

| Part Number | 1840V w/ VL Control Machine S/N Includes BB | List Price | Exchange Part# | Exchange Price | NOTES |
|--------------|---|------------|----------------|----------------|---|
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A | \$18 | N/A | N/A | N/A |
| 21824-3-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A | \$18 | N/A | N/A | N/A |
| 21824-8-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A | \$18 | N/A | N/A | N/A |
| 25151-1 | *OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT | \$79 | N/A | N/A | TUBE FOR 29" WORK LIGHT |
| 25108-1840V | AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED | \$2,046 | N/A | N/A | REPLACES - 22287-1840V, R UNITS NOT NORMALLY IN STOCK |
| 20984 | BALLSCREW ASSY X-AXIS | \$1,277 | N/A | N/A | X-AXIS |
| 21025 | BALLSCREW LX Z-AXIS METRIC | \$2,038 | N/A | N/A | Z-AXIS |
| 23979 | BB SET-TAPERED ROLLER SPINDLE-1840/1845 | \$794 | N/A | N/A | INCLUDES 21234-008 and 21234-015 |
| 23982 | BEARING - 51104(2PCS/SET) | \$42 | N/A | N/A | N/A |
| 21234-038 | BEARING - DEEP GROOVE BALL BEARING | \$41 | N/A | N/A | N/A |
| 21234-034 | BEARING - DEEP GROOVE BALL BEARING | \$18 | N/A | N/A | N/A |
| 21234-018 | BEARING - TAPER ROLLER BEARING #6015 | \$102 | N/A | N/A | N/A |
| 16300 | BEARING HOUSING ASSY-X AXIS left side | \$126 | N/A | N/A | N/A |
| 16295-1 | BEARING HOUSING ASSY-Z AXIS | \$126 | N/A | N/A | N/A |
| 23930 | BEARING SET (2) ANGULAR CONTACT 7204 BEC | \$242 | N/A | N/A | Set of 2 for X axis |
| 22714-58 | BEARING-6000ZZ | \$42 | N/A | N/A | REPLACES 6000-2Z |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$242 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 21234-057 | BEARING-DEEP GROOVE BALL BEARING 6207CM | \$29 | N/A | N/A | N/A |
| 28358 | BEARING-DEEP GROOVE-SINGLE ROW | \$33 | N/A | N/A | REPLACES 21234-071 and 21234-053 |
| 22446 | BEARING-SELF ALIGNING-2204 E-2RS1TN9 | \$83 | N/A | N/A | Z AXIS |
| 24472 | BB (QTY 3)-STEADY REST -1540/1630/1840 | \$75 | N/A | N/A | SET OF 3 NEEDED |
| 400-5M-15 | BELT - TIMING 5MM POWERGRIP | \$111 | N/A | N/A | Z AXIS |
| 23973 | BELT SET(2 BELTS) -1540/1840 | \$479 | N/A | N/A | N/A |
| 500-5M-15 | BELT-TIMING 5MM POWERGRIP | \$83 | N/A | N/A | X AXIS |
| 24961 | BRASS NIPS-FOLLOW REST-1840 | \$42 | N/A | N/A | USED ON FOLLOW REST (QTY 2) |
| 22556-15 | CABLE ASSY- 25 pin -PARALLEL TO PENDANT | \$60 | N/A | N/A | N/A |
| 22551 | CABLE ASSY ASSY-PT4-LIMIT SWITCH | \$83 | N/A | N/A | N/A |
| 22555-15 | CABLE ASSY-LOGIC - 37 pin EB TO PENDANT | \$60 | N/A | N/A | N/A |
| 22608-1 | CABLE ASSY-POWER 15 FT | \$18 | N/A | N/A | N/A |
| 22070-144 | CABLE ASSY-PT4 EB TO MOTOR ENC | \$163 | N/A | N/A | N/A |
| 22071-144 | CABLE ASSY-PT4 EB TO MOTOR POWER | \$163 | N/A | N/A | N/A |
| 20080 | CABLE ASSY-PT4-APRON-19 FT | \$328 | N/A | N/A | N/A |
| 22074-15 | CABLE ASSY-PT4-PENDANT TO POWER BLOCK | \$60 | N/A | N/A | N/A |
