

Part Number	1840SX w/ SLX CONTROL Machine S/N Includes CQ	List Price	Exchange Part#	Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$18	N/A	N/A	N/A
25151-1	*OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT	\$79	N/A	N/A	TUBE FOR 29" WORK LIGHT
28611-1	ADAPTOR PLATE-BUCK-8"	\$245	N/A	N/A	N/A
20984	BALLSCREW ASSY X-AXIS	\$1,277	N/A	N/A	X-AXIS
21025	BALLSCREW LX Z-AXIS METRIC	\$2,038	N/A	N/A	Z-AXIS
23982	BEARING - 51104(2PCS/SET)	\$42	N/A	N/A	N/A
6000-2Z	HANDLE & PLUNGER - TABLE GIB LOCK	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
16300	BEARING HOUSING ASSY-X AXIS left side	\$126	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$126	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$242	N/A	N/A	Set of 2 for X axis
21236-47	KEY	N/A	N/A	N/A	N/A
22714-58	BEARING-6000ZZ	\$42	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$242	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$42	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$83	N/A	N/A	Z AXIS
24472	BB (QTY 3)-STEADY REST -1540/1630/1840	\$75	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$111	N/A	N/A	Z AXIS
475-5M-15	BELT - TIMING 5MM POWERGRIP	\$83	N/A	N/A	X AXIS
23973	BELT SET(2 BELTS) -1540/1840	\$479	N/A	N/A	N/A
73310109620	BELT-DORIAN INDEXER	\$87	N/A	N/A	N/A
23960	BOOT - REPLACEMENT BOOT FOR JOGSTICK 202	\$29	N/A	N/A	N/A
24961	BRASS NIPS-FOLLOW REST-1840	\$42	N/A	N/A	USED ON FOLLOW REST (QTY 2)
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$174	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$123	N/A	N/A	N/A
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$60	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$83	N/A	N/A	N/A
20689	CABLE ASSY-L2 SERVO DRIVERS TO CONN PCB	\$126	N/A	N/A	SERVO DRIVER TO CONN BOARD
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$60	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$18	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$328	N/A	N/A	N/A
22600	CABLE ASSY-PT4-VL-REMOTE E-STOP	\$60	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$61	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$836	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$5,523	24030-1R	\$1,030	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,523	24030-4R	N/A	N/A
23978	E STOP ASSY	\$118	N/A	N/A	N/A
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$793	N/A	N/A	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$793	N/A	N/A	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE (OBSOLETE - SELL R ONLY)	\$617	N/A	N/A	N/A
23997	E-STOP ASSY-PENDANT	\$123	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$37	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$121	N/A	N/A	N/A

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16350	FERRULE-SPROCKET	\$12	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$12	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$12	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$242	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$242	N/A	N/A	REV D PENDANT TO REV H
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$18	N/A	N/A	N/A
21050-3G	GIB-X AXIS (1840VL & CSS)	\$193	N/A	N/A	N/A
21050-3F	GIB-Z AXIS (375mm)1840VL &CSS & 2460SX	\$168	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$61	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$819	N/A	N/A	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$819	N/A	N/A	N/A
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$67	N/A	N/A	REPLACES 21050-3D
21831-1	HOUSING-E STOP ASSY	\$55	N/A	N/A	N/A
20295	JOGSTICK-ASSEMBLY	\$656	N/A	N/A	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$60	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$416	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$18	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$242	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMIT-1540,1845,2460/70	\$75	N/A	N/A	N/A
22680-2	LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470	\$137	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$558	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$255	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$255	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	OBSOLETE. PLEASE SEE 24042R. MODULE-SPINDLE CONTROL	N/A	24042R	\$793	N/A
16775-1	OBSOLETE. SEE 16775-1R	\$1,147	16775-1R	\$1,024	Z AXIS
24316	OBSOLETE. SEE 24316R	\$1,070	24316R	\$909	X-AXIS
23885	MOTOR FAN ASSY 110/220V-1540, 1630, 1840	\$227	N/A	N/A	X axis
21050-3E	NOZZLE 50-06168-00	\$85	N/A	N/A	N/A
21247	NUT AND FEED SCREW ASSY -1840(KEY)	\$462	N/A	N/A	N/A
16452	NUT CLAMP Z-AXIS	\$37	N/A	N/A	X & Y AXIS
16314	NUT-CLAMP-X AXIS	\$37	N/A	N/A	X AXIS
21239-02	OIL SIGHT GLASS, for side of g/box	\$18	N/A	N/A	OIL LEVEL / WITH O-RING
21241-22	O-RING G210	\$18	N/A	N/A	N/A
21241-20	O-RING G250	\$18	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$108	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$9,466	N/A	N/A	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,789	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$168	N/A	N/A	X & Z AXIS
21239-23	PUMP - LUBE PUMP-HEADSTOCK-1840	\$491	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$476	N/A	N/A	N/A
21833	PUSH BUTTON-E STOP ASSY RED TURN TO RELE	\$68	N/A	N/A	N/A

