

| Part Number  | Model: TRAK DPMS5 MILL<br>Machine S/N Includes AS | 2020 List<br>Price | Exchange<br>Part# | 2020<br>Exchange<br>Price | Notes                               |
|--------------|---|--------------------|-------------------|---------------------------|-------------------------------------|
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A           | \$16               | N/A               | N/A                       | N/A                                 |
| 21824-5-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A            | \$16               | N/A               | N/A                       | N/A                                 |
| 16806-M      | BALLSCREW ASS'Y, Z-AXIS                           | \$1,743            | N/A               | N/A                       | N/A                                 |
| 21564        | BALLSCREW-X AXIS LEFT HAND LEAD 5HP DPM           | \$1,743            | N/A               | N/A                       | N/A                                 |
| 21565        | BALLSCREW-Y AXIS LEFT HAND LEAD 5HP DPM           | \$1,383            | N/A               | N/A                       | N/A                                 |
| 23940        | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B          | \$222              | N/A               | N/A                       | SET OF 2 FOR Z AXIS                 |
| 6205ZZ       | OBSOLETE. SEE 26196                               | \$38               | N/A               | N/A                       | N/A                                 |
| 26198-1      | BEARING-DEEP GROOVE                               | \$38               | N/A               | N/A                       | X AXIS, REPLACES 6204ZZ             |
| 22583        | BEARING-SELF ALIGNING-SKF(2205E-2RS1TN9)          | \$49               | N/A               | N/A                       | Z-AXIS BALLSCREW BOTTOM BEARING     |
| 710-5M-15    | BELT - TIMING                                     | \$75               | N/A               | N/A                       | Z-AXIS                              |
| 600-5M-15    | BELT - TIMING                                     | \$75               | N/A               | N/A                       | XY AXIS OR USE 565-5M-15            |
| 25600        | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS            | \$159              | N/A               | N/A                       | Approx ¼ inch thick brush           |
| 25300        | BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS                 | \$112              | N/A               | N/A                       | Approx 1/8 inch thick brush x .370" |
| 25610        | BRUSH KIT-SPECIALITY MOTORS                       | \$112              | N/A               | N/A                       | N/A                                 |
| 23050        | CABINET-CABLE BREAKOUT – SEE ALSO 24999           | N/A                | 23050R            | \$437                     | ONLY R UNIT AVAILABLE               |
| 22608        | CABLE ASSY-POWER 10 FT                            | \$16               | N/A               | N/A                       | N/A                                 |
| 22442-1      | COMPUTER MODULE-PT4-S SERIES                      | \$5,081            | 22442-1R          | \$983                     | N/A                                 |
| 23436        | CONTACTOR-4 POLE                                  | \$193              | N/A               | N/A                       | N/A                                 |
| 22641-CAT    | DRAWBAR-SX5-K4-CAT                                | \$176              | N/A               | N/A                       | USES SPACER 23888                   |
| 22641-NMTB   | DRAWBAR-SX5-K4-NMTB                               | \$176              | N/A               | N/A                       | USES SPACER 23888                   |
| 23394        | FAN-PT4   | \$33               | N/A               | N/A                       | N/A                                 |
| 23380        | FLASH DISK-REPLACEMENT KIT-SBC556                 | \$149              | N/A               | N/A                       | N/A                                 |
| 23525        | FLASH DISK-REPLACEMENT KIT-SBC558                 | \$149              | N/A               | N/A                       | N/A                                 |
| 25729        | HANDLE REPLACEMENT KIT, FOLD AWAY                 | \$113              | N/A               | N/A                       | REPLACES 30922                      |
| 15616        | HANDWHEEL ASSY (X & Y AXIS)                       | \$259              | N/A               | N/A                       | X & Y AXIS                          |
| 21157-1      | LUBRICATION PUMP ASSY 110V                        | \$512              | 21157-1R          | \$419                     | N/A                                 |
| 24380        | MOTOR - W/OUT SERVO DRIVER                        | N/A                | 24380R            | \$873                     | PART OF 23198, XYZ AXES             |
| 23198        | MOTOR ASSY-4050                                   | \$1,453            | 23198R            | \$1,164                   | X, Y AND Z AXIS                     |
