

Part Number	Description - Model: DPME2 Machine S/N Includes AY	2020 List Price	Exchange Part#	2020 Exchange Price	Notes
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$16	N/A	N/A	N/A
21824-8-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A	\$16	N/A	N/A	N/A
25105-DPME2	AC DRIVE-PROGRAMMED DPME2 W/CABLE-V1000	\$1,123	25105-DPME2R	\$1,013	REPLACES - 22127-DPME2, R UNIT NOT NORMALLY AVAILABLE
15609-16	BALLSCREW MX 16" ENGLISH	\$1,020	N/A	N/A	N/A
15608-48	BALLSCREW MX 48" ENGLISH	\$1,164	N/A	N/A	N/A
23662	BALLSCREW-Z AXIS-SX2/RX2	\$1,743	N/A	N/A	N/A
15612	BEARING HOUSING ASSY - X AXIS left side	\$98	N/A	N/A	
15980	BEARING HOUSING ASSY-LARGE FLANGE-Y AXIS	\$98	N/A	N/A	Y AXIS
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$91	N/A	N/A	Used on right side of the table.
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
23970	BEARING-BB SET 6908ZZ OR VV (VS77 X 2)	\$149	N/A	N/A	REPLACES VS77, USED ON 20778-2
23954	BEARING-SET OF 2 EA (6203ZZ)	\$33	N/A	N/A	(2)FVS65 (OLD P/N AK118)
710-5M-15	BELT - TIMING	\$75	N/A	N/A	Z-AXIS
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	X AXIS
15621	BRACKET - X DRIVE HOUSING	\$185	N/A	N/A	X AXIS
15966-3	BRACKET-Y AXIS MOTOR MOUNT-GREEN	\$185	N/A	N/A	Y AXIS
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$159	N/A	N/A	Approx ¼ inch thick brush
25300	BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS	\$112	N/A	N/A	Approx 1/8 inch thick brush x .370"
25610	BRUSH KIT-SPECIALITY MOTORS	\$112	N/A	N/A	N/A
23630	CABINET-ELECTRICAL ASSY-DPME2	\$729	23630R	\$438	N/A
22608	CABLE ASSY-POWER 10 FT	\$16	N/A	N/A	N/A
23688-USA	FERRULE-SPROCKET	N/A	23688-USAR	\$1,170	N/A
23689-USA	COMPUTER MODULE-EDGE 3 USA	\$4,320	23689-USAR	\$825	N/A
26987	DRAWBAR-K2/K3-R8 (INCLUDES SPACER)	\$205	N/A	N/A	N/A
15181	EXTENSION ASSY 1"	\$49	N/A	N/A	N/A
23752	SEE C43-K3	\$112	N/A	N/A	N/A
23753	GIB-DPME2-Y AXIS	\$112	N/A	N/A	N/A
23754	GIB-DPME2-Z AXIS	\$112	N/A	N/A	N/A
20870	HALOGEN LIGHT BULB 12V ( MILLS)	\$16	N/A	N/A	N/A
25729	HANDLE REPLACEMENT KIT, FOLD AWAY	\$113	N/A	N/A	REPLACES 30922
23604	HANDLE-TABLE GUARD	\$12	N/A	N/A	N/A
15616	HANDWHEEL ASSY (X & Y AXIS)	\$259	N/A	N/A	X & Y AXIS
20667	LAMP - WORK LAMP KIT	\$382	N/A	N/A	N/A
20296	MOTOR ASSY-4020	\$1,383	20296R	\$1,127	X, Y AXIS MOTOR
23198	MOTOR ASSY-4050	\$1,453	23198R	\$1,164	Z AXIS MOTOR
24489	MOTOR W/OUT SERVO - 4020-20296	\$836	24489R	\$764	PART OF 20296 Y-AXIS
22581-4	NOSEPIECE-TORQUE RITE SPINDLE, GOLD	\$107	N/A	N/A	GOLD COLOR PIECE
16452	NUT CLAMP Z-AXIS	\$32	N/A	N/A	X & Y AXIS

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22581-5	OILER FOR POWER DRAWBAR (replaces 22773)	\$57	N/A	N/A	REPLACES 22773
