

Part Number	Description: TRAK DPMRX2 Machine S/N Includes EA Includes 23985-1 Head Assembly- Spindle Control - 3HP Head White-R8	List Price	Exchange Part#	Exchange Price	Notes
General					
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$60	N/A	N/A	N/A
22432-5-14	CABLE ASSY-RJ45-NETWORK-CAT 5E	\$26	N/A	N/A	N/A
29100-2	COMPUTER MODULE ASSY-RMX-USA	\$5,135	29100-2R	\$2,227	N/A
29065-1	LUBRICATION PUMP-220VAC-RX WITH CABLE	\$525	N/A	N/A	N/A
29007-1	PENDANT ENCLOSURE ASSY-RMX (FST ONLY)	\$2,511	29007-1R	\$1,200	N/A
29008-1	PENDANT MODULE ASSY-RX (FST ONLY)	\$5,707	29008-1R	\$2,398	N/A
29006-1	PENDANT RMX	\$7,929	29006-1R	\$3,424	N/A
20142	RSG HOLDER, KIT	\$43	N/A	N/A	N/A
P-TRAK RSG	TRAK REMOTE STOP/GO SWITCH	\$279	N/A	N/A	SEE 20142 FOR HOLDER
24671-2GB	USB-FLASH DRIVE-2GB	\$86	N/A	N/A	N/A
29066	WORK LAMP ASSY-24VDC	\$281	N/A	N/A	N/A
Head Parts					
Upper Parts					
VS43-1	BEARING	\$108	N/A	N/A	N/A
VS15	BEARING-DEEP GROOVE	\$108	N/A	N/A	CHECK IF 6007 OR 6908
23954	BEARING-SET OF 2 EA (6203ZZ)	\$37	N/A	N/A	(2)FVS65 (OLD P/N AK118)
VS63	BELT - TIMING BELT	\$111	N/A	N/A	BACK GEAR TIMING BELT
23597	BELT-MICRO-V-J-PROFILE 10 RIBS-J	\$88	N/A	N/A	MAIN SPINDLE BELT
23968-2	BODY-LIMIT SWITCH-HI/LOW	\$135	N/A	N/A	N/A
VS59	BRAKE BLOCK (SET OF 2)	\$36	N/A	N/A	N/A
24055	BRAKE SHOE ASSY ALL K MILLS & DPM2/3/5	\$187	N/A	N/A	(2)VS47 (2)VS49 (4)VS122, (4)VS120
VS49	BRAKE SPRING -see also 24055	\$12	N/A	N/A	ORDER 2, SEE ALSO 24055
VS46	OBS. SEE 33VS0046C	\$75	N/A	N/A	N/A
VS13	CAP - TOP BEARING CAP	\$42	N/A	N/A	N/A
24374	FAN SPINDLE MOTOR - 24163 / 24162	\$494	N/A	N/A	FOR SPINDLE CONTROL OPTION MOTOR, WAS 24198
VS22	GEAR - SPEED CHANGER GEAR	\$29	N/A	N/A	N/A
K-B186	GEAR - WORM GEAR	\$29	N/A	N/A	REPLACES FB186
VS21	GEAR - WORM GEAR	\$29	N/A	N/A	N/A
VS74	GEAR-SPINDLE BULL GEAR ASSY(see 20778-2)	\$319	N/A	N/A	N/A
23968-1	HEAD-LIMIT SWITCH-HI/LOW	\$41	N/A	N/A	N/A
20778-2	HI-LOW SHIFT CLUTCH SUB-ASSY (3VK-A2)	\$673	N/A	N/A	N/A
20778-3	HI-LOW SHIFT SUB-ASSY (3VK-A3)	\$168	N/A	N/A	N/A
VS73	HUB - SPLINE GEAR HUB	\$123	N/A	N/A	N/A
VS72	KEY 8X8X12L	\$12	N/A	N/A	N/A
VS81	LOCK NUT	\$10	N/A	N/A	N/A
20778-5	LOWER VARI-DISC DRIVE SUB-ASSY	\$739	N/A	N/A	N/A
VS109	DRAWBAR-R8-MANUAL	\$98	N/A	N/A	N/A
20779-4	OVERLOAD CLUTCH TRIP SUB-ASSY (3VK-B4)	\$182	N/A	N/A	N/A
VS89	PLATE - HI-LOW DETENT PLATE	\$29	N/A	N/A	N/A
VS62	PULLEY - TIMING BELT PULLEY	\$96	N/A	N/A	N/A
20697-4	PULLEY PINION SUB-ASSY (4VK-A4)	\$168	N/A	N/A	N/A
27347-5	REBUILD KIT-UP HEAD SPIN CTRL-K2/K3/DPM2	\$1,439	N/A	N/A	N/A

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VS52	SHAFT - BRAKE LOCK SHAFT	\$12	N/A	N/A	N/A