| 22714-65 | CABLE CARRIER 1540V / 1840VL | \$399 | N/A | N/A | N/A |
| 22028-220-1 | CAPBLOK CAP-3-240 REPLACES G2-002 KIT | \$438 | N/A | N/A | N/A |
| 24934 | CLUSTER GEAR & SHAFT ASSEMBLY-1840V / SX | \$856 | N/A | N/A | CONSIST OF 21246-1 AND 21234-037 |
| 22442 | COMPUTER MODULE-PT4 V SERIES | \$7,103 | 22442R | \$1,226 | N/A |
| 21234-005 | COVER - BEARING COVER(1840) (FRONT) D1-6 | \$126 | N/A | N/A | N/A |
| 23522-1 | DRIVE MODULE-PT4-556-V REPLACEMENT | \$284 | N/A | N/A | REPLACEMENT FOR HARD DRIVE 22859 |
| 23522-2 | DRIVE MODULE-PT4-558-V REPLACEMENT | \$284 | N/A | N/A | REPLACED HARD DRIVE 23521 and 24572 |
| 16873 | ENCODER-SPINDLE (OBSOLETE - SELL R ONLY) | \$617 | N/A | N/A | N/A |

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| 23997 | E-STOP ASSY-PENDANT | \$123 | N/A | N/A | SWITCH AND CONTACT |
| 22149 | FAN-PT4-12V-DRIVE MODULE (used on heat s | \$92 | N/A | N/A | N/A |
| 22164 | FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1) | \$121 | N/A | N/A | N/A |
| 16350 | FERRULE-SPROCKET | \$12 | N/A | N/A | N/A |
| 22552 | FILTER-PT4-12 X 13.8 | \$12 | N/A | N/A | N/A |
| 22552-1 | FILTER-PT4-5.75 X 5.75 | \$12 | N/A | N/A | N/A |
| 22435 | FINGER GUARD-PT4 FAN (used on 22149) | \$12 | N/A | N/A | N/A |
| 21234-092 | FORK - SHIFTING FORK | \$76 | N/A | N/A | N/A |
| 21893-2 | FUSE-500 VOLT-SLO BLO TYPE-2 AMP | \$18 | N/A | N/A | N/A |
| 21893-25 | FUSE-500 VOLT-SLO BLO TYPE-25 AMP | \$18 | N/A | N/A | N/A |
| 23153-6 | FUSE-600VA-TIME DELAY-CLASS CC-6 AMP | \$29 | N/A | N/A | N/A |
| 22026-40 | FUSE-CLASS J TIME DELAY-AJT 40 AMP | \$42 | N/A | N/A | N/A |
| 21234-055 | GEAR | \$159 | N/A | N/A | N/A |
| 21234-013 | GEAR - HIGH SPEED GEAR | \$452 | N/A | N/A | N/A |
| 21234-011 | GEAR - LOW SPEED GEAR | \$484 | N/A | N/A | N/A |
| 21050-3G | GIB-X AXIS (1840VL & CSS) | \$193 | N/A | N/A | N/A |
| 21050-3F | GIB-Z AXIS (375mm)1840VL &CSS & 2460SX | \$168 | N/A | N/A | N/A |
| 21241-36 | HANDLE - DOOR HANDLE, LATHES | \$61 | N/A | N/A | N/A |
| 20082-2 | HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS | \$819 | N/A | N/A | X-AXIS TRL |
| 20082-3 | HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS | \$819 | N/A | N/A | N/A |
| 26357 | HOSE-FLEXIBLE COOLANT - 3/8X84" | \$67 | N/A | N/A | REPLACES 21050-3D |
| 20295 | JOGSTICK-ASSEMBLY | \$656 | N/A | N/A | N/A |
| 22958-1 | KEY - CHUCK KEY-1630/1745/1440 | \$60 | N/A | N/A | N/A |
| 22714-26 | LAMP - ASSY-110V 60Hz | \$416 | N/A | N/A | N/A |
| 22551-2 | LIMIT SWITCH ASSY-LEFT | \$242 | N/A | N/A | Y AXIS |
| 22551-1 | LIMIT SWITCH ASSY-RIGHT | \$242 | N/A | N/A | X AND Z AXIS |
| 22683 | LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70 | \$75 | N/A | N/A | N/A |
| 22680-2 | LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470 | \$137 | N/A | N/A | N/A |