27284	PAINT KIT - TOUCH UP	\$98	N/A	N/A	N/A
21839-1	FERRULE-SPROCKET	N/A	21839-1R	\$549	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS
16983	PULLEY-SOLID 44 TEETH Z-AXIS	\$149	N/A	N/A	Z AXIS
21157-2	FERRULE-SPROCKET	N/A	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$437	N/A	N/A	N/A
22961	RELAY-POWER 115V DPST	\$38	N/A	N/A	N/A
22595	OBSOLETE USE 22595-1	\$25	N/A	N/A	N/A
21157-T	REPLACEMENT TANK-PUMP-LUBRICATION	\$194	N/A	N/A	N/A
22890-200	RESISTOR-SPINDLE BRAKE	\$75	N/A	N/A	N/A
20142	RSG HOLDER, KIT	\$38	N/A	N/A	N/A
15626	SEAL	\$10	N/A	N/A	USED WITH 15980 AND 15612
24101-4	SERVO DRIVER SERIES 3-4020	\$801	24101-4R	\$693	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$801	24101-5R	\$693	Z AXIS, REPLACES 20327-2
25701	SHIELD-SPLASH-3 PACK	\$117	N/A	N/A	N/A
22604	SPACER - Use w/orig drawbar - 22605 only	\$10	N/A	N/A	
27007	SPACER-DRAWBAR	\$10	N/A	N/A	INCLUDED WITH 26987 DRAWBAR
SHIELD/BASE	SPLASH SHIELD AND MAGNETIC BASE	\$95	N/A	N/A	N/A
16117	SWITCH - LIMIT SWITCH KIT	\$309	N/A	N/A	ONE SWITCH ONLY
P-TRAK RSG	TRAK REMOTE STOP/GO SWITCH	\$237	N/A	N/A	SEE 20142 FOR HOLDER
22581-2	SWITCH-CONTROL HEAD-TORQUE RITE	\$366	N/A	N/A	N/A
15967-2	UPPER COVER-SPORT GREEN	\$25	N/A	N/A	Y AXIS
23676	WAY COVER-Y AXIS BED FRONT-DPM2	\$83	N/A	N/A	N/A
23677	WAY COVER-Y AXIS BED REAR-DPM2	\$83	N/A	N/A	N/A
23675	WAY COVER-Z AXIS COLUMN-DPM2	\$83	N/A	N/A	TOP OR BOTTOM COVER
<b>Head Parts</b>					
VS13-1	6206 WAVE WASHER	\$10	N/A	N/A	N/A
22581-1	AIR GUN ASSY ONLY -TORQUE RITE POWER DRA	\$801	22581-1R	\$474	N/A
VS15	BEARING-DEEP GROOVE	\$98	N/A	N/A	CHECK IF 6007 OR 6908
28358	BEARING-DEEP GROOVE-SINGLE ROW	\$29	N/A	N/A	REPLACES 21234-071 and 21234-053
VS63	BELT - TIMING BELT	\$101	N/A	N/A	BACK GEAR TIMING BELT
23597	BELT-MICRO-V-J-PROFILE 10 RIBS-J	\$80	N/A	N/A	MAIN SPINDLE BELT
20586-1	BRACKET ASSY-Z AXIS-EASSON GLASS SCALE	\$222	N/A	N/A	FOR EASSON GLASS SCALE
33VS0046C	BRAKE BEARING CAP WITH BEARING-R8	\$147	N/A	N/A	Includes VS43-1
VS59	BRAKE BLOCK (SET OF 2)	\$32	N/A	N/A	N/A
24055	BRAKE SHOE ASSY ALL K MILLS & DPM5	\$171	N/A	N/A	(2)VS47 (2)VS49 (4)VS122, (4)VS120
VS49	BRAKE SPRING -see also 24055	\$10	N/A	N/A	ORDER 2, SEE ALSO 24055
VS13	CAP - TOP BEARING CAP	\$38	N/A	N/A	N/A
K-B178	CLOCK SPRING - K2/K3	\$76	N/A	N/A	CLOCK SPRING ONLY - NO HOUSING

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24051	CLOCK SPRING ASSY-K2/K3	\$149	N/A	N/A	SPRING & COVER
VS109	DRAWBAR-R8-MANUAL	\$89	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
K-B186	GEAR - WORM GEAR	\$25	N/A	N/A	REPLACES FB186
VS74	GEAR-SPINDLE BULL GEAR ASSY(see 20778-2)	\$292	N/A	N/A	N/A
