

Part Number	TRAK DPMSX5 Machine S/N Includes CG TRAK DPMSX5P Machine S/N Includes DM	List Price	Exchange Part#	Exchange Price	Notes
General					
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$18	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$18	N/A	N/A	N/A
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$174	N/A	N/A	Approx 1/4 inch thick brush
25300	BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS	\$123	N/A	N/A	Approx 1/8 inch thick brush x .370"
25610	BRUSH KIT-SPECIALITY MOTORS	\$123	N/A	N/A	N/A
21157-1	LUBRICATION PUMP ASSY 110V	\$576	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$108	N/A	N/A	N/A
CNC Control					
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$60	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$5,523	24030-1R	\$1,030	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,523	24030-4R	\$990	N/A
23394	FAN-PT4	\$37	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$242	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$242	N/A	N/A	REV D PENDANT TO REV H
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$255	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$255	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24000-1	PENDANT-SMX	\$9,466	24000-1R	\$1,332	N/A
24000-7	PENDANT-SMX	\$9,466	24000-7R	\$1,376	N/A
24008-1	PENDANT-SMX-USA-W/O COMPUTER MODULE	\$3,789	24008-1R	\$950	N/A
Head Parts					
20877-1	HEAD ASSY-DPM5-(WHITE)	\$8,969	20877-1R	\$5,707	WHITE
24581-2	HEAD ASSY-SPINDLE CONTROL-5 HP-WHITE-40T	\$7,890	24581-2R	\$5,761	N/A
Head Parts Upper Head					
FVS15	BEARING	\$108	N/A	N/A	SOME UNITS USE 6909ZZ
FVS43	BEARING	\$108	N/A	N/A	ORDER ASSY 24599. FVS43 is part of this assembly.
AK048	BEARING - BALL BEARING	\$108	N/A	N/A	RECOMMEND AK049L ALSO
23943	BEARING - BALL BEARING (SET OF 2) (6910Z	\$138	N/A	N/A	SET OF 2 (6910ZZ)
24599	BEARING HOUSING ASS'Y-K4	\$138	N/A	N/A	INCLUDES FVS42, FVS43
23954	BEARING-SET OF 2 EA (6203ZZ)	\$37	N/A	N/A	(2)FVS65 (OLD P/N AK118)
FVS63	BELT - TIMING BELT	\$111	N/A	N/A	BACK GEAR TIMING BELT
VS4	BELT, SPINDLE DRIVE (875VC 38-28)	\$199	N/A	N/A	W/OUT SPINDLE CONTROL OPTION
23597	BELT-MICRO-V-J-PROFILE 10 RIBS-J	\$88	N/A	N/A	MAIN SPINDLE BELT
FVS59	BRAKE BLOCK (SET OF 2)	\$36	N/A	N/A	N/A
24055	BRAKE SHOE ASSY ALL K MILLS & DPM2/3/5	\$187	N/A	N/A	(2)VS47 (2)VS49 (4)VS122, (4)VS120
AK099	BRAKE SPRING	\$12	N/A	N/A	SEE 25059 - BRAKE SHOE ASSY
VS6	BUSHING	\$80	N/A	N/A	REPLACES FVS6
27446	KIT-BEARING & CAP-6912	N/A	N/A	N/A	\$0
FVS46	SEE 33FVS046B	\$75	N/A	N/A	N/A
FVS13	CAP - TOP BEARING CAP	\$42	N/A	N/A	N/A
