

| Part Number | 1630HS-SX w/ SLX CONTROL Machine S/N Includes DG | List Price | Exchange Part# | Exchange Price | NOTES |
|--------------------|---|------------|-------------------|-------------------|---|
| General | | | | | |
| 21830-12-10PK | 10 PACK-FUSE-TYPE 3AB-12A-SLO BLO | \$19 | N/A | N/A | N/A |
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A | \$19 | N/A | N/A | N/A |
| 21824-3-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A | \$19 | N/A | N/A | N/A |
| 21824-5-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A | \$19 | N/A | N/A | N/A |
| 25151-1 | *OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT | \$83 | N/A | N/A | TUBE FOR 29" WORK LIGHT |
| 23982 | BEARING - 51104(2PCS/SET) | \$45 | N/A | N/A | N/A |
| 6000-2Z | SEE 22714-58 OR 26327 | N/A | N/A | N/A | REPLACE WITH 22714-58 OR 26327 |
| 22714-58 | BEARING-6000ZZ | \$45 | N/A | N/A | REPLACES 6000-2Z |
| 26327 | BEARING-DEEP GROOVE-6000ZZ | \$45 | N/A | N/A | REPLACES 6000-2Z |
| 24607 | CHIP WIPER-KIT(TURCITE ON SADDLE)1630 | \$188 | N/A | N/A | N/A |
| 16873 | ENCODER-SPINDLE (OBSOLETE - SELL R ONLY) | \$648 | N/A | N/A | N/A |
| 23974 | FEED SCREW AND NUT - 1540/1630 TAILSTOCK | \$320 | N/A | N/A | N/A |
| 21241-36 | HANDLE - DOOR HANDLE, LATHES | \$65 | N/A | N/A | N/A |
| 20295 | JOYSTICK-ASSEMBLY | \$689 | N/A | N/A | N/A |
| 27284 | PAINT KIT - TOUCH UP | \$114 | N/A | N/A | N/A |
| 22714-52 | ROLLER-DOOR-1540, 1630, 1840, 2460SX | \$46 | N/A | N/A | N/A |
| 24693 | SAFETY GLASS-1630 and 1630HS | \$170 | N/A | N/A | N/A |
| 23337-73 | WIPER-FLAT WAY-REAR-LEFT SIDE-1540/1630 | \$20 | N/A | N/A | ORDER 24607 |
| 23337-72 | WIPER-FLAT WAY-REAR-RIGHT SIDE-1540/1630 | \$20 | N/A | N/A | ORDER 24607 |
| 23337-81 | WIPER-V WAY-FRONT LEFT SIDE-1540 | \$20 | N/A | N/A | ORDER 24607 |
| 23337-82 | WIPER-V WAY-FRONT RIGHT SIDE -1540 | \$20 | N/A | N/A | ORDER 24607 |
| CNC Control | | | | | |
| 22556-15 | CABLE ASSY- 25 pin -PARALLEL TO PENDANT | \$63 | N/A | N/A | N/A |
| 22555-15 | CABLE ASSY-LOGIC - 37 pin EB TO PENDANT | \$63 | N/A | N/A | N/A |
| 22608-1 | CABLE ASSY-POWER 15 FT | \$19 | N/A | N/A | N/A |
| 24030-1 | COMPUTER MODULE-SX-USA | \$5,800 | 24030-1R | \$1,137 | Floppy drive, for s/n 114xxxxxxx and before |
| 24030-4 | COMPUTER MODULE-SX-USA | \$5,800 | 24030-4R | \$1,092 | N/A |
| 23997 | E-STOP ASSY-PENDANT | \$130 | N/A | N/A | SWITCH AND CONTACT |
| 23394 | FAN-PT4 | \$39 | N/A | N/A | N/A |
| 25078-1 | FLASH DISK REPL KIT-XP VER 2.0-6773 | \$255 | N/A | N/A | REV C PENDANT AND BEFORE |
| 25078 | FLASH DISK REPL KIT-XP VER3.X-6773 W/PER | \$255 | N/A | N/A | REV D PENDANT TO REV H |
