

Part Number	Description - Model: DPME2 Machine S/N Includes AY	List Price	Exchange Part#	Exchange Price	Notes
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$19	N/A	N/A	N/A
21824-8-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A	\$19	N/A	N/A	N/A
25105-DPME2	AC DRIVE-PROGRAMMED DPME2 W/CABLE-V1000	\$1,283	25105-DPME2R	\$1,216	REPLACES - 22127-DPME2, R UNIT NOT NORMALLY AVAILABLE
15609-16	BALLSCREW MX 16" ENGLISH	\$1,205	N/A	N/A	N/A
15608-48	BALLSCREW MX 48" ENGLISH	\$1,374	N/A	N/A	N/A
23662	BALLSCREW-Z AXIS-SX2/RX2	\$1,990	N/A	N/A	N/A
15612	BEARING HOUSING ASSY - X AXIS left side	\$117	N/A	N/A	
15980	BEARING HOUSING ASSY-LARGE FLANGE-Y AXIS	\$117	N/A	N/A	Y AXIS
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$255	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$105	N/A	N/A	Used on right side of the table.
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$255	N/A	N/A	SET OF 2 FOR Z AXIS
23970	BEARING-BB SET 6908ZZ OR VV (VS77 X 2)	\$172	N/A	N/A	REPLACES VS77, USED ON 20778-2
23954	BEARING-SET OF 2 EA (6203ZZ)	\$40	N/A	N/A	(2)FVS65 (OLD P/N AK118)
710-5M-15	BELT - TIMING	\$88	N/A	N/A	Z-AXIS
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$117	N/A	N/A	X AXIS
15621	BRACKET - X DRIVE HOUSING	\$219	N/A	N/A	X AXIS
15966-3	BRACKET-Y AXIS MOTOR MOUNT-GREEN	\$219	N/A	N/A	Y AXIS
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$183	N/A	N/A	Approx ¼ inch thick brush
25300	BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS	\$130	N/A	N/A	Approx 1/8 inch thick brush x .370"
25610	BRUSH KIT-SPECIALITY MOTORS	\$130	N/A	N/A	N/A
23630	CABINET-ELECTRICAL ASSY-DPME2	\$833	23630R	\$527	N/A
22608	CABLE ASSY-POWER 10 FT	\$19	N/A	N/A	N/A
26987	DRAWBAR-K2/K3-R8 (INCLUDES SPACER)	\$236	N/A	N/A	N/A
15181	EXTENSION ASSY 1"	\$59	N/A	N/A	N/A
23752	SEE C43-K3	\$130	N/A	N/A	N/A
23753	GIB-DPME2-Y AXIS	\$130	N/A	N/A	N/A
23754	GIB-DPME2-Z AXIS	\$130	N/A	N/A	N/A
20870	HALOGEN LIGHT BULB 12V (MILLS)	\$19	N/A	N/A	N/A
25729	HANDLE REPLACEMENT KIT, FOLD AWAY	\$131	N/A	N/A	REPLACES 30922
23604	HANDLE-TABLE GUARD	\$15	N/A	N/A	N/A
15616	HANDWHEEL ASSY (X AND Y AXIS)	\$307	N/A	N/A	X & Y AXIS
20667	LAMP - WORK LAMP KIT	\$452	N/A	N/A	N/A
20296	MOTOR ASSY-4020	\$1,632	20296R	\$1,397	X, Y AXIS MOTOR
23198	OBSOLETE. SEE 23198R	\$1,659	23198R	\$1,397	Z AXIS MOTOR
24489	MOTOR W/O SERVO - 4020-20296	\$955	24489R	\$917	PART OF 20296 Y-AXIS
22581-4	NOSEPIECE-TORQUE RITE SPINDLE, GOLD	\$123	N/A	N/A	GOLD COLOR PIECE
16452	NUT CLAMP	\$39	N/A	N/A	X & Y AXIS
22581-5	OILER FOR POWER DRAWBAR (replaces 22773)	\$67	N/A	N/A	REPLACES 22773
