

Part Number	SPORT 1745 PINACHO, L2 CONTROL Machine S/N includes BZ	List Price	Exchange Part#	Exchange Price	NOTES
ZR0-4	4 A FUSE (500V FOR 1745P/440V)	\$18	N/A	N/A	F4, F5, F6 – 440V
16754-M	BALLSCREW LX X-AXIS METRIC	\$1,225	N/A	N/A	N/A
21025	BALLSCREW LX Z-AXIS METRIC	\$2,038	N/A	N/A	Z-AXIS
6000-2Z	HANDLE & PLUNGER - TABLE GIB LOCK	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$242	N/A	N/A	Set of 2 for X axis
22714-58	BEARING-6000ZZ	\$42	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$242	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$42	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$83	N/A	N/A	Z AXIS
23954	BEARING-SET OF 2 EA (6203ZZ)	\$37	N/A	N/A	(2)FVS65 (OLD P/N AK118)
23892	BEARING-THRUST BEARING SET-1745 TAILSTOC	\$42	N/A	N/A	N/A
1715-675L-12	BELT - FLANGE MOUNTED MOTOR BELT 1745P	\$290	N/A	N/A	N/A
1841-725L-12	BELT - FOOT MOUNTED MOTOR BELT 1745P	\$290	N/A	N/A	N/A
375-5M-15	BELT - TIMING	\$83	N/A	N/A	Z AXIS
23960	BOOT - REPLACEMENT BOOT FOR JOGSTICK 202	\$29	N/A	N/A	N/A
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$174	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$123	N/A	N/A	N/A
20126-2	CHAIN 43 LINK ASSEMBLED-1745P/S	\$622	N/A	N/A	REPLACES 17069-2
16428-3	*16428-3 OBSOLETE, SEE 16428-3R* EXCHANGE PCB ASSY-LX2 CONN BD	N/A	N/A	N/A	N/A
24591	CONTACTOR- F/R, REPLACES 3TF3200-0AG2	\$246	N/A	N/A	N/A
24094	CONTACTOR- LATCH	\$163	N/A	N/A	K3, 3TH2031-0AG2
25029	CONTACTOR W/1 NO - CLPMP / ESTOP	\$163	N/A	N/A	K4, K8, 3TF2010-0AG2
20431	CROSSLIDE WIPER-SET(2)-1745P	\$207	N/A	N/A	USES (6) M5-0.8X12 27B
FVS65	SEE AK118	\$19	N/A	N/A	ORDER 23954
4.62.04.900	ELECTROMAGNETIC BRAKE	\$612	N/A	N/A	N/A
16873	ENCODER-SPINDLE (OBSOLETE - SELL R ONLY)	\$617	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$121	N/A	N/A	N/A
23980	FEEDSCREW & NUT-TAILSTOCK/1745	\$336	N/A	N/A	N/A
20718	FILTER - VENT COVER	\$142	N/A	N/A	N/A
ZR00-2	FUSE 2 A	\$18	N/A	N/A	F7
ZR1-25	FUSE-25 AMP - 440 VOLT SPINDLE MOTOR FUS	\$18	N/A	N/A	F1, F2, F3 - 440V
ZR00-4	FUSE-4AMP 24V BRAKE RECTIFIER	\$18	N/A	N/A	F8
ZR0-6	FUSE-6 AMP - TRANSFORMER/COOLANT PUMP FU	\$18	N/A	N/A	F4,F5,F6 – 220V ONLY
ZR00-8	FUSE-8 AMP - COMPUTER FUSE	\$18	N/A	N/A	N/A
01.05.1002	GIB - ADJUSTABLE GIB	\$296	N/A	N/A	X AXIS
230-02-10	HANDLE - DOOR	\$42	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$819	N/A	N/A	X-AXIS TRL
20082-1	SEE 20082-3 OR 20082-3R	\$819	N/A	N/A	N/A
20717	HOSE-COOLANT HOSE	\$70	N/A	N/A	N/A
20295	JOGSTICK-ASSEMBLY	\$656	N/A	N/A	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$60	N/A	N/A	N/A

