

| Part Number | Description - Model: DPME2 Machine S/N Includes AY | List Price | Exchange Part# | Exchange Price | Notes |
|--------------|---|------------|-------------------|-------------------|---|
| 21824-5-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A | \$17 | N/A | N/A | N/A |
| 21824-8-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A | \$17 | N/A | N/A | N/A |
| 25105-DPME2 | AC DRIVE-PROGRAMMED DPME2 W/CABLE-V1000 | \$1,174 | 25105-DPME2R | \$1,059 | REPLACES - 22127-DPME2, R UNIT NOT NORMALLY AVAILABLE |
| 15609-16 | BALLSCREW MX 16" ENGLISH | \$1,102 | N/A | N/A | N/A |
| 15608-48 | BALLSCREW MX 48" ENGLISH | \$1,257 | N/A | N/A | N/A |
| 23662 | BALLSCREW-Z AXIS-SX2/RX2 | \$1,822 | N/A | N/A | N/A |
| 15612 | BEARING HOUSING ASSY - X AXIS left side | \$106 | N/A | N/A | |
| 15980 | BEARING HOUSING ASSY-LARGE FLANGE-Y AXIS | \$106 | N/A | N/A | Y AXIS |
| 23930 | BEARING SET (2) ANGULAR CONTACT 7204 BEC | \$232 | N/A | N/A | Set of 2 for X axis |
| 22008 | BEARING-204KTT | \$96 | N/A | N/A | Used on right side of the table. |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$232 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 23970 | BEARING-BB SET 6908ZZ OR VV (VS77 X 2) | \$156 | N/A | N/A | REPLACES VS77, USED ON 20778-2 |
| 23954 | BEARING-SET OF 2 EA (6203ZZ) | \$35 | N/A | N/A | (2)FVS65 (OLD P/N AK118) |
| 710-5M-15 | BELT - TIMING | \$79 | N/A | N/A | Z-AXIS |
| 400-5M-15 | BELT - TIMING 5MM POWERGRIP | \$106 | N/A | N/A | X AXIS |
| 15621 | BRACKET - X DRIVE HOUSING | \$200 | N/A | N/A | X AXIS |
| 15966-3 | BRACKET-Y AXIS MOTOR MOUNT-GREEN | \$200 | N/A | N/A | Y AXIS |
| 25600 | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS | \$167 | N/A | N/A | Approx ¼ inch thick brush |
| 25300 | BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS | \$118 | N/A | N/A | Approx 1/8 inch thick brush x .370" |
| 25610 | BRUSH KIT-SPECIALITY MOTORS | \$118 | N/A | N/A | N/A |
| 23630 | CABINET-ELECTRICAL ASSY-DPME2 | \$762 | 23630R | \$458 | N/A |
| 22608 | CABLE ASSY-POWER 10 FT | \$17 | N/A | N/A | N/A |
| 23688-USA | PENDANT ASSY-EDGE3 USA | N/A | 23688-USAR | \$1,223 | N/A |
| 23689-USA | COMPUTER MODULE-EDGE 3 USA | \$4,515 | 23689-USAR | \$863 | N/A |
| 26987 | DRAWBAR-K2/K3-R8 (INCLUDES SPACER) | \$215 | N/A | N/A | N/A |
| 15181 | EXTENSION ASSY 1" | \$53 | N/A | N/A | N/A |
| 23752 | SEE C43-K3 | \$118 | N/A | N/A | N/A |
| 23753 | GIB-DPME2-Y AXIS | \$118 | N/A | N/A | N/A |
