

| Part Number | Model: TRAK DPMS5 MILL Machine S/N Includes AS | List Price | Exchange Part# | Exchange Price | Notes |
|--------------|---|------------|-------------------|-------------------|--|
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A | \$19 | N/A | N/A | N/A |
| 21824-5-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A | \$19 | N/A | N/A | N/A |
| 16806-M | BALLSCREW ASS'Y, Z-AXIS | \$2,056 | N/A | N/A | N/A |
| 21564 | BALLSCREW-X AXIS LEFT HAND LEAD 5HP DPM | \$2,056 | N/A | N/A | N/A |
| 21565 | BALLSCREW-Y AXIS LEFT HAND LEAD 5HP DPM | \$1,632 | N/A | N/A | N/A |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$255 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 6205ZZ | OBSOLETE. SEE 26196 | \$45 | N/A | N/A | N/A |
| 26198-1 | BEARING-DEEP GROOVE | \$45 | N/A | N/A | X AXIS, REPLACES 6204ZZ |
| 22583 | BEARING-SELF ALIGNING-SKF(2205E-2RS1TN9) | \$58 | N/A | N/A | Z-AXIS BALLSCREW BOTTOM BEARING |
| 710-5M-15 | BELT - TIMING | \$88 | N/A | N/A | Z-AXIS |
| 600-5M-15 | BELT - TIMING | \$88 | N/A | N/A | XY AXIS OR USE 565-5M-15 |
| 25600 | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS | \$183 | N/A | N/A | Approx 1/4 inch thick brush |
| 25300 | BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS | \$130 | N/A | N/A | Approx 1/8 inch thick brush x .370" |
| 25610 | BRUSH KIT-SPECIALITY MOTORS | \$130 | N/A | N/A | N/A |
| 23050 | SPACER-BEARING | N/A | 23050R | \$525 | WITHOUT AUX FUNCTIONS, ONLY R UNIT AVAILABLE |
| 22608 | CABLE ASSY-POWER 10 FT | \$19 | N/A | N/A | N/A |
| 22442-1 | COMPUTER MODULE-PT4-S SERIES | \$5,800 | 22442-1R | \$1,181 | N/A |
| 23436 | CONTACTOR-4 POLE | \$222 | N/A | N/A | N/A |
| 22641-CAT | DRAWBAR-SX5-K4-CAT | \$202 | N/A | N/A | USES SPACER 23888 |
| 22641-NMTB | DRAWBAR-SX5-K4-NMTB | \$202 | N/A | N/A | USES SPACER 23888 |
| 23394 | FAN-PT4 | \$39 | N/A | N/A | N/A |
| 23380 | FLASH DISK-REPLACEMENT KIT-SBC556 | \$172 | N/A | N/A | N/A |
| 23525 | FLASH DISK-REPLACEMENT KIT-SBC558 | \$172 | N/A | N/A | N/A |
| 25729 | HANDLE REPLACEMENT KIT, FOLD AWAY | \$131 | N/A | N/A | REPLACES 30922 |
| 15616 | HANDWHEEL ASSY (X AND Y AXIS) | \$307 | N/A | N/A | X & Y AXIS |
| 21157-1 | LUBRICATION PUMP ASSY 110V | \$605 | N/A | N/A | N/A |
| 24380 | TRAY PAD | N/A | 24380R | \$1,048 | PART OF 23198, XYZ AXES |
| 23198 | OBSOLETE. SEE 23198R | \$1,659 | 23198R | \$1,397 | EXCH MOTOR /DRIVER ASSY-4050 |
