

| Part Number | Model: TRM MX2 Machine S/N includes BE | List Price | Exchange Part# | Exchange Price | Notes |
|-------------|---|------------|----------------|----------------|---------------------------------------|
| 22581-1 | AIR GUN ASSY ONLY -TORQUE RITE POWER DRA | \$872 | 22581-1R | \$516 | N/A |
| 15609-16 | BALLSCREW MX 16" ENGLISH | \$1,147 | N/A | N/A | N/A |
| 15608-48 | BALLSCREW MX 48" ENGLISH | \$1,308 | N/A | N/A | N/A |
| 15608-42 | BALLSCREW-X AXIS | \$1,308 | N/A | N/A | N/A |
| 23930 | BEARING SET (2) ANGULAR CONTACT 7204 BEC | \$242 | N/A | N/A | Set of 2 for X axis |
| 22008 | BEARING-204KTT | \$100 | N/A | N/A | Used on right side of the table. |
| 565-5M-15 | BELT - TIMING | \$83 | N/A | N/A | Y AXIS |
| 400-5M-15 | BELT - TIMING 5MM POWERGRIP | \$111 | N/A | N/A | X-AXIS |
| 25600 | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS | \$174 | N/A | N/A | Approx ¼ inch thick brush |
| 25300 | BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS | \$123 | N/A | N/A | Approx 1/8 inch thick brush x .370" |
| 25610 | BRUSH KIT-SPECIALITY MOTORS | \$123 | N/A | N/A | N/A |
| 22555-10 | CABLE ASSY-LOGIC - 37 pin EB TO PENDANT | \$60 | N/A | N/A | N/A |
| 22608 | CABLE ASSY-POWER 10 FT | \$18 | N/A | N/A | N/A |
| B279 | CHIP GUARD PLATES - Y BALLSCREW | \$242 | N/A | N/A | SET OF 4 PLATES |
| 15837-1 | COMPUTER MODULE ASSY - MX2 | \$5,826 | 15837-1R | \$1,459 | N/A |
| 15838-5 | BRACKET - X DRIVE HOUSING | N/A | 15838-5R | \$381 | N/A |
| 22603-CAT | DRAWBAR-SX3-CAT | \$192 | N/A | N/A | USES SPACER 21661 |
| 22603-NMTB | DRAWBAR-SX3-NMTB | \$192 | N/A | N/A | USES SPACER 21661 |
| 22007 | END CAP - X AXIS right side (FC006) | \$163 | N/A | N/A | N/A |
| 16024 | EXCHANGE MX2 DRAWER | N/A | 16024R | \$656 | N/A |
| 20065-220 | EXCHANGE RELAY MODULE - ASSY 220V | \$1,206 | 20065-220R | \$1,003 | N/A |
| 20065-440 | EXCHANGE RELAY MODULE - ASSY 440V | \$1,206 | 20065-440R | \$919 | N/A |
| 25199 | FRW/REV SWITCH (replaces 51154310) | \$163 | N/A | N/A | REPLACES - 51154310 |
| 20870 | HALOGEN LIGHT BULB 12V (MILLS) | \$18 | N/A | N/A | N/A |
| 25729 | HANDLE REPLACEMENT KIT, FOLD AWAY | \$124 | N/A | N/A | REPLACES 30922 |
| 15616 | HANDWHEEL ASSY (X & Y AXIS) | \$292 | N/A | N/A | X & Y AXIS |
| DILOOM | KM CONTACTOR, 120V 60MH | \$438 | N/A | N/A | N/A |
| 20667 | LAMP - WORK LAMP KIT | \$430 | N/A | N/A | N/A |
| 20296 | MOTOR ASSY-4020 | \$1,554 | 20296R | \$1,266 | X, Y and Z Motor |
| 24489 | MOTOR W/O SERVO - 4020-20296 | \$909 | 24489R | \$831 | PART OF 20296 Y-AXIS |
| 22581-4 | NOSEPIECE-TORQUE RITE SPINDLE, GOLD | \$117 | N/A | N/A | GOLD COLOR PIECE |