| 23754 | GIB-DPME2-Z AXIS | \$118 | N/A | N/A | N/A |
| 20870 | HALOGEN LIGHT BULB 12V (MILLS) | \$17 | N/A | N/A | N/A |
| 25729 | HANDLE REPLACEMENT KIT, FOLD AWAY | \$119 | N/A | N/A | REPLACES 30922 |
| 23604 | HANDLE-TABLE GUARD | \$13 | N/A | N/A | N/A |
| 15616 | HANDWHEEL ASSY (X & Y AXIS) | \$280 | N/A | N/A | X & Y AXIS |
| 20667 | LAMP - WORK LAMP KIT | \$413 | N/A | N/A | N/A |
| 20296 | MOTOR ASSY-4020 | \$1,494 | 20296R | \$1,217 | X, Y AXIS MOTOR |
| 23198 | *23198 OBSOLETE, SEE 23198R* MOTOR ASSY-4050 | N/A | 23198R | \$1,217 | Z AXIS MOTOR |
| 24489 | MOTOR W/OUT SERVO - 4020-20296 | \$874 | 24489R | \$799 | PART OF 20296 Y-AXIS |
| 22581-4 | NOSEPIECE-TORQUE RITE SPINDLE, GOLD | \$112 | N/A | N/A | GOLD COLOR PIECE |
| 16452 | NUT CLAMP Z-AXIS | \$35 | N/A | N/A | X & Y AXIS |
| 22581-5 | OILER FOR POWER DRAWBAR (replaces 22773) | \$60 | N/A | N/A | REPLACES 22773 |
| 27284 | PAINT KIT - TOUCH UP | \$103 | N/A | N/A | N/A |

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| 21839-1 | EXCHANGE PENDANT EDGE 3 WITHOUT THE COMP | N/A | 21839-1R | \$574 | N/A |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$161 | N/A | N/A | X & Z AXIS |
| 16983 | PULLEY-SOLID 44 TEETH Z-AXIS | \$161 | N/A | N/A | Z AXIS |
| 21157-1 | LUBRICATION PUMP ASSY 110V | \$553 | N/A | N/A | N/A |
| 23265 | PUMP COOLANT 1/8 HP | \$457 | N/A | N/A | N/A |
| 22961 | RELAY-POWER 115V DPST | \$40 | N/A | N/A | N/A |
| 22595 | OBSOLETE USE 22595-1 | \$27 | N/A | N/A | N/A |
| 21157-T | REPLACEMENT TANK-PUMP-LUBRICATION | \$210 | N/A | N/A | N/A |
| 22890-200 | RESISTOR-SPINDLE BRAKE | \$79 | N/A | N/A | N/A |
| 20142 | RSG HOLDER, KIT | \$41 | N/A | N/A | N/A |
| 15626 | SEAL | \$11 | N/A | N/A | USED WITH 15980 AND 15612 |
| 24101-4 | SERVO DRIVER SERIES 3-4020 | \$838 | 24101-4R | \$725 | X & Y AXIS, replaces 20201 and 20201R |
| 24101-5 | SERVO DRIVER SERIES 3-4050 | \$838 | 24101-5R | \$725 | Z AXIS, REPLACES 20327-2 |
| 25701 | SHIELD-SPLASH-3 PACK | \$123 | N/A | N/A | N/A |
| 22604 | SPACER - Use w/orig drawbar - 22605 only | \$11 | N/A | N/A | |
| 27007 | SPACER-DRAWBAR | \$11 | N/A | N/A | INCLUDED WITH 26987 DRAWBAR |
| SHIELD/BASE | SPLASH SHIELD AND MAGNETIC BASE | \$100 | N/A | N/A | N/A |
| 16117 | SWITCH - LIMIT SWITCH KIT | \$334 | N/A | N/A | ONE SWITCH ONLY |
| P-TRAK RSG | TRAK REMOTE STOP/GO SWITCH | \$243 | N/A | N/A | SEE 20142 FOR HOLDER |
| 22581-2 | SWITCH-CONTROL HEAD-TORQUE RITE | \$383 | N/A | N/A | N/A |
| 15967-2 | UPPER COVER-SPORT GREEN | \$27 | N/A | N/A | Y AXIS |