VS87	SHAFT - HI-LOW GEAR SHAFT	\$18	N/A	N/A	N/A
VS25	SHAFT - SPEED CHANGE SHAFT	\$29	N/A	N/A	N/A
VS70	SHAFT - TIMING PULLEY CLUTCH	\$242	N/A	N/A	N/A
VS76	SNAP RING	\$12	N/A	N/A	N/A
VS97	SNAP RING	\$12	N/A	N/A	N/A
VS80	SNAP RING	\$12	N/A	N/A	N/A
20817	SPACER-BEARING	\$85	N/A	N/A	N/A
24162	SPINDLE MTR ASSY-3 HP-INVRTER DUTY-WHITE	\$1,504	N/A	N/A	BLACK MOTOR REPLACES WHITE MOTOR. 220V MOTOR FAN – 24374
23632	SPINDLE PULLEY-117MM	\$108	N/A	N/A	X AXIS
24633-1	UP HEAD ASSY-SPNDL CONTROL-3 HP-WHITE-R8	\$3,606	N/A	N/A	N/A
VS45	VARIDISC - STATIONARY DRIVEN DISC	\$280	N/A	N/A	N/A
VS115	WASHER - EXTERNAL TOOTH WASHER 40(AW-08)	\$12	N/A	N/A	N/A
VS13-1	6206 WAVE WASHER	\$12	N/A	N/A	N/A
VS108	WASHER-DRAWBAR-R8	\$12	N/A	N/A	N/A
Head Parts	Lower Parts				
20838	BEARING-ANG CT-U/SET(2)-7207P4	\$576	N/A	N/A	N/A
23970	BEARING-BB SET 6908ZZ OR VV (VS77 X 2)	\$163	N/A	N/A	REPLACES VS77, USED ON 20778-2
K-B178	CLOCK SPRING - K2/K3	\$84	N/A	N/A	CLOCK SPRING ONLY – NO HOUSING
24051	CLOCK SPRING ASSY-K2/K3	\$163	N/A	N/A	SPRING & COVER
20779-5	FEED REVERSE CLUTCH SUB-ASSY (3VK-B5)	\$201	N/A	N/A	N/A
20832	FEED TRIP ASSY-K2/K3	\$168	N/A	N/A	K-B102, K-B103, K-B104, K-B105, KB106, K-B117, K- B118, K-B119, K-B120, K-B121
K-B08	GEAR - FEED DRIVEWORM GEAR	\$36	N/A	N/A	REPLACES FB8
K-B92	see 20779-3	\$55	N/A	N/A	N/A
24083	HI/LOW SHAFT ASSEMBLY	\$68	N/A	N/A	N/A
24406	LOWER HEAD ASSY-DPMSX2-WHITE-R8	\$4,555	24406R	\$4,336	N/A
20847	MICRO SCREW, MICRO-STOP NUT & MICROMETER	\$168	N/A	N/A	N/A
K-B133	NOSE PIECE	\$60	N/A	N/A	N/A
20779-3	PINION - QUILL PINION SUB-ASSY (3VK-B3)	\$168	N/A	N/A	N/A
K-B142	QUILL	\$558	N/A	N/A	N/A
20849	OBSOLETE SEE 20850	\$168	N/A	N/A	N/A
20845	QUILL LOCK HANDLE ASSY - K2/3	\$43	N/A	N/A	N/A
K-B93	RING - OVERLOAD CLUTCH RING(same as FB93)	\$29	N/A	N/A	REPLACES FB93
K-B189	SHAFT - ADJ WORM SHAFT	\$42	N/A	N/A	N/A
K-B166	SHAFT - QUILL PINION SHAFT (W/K-B168)	\$60	N/A	N/A	N/A
20779-1	WORM GEAR CRADLE SUB ASSY	\$227	N/A	N/A	N/A
VS75	SLEEVE - BEARING SLIDING HOUSING	\$42	N/A	N/A	N/A
20836	SPINDLE ASSY W/NOSE PIECE (K2/K3) R8	\$2,286	N/A	N/A	N/A
K-B155	T-BOLT	\$42	N/A	N/A	ORDER QTY 4
24052	TRIP HANDLE ASSEMBLY	\$42	N/A	N/A	INCLUDES PLASTIC BALL

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Drive Train X-Axis					
15608-48	BALLSCREW MX 48" ENGLISH	\$1,308	N/A	N/A	N/A
15612	BEARING HOUSING ASSY - X AXIS left side	\$111	N/A	N/A	
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$242	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$100	N/A	N/A	Used on right side of the table.