| 22581-5 | OILER FOR POWER DRAWBAR (replaces 22773) | \$63 | N/A | N/A | REPLACES 22773 |
| 27284 | PAINT KIT - TOUCH UP | \$108 | N/A | N/A | N/A |
| 15814 | Pendant - MX2 | N/A | 15814R | \$2,108 | N/A |
| L001L | PUMP - LUBRICATION PUMP (LEFT) - for RAM | \$163 | N/A | N/A | N/A |
| L001R | PUMP - LUBRICATION PUMP (RIGHT) -for BED | \$163 | N/A | N/A | N/A |
| 23265 | PUMP COOLANT 1/8 HP | \$476 | N/A | N/A | N/A |
| 20142 | RSG HOLDER, KIT | \$43 | N/A | N/A | N/A |
| 24101-4 | SERVO DRIVER SERIES 3-4020 | \$872 | 24101-4R | \$754 | X & Y AXIS, replaces 20201 and 20201R |
| 25701 | SHIELD-SPLASH-3 PACK | \$128 | N/A | N/A | N/A |
| 20195-2 | SLIP CLUTCH ASSY 125 LBS-INCH | \$258 | N/A | N/A | Y AXIS |
| TR-220 | SOCKET-TORQUE RITE AIR GUN | \$85 | N/A | N/A | N/A |

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| 21661 | SPACER-SX3-V5-DRAWBAR | \$12 | N/A | N/A | N/A |
| SHIELD/BASE | SPLASH SHIELD AND MAGNETIC BASE | \$104 | N/A | N/A | N/A |
| 16117 | SWITCH - LIMIT SWITCH KIT | \$348 | N/A | N/A | ONE SWITCH ONLY |
| P-TRAK RSG | TRAK REMOTE STOP/GO SWITCH | \$258 | N/A | N/A | SEE 20142 FOR HOLDER |
| 16961 | SWITCH-BOX ASSY | \$940 | 16961R | \$617 | INSTALLED BELOW THE PENDANT |
| 22581-2 | SWITCH-CONTROL HEAD-TORQUE RITE | \$399 | N/A | N/A | N/A |
| B202 | WAY COVER-COLUMN-BOTTOM-DPM3/5 | \$179 | N/A | N/A | Z AXIS |
| B201 | WAY COVER-COLUMN-TOP-DPM3/5 | \$179 | N/A | N/A | Z AXIS |
| B267-1 | WAY COVER-DPM3/5-FRONT or REAR(18") | \$91 | N/A | N/A | Y AXIS, REPLACES B268 |
| B267 | WAY COVER-DPM3/5-REAR (15") | \$91 | N/A | N/A | Y AXIS, 14.99" wide, for machines with sensors |
| Head Parts | | | | | |
| 25719 | BEARING - BALL BEARING | \$108 | N/A | N/A | N/A |
| AK048 | BEARING - BALL BEARING | \$108 | N/A | N/A | RECOMMEND AK049L ALSO |
| 23943 | BEARING - BALL BEARING (SET OF 2) (6910Z | \$138 | N/A | N/A | SET OF 2 (6910ZZ) |
| 16522-2 | BEARING HOUSING ASSY-CHEN DAI HEAD | \$135 | N/A | N/A | AK059L-2, AK057L-2 |
| 20839 | BEARING-ANG CT U/SET (2)-7010 P4 | \$819 | N/A | N/A | |
| 26392 | BEARING-DEEP GROOVE | \$42 | N/A | N/A | REPLACES A112H, SEE ASSY 16502 |
| 23954 | BEARING-SET OF 2 EA (6203ZZ) | \$37 | N/A | N/A | (2)FVS65 (OLD P/N AK118) |
| AK158 | BELT (MAIN DRIVE BELT) (875VC 36-30) | \$199 | N/A | N/A | BANDO US BELT 875VC 3630 |
| AK121 | BELT | \$111 | N/A | N/A | CURRENT 225L (INCH-SQUARE TEETH) |
| 25059 | BRAKE SHOE ASSY | \$196 | N/A | N/A | N/A |
| AK099 | BRAKE SPRING | \$12 | N/A | N/A | SEE 25059 - BRAKE SHOE ASSY |
| AK049L | CAP - BRAKE BEARING CAP | \$75 | N/A | N/A | SEE ALSO AK048 |
| AK042L | CAP - TOP BEARING CAP | \$44 | N/A | N/A | N/A |
| A173 | CLOCK SPRING | \$83 | N/A | N/A | CLOCK SPRING ONLY - NO HOUSING |