27284	PAINT KIT - TOUCH UP	\$114	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$177	N/A	N/A	X & Z AXIS
16983	PULLEY-SOLID 44 TEETH Z-AXIS	\$177	N/A	N/A	Z AXIS

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21157-1	LUBRICATION PUMP ASSY 110V	\$605	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$500	N/A	N/A	N/A
22961	RELAY-POWER 115V DPST	\$45	N/A	N/A	N/A
22595	OBSOLETE USE 22595-1	\$31	N/A	N/A	N/A
21157-T	REPLACEMENT TANK-PUMP-LUBRICATION	\$230	N/A	N/A	N/A
22890-200	RESISTOR-SPINDLE BRAKE	\$88	N/A	N/A	N/A
20142	RSG HOLDER, KIT	\$46	N/A	N/A	N/A
15626	SEAL	\$13	N/A	N/A	USED WITH 15980 AND 15612
24101-4	SERVO DRIVER SERIES 3-4020	\$916	24101-4R	\$832	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$916	24101-5R	\$832	Z AXIS, REPLACES 20327-2
25701	SHIELD-SPLASH-3 PACK	\$135	N/A	N/A	N/A
22604	SPACER - Use w/orig drawbar - 22605 only	\$13	N/A	N/A	
27007	SPACER-DRAWBAR	\$13	N/A	N/A	INCLUDED WITH 26987 DRAWBAR
SHIELD/BASE	SPLASH SHIELD AND MAGNETIC BASE	\$110	N/A	N/A	N/A
16117	SWITCH - LIMIT SWITCH KIT	\$366	N/A	N/A	ONE SWITCH ONLY
P-TRAK RSG	TRAK REMOTE STOP/GO SWITCH	\$293	N/A	N/A	SEE 20142 FOR HOLDER
22581-2	SWITCH-CONTROL HEAD-TORQUE RITE	\$419	N/A	N/A	N/A
15967-2	UPPER COVER-SPORT GREEN	\$31	N/A	N/A	Y AXIS
23676	WAY COVER-Y AXIS BED FRONT-DPM2	\$96	N/A	N/A	N/A
23677	WAY COVER-Y AXIS BED REAR-DPM2	\$96	N/A	N/A	N/A
23675	WAY COVER-Z AXIS COLUMN-DPM2	\$96	N/A	N/A	TOP OR BOTTOM COVER
Head Parts					
VS13-1	6206 WAVE WASHER	\$13	N/A	N/A	N/A
22581-1	AIR GUN ASSY ONLY -TORQUE RITE POWER DRA	\$916	22581-1R	\$570	N/A
VS15	BEARING-DEEP GROOVE	\$114	N/A	N/A	CHECK IF 6007 OR 6908
28358	BEARING-DEEP GROOVE-SINGLE ROW	\$35	N/A	N/A	REPLACES 21234-071 and 21234-053
VS63	BELT - TIMING BELT	\$117	N/A	N/A	BACK GEAR TIMING BELT
23597	BELT-MICRO-V-J-PROFILE 10 RIBS-J	\$93	N/A	N/A	MAIN SPINDLE BELT
20586-1	BRACKET ASSY-Z AXIS-EASSON GLASS SCALE	\$263	N/A	N/A	FOR EASSON GLASS SCALE
33VS0046C	#N/A	#N/A	#N/A	#N/A	#N/A
VS59	BRAKE BLOCK (SET OF 2)	\$38	N/A	N/A	N/A
24055	BRAKE SHOE ASSY ALL K MILLS DPM2/3/5	\$197	N/A	N/A	(2)VS47 (2)VS49 (4)VS122, (4)VS120
VS49	BRAKE SPRING -see also 24055	\$13	N/A	N/A	ORDER 2, SEE ALSO 24055
VS13	CAP - TOP BEARING CAP	\$45	N/A	N/A	N/A
K-B178	CLOCK SPRING - K2/K3	\$89	N/A	N/A	CLOCK SPRING ONLY – NO HOUSING
24051	CLOCK SPRING ASSY-K2/K3	\$172	N/A	N/A	SPRING & COVER
VS109	DRAWBAR-R8-MANUAL	\$103	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$13	N/A	N/A	N/A
K-B186	GEAR - WORM GEAR	\$31	N/A	N/A	REPLACES FB186
VS74	GEAR-SPINDLE BULL GEAR ASSY(see 20778-2)	\$335	N/A	N/A	N/A
B260	HANDLE AND PLUNGER - TABLE GIB LOCK	\$45	N/A	N/A	N/A
