	N/A	N/A
28152-2	TRANSFORMER ASSY-4290VA-UL/CE	\$495	N/A	N/A	N/A
26938-6	VALVE-AIR-SOLENOID-SINGLE-4WAY-2POS-24VD	\$180	N/A	N/A	N/A
28071-3	VALVE-FLOW CONTROL-INLINE-AIR SSU6	\$14	N/A	N/A	Used on ATC door assist cylinder
28071-2	VAVLE-FLOW-CONTROL-AIR	\$14	N/A	N/A	On tool unclamp cylinder
27998-2	WIPER-CENTER--FRONT & REAR 2OP	\$26	N/A	N/A	Front and rear of table
27998-3	WIPER-FRONT/RIGHT 2OP	\$26	N/A	N/A	Front and rear of table
27998-1	WIPER-FRONT-LEFT 2OP	\$26	N/A	N/A	Front and rear of table
27682-4	WIPER-LEFT SIDE-COVER ASSY-TOOL 2OP	\$30	N/A	N/A	Wiper on ATC
27682-5	WIPER-RIGHT SIDE-COVER ASSY-TOOL 2OP	\$30	N/A	N/A	Wiper on ATC
27682-2	WIPER-TOP/LEFT-COVER ASSY-TOOL 2OP	\$30	N/A	N/A	Wiper on ATC
27652-2	LCD MODULE ASSY-5.7"	N/A	N/A	N/A	Wiper on ATC
27682-3	WIPER-TOP/RIGHT-COVER ASSY-TOOL 2OP	\$30	N/A	N/A	Wiper on ATC
26769-2	WORK LIGHT LED-110/220VAC - M10/M11	\$224	N/A	N/A	Inside machine, replaces 26769-1
Manuals		CD	Print		
28170	MANUAL-SERVICE-2OP M11	N/A	\$70		N/A
28171	STOCK-MANUAL-PROGRAMMING-2 OP M11	N/A	\$81		N/A
28172	CD-MANUALS-SERVICE & PROGRAM 2OP M11	\$50	N/A		N/A