| 22581-5      | OILER FOR POWER DRAWBAR (replaces 22773)          | \$57               | N/A               | N/A                       | REPLACES 22773                      |
| 27284        | PAINT KIT - TOUCH UP                              | \$98               | N/A               | N/A                       | N/A                                 |
| 22328-3      | PENDANT - SM                                      | OBSOLETE-          | 22328-3R          | \$1,785                   | N/A                                 |
| 24200-3      | PENDANT SM W/O COMPUTER MODULE                    | \$3,524            | 24200-3R          | \$911                     | N/A                                 |
| 23438-3      | RELAY-OVERLOAD- CONV- 3.2-16 A                    | \$159              | N/A               | N/A                       | REPLACES 23438-1, RATED 12-30A      |
| 23435        | RELAY-POWER-100-120VAC-DPDT (latch in gr          | \$27               | N/A               | N/A                       | N/A                                 |
| 22595        | OBSOLETE USE 22595-1                              | \$25               | N/A               | N/A                       | N/A                                 |
| 21157-T      | REPLACEMENT TANK-PUMP-LUBRICATION                 | \$194              | N/A               | N/A                       | N/A                                 |
| 24101-5      | SERVO DRIVER SERIES 3-4050                        | \$801              | 24101-5R          | \$693                     | Z AXIS, REPLACES 20327-2            |
| SHIELD/BASE  | SPLASH SHIELD AND MAGNETIC BASE                   | \$95               | N/A               | N/A                       | N/A                                 |
| P-TRAK RSG   | SWITCH - REMOTE STOP/GO SWITCH                    | \$237              | N/A               | N/A                       | SEE 20142 FOR HOLDER                |
| 20599-2      | SWITCH ASSY-K2/K3/K4 FOR/REV                      | \$236              | 20599-2R          | \$179                     | CABLE INCLUDED                      |
| B202         | WAY COVER-COLUMN-BOTTOM-DPM3/5                    | \$164              | N/A               | N/A                       | Z AXIS                              |

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| B201              | WAY COVER-COLUMN-TOP-DPM3/5                       | \$164              | N/A               | N/A                       | Z AXIS  |
| B267-1            | WAY COVER-DPM3/5-FRONT or REAR(18")               | \$83               | N/A               | N/A                       | Y AXIS, REPLACES B268   |
| <b>Head Parts</b> |   |                    |                   |                           |   |
| AK048             | BEARING - BALL BEARING                            | \$98               | N/A               | N/A                       | RECOMMEND AK049L ALSO   |
| 23943             | BEARING - BALL BEARING (SET OF 2) (6910Z)         | \$126              | N/A               | N/A                       | SET OF 2 (6910ZZ)   |
| FVS15             | BEARING   | \$98               | N/A               | N/A                       | SOME UNITS USE 6909ZZ   |
| 24599             | BEARING HOUSING ASS'Y-K4 see also 24603           | \$126              | N/A               | N/A                       | INCLUDES FVS42, FVS43   |
| FVS43             | BEARING   | \$98               | N/A               | N/A                       | ORDER ASSY 24599  |
| 20839             | BEARING-ANG CT U/SET (2)-7010 P4                  | \$729              | N/A               | N/A                       |   |
| 26392             | BEARING-DEEP GROOVE                               | \$38               | N/A               | N/A                       | REPLACES A112H, SEE ASSY 16502                                |
| 23954             | BEARING-SET OF 2 EA (6203ZZ)                      | \$33               | N/A               | N/A                       | (2)FVS65 (OLD P/N AK118)                                      |
| FVS63             | BELT - TIMING BELT                                | \$101              | N/A               | N/A                       | BACK GEAR TIMING BELT   |
| VS4               | BELT, SPINDLE DRIVE (875VC 38-28)                 | \$182              | N/A               | N/A                       | W/OUT SPINDLE CONTROL OPTION                                  |
| FVS59             | BRAKE BLOCK (SET OF 2)                            | \$32               | N/A               | N/A                       | N/A   |
| 24055             | BRAKE SHOE ASSY ALL K MILLS & DPM5                | \$171              | N/A               | N/A                       | (2)VS47 (2)VS49 (4)VS122, (4)VS120                            |
| AK099             | BRAKE SPRING                                      | \$10               | N/A               | N/A                       | SEE 25059 - BRAKE SHOE ASSY                                   |
| VS6               | BUSHING   | \$72               | N/A               | N/A                       | REPLACES FVS6   |