| 23676 | WAY COVER-Y AXIS BED FRONT-DPM2 | \$87 | N/A | N/A | N/A |
| 23677 | WAY COVER-Y AXIS BED REAR-DPM2 | \$87 | N/A | N/A | N/A |
| 23675 | WAY COVER-Z AXIS COLUMN-DPM2 | \$87 | N/A | N/A | TOP OR BOTTOM COVER |
| Head Parts | | | | | |
| VS13-1 | 6206 WAVE WASHER | \$11 | N/A | N/A | N/A |
| 22581-1 | AIR GUN ASSY ONLY -TORQUE RITE POWER DRA | \$838 | 22581-1R | \$496 | N/A |
| VS15 | BEARING-DEEP GROOVE | \$103 | N/A | N/A | CHECK IF 6007 OR 6908 |
| 28358 | BEARING-DEEP GROOVE-SINGLE ROW | \$31 | N/A | N/A | REPLACES 21234-071 and 21234-053 |
| VS63 | BELT - TIMING BELT | \$106 | N/A | N/A | BACK GEAR TIMING BELT |
| 23597 | BELT-MICRO-V-J-PROFILE 10 RIBS-J | \$84 | N/A | N/A | MAIN SPINDLE BELT |
| 20586-1 | BRACKET ASSY-Z AXIS-EASSON GLASS SCALE | \$240 | N/A | N/A | FOR EASSON GLASS SCALE |
| 33VS0046C | BRAKE BEARING CAP WITH BEARING-R8 | \$147 | N/A | N/A | Includes VS43-1 |
| VS59 | BRAKE BLOCK (SET OF 2) | \$34 | N/A | N/A | N/A |
| 24055 | BRAKE SHOE ASSY ALL K MILLS & DPM5 | \$179 | N/A | N/A | (2)VS47 (2)VS49 (4)VS122, (4)VS120 |
| VS49 | BRAKE SPRING -see also 24055 | \$11 | N/A | N/A | ORDER 2, SEE ALSO 24055 |
| VS13 | CAP - TOP BEARING CAP | \$40 | N/A | N/A | N/A |
| K-B178 | CLOCK SPRING - K2/K3 | \$80 | N/A | N/A | CLOCK SPRING ONLY - NO HOUSING |
| 24051 | CLOCK SPRING ASSY-K2/K3 | \$156 | N/A | N/A | SPRING & COVER |
| VS109 | DRAWBAR-R8-MANUAL | \$94 | N/A | N/A | N/A |
| 16350 | FERRULE-SPROCKET | \$11 | N/A | N/A | N/A |
| K-B186 | GEAR - WORM GEAR | \$27 | N/A | N/A | REPLACES FB186 |

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| VS74 | GEAR-SPINDLE BULL GEAR ASSY(see 20778-2) | \$306 | N/A | N/A | N/A |
| B260 | HANDLE & PLUNGER - TABLE GIB LOCK | \$40 | N/A | N/A | N/A |
| 24083 | HI/LOW SHAFT ASSEMBLY | \$65 | N/A | N/A | N/A |
| 20778-2 | HI-LOW SHIFT CLUTCH SUB-ASSY (3VK-A2) | \$647 | N/A | N/A | N/A |
| 20778-3 | HI-LOW SHIFT SUB-ASSY (3VK-A3) | \$161 | N/A | N/A | N/A |
| VS73 | HUB - SPLINE GEAR HUB | \$118 | N/A | N/A | N/A |
| VS72 | KEY 8X8X12L | \$11 | N/A | N/A | N/A |
| VS81 | LOCK NUT | \$9 | N/A | N/A | N/A |
| 24406 | LOWER HEAD ASSY-DPMSX2-WHITE-R8 | \$4,379 | 24406R | \$4,169 | N/A |
| 20778-5 | LOWER VARI-DISC DRIVE SUB-ASSY | \$710 | N/A | N/A | N/A |
| 20847 | MICRO SCREW, MICRO-STOP NUT & MICROMETER | \$161 | N/A | N/A | N/A |
| 23758 | MOTOR PULLEY WITH KEY | \$79 | N/A | N/A | N/A |
| K-B133 | NOSE PIECE | \$57 | N/A | N/A | N/A |