| 22581-5 | OILER FOR POWER DRAWBAR (replaces 22773) | \$67 | N/A | N/A | REPLACES 22773 |
| 27284 | PAINT KIT - TOUCH UP | \$114 | N/A | N/A | N/A |
| 22328-3 | PENDANT - SM | \$8,285 | 22328-3R | \$2,141 | N/A |
| 24200-3 | PENDANT SM W/O COMPUTER MODULE | \$4,023 | 24200-3R | \$1,094 | N/A |
| 23438-3 | RELAY-OVERLOAD- CONV- 3.2-16 A | \$183 | N/A | N/A | REPLACES 23438-1, RATED 12-30A |
| 23435 | RELAY-POWER-100-120VAC-DPDT (latch in gr | \$33 | N/A | N/A | N/A |
| 22595 | OBSOLETE USE 22595-1 | \$31 | N/A | N/A | N/A |
| 21157-T | REPLACEMENT TANK-PUMP-LUBRICATION | \$230 | N/A | N/A | N/A |
| 24101-5 | SERVO DRIVER SERIES 3-4050 | \$916 | 24101-5R | \$832 | Z AXIS, REPLACES 20327-2 |
| SHIELD/BASE | SPLASH SHIELD AND MAGNETIC BASE | \$110 | N/A | N/A | N/A |
| P-TRAK RSG | TRAK REMOTE STOP/GO SWITCH | \$293 | N/A | N/A | SEE 20142 FOR HOLDER |
| 20599-2 | SWITCH ASSY-K2/K3/K4 FOR/REV | \$280 | N/A | N/A | CABLE INCLUDED |
| B202 | WAY COVER-COLUMN-BOTTOM-DPM3/5 | \$188 | N/A | N/A | Z AXIS |
| B201 | WAY COVER-COLUMN-TOP-DPM3/5 | \$188 | N/A | N/A | Z AXIS |

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| B267-1 | WAY COVER-DPM3/5-FRONT or REAR(18") | \$96 | N/A | N/A | Y AXIS, REPLACES B268 |
| Head Parts | | | | | |
| AK048 | BEARING - BALL BEARING | \$114 | N/A | N/A | RECOMMEND AK049L ALSO |
| 23943 | BEARING - BALL BEARING (SET OF 2) (6910Z) | \$145 | N/A | N/A | SET OF 2 (6910ZZ) |
| FVS15 | BEARING | \$114 | N/A | N/A | SOME UNITS USE 6909ZZ |
| 24599 | BEARING HOUSING ASS'Y-K4 | \$145 | N/A | N/A | INCLUDES FVS42, FVS43 |
| FVS43 | BEARING | \$114 | N/A | N/A | ORDER ASSY 24599. FVS43 is part of this assembly. |
| 20839 | BEARING-ANG CT U/SET (2)-7010 P4 | \$860 | N/A | N/A | |
| 26392 | BEARING-DEEP GROOVE | \$45 | N/A | N/A | REPLACES A112H, SEE ASSY 16502 |
| 23954 | BEARING-SET OF 2 EA (6203ZZ) | \$40 | N/A | N/A | (2)FVS65 (OLD P/N AK118) |
| FVS63 | BELT - TIMING BELT | \$117 | N/A | N/A | BACK GEAR TIMING BELT |
| VS4 | BELT, SPINDLE DRIVE (875VC 38-28) | \$209 | N/A | N/A | W/OUT SPINDLE CONTROL OPTION |
| FVS59 | BRAKE BLOCK (SET OF 2) | \$38 | N/A | N/A | N/A |
| 24055 | BRAKE SHOE ASSY ALL K MILLS DPM2/3/5 | \$197 | N/A | N/A | (2)VS47 (2)VS49 (4)VS122, (4)VS120 |
| AK099 | GUIDE PIN FOR SPRING | \$13 | N/A | N/A | SEE 25059 - BRAKE SHOE ASSY |
| VS6 | BUSHING | \$84 | N/A | N/A | REPLACES FVS6 |