B260	HANDLE & PLUNGER - TABLE GIB LOCK	\$38	N/A	N/A	N/A
24083	HI/LOW SHAFT ASSEMBLY	\$62	N/A	N/A	N/A
20778-2	HI-LOW SHIFT CLUTCH SUB-ASSY (3VK-A2)	\$599	N/A	N/A	N/A
20778-3	HI-LOW SHIFT SUB-ASSY (3VK-A3)	\$149	N/A	N/A	N/A
VS73	HUB - SPLINE GEAR HUB	\$112	N/A	N/A	N/A
VS72	KEY 8X8X12L	\$10	N/A	N/A	N/A
VS81	LOCK NUT	\$8	N/A	N/A	N/A
24406	LOWER HEAD ASSY-DPMSX2-WHITE-R8	\$4,190	24406R	\$3,989	N/A
20778-5	LOWER VARI-DISC DRIVE SUB-ASSY	\$657	N/A	N/A	N/A
20847	MICRO SCREW, MICRO-STOP NUT & MICROMETER	\$149	N/A	N/A	N/A
23758	MOTOR PULLEY WITH KEY	\$75	N/A	N/A	N/A
K-B133	NOSE PIECE	\$54	N/A	N/A	N/A
VS46	OBS. SEE 33VS0046C	\$68	N/A	N/A	N/A
K-B163	OBSOLETE-SEE 27350	\$32	N/A	N/A	N/A
20779-3	PINION - QUILL PINION SUB-ASSY (3VK-B3)	\$149	N/A	N/A	N/A
VS89	PLATE - HI-LOW DETENT PLATE	\$25	N/A	N/A	N/A
23624	POTENTIOMETER	\$75	N/A	N/A	N/A
VS62	PULLEY - TIMING BELT PULLEY	\$88	N/A	N/A	N/A
20697-4	PULLEY PINION SUB-ASSY (4VK-A4)	\$149	N/A	N/A	N/A
K-B142	QUILL	\$512	N/A	N/A	N/A
20850	QUILL FEED HANDLE ASSY (K2/K3/K4)	\$149	N/A	N/A	QUILL HANDLE
20845	QUILL LOCK HANDLE ASSY - K2/3	\$38	N/A	N/A	N/A
27347-1	REBUILD KIT-UPPER HEAD-K2/K3/DPM2	\$1,323	N/A	N/A	N/A
23585	SEE 24162	\$1,383	N/A	N/A	N/A
VS43-1	SEE 33VS0046C	\$98	N/A	N/A	N/A
K-B189	SHAFT - ADJ WORM SHAFT	\$38	N/A	N/A	N/A
VS52	SHAFT - BRAKE LOCK SHAFT	\$10	N/A	N/A	N/A
VS87	SHAFT - HI-LOW GEAR SHAFT	\$16	N/A	N/A	N/A
K-B166	SHAFT - QUILL PINION SHAFT (W/K-B168)	\$54	N/A	N/A	N/A
VS70	SHAFT - TIMING PULLEY CLUTCH	\$222	N/A	N/A	N/A
VS75	SLEEVE - BEARING SLIDING HOUSING	\$38	N/A	N/A	N/A
VS76	SNAP RING	\$10	N/A	N/A	N/A
VS97	SNAP RING	\$10	N/A	N/A	N/A
VS80	SNAP RING	\$10	N/A	N/A	N/A
TR-220	SOCKET-TORQUE RITE AIR GUN	\$77	N/A	N/A	N/A
20817	SPACER-BEARING	\$75	N/A	N/A	N/A

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20836	SPINDLE ASSY W/NOSE PIECE (K2/K3) R8	\$2,035	20836R	\$1,237	N/A
23757	SPINDLE PULLEY WITH KEY	\$75	N/A	N/A	N/A
K-B127	SPINDLE R8	\$636	N/A	N/A	N/A
23628	SWITCH-FWD/REV-22MM	\$149	N/A	N/A	N/A
15614	TAB WASHER	\$10	N/A	N/A	
23623	TACHOMETER-RPM 0-5000 HIGH-0-600 LOW	\$91	N/A	N/A	N/A
24384	UPPER HEAD ASSY-R8-WHITE	\$4,065	24384R	N/A	N/A
VS45	VARIDISC - STATIONARY DRIVEN DISC	\$257	N/A	N/A	N/A
VS115	WASHER - EXTERNAL TOOTH WASHER 40(AW-08)	\$10	N/A	N/A	N/A
VS108	WASHER-DRAWBAR-R8	\$10	N/A	N/A	N/A
23698	WIRING ASSY-SPINDLE HEAD-DPME2-CONTROL B	\$184	N/A	N/A	DPME2- CONTROL BOX TO SWITCHES
15844-13	YOKE KIT-K MILLS	\$366	N/A	N/A	N/A
<b>Manuals</b>		<b>CD</b>	<b>Print</b>		
23583	MANUAL-PT4-DPME-PROGRAMMING	\$50	\$77		N/A
24941	MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5	\$50	\$77		REPLACES 16046