24083	HI/LOW SHAFT ASSEMBLY	\$72	N/A	N/A	N/A

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20778-2	HI-LOW SHIFT CLUTCH SUB-ASSY (3VK-A2)	\$707	N/A	N/A	N/A
20778-3	HI-LOW SHIFT SUB-ASSY (3VK-A3)	\$177	N/A	N/A	N/A
VS73	HUB - SPLINE GEAR HUB	\$130	N/A	N/A	N/A
VS72	KEY 8X8X12L	\$13	N/A	N/A	N/A
VS81	LOCK NUT	\$11	N/A	N/A	N/A
24406	LOWER HEAD ASSY-DPMSX2-WHITE-R8	\$4,783	24406R	\$4,781	N/A
20778-5	LOWER VARI-DISC DRIVE SUB-ASSY	\$776	N/A	N/A	N/A
20847	MICRO SCREW, MICRO-STOP NUT MICROMETER	\$177	N/A	N/A	N/A
23758	MOTOR PULLEY WITH KEY	\$88	N/A	N/A	N/A
K-B133	NOSE PIECE	\$63	N/A	N/A	N/A
VS46	FRU-K3-BRAKE BEARING CAP	\$79	N/A	N/A	N/A
K-B163	OBSOLETE-SEE 27350	\$38	N/A	N/A	N/A
20779-3	PINION - QUILL PINION SUB-ASSY (3VK-B3)	\$177	N/A	N/A	N/A
VS89	PLATE - HI-LOW DETENT PLATE	\$31	N/A	N/A	N/A
23624	POTENTIOMETER	\$88	N/A	N/A	N/A
VS62	PULLEY - TIMING BELT PULLEY	\$101	N/A	N/A	N/A
20697-4	PULLEY PINION SUB-ASSY (4VK-A4)	\$177	N/A	N/A	N/A
K-B142	QUILL	\$586	N/A	N/A	N/A
20850	QUILL FEED HANDLE ASSY (K2/K3/K4)	\$177	N/A	N/A	QUILL HANDLE
20845	QUILL LOCK HANDLE ASSY - K2/3	\$46	N/A	N/A	N/A
27347-1	REBUILD KIT-UPPER HEAD-K2/K3/DPM2	\$1,511	N/A	N/A	N/A
23585	SEE 24162	\$1,580	N/A	N/A	N/A
VS43-1	FRU-K3-BALL BEARING 6010ZZ	\$114	N/A	N/A	N/A
K-B189	SHAFT - ADJ WORM SHAFT	\$45	N/A	N/A	N/A
VS52	SHAFT - BRAKE LOCK SHAFT	\$13	N/A	N/A	N/A
VS87	SHAFT - HI-LOW GEAR SHAFT	\$19	N/A	N/A	N/A
K-B166	SHAFT - QUILL PINION SHAFT (W/K-B168)	\$63	N/A	N/A	N/A
VS70	SHAFT - TIMING PULLEY CLUTCH	\$255	N/A	N/A	N/A
VS75	SLEEVE - BEARING SLIDING HOUSING	\$45	N/A	N/A	N/A
VS76	SNAP RING	\$13	N/A	N/A	N/A
VS97	SNAP RING	\$13	N/A	N/A	N/A
VS80	SNAP RING	\$13	N/A	N/A	N/A
TR-220	SOCKET-TORQUE RITE AIR GUN	\$90	N/A	N/A	N/A
20817	SPACER-BEARING	\$90	N/A	N/A	N/A
20836	SPINDLE ASSY W/NOSE PIECE (K2/K3) R8	\$2,401	N/A	N/A	N/A
23757	SPINDLE PULLEY WITH KEY	\$88	N/A	N/A	N/A
K-B127	SPINDLE R8	\$727	N/A	N/A	N/A
23628	SWITCH-FWD/REV-22MM	\$172	N/A	N/A	N/A
15614	TAB WASHER	\$13	N/A	N/A	N/A
23623	TACHOMETER-RPM 0-5000 HIGH-0-600 LOW	\$105	N/A	N/A	N/A
24384	UPPER HEAD ASSY-R8-WHITE	\$4,639	24384R	N/A	N/A
VS45	VARIDISC - STATIONARY DRIVEN DISC	\$294	N/A	N/A	N/A

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VS115	WASHER - EXTERNAL TOOTH WASHER 40(AW-08)	\$13	N/A	N/A	N/A
VS108	WASHER-DRAWBAR-R8	\$13	N/A	N/A	N/A
23698	WIRING ASSY-SPINDLE HEAD-DPME2-CONTROL B	\$212	N/A	N/A	DPME2- CONTROL BOX TO SWITCHES
15844-13	YOKE KIT-K MILLS	\$432	N/A	N/A	N/A
Manuals		CD	Print		
23583	MANUAL-PT4-DPME-PROGRAMMING	\$50	\$90		N/A
24941	MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5	\$50	\$90		REPLACES 16046