| 33FVS046B | #N/A | #N/A | #N/A | #N/A | #N/A |
| FVS46 | SEE 27446 | \$79 | N/A | N/A | N/A |
| FVS13 | CAP - TOP BEARING CAP | \$45 | N/A | N/A | N/A |
| FB178 | CLOCK SPRING | \$88 | N/A | N/A | CLOCK SPRING ONLY - NO HOUSING |
| 24095 | CLOCK SPRING ASSEMBLY (SPRING AND COVER) | \$172 | N/A | N/A | SPRING & COVER |
| FVS109 | MANUAL-DRAWBAR-K4,DPM3/DPM5 NMTB | \$103 | N/A | N/A | N/A |
| 21442 | FEED CRADLE ASSY K4 | \$263 | N/A | N/A | ALSO IN MANUAL AS 20698-1 |
| 20698-5 | FEED REVERSE CLUTCH ASSY | \$212 | N/A | N/A | N/A |
| 20833 | FEED TRIP ASSY-K4 | \$177 | N/A | N/A | FB103, FB104, FB105, FB106, FB117, FB118, FB119, FB120, FB121 |
| K-B08 | GEAR - FEED DRIVEWORM GEAR | \$38 | N/A | N/A | REPLACES FB8 |
| A178 | GEAR - OVERLOAD CLUTCH WORM GEAR | \$58 | N/A | N/A | N/A |
| FVS22 | GEAR - SPEED CHANGE GEAR | \$31 | N/A | N/A | N/A |
| FVS74 | GEAR - SPINDLE BULL GEAR | \$335 | N/A | N/A | N/A |
| K-B186 | GEAR - WORM GEAR | \$31 | N/A | N/A | REPLACES FB186 |
| FVS21 | GEAR - WORM GEAR | \$31 | N/A | N/A | N/A |
| 20877 | HEAD ASSY-SK4-(GREEN) | \$9,418 | 20877R | \$6,293 | N/A |
| 24083 | HI/LOW SHAFT ASSEMBLY | \$72 | N/A | N/A | N/A |
| 20697-2 | HI-LOW SHIFT CLUTCH SUB-ASSY (4VK-A2) | \$707 | N/A | N/A | N/A |
| 20697-3 | HI-LOW SHIFT SUB-ASSY (4VK-A3) | \$177 | N/A | N/A | N/A |
| FVS75 | HOUSING - BEARING SLIDING HOUSING | \$130 | N/A | N/A | N/A |
| FVS73 | HUB - SPLINE GEAR HUB | \$130 | N/A | N/A | N/A |
| FVS72 | KEY | \$13 | N/A | N/A | N/A |
| VS3-1 | KEY 6x6x44.5L | \$13 | N/A | N/A | N/A |
| FB163 | OBSOLETE-SEE 27365 | \$38 | N/A | N/A | N/A |
| FVS81 | LOCK WASHER | \$11 | N/A | N/A | N/A |

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| 24411 | LOWER HEAD HOUSING ASSY-WHITE-40T | \$4,895 | 24411R | \$5,023 | WHITE – K4 TYPE HD. |
| 20697-5 | LOWER VARI-DISC DRIVE ASSY | \$881 | N/A | N/A | N/A |
| 20847 | MICRO SCREW, MICRO-STOP NUT MICROMETER | \$177 | N/A | N/A | N/A |
| FB133 | NOSE PIECE | \$63 | N/A | N/A | N/A |
| 20698-4 | OVERLOAD CLUTCH TRIP ASSY (4VK-H4) | \$192 | N/A | N/A | N/A |
| FVS89 | PLATE - HI-LOW DETENT PLATE | \$31 | N/A | N/A | N/A |
| FVS62 | PULLEY - TIMING BELT PULLEY | \$99 | N/A | N/A | N/A |
| 20697-4 | PULLEY PINION SUB-ASSY (4VK-A4) | \$177 | N/A | N/A | N/A |
| FB142 | QUILL | \$586 | N/A | N/A | MUST MEASURE QUILL IN 3 PLACES |
| 20850 | QUILL FEED HANDLE ASSY (K2/K3/K4) | \$177 | N/A | N/A | QUILL HANDLE |