425-5M-15	BELT - TIMING 5MM POWERGRIP	\$83	N/A	N/A	N/A
22007	END CAP - X AXIS right side (FC006)	\$163	N/A	N/A	N/A
29410	END PLATE- X AXIS	\$213	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$12	N/A	N/A	N/A
29124	HANDWHEEL ASSY	\$156	N/A	N/A	N/A
29433-1	KEY-6X6X25 - 80MM FRAME MOTOR	\$21	N/A	N/A	N/A
28164	MOTOR-BRUSHLESS-DELTA-750W	\$1,312	N/A	N/A	N/A
16452	NUT CLAMP	\$37	N/A	N/A	X & Y AXIS
29430	PULLEY ASSY-26 TOOTH-15MM WIDE-19MM BORE	\$38	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$168	N/A	N/A	X & Z AXIS
15626	SEAL	\$12	N/A	N/A	USED WITH 15980 AND 15612
29444	SPACER-HANDWHEEL-X AXIS-DPM2	\$41	N/A	N/A	N/A
29431-1	TAPER-LOCK-19MM BORE	\$36	N/A	N/A	N/A
Drive Train Y-Axis					
Drawing 29401					
15609-16	BALLSCREW MX 16" ENGLISH	\$1,147	N/A	N/A	N/A
15980	BEARING HOUSING ASSY-LARGE FLANGE-Y AXIS	\$111	N/A	N/A	Y AXIS
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$242	N/A	N/A	SET OF 2
600-5M-15	BELT - TIMING	\$83	N/A	N/A	XY AXIS OR USE 565-5M-15
16350	FERRULE-SPROCKET	\$12	N/A	N/A	N/A
29124	HANDWHEEL ASSY	\$156	N/A	N/A	N/A
29433-1	KEY-6X6X25 - 80MM FRAME MOTOR	\$21	N/A	N/A	N/A
28164	MOTOR-BRUSHLESS-DELTA-750W	\$1,312	N/A	N/A	N/A
16452	NUT CLAMP	\$37	N/A	N/A	X & Y AXIS
29430	PULLEY ASSY-26 TOOTH-15MM WIDE-19MM BORE	\$38	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$168	N/A	N/A	N/A
15626	SEAL	\$12	N/A	N/A	USED WITH 15980 AND 15612
29445	SPACER-HANDWHEEL- Y AXIS-DPM	\$34	N/A	N/A	N/A
15614	TAB WASHER	\$12	N/A	N/A	
29431-1	TAPER-LOCK-19MM BORE	\$36	N/A	N/A	N/A
Drive Train Z-Axis					
Drawing 29402					
23662	BALLSCREW-Z AXIS-SX2/RX2	\$1,895	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$126	N/A	N/A	N/A
22583	BEARING-SELF ALIGNING-SKF(2205E-2RS1TN9)	\$55	N/A	N/A	Z-AXIS BALLSCREW BOTTOM BEARING
29433-2	KEY-100MM FRAME MOTOR(FOR 28164-1)	\$30	N/A	N/A	N/A
28164-1	MOTOR-BRUSHLESS DELTA-1KW	\$1,536	N/A	N/A	N/A
7204-AVH	NILOS RING	\$12	N/A	N/A	N/A
16773	NUT CLAMP-Z AXIS	\$37	N/A	N/A	N/A
755-5MHP-15	OPTIBELT TIMING BELT	\$159	N/A	N/A	N/A

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16774	PROTECTOR-BEARINGS	\$18	N/A	N/A	N/A
29434	PULLEY ASSY-26 TOOTH-15MM WIDE-22M BORE	\$23	N/A	N/A	N/A
29881	PULLEY BALLSCREW 70 TEETH	\$62	N/A	N/A	N/A
29431-2	TAPER LOCK-22 MM BORE	\$38	N/A	N/A	N/A
Electric Box	Drawing 29103-14				
23152-16A-10PK	10 PACK-FUSE-500V-TIME DELAY-10X38 - 16A	\$173	N/A	N/A	N/A
23152-1A-10PK	10 PACK-FUSE-500V-TIME DELAY-10X38 - 1A	\$173	N/A	N/A	N/A
23152-2A-10PK	10 PACK-FUSE-500V-TIME DELAY-10X38 - 2A	\$173	N/A	N/A	N/A
29166-DPMRX2	AC DRIVE ASSY-PRGRMMD-3HP-220VAC-DPMRX2	\$1,370	N/A	N/A	See P/N 29299-DPMRX2 if out of stock.