| 22291 | LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470 | \$558 | N/A | N/A | N/A |
| 22065-2 | MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE | \$1,149 | N/A | N/A | N/A |
| 22068-2 | **OBSOLETE** MOD ASSY-VL-ENCOD INTERFACE | \$674 | N/A | CALL FOR PRICING | N/A |
| 21994 | OBSOLETE. SEE P/N 21994R | N/A | 21994R | \$1,590 | EXCHANGE MOTOR ASSY-V-BRUSHLESS / X, Y AND Z AXIS |
| 7204-AVH | NILOS RING | \$12 | N/A | N/A | X AXIS |
| 7205-AVH | NILOS RING | \$10 | N/A | N/A | N/A |
| 21050-3E | NOZZLE 50-06168-00 | \$85 | N/A | N/A | N/A |
| 21247 | NUT AND FEED SCREW ASSY -1840(KEY) | \$462 | N/A | N/A | N/A |
| 16452 | NUT CLAMP Z-AXIS | \$37 | N/A | N/A | X & Y AXIS |
| 16314 | NUT-CLAMP-X AXIS | \$37 | N/A | N/A | X AXIS |
| 21239-33 | OIL FILTER-HEADSTOCK-1630/1840/2460 | \$29 | N/A | N/A | N/A |
| 21239-02 | OIL SIGHT GLASS, for side of g/box | \$18 | N/A | N/A | OIL LEVEL / WITH O-RING |
| 21241-22 | O-RING G210 | \$18 | N/A | N/A | N/A |

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| 21241-20 | O-RING G250 | \$18 | N/A | N/A | N/A |
| 21234-036 | O-RING G55 | \$12 | N/A | N/A | N/A |
| 21234-050 | O-RING P52 | \$12 | N/A | N/A | N/A |
| 27284 | PAINT KIT - TOUCH UP | \$108 | N/A | N/A | N/A |
| 22328-2 | PENDANT VL | OBSOLETE- See 22328-2R | 22328-2R | \$1,941 | N/A |
| 24200-2 | BRAKE SPRING | N/A | N/A | N/A | N/A |
| 21234-076 | PULLEY-HEADSTOCK-1840SX | \$125 | N/A | N/A | N/A |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$168 | N/A | N/A | X & Z AXIS |
| 21239-23 | PUMP - LUBE PUMP-HEADSTOCK-1840 | \$491 | N/A | N/A | N/A |
| 23265 | PUMP COOLANT 1/8 HP | \$476 | N/A | N/A | N/A |
| 28045 | REPLACEMENT KIT-SERVOBLOK | \$1,226 | N/A | N/A | N/A |
| 22157-32 | RESISTOR-750W-32 OHM-BRAKE | \$123 | N/A | N/A | N/A |
| 21124 | RUBBER PAD HEADSTOCK | \$37 | N/A | N/A | N/A |
| 21239-30-1 | SAFETY GLASS-1840-LEFT DOOR-8"X19" | \$116 | N/A | N/A | N/A |
| 23994 | SAFETY GLASS-1840-RIGHT FLIP UP DOOR | \$123 | N/A | N/A | N/A |
| 21234-072 | SEAL - OIL SEAL TC38X55X8 | \$12 | N/A | N/A | N/A |
| 23991-1 | SPINDLE ASSEMBLY -also sell 21234-015 | \$3,047 | N/A | N/A | HAS BLIND HOLES TO MOUNT CHUCK (NEW) |
| 23991 | SPINDLE ASSY-1840-SPINDLE-TAPER BEARING | \$3,044 | N/A | N/A | HAS THRU HOLES TO MOUNT CHUCK (OLD) |
| 21239-25 | SPINDLE MOTOR-1840- W/PULLEY | \$1,878 | N/A | N/A | N/A |
| 21258 | TRANSFORMER-1840 1000VA EI ++SEE NOTES++ | \$491 | N/A | N/A | N/A |
| 23993 | WAY WIPER KIT-1840(TURCITE SADDLE) | \$179 | N/A | N/A | N/A |
| 23977 | WIPER-TAILSTOCK WIPER SET-1840 | \$29 | N/A | N/A | N/A |
| Chuck Parts | | | | | |
| 28611 | CHUCK-BUCK-8"- W/ TOP RVS JAWS | \$836 | N/A | N/A | N/A |
| Manuals | | | | | |
| 22635 | 1540V/1840V PROGRAMMING MANUAL | \$50 | CD | \$85 | N/A |
| 24970 | CD-SERVICE-LATHE-1540/2460-VL | \$50 | Print | \$61 | REPLACES 22633 |
| 23298 | MANUAL - OFFLINE, VM/SM/VL/SL CNC | \$50 | | \$85 | N/A |