| 16504 | CLOCK SPRING ASSEMBLY | \$168 | N/A | N/A | A173, A174, SEE ALSO A173 |
| 16528 | DRAWBAR AND SLEEVE-MANUAL DB | \$85 | N/A | N/A | AK147L, AK149L |
| 22007 | END CAP - X AXIS right side (FC006) | \$163 | N/A | N/A | N/A |
| 16512 | FEED CLUTCH ASSY | \$290 | N/A | N/A | CONSIST OF A189, A270, A187, A186, (2) A188, A0183, A181, A190, A190A, A273, A180 |
| 16511 | FEED CRADLE ASSEMBLY | \$250 | N/A | N/A | CONSIST OF A202L, A203, A192L, A196L, A199L, A198L, A197L, A193L, A200, A195, A191, A217 |
| 16509 | FEED HANDWHEEL ASSEMBLY | \$43 | N/A | N/A | A224, A225 |
| 16507 | FEEDRATE SELECTOR ASSEMBLY | \$168 | N/A | N/A | CONSIST OF A047, A045, A049, A048, A042H, A042H-1 A042H-4, A042H-5 |
| AK132 | FINGER - BRAKE OPERATING FINGER (need 2) | \$18 | N/A | N/A | N/A |
| AK071 | SEE VS21 OR FVS21 | \$42 | N/A | N/A | N/A |
| A199L | GEAR - FEED DRIVE WORM GEAR (see 16511) | \$36 | N/A | N/A | SEE ASSY 16511 |
| 16514 | GEAR - LOW RANGE BULL GEAR ASSY | \$673 | N/A | N/A | CONSIST OF AK100L, AK1002, AK101L, AK105L, AK106L, AK109L, AK111L, AK110L, AK121L, AK103-1, AK103L, AK104L |
| 16515 | GEAR - LOW RANGE PINION ASSY. has spline | \$290 | N/A | N/A | CONSIST OF AK118, AK117, AK114, AK116, AK115 |
| A178 | GEAR - OVERLOAD CLUTCH WORM GEAR | \$55 | N/A | N/A | N/A |

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| AK084 | GEAR - SPEED CHANGE GEAR | \$29 | N/A | N/A | N/A |
| AK100L | GEAR - SPINDLE BULL GEAR ASSY | \$319 | N/A | N/A | N/A |
| 16506 | HANDLE - QUILL | \$168 | N/A | N/A | CONSIST OF A166, A170, A170A, A170B, A164, A1165 (SELL ASSY ONLY) |
| B203 | HANDLE & PLUNGER - RAM GIB LOCK | \$42 | N/A | N/A | N/A |
| B260 | HANDLE & PLUNGER - TABLE GIB LOCK | \$42 | N/A | N/A | N/A |
| 16519 | HANDLE-FEED ENGAGE HANDLE ASSY | \$126 | N/A | N/A | CONSIST OF AK206H, AK208H, 16526 |
| 20877-1 | HEAD ASSY-DPM5-(WHITE) | \$8,969 | 20877-1R | \$5,707 | WHITE |
| 23912 | HI/LOW SHAFT ASSEMBLY | \$66 | N/A | N/A | N/A |
| AK101L | HUB - SPINDLE GEAR HUB | \$163 | N/A | N/A | N/A |
| AK045L | HUB - SPINDLE PULLEY HUB | \$280 | N/A | N/A | MUST MATCH AK119 AND AK121 |
| AK102 | KEY | \$12 | N/A | N/A | N/A |
| AK030 | KEY FOR FIXED VARIDISC - MOTOR | \$18 | N/A | N/A | N/A |
| A065 | OBSOLETE-SEE 27350 | \$36 | N/A | N/A | N/A |
| 16525 | KNOB-FEED REVERSE KNOB | \$43 | N/A | N/A | CONSIST OF A226, A227, A228 |
| 16516 | LEVER - HI/LOW SHIFT LEVER ASSY | \$168 | N/A | N/A | CONSIST OF AK136, AK137, AK140, AK139, AK138, AK139-2, AL139-1, AK144, AK143, AK141, AK142, AK145, AK146 |
| 16527 | LOCK HANDLE & BOLT | \$43 | N/A | N/A | CONSIST OF A248H, A246H (SELL ASSY ONLY) |
| AK103L | LOCK WASHER | \$10 | N/A | N/A | N/A |