| 24088-512 | MEMORY CARD-COMPACT FLASH-FORMATTED | \$268 | N/A | N/A | FOR REV I AND LATER PENDANT |
| 24088-1 | MEMORY CARD-COMPACT FLASH-FORMATTED PCA- | \$268 | N/A | N/A | FOR 24000-7 AND 24000-9 PENDANTS |
| 24000-3 | PENDANT-SLX | \$9,940 | N/A | N/A | Floppy drive, for s/n 114xxxxxxx and before |
| 24008-3 | PENDANT-SLX-USA-W/O COMPUTER MODULE | \$3,979 | N/A | N/A | N/A |
| 24324 | SHEET METAL-PT5-LATHE CABLE COVER | \$75 | N/A | N/A | N/A |
| 24000-9 | SLX PENDANT | \$9,940 | N/A | N/A | N/A |

| Headstock | | | | | |
|--------------------------------|--|---------|--------|---------|---|
| Parts | | | | | |
| 24760 | BEARING-1630HS-6012ZZ | \$155 | N/A | N/A | X axis |
| 24754 | BEARING SET OF 3 (7014 SERIES) | \$969 | N/A | N/A | X axis |
| 24362 | RUBBER PAD-1630SX-HEADSTOCK | \$58 | N/A | N/A | N/A |
| 24785 | SPINDLE ASSY-1630HS (SEE NOTES)-NEW | \$3,291 | N/A | N/A | N/A |
| 24780 | SPINDLE ASSY-1630HS-(SEE NOTES)-OLD | \$3,291 | N/A | N/A | THIS SPINDLE ASSEMBLY IS USED ON 1630HS LATHES WITH SERIAL NUMBERS 16P9608-089 THRU 16P9608-099. FOR ALL OTHER 1630HS LATHES, USE PART # 24785. |
| 24746 | SPNDLE BELTS(2) - 6PK-1950 -1630SX/RX-HS | \$209 | N/A | N/A | SET OF 2 |
| Drive Train X- Axis | | | | | |
| Drawing 24315 | | | | | |
| 20984 | BALLSCREW ASSY X-AXIS | \$1,341 | N/A | N/A | X-AXIS |
| 16300 | BEARING HOUSING ASSY-X AXIS left side | \$133 | N/A | N/A | N/A |
| 23930 | BEARING SET (2) ANGULAR CONTACT 7204 BEC | \$255 | N/A | N/A | Set of 2 for X axis |
| 450-5M-15 | BELT TIMING | \$117 | N/A | N/A | X axis |
| 16350 | FERRULE-SPROCKET | \$13 | N/A | N/A | N/A |
| 24714 | GIB- X AXIS FOR 1630/1630HS (570mm) -OLD | \$172 | N/A | N/A | N/A |
| 20082-2 | HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS | \$860 | N/A | N/A | X-AXIS TRL |
| W02 | LOCKWASHER-W02 | \$13 | N/A | N/A | N/A |
| 24316 | MOTOR ASSY-LATHE - X AXIS - OBSOLETE. SEE 24316R | \$1,124 | 24316R | \$1,003 | X-AXIS |
| 16314 | NUT-CLAMP-X AXIS | \$39 | N/A | N/A | X AXIS |
| NT02 | NUT-LOCK | \$11 | N/A | N/A | N/A |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$177 | N/A | N/A | X & Z AXIS |
| Drive Train Z- Axis | | | | | |
| Drawing 24497 | | | | | |
| 24704 | B/SCREW- Z AXIS | \$1,990 | N/A | N/A | Z-AXIS |
| 16295-1 | BEARING HOUSING ASSY-Z AXIS | \$133 | N/A | N/A | N/A |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$255 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 22446 | BEARING-SELF ALIGNING-2204 E-2RS1TN9 | \$88 | N/A | N/A | Z AXIS |
| 400-5M-15 | BELT - TIMING 5MM POWERGRIP | \$117 | N/A | N/A | Z AXIS |