24964	CHAIN & STUD ASS'Y - SPEED CHANGE - 40 T	\$43	N/A	N/A	FVS30, FVS32, FVS33, FVS34, FVS35
24374	FAN SPINDLE MOTOR - 24163 / 24162	\$494	N/A	N/A	FOR SPINDLE CONTROL OPTION MOTOR, WAS 24198

K-B186	GEAR - WORM GEAR	\$29	N/A	N/A	REPLACES FB186
FVS21	GEAR - WORM GEAR	\$29	N/A	N/A	N/A
24083	HI/LOW SHAFT ASSEMBLY	\$68	N/A	N/A	N/A
20697-2	HI-LOW SHIFT CLUTCH SUB-ASSY (4VK-A2)	\$673	N/A	N/A	N/A
20697-3	HI-LOW SHIFT SUB-ASSY (4VK-A3)	\$168	N/A	N/A	N/A
FVS75	HOUSING - BEARING SLIDING HOUSING	\$123	N/A	N/A	N/A
FVS73	HUB - SPLINE GEAR HUB	\$123	N/A	N/A	N/A
FVS72	KEY	\$12	N/A	N/A	N/A
VS3-1	KEY 6x6x44.5L	\$12	N/A	N/A	N/A
FVS81	LOCK WASHER	\$10	N/A	N/A	N/A
20697-5	LOWER VARI-DISC DRIVE ASSY	\$839	N/A	N/A	N/A
FVS109	MANUAL-DRAWBAR-K4,DPM3/DPM5 NMTB	\$98	N/A	N/A	N/A
FVS62	PULLEY - TIMING BELT PULLEY	\$94	N/A	N/A	N/A
20697-4	PULLEY PINION SUB-ASSY (4VK-A4)	\$168	N/A	N/A	N/A
23967	PULLEY-SPINDLE-NT 40	\$108	N/A	N/A	W/SPINDLE CONTROL OPTION
27347-2	REBUILD KIT-UPPER HEAD-DPM3/DPM5/K4	\$1,443	N/A	N/A	N/A
K-B93	RING - OVERLOAD CLUTCH RING(same as FB93)	\$29	N/A	N/A	REPLACES FB93
FVS97	SEE AK053L	\$12	N/A	N/A	N/A
FVS8	SEE VS8	\$60	N/A	N/A	N/A
FVS87	SELL 20697-3	\$18	N/A	N/A	N/A
FVS52	SHAFT - BRAKE LOCK SHAFT	\$12	N/A	N/A	SEE 24055 – BRAKE ASSY
FVS25	SHAFT - SPEED CHANGE SHAFT	\$29	N/A	N/A	N/A
FVS70	SHAFT - TIMING PULLEY CLUTCH	\$242	N/A	N/A	N/A
FVS76	RING	\$12	N/A	N/A	N/A
FVS80	SNAP RING	\$12	N/A	N/A	N/A
20841	SPACER - BEARING SPACER SET - 40T	\$55	N/A	N/A	N/A
20818	SPACER-BEARING	\$85	N/A	N/A	REPLACES 16529, CONSIST OF AK110L, AK111L
20820-1	SPINDLE MOTOR - 5 HP - WHITE	\$1,554	N/A	N/A	N/A
24163	SPINDLE MTR ASSY-5 HP-INVRTER DUTY-WHITE	\$1,504	N/A	N/A	FOR SPINDLE CONTROL OPTION, 220V MOTOR FAN - 24198
FVS42	SPINDLE PULLEY BEAR HOUSE(SEE ORD 24599)	\$36	N/A	N/A	ORDER ASSY 24599. FVS42 is part of this assembly
20599-3	SWITCH ASSY-FDW/RVS-HIGH VOLTAGE (600)	\$266	20599-3R	\$201	FOR MACHINES WITHOUT SPINDLE CONTROL, CABLE INCLUDED
20599-2	SWITCH ASSY-K2/K3/K4 FOR/REV	\$266	N/A	N/A	CABLE INCLUDED
23968	SWITCH ASSY-PT5-LIMIT HI/LOW	\$346	N/A	N/A	USED W/SPINDLE CONTROL OPTION
FVS44	VARIDISC - ADJUSTABLE DRIVEN DISC(NOTES)	\$280	N/A	N/A	KEY INCLUDED
VS2	VARIDISC - STATIONARY	\$280	N/A	N/A	Recommend replacing entire spindle motor, replaces FVS2
FVS45	VARIDISC - STATIONARY DRIVEN	\$280	N/A	N/A	N/A
24054	VARIDISC-ADJ MOTOR VARIDISC ASSY(W/KEY)	\$349	N/A	N/A	CONSIST OF VS5,VS6, AND VS6-1, REPLACES 23953
FVS115	WASHER - EXTERNAL TOOTH WASHER (AW-10)	\$12	N/A	N/A	N/A
VS108	WASHER-DRAWBAR-R8	\$12	N/A	N/A	N/A
Head Parts	Lower Head				
20839	BEARING-ANG CT U/SET (2)-7010 P4	\$819	N/A	N/A	