| FVS46             | CAP - BEARING CAP sell w/ AK048                   | \$68               | N/A               | N/A                       | MUST SELL MATCHING SET OF FVS46/AK048                         |
| FVS13             | CAP - TOP BEARING CAP                             | \$38               | N/A               | N/A                       | N/A   |
| FB178             | CLOCK SPRING                                      | \$75               | N/A               | N/A                       | CLOCK SPRING ONLY - NO HOUSING                                |
| 24095             | CLOCK SPRING ASSEMBLY (SPRING & COVER)            | \$149              | N/A               | N/A                       | SPRING & COVER  |
| FVS109            | MANUAL-DRAWBAR-K4,DPM3/DPM5 NMTB                  | \$89               | N/A               | N/A                       | N/A   |
| 21442             | FEED CRADLE ASSY K4                               | \$222              | N/A               | N/A                       | ALSO IN MANUAL AS 20698-1                                     |
| 20698-5           | FEED REVERSE CLUTCH ASSY                          | \$179              | N/A               | N/A                       | N/A   |
| 20833             | FEED TRIP ASSY-K4                                 | \$149              | N/A               | N/A                       | FB103, FB104, FB105, FB106, FB117, FB118, FB119, FB120, FB121 |
| K-B08             | GEAR - FEED DRIVEWORM GEAR                        | \$32               | N/A               | N/A                       | REPLACES FB8  |
| A178              | GEAR - OVERLOAD CLUTCH WORM GEAR                  | \$49               | N/A               | N/A                       | N/A   |
| FVS22             | GEAR - SPEED CHANGE GEAR                          | \$25               | N/A               | N/A                       | N/A   |
| FVS74             | GEAR - SPINDLE BULL GEAR                          | \$292              | N/A               | N/A                       | N/A   |
| K-B186            | GEAR - WORM GEAR                                  | \$25               | N/A               | N/A                       | REPLACES FB186  |
| FVS21             | GEAR - WORM GEAR                                  | \$25               | N/A               | N/A                       | N/A   |
| 20877             | HEAD ASSY-SK4-(GREEN)                             | \$7,985            | 20877R            | \$5,081                   | N/A   |
| 24083             | HI/LOW SHAFT ASSEMBLY                             | \$62               | N/A               | N/A                       | N/A   |
| 20697-2           | HI-LOW SHIFT CLUTCH SUB-ASSY (4VK-A2)             | \$599              | N/A               | N/A                       | N/A   |
| 20697-3           | HI-LOW SHIFT SUB-ASSY (4VK-A3)                    | \$149              | N/A               | N/A                       | N/A   |
| FVS75             | HOUSING - BEARING SLIDING HOUSING                 | \$112              | N/A               | N/A                       | N/A   |
| FVS73             | HUB - SPLINE GEAR HUB                             | \$112              | N/A               | N/A                       | N/A   |
| FVS72             | KEY   | \$10               | N/A               | N/A                       | N/A   |
| VS3-1             | KEY 6x6x44.5L                                     | \$10               | N/A               | N/A                       | N/A   |
| FB163             | OBSOLETE-SEE 27349                                | \$32               | N/A               | N/A                       | N/A   |

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| FVS81          | LOCK WASHER                                       | \$8                | N/A               | N/A                       | N/A   |
| 24411          | LOWER HEAD ASSY-DPM5                              | N/A                | 24411R            | \$4,190                   | WHITE – K4 TYPE HD.                                     |
| 20697-5        | LOWER VARI-DISC DRIVE ASSY                        | \$746              | N/A               | N/A                       | N/A   |
| 20847          | MICRO SCREW, MICRO-STOP NUT & MICROMETER          | \$149              | N/A               | N/A                       | N/A   |
| FB133          | NOSE PIECE  | \$54               | N/A               | N/A                       | N/A   |
| 20698-4        | OVERLOAD CLUTCH TRIP ASSY (4VK-H4)                | \$162              | N/A               | N/A                       | N/A   |
| FVS89          | PLATE - HI-LOW DETENT PLATE                       | \$25               | N/A               | N/A                       | N/A   |
| FVS62          | PULLEY - TIMING BELT PULLEY                       | \$86               | N/A               | N/A                       | N/A   |
| 20697-4        | PULLEY PINION SUB-ASSY (4VK-A4)                   | \$149              | N/A               | N/A                       | N/A   |