| VS46 | OBS. SEE 33VS0046C | \$72 | N/A | N/A | N/A |
| K-B163 | OBSOLETE-SEE 27350 | \$34 | N/A | N/A | N/A |
| 20779-3 | PINION - QUILL PINION SUB-ASSY (3VK-B3) | \$161 | N/A | N/A | N/A |
| VS89 | PLATE - HI-LOW DETENT PLATE | \$27 | N/A | N/A | N/A |
| 23624 | POTENTIOMETER | \$79 | N/A | N/A | N/A |
| VS62 | PULLEY - TIMING BELT PULLEY | \$92 | N/A | N/A | N/A |
| 20697-4 | PULLEY PINION SUB-ASSY (4VK-A4) | \$161 | N/A | N/A | N/A |
| K-B142 | QUILL | \$536 | N/A | N/A | N/A |
| 20850 | QUILL FEED HANDLE ASSY (K2/K3/K4) | \$161 | N/A | N/A | QUILL HANDLE |
| 20845 | QUILL LOCK HANDLE ASSY - K2/3 | \$41 | N/A | N/A | N/A |
| 27347-1 | REBUILD KIT-UPPER HEAD-K2/K3/DPM2 | \$1,383 | N/A | N/A | N/A |
| 23585 | SEE 24162 | \$1,446 | N/A | N/A | N/A |
| VS43-1 | BEARING | \$103 | N/A | N/A | N/A |
| K-B189 | SHAFT - ADJ WORM SHAFT | \$40 | N/A | N/A | N/A |
| VS52 | SHAFT - BRAKE LOCK SHAFT | \$11 | N/A | N/A | N/A |
| VS87 | SHAFT - HI-LOW GEAR SHAFT | \$17 | N/A | N/A | N/A |
| K-B166 | SHAFT - QUILL PINION SHAFT (W/K-B168) | \$57 | N/A | N/A | N/A |
| VS70 | SHAFT - TIMING PULLEY CLUTCH | \$232 | N/A | N/A | N/A |
| VS75 | SLEEVE - BEARING SLIDING HOUSING | \$40 | N/A | N/A | N/A |
| VS76 | SNAP RING | \$11 | N/A | N/A | N/A |
| VS97 | SNAP RING | \$11 | N/A | N/A | N/A |
| VS80 | SNAP RING | \$11 | N/A | N/A | N/A |
| TR-220 | SOCKET-TORQUE RITE AIR GUN | \$81 | N/A | N/A | N/A |
| 20817 | SPACER-BEARING | \$81 | N/A | N/A | N/A |
| 20836 | SPINDLE ASSY W/NOSE PIECE (K2/K3) R8 | \$2,198 | 20836R | \$1,336 | N/A |
| 23757 | SPINDLE PULLEY WITH KEY | \$79 | N/A | N/A | N/A |
| K-B127 | SPINDLE R8 | \$665 | N/A | N/A | N/A |
| 23628 | SWITCH-FWD/REV-22MM | \$156 | N/A | N/A | N/A |
| 15614 | TAB WASHER | \$11 | N/A | N/A | N/A |

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| 23623 | TACHOMETER-RPM 0-5000 HIGH-0-600 LOW | \$96 | N/A | N/A | N/A |
| 24384 | UPPER HEAD ASSY-R8-WHITE | \$4,248 | 24384R | N/A | N/A |
| VS45 | VARIDISC - STATIONARY DRIVEN DISC | \$269 | N/A | N/A | N/A |
| VS115 | WASHER - EXTERNAL TOOTH WASHER 40(AW-08) | \$11 | N/A | N/A | N/A |
| VS108 | WASHER-DRAWBAR-R8 | \$11 | N/A | N/A | N/A |
| 23698 | WIRING ASSY-SPINDLE HEAD-DPME2-CONTROL B | \$193 | N/A | N/A | DPME2- CONTROL BOX TO SWITCHES |
| 15844-13 | YOKE KIT-K MILLS | \$395 | N/A | N/A | N/A |
| Manuals | | CD | Print | | |
| 23583 | MANUAL-PT4-DPME-PROGRAMMING | \$50 | \$81 | | N/A |
| 24941 | MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5 | \$50 | \$81 | | REPLACES 16046 |