26392	BEARING-DEEP GROOVE	\$42	N/A	N/A	REPLACES A112H, SEE ASSY 16502
FB178	CLOCK SPRING	\$83	N/A	N/A	CLOCK SPRING ONLY – NO HOUSING
24095	CLOCK SPRING ASSEMBLY (SPRING & COVER)	\$163	N/A	N/A	SPRING & COVER
21442	FEED CRADLE ASSY K4	\$250	N/A	N/A	ALSO IN MANUAL AS 20698-1
20698-5	FEED REVERSE CLUTCH ASSY	\$201	N/A	N/A	N/A
20833	FEED TRIP ASSY-K4	\$168	N/A	N/A	FB103, FB104, FB105, FB106, FB117, FB118, FB119, FB120, FB121
K-B08	GEAR - FEED DRIVEWORM GEAR	\$36	N/A	N/A	REPLACES FB8
FVS22	GEAR - SPEED CHANGE GEAR	\$29	N/A	N/A	N/A
FVS74	GEAR - SPINDLE BULL GEAR	\$319	N/A	N/A	N/A
24411	TRAY PAD	\$4,895	24411R	\$4,555	WHITE – K4 TYPE HD.
20847	MICRO SCREW, MICRO-STOP NUT & MICROMETER	\$168	N/A	N/A	N/A
FB133	NOSE PIECE	\$60	N/A	N/A	N/A
22581-4	NOSEPIECE-TORQUE RITE SPINDLE, GOLD	\$117	N/A	N/A	GOLD COLOR PIECE
FB163	OBSOLETE-SEE 27365	\$36	N/A	N/A	N/A
20698-4	OVERLOAD CLUTCH TRIP ASSY (4VK-H4)	\$182	N/A	N/A	N/A
FVS89	PLATE - HI-LOW DETENT PLATE	\$29	N/A	N/A	N/A
FB142	QUILL	\$558	N/A	N/A	MUST MEASURE QUILL IN 3 PLACES
20850	QUILL FEED HANDLE ASSY (K2/K3/K4)	\$168	N/A	N/A	QUILL HANDLE
20846	QUILL LOCK HANDLE ASSY - K4	\$43	N/A	N/A	N/A
20698-3	QUILL PINION SHAFT ASSY-40 TAPER	\$168	N/A	N/A	N/A
K-B92	see 20779-3	\$55	N/A	N/A	N/A
FB189	SHAFT - ADJ WORM	\$42	N/A	N/A	N/A
FB166	SHAFT - QUILL PINION SHAFT	\$60	N/A	N/A	N/A
20844	SLEEVE - QUILL LOCK SLEEVE ASSY	\$56	N/A	N/A	N/A
20836-1	SPINDLE ASSY (K4) 40 TAPER W/NOSE PIECE	\$2,078	N/A	N/A	N/A
24099	TRIP HANDLE ASSY	\$50	N/A	N/A	INCLUDES PLASTIC BALL
Drive Train X-Axis Drawing 24462					
21564	BALLSCREW-X AXIS LEFT HAND LEAD 5HP DPM	\$1,958	N/A	N/A	N/A
21662	BEARING HOUSING ASSY - X &Y axis	\$108	N/A	N/A	XY AXIS
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$242	N/A	N/A	SET OF 2 FOR Z AXIS
565-5M-15	BELT - TIMING	\$83	N/A	N/A	Y AXIS
15966	BRACKET-Y AXIS MOTOR MOUNT	\$208	N/A	N/A	Y AXIS
16350	FERRULE-SPROCKET	\$12	N/A	N/A	N/A
21946	HANDWHEEL - ELECTRONIC X & Y AXIS	\$793	21946R	\$627	X & Y AXIS
15616	HANDWHEEL ASSY (X & Y AXIS)	\$292	N/A	N/A	X & Y AXIS
15968	LOWER COVER	\$37	N/A	N/A	N/A
24380	TRAY PAD	N/A	24380R	\$950	PART OF 23198, XYZ AXES
23198	OBSOLETE. SEE 23198R	\$1,580	23198R	\$1,266	EXCH MOTOR /DRIVER ASSY-4050
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$168	N/A	N/A	X & Z AXIS
16078	SEAL-BEARING HOUSING	\$12	N/A	N/A	N/A
24101-5	SERVO DRIVER SERIES 3-4050	\$872	24101-5R	\$754	Z AXIS, REPLACES 20327-2
15967	UPPER COVER	\$29	N/A	N/A	COVER FOR THE MOTOR MOUNTING BRACKET. X AXIS