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22157-32	RESISTOR-750W-32 OHM-BRAKE	\$123	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$43	N/A	N/A	N/A
21124	RUBBER PAD HEADSTOCK	\$37	N/A	N/A	N/A
21239-30	SAFETY GLASS-1840-LEFT DOOR-10"X19"	\$111	N/A	N/A	N/A
23994	SAFETY GLASS-1840-RIGHT FLIP UP DOOR	\$123	N/A	N/A	N/A
24101-4	SERVO DRIVER SERIES 3-4020	\$872	24101-4R	\$754	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$872	24101-5R	\$754	Z AXIS, REPLACES 20327-2
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$71	N/A	N/A	N/A
24000-9	SLX PENDANT	\$9,466	N/A	N/A	N/A
21239-25	SPINDLE MOTOR-1840- W/PULLEY	\$1,878	N/A	N/A	N/A
21828	SWITCH-AC ON/OFF	\$42	N/A	N/A	N/A
23993	WAY WIPER KIT-1840(TURCITE SADDLE)	\$179	N/A	N/A	N/A
23977	WIPER-TAILSTOCK WIPER SET-1840	\$29	N/A	N/A	N/A
25108-1840SX	AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED	\$2,046	N/A	N/A	REPLACES - 22287-1840SX, R UNITS NOT NORMALLY IN STOCK
Headstock Parts					
23979	BB SET-TAPERED ROLLER SPINDLE-1840/1845	\$794	N/A	N/A	INCLUDES 21234-008 and 21234-015
21234-038	BEARING - DEEP GROOVE BALL BEARING	\$41	N/A	N/A	N/A
21234-034	BEARING - DEEP GROOVE BALL BEARING	\$18	N/A	N/A	N/A
21234-018	BEARING - TAPER ROLLER BEARING #6015	\$102	N/A	N/A	N/A
21234-057	BEARING-DEEP GROOVE BALL BEARING 6207CM	\$29	N/A	N/A	N/A
28358	BEARING-DEEP GROOVE-SINGLE ROW	\$33	N/A	N/A	REPLACES 21234-071 and 21234-053
21234-015	DISPLAY 2 AXIS 30X12 TRAVEL	N/A	N/A	N/A	X axis
24934	CLUSTER GEAR & SHAFT ASSEMBLY-1840V / SX	\$856	N/A	N/A	CONSIST OF 21246-1 AND 21234-037
21234-005	COVER - BEARING COVER(1840) (FRONT) D1-6	\$126	N/A	N/A	N/A
21234-092	FORK - SHIFTING FORK	\$76	N/A	N/A	N/A
21234-055	GEAR	\$159	N/A	N/A	N/A
21234-013	GEAR - HIGH SPEED GEAR	\$452	N/A	N/A	N/A
21234-011	GEAR - LOW SPEED GEAR	\$484	N/A	N/A	N/A
21239-33	OIL FILTER-HEADSTOCK-1630/1840/2460	\$29	N/A	N/A	N/A
21234-036	O-RING G55	\$12	N/A	N/A	N/A
21234-050	O-RING P52	\$12	N/A	N/A	N/A
21234-076	PULLEY-HEADSTOCK-1840SX	\$125	N/A	N/A	N/A
21234-072	SEAL - OIL SEAL TC38X55X8	\$12	N/A	N/A	N/A
23991-1	SPINDLE ASSEMBLY -also sell 21234-015	\$3,047	N/A	N/A	HAS BLIND HOLES TO MOUNT CHUCK (NEW)
23991	SPINDLE ASSY-1840-SPINDLE-TAPER BEARING	\$3,044	N/A	N/A	HAS THRU HOLES TO MOUNT CHUCK (OLD)
Manuals		CD	Print		
25061	MANUAL-SLX LATHES-SERVICE	\$50	\$85		REPLACES 24318
24494	MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$85		N/A