| 16350 | FERRULE-SPROCKET | \$13 | N/A | N/A | N/A |
| 23337-28 | GIB Z AXIS-1630 AND BED CARRIAGE-1540 | \$105 | N/A | N/A | N/A |
| 20082-3 | HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS | \$860 | N/A | N/A | N/A |
| 24425 | **OBSOLETE**MOTOR ASSY-4055-Z AXIS (OBS) | \$1,165 | N/A | N/A | Z-AXIS |
| 7204-AVH | NILOS RING | \$13 | N/A | N/A | X AXIS |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$177 | N/A | N/A | X & Z AXIS |
| Electric Box | | | | | |
| Drawing 24050-7 | | | | | |
| 25107-1630HS-SX | AC DRIVE-7.5 HP W/CABLE V1000 | \$1,925 | N/A | N/A | REPLACES - 24360-1630HS-SX, R UNIT NOT AVAILABLE |
| 20689 | CABLE ASSY- SERVO DRIVERS TO CONN PCB | \$133 | N/A | N/A | SERVO DRIVER TO CONN BOARD |
| 20080 | CABLE ASSY-PT4-APRON-19 FT | \$345 | N/A | N/A | N/A |
| 20692-1 | CABLE ASSY-SLX-PENDANT AC TO ECB | \$65 | N/A | N/A | N/A |

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|----------------|---|-----------|--------------|-------|--|
| 24999-2 | ENCLOSURE ASSY- CABLE BREAKOUT BOX *OBS | \$833 | N/A | N/A | MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2 |
| 22164 | FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1) | \$128 | N/A | N/A | N/A |
| 24042 | SPINDLE CONTROL MODULE - OBSOLETE. PLEASE SEE | | 24042R | \$875 | N/A |
| 22157-32 | RESISTOR-750W-32 OHM-BRAKE | \$130 | N/A | N/A | N/A |
| 24101-7 | SERVO DRIVER SERIES | \$916 | 24101-7R | \$832 | N/A |
| 24101-4 | SERVO DRIVER SERIES 3-4020 | \$916 | 24101-4R | \$832 | X & Y AXIS, replaces 20201 and 20201R |
| 21828 | SWITCH-AC ON/OFF | \$45 | N/A | N/A | N/A |
| Options | | | | | |
| 24472 | BB (QTY 3)-STEADY REST -1540/1630/1840 | \$79 | N/A | N/A | SET OF 3 NEEDED |
| 24952 | BRASS NIPS REPLACEMENTS - 1630 F/REST. | \$19 | N/A | N/A | USED ON FOLLOW REST (QTY 2) |
| 26357 | HOSE-FLEXIBLE COOLANT - 3/8X84" | \$71 | N/A | N/A | REPLACES 21050-3D |
| 22958-1 | KEY - CHUCK KEY-1630/1745/1440 | \$63 | N/A | N/A | N/A |
| 22714-26 | LAMP - ASSY-110V 60Hz | \$437 | N/A | N/A | N/A |
| 23341 | LIGHT BULB-WORK LIGHT (all - except 1840 | \$19 | N/A | N/A | N/A |
| 22291 | LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470 | \$586 | N/A | N/A | N/A |
| 21050-3E | NOZZLE 50-06168-00 | \$90 | N/A | N/A | N/A |
| 23265 | PUMP COOLANT 1/8 HP | \$500 | N/A | N/A | N/A |
| 20142 | RSG HOLDER, KIT | \$46 | N/A | N/A | N/A |
| P-TRAK RSG | TRAK REMOTE STOP/GO SWITCH | \$293 | N/A | N/A | SEE 20142 FOR HOLDER |
| Manuals | | CD | Print | | |
| 25061 | MANUAL-SLX LATHES-SERVICE | \$50 | 90 | | REPLACES 24318 |
| 24494 | MANUAL-SLX-PROGRAMMING-OPERATING-1 | \$50 | 90 | | N/A |