

Part Number	VMC2 with RMX Control S/N Includes EQ	List Price	Exchange Part#	Exchange Price	Notes
29166-VMC2-208V	AC DRIVE ASSY-PROGRAMMED-3HP-VMC2-208V	\$1,755	N/A	N/A	N/A
29166-VMC2-480V	AC DRIVE ASSY-PROGRAMMED-3HP-VMC2-480V	\$1,755	N/A	N/A	N/A
29166-VMC2-SINGLE	AC DRIVE ASSY-PROG-3HP-VMC2-SINGLE PHASE	\$1,755	N/A	N/A	N/A
27177-1	ADAPTER-LINK--COOLANT - 2OP	\$22	N/A	N/A	These are individual links, used on coolant line for tool as well as coolant wash
28034	AIR REGULATOR	\$59	N/A	N/A	Used on door air tank
27522	BALL SCREW X-AXIS M10/M11	\$1,062	N/A	N/A	N/A
27579	BALL SCREW-Y-AXIS-2OP	\$1,062	N/A	N/A	N/A
27533-1	BALLSCREW-Z AXIS-M11	\$1,062	N/A	N/A	N/A
27701	BB SET(2)-ANGULAR CONTACT 7305 BECBP	\$247	N/A	N/A	**comes as a pair, used on Z axis
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$242	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$100	N/A	N/A	Used on right side of the table.
27689-1	BELLOW-PS-LEFT-300MM H (X-AXIS)	\$152	N/A	N/A	X axis
27689-3	BELLOW-PS-LEFT-70MM H (Z-AXIS)	\$190	N/A	N/A	Z axis
27689-2	BELLOW-PS-RIGHT-300MM H (X-AXIS)	\$152	N/A	N/A	X axis
27689-4	BELLOW-PS-RIGHT-70MM H (Z-AXIS)	\$190	N/A	N/A	Z axis
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$111	N/A	N/A	Z AXIS
27262-1	BRACKET-L-LEFT SIDE ATC-2OP	\$26	N/A	N/A	Part must be inspected upon arrival
27262-2	BRACKET-L-RIGHT SIDE-ATC-2OP	\$26	N/A	N/A	Different than M10
27640-1	BRAKE ASSY-Z AXIS-24VDC-M11	\$158	N/A	N/A	N/A
22654-30	BREAKER- 220 VOLT- 30 AMP	\$129	N/A	N/A	N/A
15361-3	CABLE ASSY-MILL INDEXER-RMX	\$75	N/A	N/A	N/A
22432-2	CABLE ASSY-NETWORK EXTENSION	\$42	N/A	N/A	N/A
21490-1	CABLE ASSY-POWER CORD-3 PHASE-220V-2 OP	\$125	N/A	N/A	N/A
26891-5	CARRIER CABLE-Z-AXIS-2OP	\$193	N/A	N/A	N/A
29100-8	COMPUTER MODULE ASSY-VMC2	\$4,724	N/A	N/A	N/A
29028-4	CONTACTOR-RELAY-3PHASE-24VDC-25A 30120	\$206	N/A	N/A	N/A
29028-1	CNTCTR-RELAY-3PHASE-24VDC-9A 30120/VMC2	\$101	N/A	N/A	N/A
27713	COOLANT PUMP - M10 & M11	\$476	N/A	N/A	N/A
23821-14	*** DO NOT USE - SEE 23821-8	\$214	N/A	N/A	N/A
27857	COUPLING-SPINDLE-2OP	\$164	N/A	N/A	N/A
27243	COVER-BRAKE-M11	\$26	N/A	N/A	Dust Cover
27679-1	COVER-WIPER-FRONT-WORKTABLE 2OP	\$121	N/A	N/A	N/A
27679-2	COVER-WIPER-REAR-WORKTABLE 2OP	\$121	N/A	N/A	N/A
27583-8	CYLIN-AIR-32 BORE 300 STRKE-M11/10(NOTE)	\$143	N/A	N/A	N/A
27502-3	CYLINDER ASSY-TOOL UNCLAMP	\$699	N/A	N/A	N/A
27583-5	CYLINDER-AIR-20MM BORE X 60MM STROKE	\$87	N/A	N/A	ATC door assist cylinder