22654-30	BREAKER- 220 VOLT- 30 AMP	\$129	N/A	N/A	N/A
26844-11	CABLE ASSY-FLEX MTR-ENCODER-DELTA	\$257	N/A	N/A	N/A
26840-11	CABLE ASSY-MTR PWR-FLEX-126"	\$113	N/A	N/A	N/A
29028-3	CONTACTOR-RELAY-3PHASE-24VDC-18A	\$69	N/A	N/A	N/A
24423-3	CONTACTOR-RELAY-SUPRESSOR-RC-24VDC	\$23	N/A	N/A	N/A
27175-12	RESISTOR ASSY-64 OHMS-500W	\$102	N/A	N/A	N/A
29980-DPMRX2-Z	SERVO DRIVE-DELTA-PROGRAMMED-RX1KW	\$1,097	N/A	N/A	N/A
29980-DPMRX2-X	SERVO DRIVE-DELTA-PROGRAMMED-RX-750W	\$959	N/A	N/A	N/A
29980-DPMRX2-Y	SERVO DRIVE-DELTA-PROGRAMMED-RX-750W	\$959	N/A	N/A	N/A
Machine Parts					
23752	SEE C43-K3	\$123	N/A	N/A	N/A
23753	GIB-DPME2-Y AXIS	\$123	N/A	N/A	N/A
23754	GIB-DPME2-Z AXIS	\$123	N/A	N/A	N/A
20852	HANDLE - TABLE LOCK HANDLE	\$43	N/A	N/A	N/A
K-B155	T-BOLT	\$42	N/A	N/A	ORDER QTY 4
23660	WAY COVER-BED/BALL SCREW-DPM2 LM0006	\$31	N/A	N/A	N/A
23661	WAY COVER-BED/BALL SCREW-DPM2 LM0007	\$31	N/A	N/A	N/A
23676	WAY COVER-Y AXIS BED FRONT-DPM2	\$91	N/A	N/A	N/A
23677	WAY COVER-Y AXIS BED REAR-DPM2	\$91	N/A	N/A	N/A
23675	WAY COVER-Z AXIS COLUMN-DPM2	\$91	N/A	N/A	TOP OR BOTTOM COVER
Options	Glass Scales: GSO-DPMRX2/24330				
22800-4	GLASS SCALE-A2-SENC150-DIGITAL DIFFERENT	\$686	N/A	N/A	Z-Axis
22800-16	GLASS SCALE-A9-SENC150-DIGITAL DIFFERENT	\$800	N/A	N/A	Y-Axis
22800-35	GLASS SCALE-AJ-SENC150-DIGITAL DIFFERENT	\$1,142	N/A	N/A	X-Axis
Options	Limit Switches: LSO-DPMRX2: 29510				
22551-14	LIMIT SWITCH ASSY	\$121	N/A	N/A	N/A
22683-9	SWITCH-LIMIT-ROLLER-NCx2	\$55	N/A	N/A	N/A
Options	Mister: AUX-PTRX/29600				
22380-2	AIR REGULATOR ASSY-S SERIES-FILTER	\$216	N/A	N/A	N/A
22772-1	SOLENOID ASSY-24VDC	\$142	N/A	N/A	N/A
Options	Coolant Pump: CLPMP-DPMRX				
29063-2	COOLANT PUMP 1/8 HP-220VAC-3/8 BPST	\$241	N/A	N/A	N/A
23152-2A-10PK	10 PACK-FUSE-500V-TIME DELAY-10X38 - 2A	\$173	N/A	N/A	N/A

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Options					
21946	HANDWHEEL - ELECTRONIC X & Y AXIS	\$793	21946R	\$627	X & Y AXIS
Options	Power Drawbar: PDB-BT30/NT30/R8				
22581-1	AIR GUN ASSY ONLY -TORQUE RITE POWER DRA	\$872	22581-1R	\$516	N/A
26544-2	DRAWBAR-30T TAPER SPINDLE-BT30	\$186	N/A	N/A	N/A
26544	DRAWBAR-NMTB-30 TAPER SPINDLE	\$160	N/A	N/A	N/A
22581-5	OILER FOR POWER DRAWBAR (replaces 22773)	\$63	N/A	N/A	REPLACES 22773
22581-2	SWITCH-CONTROL HEAD-TORQUE RITE	\$399	N/A	N/A	N/A
TR-220	SOCKET-TORQUE RITE AIR GUN	\$85	N/A	N/A	N/A
Options	30 Taper Option: SPIN-NT30				
25101	SPINDLE MODIFICATION KIT-CAT30-K2/K3	\$791	N/A	N/A	N/A

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Manuals		CD	Print		
29603	STOCK MANUAL-PROGRAMMING-RMX	\$50	\$85		N/A
29604	STOCK MANUAL-SERVICE-DPMRX2/3/5/7	\$50	\$85		N/A