| FB142          | QUILL   | \$512              | N/A               | N/A                       | MUST MEASURE QUILL IN 3 PLACES                          |
| 20850          | QUILL FEED HANDLE ASSY (K2/K3/K4)                 | \$149              | N/A               | N/A                       | QUILL HANDLE  |
| 20846          | QUILL LOCK HANDLE ASSY - K4                       | \$38               | N/A               | N/A                       | N/A   |
| 27347-2        | REBUILD KIT-UPPER HEAD-DPM3/DPM5/K4               | \$1,327            | N/A               | N/A                       | N/A   |
| 20698-3        | QUILL PINION SHAFT ASSY-40 TAPER                  | \$149              | N/A               | N/A                       | N/A   |
| K-B93          | RING - OVERLOAD CLUTCH RING(same as FB93          | \$25               | N/A               | N/A                       | REPLACES FB93   |
| FB189          | SHAFT - ADJ WORM                                  | \$38               | N/A               | N/A                       | N/A   |
| FVS52          | SHAFT - BRAKE LOCK SHAFT                          | \$10               | N/A               | N/A                       | SEE 24055 – BRAKE ASSY                                  |
| FVS87          | SELL 20697-3                                      | \$16               | N/A               | N/A                       | N/A   |
| FB166          | SHAFT - QUILL PINION SHAFT                        | Sell as            | N/A               | N/A                       | N/A   |
| FVS25          | SHAFT - SPEED CHANGE SHAFT                        | \$25               | N/A               | N/A                       | N/A   |
| FVS70          | SHAFT - TIMING PULLEY CLUTCH                      | \$222              | N/A               | N/A                       | N/A   |
| 22987          | SHEETMETAL COVER- TOP (DPM5)                      | \$133              | N/A               | N/A                       | N/A   |
| 20844          | SLEEVE - QUILL LOCK SLEEVE ASSY                   | \$49               | N/A               | N/A                       | N/A   |
| FVS76          | SNAP RING   | \$10               | N/A               | N/A                       | N/A   |
| FVS97          | SEE AK053L  | \$10               | N/A               | N/A                       | N/A   |
| FVS80          | SNAP RING   | \$10               | N/A               | N/A                       | N/A   |
| 20841          | SPACER - BEARING SPACER SET                       | \$48               | N/A               | N/A                       | N/A   |
| 20818          | SPACER-BEARING                                    | \$75               | N/A               | N/A                       | REPLACES 16529, CONSIST OF AK110L, AK111L               |
| 20836-1        | SPINDLE ASSY (K4) 40 TAPER                        | \$2,179            | 20836-1R          | \$1,383                   | N/A   |
| 20820-1        | SPINDLE MOTOR - 5 HP - WHITE                      | \$1,383            | N/A               | N/A                       | N/A   |
| FVS42          | SPINDLE PULLEY BEAR HOUSE (ORDER 24599)           | \$32               | N/A               | N/A                       | ORDER ASSY. 24599                                       |
| FVS8           | SEE VS8   | \$16               | N/A               | N/A                       | N/A   |
| 24099          | TRIP HANDLE ASSY (FB104&FB105)                    | \$45               | N/A               | N/A                       | INCLUDES PLASTIC BALL                                   |
| FVS44          | VARIDISC - ADJUSTABLE DRIVEN DISC(NOTES)          | \$257              | N/A               | N/A                       | KEY INCLUDED  |
| VS2            | VARIDISC - STATIONARY                             | \$257              | N/A               | N/A                       | Recommend replacing entire spindle motor, replaces FVS2 |
| FVS45          | VARIDISC - STATIONARY DRIVEN VARIDISC             | \$257              | N/A               | N/A                       | N/A   |
| 24054          | VARIDISC-ADJ MOTOR VARIDISC ASSY(W/KEY)           | \$320              | N/A               | N/A                       | CONSIST OF VS5,VS6, AND VS6-1, REPLACES 23953           |
| FVS115         | WASHER - EXTERNAL TOOTH WASHER (AW-10)            | \$10               | N/A               | N/A                       | N/A   |
| <b>Manuals</b> |   | <b>CD</b>          | <b>Print</b>      |                           |   |

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| 24941              | MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5                        | \$50                       | \$77                      |                                    | REPLACES 16046 |
| 23298              | MANUAL - OFFLINE, VM/SM/VL/SL CNC                         | \$50                       | \$77                      |                                    | N/A            |
| 23210              | MANUAL-DPMS3, DPMS5 PT SM CNC PROG                        | \$50                       | \$77                      |                                    | N/A            |