27583-6	CYLINDER-AIR-40mm BORE 125mm STROKE	\$85	N/A	N/A	Door lift cylinder
27838-1	DRIVE DOG-FLANGED-SPINDLE(2 PC SET)	\$31	N/A	N/A	N/A
27553-1	ENCODER ASSY-MOTOR-SPINDLE-2OP-10K	\$384	N/A	N/A	N/A
27388-1	FAN SPINDLE MOTOR 230VAC-VMC2	\$138	N/A	N/A	N/A
26564-5	FAN-AC-220V-60X60X30 - VMC2	\$30	N/A	N/A	N/A
24394-8	FILTER 30A-VMC2	\$591	N/A	N/A	N/A
22607-4	FILTER ELMNT - REPLACE-40um-BRASS-POROUS	\$15	N/A	N/A	For air regulator

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22607-2	FILTER/REG W/ 0-160 PSI GAUGE-40uM FLTR	\$60	N/A	N/A	Main air regulator
22607-5	FILTER/REGULATOR-5uM FILTER	\$59	N/A	N/A	N/A
28133	FILTER-FINE CHIP-20P	\$35	N/A	N/A	New style chip filter
28071	FLOW CONTROL-ATC DOOR ASSIST	\$15	N/A	N/A	Used on ATC and ATC door assist cylinder
28071-1	FLOW CONTROL-WITH MUFFLER	\$15	N/A	N/A	Used on ATC cylinder
23153-12	FUSE-600VA-TIME DELAY-CLASS CC-12 AMP	\$33	N/A	N/A	Transformer fuses - 220 volt
23152-20	FUSE-TIME DELAY-20A-500 V-10mm X 38mm L	\$18	N/A	N/A	N/A
23152-2	FUSE-TIME DELAY-2A-500 V-10mm X 38mm L	\$18	N/A	N/A	N/A
23152-4	FUSE-TIME DELAY-4A-500 V-10mm X 38mm L	\$18	N/A	N/A	N/A
27494	GRIPPER ASSY-DUAL-TOOL CHANGER	\$38	N/A	N/A	N/A
27493	GRIPPER ASSY-TOOL CHANGER	\$28	N/A	N/A	SWITCH DOOR TMC
26740-3	GUIDE-LINEAR-SET (2)- X AXIS 2OP	\$814	N/A	N/A	N/A
26740-4	GUIDE-LINEAR-SET (2)- Y AXIS 2OP	\$814	N/A	N/A	N/A
26740-5	GUIDE-LINEAR-SET (2) Z AXIS 2OP	\$814	N/A	N/A	N/A
27937-1	HANDLE-DOOR-2OP	\$34	N/A	N/A	N/A
26538	HANDWHEEL ELECTRONIC	\$236	N/A	N/A	N/A
29620	HEADPHONES - RX	\$37	N/A	N/A	N/A
29078-3	HEAT EXCHANGER-35Wx2-220VAC-VMC2	\$300	N/A	N/A	N/A
31614-1	KEY - OPERATION-KEYLOCK	\$22	N/A	N/A	N/A
27555-2	LEVELING PAD (FOOT)-FRAME ASSY(M10&M11)	\$28	N/A	N/A	Feet the machine sits on
24404-3	LEXAN WINDOW-DOOR-2OP	\$161	N/A	N/A	N/A
22680-3	LIMIT SWITCH-SPDT	\$98	N/A	N/A	X and Z limit switch
29065-4	LUBRICATION PUMP-220VAC-TMC2	\$378	N/A	N/A	N/A
28153	MOTOR ASSY-DELTA-750W (M11)(X & Y)	\$1,536	N/A	N/A	N/A
28164-1	MOTOR-BRUSHLESS DELTA-1KW	\$1,536	N/A	N/A	N/A
27380-1	MOTOR-SPINDLE-INDUCTION-3HP-10K-VMC2	\$2,058	N/A	N/A	N/A
27177-5	NOZZLE-COOLANT-1/4" ROUND	\$29	N/A	N/A	N/A
31601	PANEL ASSY-PROGRAMMING-TMC	\$3,211	31601R	\$2,664	N/A
31602-1	PANEL ASSY-RUN-VMC2	\$1,141	N/A	N/A	N/A
29774-16	PROX SENSOR ASSY-SPNDL TOOL DETECT-VMC2	\$204	N/A	N/A	N/A
21833-1	PUSH BUTTON E-STOP	\$54	N/A	N/A	N/A
28074	QUICK EXHAUST-ATC	\$15	N/A	N/A	Used on ATC cylinder