| 20846 | QUILL LOCK HANDLE ASSY - K4 | \$46 | N/A | N/A | N/A |
| 27347-2 | REBUILD KIT-UPPER HEAD-DPM3/DPM5/K4 | \$1,516 | N/A | N/A | N/A |
| 20698-3 | QUILL PINON SHAFT ASSY 40 TAPER | \$177 | N/A | N/A | N/A |
| K-B93 | RING - OVERLOAD CLUTCH RING(same as FB93) | \$31 | N/A | N/A | REPLACES FB93 |
| FB189 | SHAFT - ADJ WORM | \$45 | N/A | N/A | N/A |
| FVS52 | SHAFT - BRAKE LOCK SHAFT | \$13 | N/A | N/A | SEE 24055 – BRAKE ASSY |
| FVS87 | SELL 20697-3 | \$19 | N/A | N/A | N/A |
| FB166 | SHAFT - QUILL PINION SHAFT | \$63 | N/A | N/A | N/A |
| FVS25 | SHAFT - SPEED CHANGE SHAFT | \$31 | N/A | N/A | N/A |
| FVS70 | SHAFT - TIMING PULLEY CLUTCH | \$255 | N/A | N/A | N/A |
| 22987 | SHEETMETAL COVER- TOP (DPM5) | \$153 | N/A | N/A | N/A |
| 20844 | SLEEVE - QUILL LOCK SLEEVE ASSY | \$59 | N/A | N/A | N/A |
| FVS76 | RING | \$13 | N/A | N/A | N/A |
| FVS97 | SEE AK053L | \$13 | N/A | N/A | N/A |
| FVS80 | SNAP RING | \$13 | N/A | N/A | N/A |
| 20841 | SPACER - BEARING SPACER SET - 40T | \$58 | N/A | N/A | N/A |
| 20818 | SPACER-BEARING | \$90 | N/A | N/A | REPLACES 16529, CONSIST OF AK110L, AK111L |
| 20836-1 | SPINDLE ASSY (K4) 40 TAPER W/NOSE PIECE | \$2,182 | N/A | N/A | N/A |
| 20820-1 | SPINDLE MOTOR - 5 HP - WHITE | \$1,632 | N/A | N/A | N/A |
| FVS42 | SPINDLE PULLEY BEAR HOUSE(SEE ORD 24599) | \$38 | N/A | N/A | ORDER ASSY 24599. FVS42 is part of this assembly |
| FVS8 | SEE VS8 | \$63 | N/A | N/A | N/A |
| 24099 | TRIP HANDLE ASSY | \$53 | N/A | N/A | INCLUDES PLASTIC BALL |
| FVS44 | VARIDISC - ADJUSTABLE DRIVEN DISC(NOTES) | \$294 | N/A | N/A | KEY INCLUDED |
| VS2 | VARIDISC - STATIONARY | \$294 | N/A | N/A | Recommend replacing entire spindle motor, replaces FVS2 |
| FVS45 | VARIDISC - STATIONARY DRIVEN | \$294 | N/A | N/A | N/A |
| 24054 | VARIDISC-ADJ MOTOR VARIDISC ASSY(W/KEY) | \$367 | N/A | N/A | CONSIST OF VS5,VS6, AND VS6-1, REPLACES 23953 |
| FVS115 | WASHER - EXTERNAL TOOTH WASHER (AW-10) | \$13 | N/A | N/A | N/A |

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|--------------------|---|-------------------|---------------------------|---------------------------|----------------|
| Manuals | | CD | Print | | |
| 24941 | MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5 | \$50 | 90 | | REPLACES 16046 |
| 23298 | MANUAL - OFFLINE, VM/SM/VL/SL CNC | \$50 | 90 | | N/A |
| 23210 | MANUAL-DPMS3, DPMS5 PT SM CNC PROG | \$50 | 90 | | N/A |