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20670	L2 ENCLOSURE, CABLE BREAKOUT BOX	\$819	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$416	N/A	N/A	N/A
22856	LIMIT SWITCH-DOOR INTERLOCK	\$108	N/A	N/A	N/A
16385	OBSOLETE. SEE 16385R	\$1,064	N/A	N/A	N/A
16384	MOTOR- Z AXIS (OBS)	\$1,147	N/A	N/A	N/A
20714	NOZZLE - COOLANT	\$85	N/A	N/A	N/A
20638	PENDANT ASSY - L2	\$5,546	N/A	N/A	N/A
20712	PUMP - COOLANT (220/440V)	\$491	N/A	N/A	220/440V PUMP. DRILL ONE NEW MOUNTING HOLE FOR REPLACEMENT PUMP
26688	RELAY ASSY-OVERLOAD	\$289	N/A	N/A	REPLACES 3UA5200-2C
24483-1	RELAY-(BRAKE) TIMER, OFF DELAY	\$241	N/A	N/A	N/A
27212	REPL KIT-LUBE PUMP-110V-1440 & 1745	\$619	N/A	N/A	N/A
17-45-20068	SAFETY GLASS-SLIDING DOOR-1745	\$111	N/A	N/A	N/A
24101-4	SERVO DRIVER SERIES 3-4020	\$872	24101-4R	\$754	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$872	24101-5R	\$754	Z AXIS, REPLACES 20327-2
20637-2	SPINDLE MOTOR 1745P-FLANGE MOUNT	\$1,799	N/A	N/A	N/A
20637-1	SPINDLE MOTOR-1745P-FOOT MOUNTED	\$1,554	N/A	N/A	N/A
1-03-1-2-C12	SWITCH, CAM, XBC-D FOR/REV SWITCH	\$201	N/A	N/A	N/A
17013-1	SWITCH-BOX ASSY TRL1745P SPORT	\$1,463	N/A	N/A	N/A
20719	T-BOLTS-MOUNTING BASE, SET OF 4	\$182	N/A	N/A	N/A
20618	WIPERS-SADDLE-SET(4)-1745P	\$126	N/A	N/A	N/A
20724	WRENCH - ECCENTRIC CAM LOCKWRENCH-1745	\$56	N/A	N/A	N/A
<b>Headstock Parts</b>					
DIN720-32014	BEARING - MAIN SHAFT REAR BEARING 32014	\$177	N/A	N/A	N/A
DIN720-32016	BEARING - MAIN SPINDLE FRONT BEARING 320	\$257	N/A	N/A	N/A
20707	BEARING NK 30/30	\$95	N/A	N/A	N/A
DIN617-4904	BEARING RNA 4904	\$75	N/A	N/A	N/A
20708	BEARING, RNA 69/28	\$168	N/A	N/A	N/A
20709	BEARING, RNA 6904, 1440P	\$136	N/A	N/A	N/A
01.01.1021	BUSHING - MAIN SPINDLE SEPARATOR BUSHING	\$70	N/A	N/A	N/A
01.01.1044	FORK-1745P/S	\$76	N/A	N/A	N/A
01.01.1045	FORK-1745P/S	\$76	N/A	N/A	N/A
ZR1-50	FUSE-50 AMP - 220 VOLT SPINDLE MOTOR FUS	\$18	N/A	N/A	F1, F2, F3 - 220V
01.01.1025	GEAR - MAIN SHAFT GEAR Z 1745P	\$328	N/A	N/A	N/A
01.01.1022	GEAR - MAIN SPINDLE GEAR Z 1745P	\$452	N/A	N/A	N/A
01.01.1023	GEAR - MAIN SPINDLE GEAR Z 1745P	\$579	N/A	N/A	N/A
01.01.1024	GEAR - MAIN SPINDLE GEAR Z 1745P	\$452	N/A	N/A	N/A
20613-1	GEAR CLUSTER 1745 - 3 SPLINE	\$1,595	N/A	N/A	N/A
20613	GEAR CLUSTER 1745 - 6 SPLINE	\$1,595	N/A	N/A	N/A
20614	GEAR CLUSTER- SHAFT	\$3,510	N/A	N/A	N/A
01.01.1004	GEAR-INT SHAFT GEAR Z 1745 - 6 SPLINE	\$489	N/A	N/A	N/A

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01.01.1005	GEAR-INT SHAFT GEAR Z 1745 - 6 SPLINE	\$572	N/A	N/A	N/A
01.01.1007	GEAR-INT. SHAFT GEAR Z 1745 - 6 SPLINE	\$593	N/A	N/A	N/A
DIN6885-8X12X42	KEY A 8X12X42	\$12	N/A	N/A	N/A
DIN3770-125X2.5	O-RING 125X130X2.5	\$18	N/A	N/A	N/A
DIN3770-150X3	O-RING 150X156X3	\$29	N/A	N/A	N/A
DIN3770-15X2.5	O-RING 15X20X2.5	\$12	N/A	N/A	N/A
DIN3770-19X3.5	O-RING 19X26X3.5	\$12	N/A	N/A	N/A
DIN3770-27X2.5	O-RING 27X32X2.5	\$12	N/A	N/A	N/A
DIN3770-39X2.75	O-RING 39X44.5X2.75	\$12	N/A	N/A	N/A
01.01.535	PULLEY - HEADSTOCK PULLEY	\$491	N/A	N/A	N/A
DIN3760-32X45X7	RETAINER 32X45X7	\$29	N/A	N/A	N/A
20329	SEAL - REAR SPINDLE COVER (NON-CONTACT)	\$70	N/A	N/A	NON-CONTACT
01.01.1006	SHAFT - GEAR SHAFT [ Z ] - 6 SPLINE	\$905	N/A	N/A	N/A
17.45.01094	SHAFT - GEAR SHAFT 1745P [ FEEDS Z ]	\$216	N/A	N/A	N/A
01.01.1033	SHAFT - HEADSTOCK FEED SHAFT 1745P	\$250	N/A	N/A	N/A
01.01.1001	SHAFT-INPUT 1745 - 6 SPLINE	\$617	N/A	N/A	N/A
01.01.1001-1	SHAFT-INPUT 1745-3 SPLINE	\$617	N/A	N/A	N/A
01.01.1126	SLINGER - REAR OIL SLINGER, NON-CNTCT 1	\$142	N/A	N/A	NON-CONTACT
20971	SPINDLE REPLACEMENT ASSY 1745P	\$433	N/A	N/A	N/A
DIN471-75X2.5	SPRING RING	\$12	N/A	N/A	N/A
01.01.1102	WASHER - OIL CUTTER WASHER 1745P	\$61	N/A	N/A	N/A
<b>Manuals</b>		<b>CD</b>	<b>Print</b>		
20655	MANUAL-SPORT LATHES-SAFETY, OP, PROGRAM	\$50	\$70		N/A
24955	MANUAL-TRAK TRL LATHE SERVICE MANUAL	\$50	\$85		REPLACES 16659
20662	PROTOTRAK L2 CAD/CAM INTERFACE MANUAL	\$50	\$87		N/A