26678-1	RELAY SOCKET - VMC2	\$37	N/A	N/A	N/A
26567-1	RELAY-24DC COIL-4PDT	\$54	N/A	N/A	N/A
27242	REPLACE KIT-CYLIND&SENSORS-M10/11(NOTES)	\$383	N/A	N/A	New style, replaces 27583-1, 27641 and 27641-1
27641-4	SENSOR ASSY-ATC FRONT INPUT-VMC2	\$150	N/A	N/A	N/A
22890-500-30-1	RESISTOR-BRAKING 500W 30OHM	\$123	N/A	N/A	N/A
22890-500-64	RESISTOR-BRAKING-500 WATT-64 OHM	\$123	N/A	N/A	N/A
27263	SEAL-LF OR RT SIDE-ATC 2OP	\$9	N/A	N/A	N/A
27904	SEAL-SPINDLE-2OP	\$55	N/A	N/A	N/A
29980-VMC 2-X	SERVO DRIVE-DELTA PROGRAMMED-RX	\$804	N/A	N/A	N/A
29980-VMC 2-Y	SERVO DRIVE-DELTA PROGRAMMED-RX	\$804	N/A	N/A	N/A
29980-VMC 2-Z	SERVO DRIVE-DELTA PROGRAMMED-RX	\$804	N/A	N/A	N/A
26938-5	SOLENOID VALVE-DUAL-24VDC-4WAY	\$204	N/A	N/A	ATC cylinder
26938-4	SOLENOID VALVE-SINGLE-24VDC-4WAY	\$191	N/A	N/A	Tool unclamp cylinder

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27382	SPINDLE ASSY-20P-10K	\$4,536	N/A	N/A	N/A
29625-2	STATUS LIGHT 24VDC-VMC2	\$153	N/A	N/A	N/A
31714	SWITCH-AIR PRESSURE-TMC	\$113	N/A	N/A	N/A
31725	SWITCH-LIMIT-MICRO-TMC	\$59	N/A	N/A	N/A
22680-5	SWITCH-LIMIT-ROLLER PLUNGER	\$43	N/A	N/A	Door switch
31614	SWITCH-OPERATOR-KEYLOCK	\$18	N/A	N/A	N/A
22874-2	SITCH-TOOL UNCLAMP (WHITE BUTTON)VMC2	\$45	N/A	N/A	N/A
28152-4	TRANSFORMER ASSY 5KVA-UL SINGLE PHASE	\$1,545	N/A	N/A	N/A
21258-10	TRANSFORMER-5KVA SINGLE PHASE	\$1,020	N/A	N/A	Z axis
26938-6	VALVE-AIR-SOLENOID-SINGLE-4WAY-2POS-24VD	\$188	N/A	N/A	N/A
28071-3	VALVE-FLOW CONTROL-INLINE-AIR SSU6	\$15	N/A	N/A	Used on ATC door assist cylinder
28071-2	VAVLE-FLOW-CONTROL-AIR	\$15	N/A	N/A	On tool unclamp cylinder
27998-2	WIPER-CENTER--FRONT & REAR 2OP	\$28	N/A	N/A	Front and rear of table
27998-3	WIPER-FRONT/RIGHT 2OP	\$28	N/A	N/A	Front and rear of table
27998-1	WIPER-FRONT-LEFT 2OP	\$28	N/A	N/A	Front and rear of table
27682-4	WIPER-LEFT SIDE-COVER ASSY-TOOL 2OP	\$32	N/A	N/A	Wiper on ATC
27682-5	WIPER-RIGHT SIDE-COVER ASSY-TOOL 2OP	\$32	N/A	N/A	Wiper on ATC
27682-2	WIPER-TOP/LEFT-COVER ASSY-TOOL 2OP	\$32	N/A	N/A	Wiper on ATC
27682-3	WIPER-TOP/RIGHT-COVER ASSY-TOOL 2OP	\$32	N/A	N/A	Wiper on ATC
26769-2	WORK LIGHT LED-110/220VAC - M10/M11	\$233	N/A	N/A	Inside machine, replaces 26769-1
Manuals					
31552	STOCK MANUAL-SERVICE-TMC2	\$50	N/A	N/A	Available for free digital download from www.TRAKMT.com
31550	STOCK MANUAL PROGRAMMING-TMC-RMX	\$56	N/A	N/A	Available for free digital download from www.TRAKMT.com