Electric Box		Drawing 20676/24999-1			
25106-DPMSX3-5	AC DRIVE PROGRAMMED 5 HP W/CABLE V1000	\$1,732	25106-DPMSX3-5R	\$1,635	R UNIT NOT NORMALLY IN STOCK
23436	CONTACTOR-4 POLE	\$211	N/A	N/A	N/A
20676	ELECTRICAL ENCLOSURE	\$820	20676R	\$491	USED FOR 220/440 VOLTS
24999-1	ENCLOSURE ASSY-CABLE BREAKOUT	\$793	24999-1R	\$476	REPLACES 23050-1
24999	ENCLOSURE ASSY-SMX-CABLE BREAKOUT	\$793	24999R	\$476	REPLACES 23050
22595	OBSOLETE USE 22595-1	\$29	N/A	N/A	N/A
24063-3	PCB ASSY-SMX-SPINDLE CONTROL	\$558	24063-3R	\$476	N/A
23438-3	RELAY-OVERLOAD- CONV- 3.2-16 A	\$174	N/A	N/A	REPLACES 23438-1, RATED 12-30A
22961	RELAY-POWER 115V DPST	\$42	N/A	N/A	N/A
23435	RELAY-POWER-100-120VAC-DPDT (latch in gr	\$31	N/A	N/A	N/A
27246	REPLACEMENT KIT-DISCONNECT SWITCH	\$178	N/A	N/A	N/A
22890-500-64	RESISTOR-BRAKING-500 WATT-64 OHM	\$123	N/A	N/A	N/A
Options					
22581-1	AIR GUN ASSY ONLY -TORQUE RITE POWER DRA	\$872	22581-1R	\$516	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$83	N/A	N/A	N/A
22641-CAT	DRAWBAR-SX5-K4-CAT	\$192	N/A	N/A	USES SPACER 23888
22641-NMTB	DRAWBAR-SX5-K4-NMTB	\$192	N/A	N/A	USES SPACER 23888
22607	FILTER/REGULATOR-PT4	\$138	N/A	N/A	N/A
24475	GEAR-PLASTIC-POWER KNEE FEED	\$55	N/A	N/A	N/A
22800-4	GLASS SCALE-A2-SENC150-DIGITAL DIFFERENT	\$686	N/A	N/A	N/A
22800-24	GLASS SCALE-AC-SENC150-DIGITAL DIFFERENT	\$800	N/A	N/A	N/A
22800-42	GLASS SCALE-AM-SENC150-DIGITAL DIFFERENT	\$1,142	N/A	N/A	N/A
20870	HALOGEN LIGHT BULB 12V (MILLS)	\$18	N/A	N/A	N/A
20667	LAMP - WORK LAMP KIT	\$430	N/A	N/A	N/A
22551-2	LIMIT SWITCH ASSY-LEFT	\$242	N/A	N/A	Y AXIS
22551-1	LIMIT SWITCH ASSY-RIGHT	\$242	N/A	N/A	X AND Z AXIS
22581-5	OILER FOR POWER DRAWBAR (replaces 22773)	\$63	N/A	N/A	REPLACES 22773
23265	PUMP COOLANT 1/8 HP	\$476	N/A	N/A	N/A
21157-T	REPLACEMENT TANK-PUMP-LUBRICATION	\$219	N/A	N/A	N/A
20142	RSG HOLDER, KIT	\$43	N/A	N/A	N/A
25701	SHIELD-SPLASH-3 PACK	\$128	N/A	N/A	N/A
TR-220	SOCKET-TORQUE RITE AIR GUN	\$85	N/A	N/A	N/A
22772	SOLENOID ASSY-AIR REGULATOR	\$147	N/A	N/A	N/A
23888	SPACER-SX5-K4-DRAWBAR	\$12	N/A	N/A	N/A
SHIELD/BASE	SPLASH SHIELD AND MAGNETIC BASE	\$104	N/A	N/A	N/A
16117	SWITCH - LIMIT SWITCH KIT	\$348	N/A	N/A	ONE SWITCH ONLY
P-TRAK RSG	TRAK REMOTE STOP/GO SWITCH	\$279	N/A	N/A	SEE 20142 FOR HOLDER
22581-2	SWITCH-CONTROL HEAD-TORQUE RITE	\$399	N/A	N/A	N/A
23440-220	TRANSFORMER OPTION PT3	\$2,213	N/A	N/A	PT4-SM TRANSFORMER OPTION
Manuals		CD	Print		
24495	STOCK MANUAL-DPMSX3, DPMSX5,DPMSX2 PT SM	\$50	\$85		N/A
24317	STOCK MANUAL-DPMSX3,SX5,SX2 INSTALLATION	\$50	\$85		N/A