| 20754 | HANDWHEEL ASSY (X & Y AXIS) | N/A | 20754R | \$4,706 | N/A |
| 16513 | MICRO SCREW ASSY | \$168 | N/A | N/A | CONSIST OF A068, A076, A074, A075 |
| A102H | NOSE PIECE #40 | \$60 | N/A | N/A | SEE ASSY 16502 |
| AK104 | NUT | \$12 | N/A | N/A | REPLACES AK104L |
| 16500 | *OBSOLETE - SEE 16500R OR 20877-1* | N/A | 16500R | \$5,707 | HEAD ASSEMBLY |
| AK137 | PLATE - HI-LOW DETENT PLATE | \$29 | N/A | N/A | N/A |
| AK119 | PULLEY, TIMING | \$83 | N/A | N/A | (INCH-SQUARE TEETH) TO MATCH AK121 |
| A109H | QUILL | \$558 | N/A | N/A | MUST MEASURE QUILL IN THREE PLACES |
| A182L | QUILL PINION SHAFT | \$60 | N/A | N/A | N/A |
| 27347-3 | REBUILD KIT-UPPER HEAD-DPM PJ | \$1,642 | N/A | N/A | N/A |
| AK128H | SHAFT - BRAKE LOCK | \$12 | N/A | N/A | N/A |
| AK073H | SHAFT - SPEED CHANGE SHAFT | \$29 | N/A | N/A | N/A |
| 16526 | SHIFT CRANK - FEED ENGAGE | \$85 | N/A | N/A | A210H, A210H3, A210H4, A210H5 |
| AK105L | SLEEVE - BEARING SLEEVE | \$123 | N/A | N/A | SEE 16514 |
| AK053L | SNAP RING | \$12 | N/A | N/A | N/A |
| AK121L | SNAP RING | \$12 | N/A | N/A | N/A |
| 20818 | SPACER-BEARING | \$85 | N/A | N/A | REPLACES 16529, CONSIST OF AK110L, AK111L |
| 16502 | SPINDLE ASSY | N/A | 16502R | \$1,472 | N/A |
| 16501 | SPINDLE MOTOR-TRM-DPM-B3-VARI-DISC ASSY- | \$1,554 | N/A | N/A | AK007, AK032 AK036, AK039, AK040K, AK037, AK037-1 |
| AK039 | SPRING | \$60 | N/A | N/A | N/A |
| AK040K | SPRING COLLAR FOR ADJUSTABLE VARIDISC | \$18 | N/A | N/A | N/A |
| A071 | T-BOLT ASSY | \$42 | N/A | N/A | CONSIST OF A069, A070, ORDER 4 |
| 23913 | Trip Handle Assy(Includes Plastic Ball) | \$42 | N/A | N/A | INCLUDES PLASTIC BALL |

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| 20752 | UPPER HEAD ASSY-DPM/TRM | \$4,752 | 20752R | \$3,263 | SPINDLE MOTOR NOT INCLUDED |
| AK032 | VARI DISC - STATIONARY MOTOR SIDE | \$280 | N/A | N/A | ID 1.260, SEE ALSO 16501 |
| AK036 | VARIDISC - ADJUSTABLE ASSEMBLY | \$280 | N/A | N/A | NEW STYLE |
| AK054L | VARIDISC - ADJUSTABLE-DRIVE VARIDISC | \$280 | N/A | N/A | N/A |
| AK051L | VARIDISC - STATIONARY DRIVEN VARIDISC | \$280 | N/A | N/A | N/A |
| A154 | WORM GEAR | \$18 | N/A | N/A | N/A |
| A156H | WORM SHAFT | \$42 | N/A | N/A | N/A |
| Manuals | | CD | Print | | |
| 20292 | MANUAL - MX2e PROG. AND OPER. | \$50 | \$87 | N/A | N/A |
| 16010 | MANUAL-MX2 OPERATING, PROGRAMMING & CARE | \$50 | \$87 | N/A | N/A |
| 24941 | MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5 | \$50 | \$85 | N/A | REPLACES 16046 |
| 16079 | TAB WASHER | \$50 | \$70 | N/A | N/A |
| 16915 | HANDWHEEL ASSY (X & Y AXIS) | \$50 | \$70 | N/A | N/A |
| 16681 | OFFLINE PROGRAMMING MANUAL MX2, MX3, LX2 | \$50 | \$87 | N/A | N/A |