

Part Number	Description - TRAK FHM5 Machine S/N Includes CX	List Price	Exchange Part#	Exchange Price	Notes
General					
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$19	N/A	N/A	N/A
21571	CHIP GRD PLATE COVER Y BALLSCREW (set 5)	\$263	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$128	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$13	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$13	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$114	N/A	N/A	N/A
B202	WAY COVER-COLUMN-BOTTOM-DPM3/5	\$188	N/A	N/A	Z AXIS
B201	WAY COVER-COLUMN-TOP-DPM3/5	\$188	N/A	N/A	Z AXIS
B201	WAY COVER-COLUMN-TOP-DPM3/5	\$188	N/A	N/A	Z AXIS
B267-1	WAY COVER-DPM3/5-FRONT or REAR(18")	\$96	N/A	N/A	Y AXIS, REPLACES B268
B267-1	WAY COVER-DPM3/5-FRONT or REAR(18")	\$96	N/A	N/A	Y AXIS, REPLACES B268
24455	WIPER-X AXIS-FRONT/LEFT	\$31	N/A	N/A	N/A
24457	WIPER-X AXIS-FRONT/RIGHT	\$31	N/A	N/A	N/A
24456	WIPER-X AXIS-REAR/LEFT	\$31	N/A	N/A	N/A
24458	WIPER-X AXIS-REAR/RIGHT	\$31	N/A	N/A	N/A
24390	WIPE-TABLE TRAY-DPM5 FRNT LEFT OR RIGHT	\$31	N/A	N/A	N/A
24391	WIPE-TABLE TRAY-DPM5 REAR LEFT OR RIGHT	\$31	N/A	N/A	N/A
CNC Control					
24030-1	COMPUTER MODULE-SX-USA	\$5,800	24030-1R	\$1,933	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,800	24030-4R	\$1,933	N/A
23997	E-STOP ASSY-PENDANT	\$130	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$39	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$255	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$255	N/A	N/A	REV D PENDANT TO REV H
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$268	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$268	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24000-1	PENDANT-SMX	\$9,940	24000-1R	\$2,450	N/A
24000-7	PENDANT-SMX	\$9,940	24000-7R	\$2,450	N/A
24008-1	PENDANT-SMX-USA-W/O COMPUTER MODULE	\$3,979	24008-1R	\$1,048	N/A
Head Parts					
23941	BB SET-ANGULAR CONTACT-LOWER SPINDLE(2)	\$808	N/A	N/A	SET OF 2 - LOWER SPINDLE
24554	BEARING-ANGULAR CONTACT (PAIR)	\$500	N/A	N/A	REPLACES 23932, SPINDLE BEARINGS
6206 ZZ C3	BEARING-SHIELDED NTN BALL	\$45	N/A	N/A	N/A
23845	BELT-POLY-V (SET OF 2 BELTS)	\$209	N/A	N/A	K050360 - MICRO-V "K" PROFILE 5 RIBS
23045	FAN - SPINDLE MOTOR DPMV	\$91	N/A	N/A	N/A
23121	LOCK ASSY	\$88	N/A	N/A	N/A
21663-2	NOSEPIECE-PT4-SPINDLE	\$65	N/A	N/A	N/A
23765	PULLEY - MOTOR WITH KEY - DPMV5 1 PC HEA	\$88	N/A	N/A	DPMV5 1PC HEAD
23764	PULLEY-SPINDLE W/KEY-DPMV 1 PC HEAD	\$84	N/A	N/A	DPMV3- 1 PIECE HEAD
23322	QUILL FLANGE	\$335	N/A	N/A	N/A
21661	SPACER-SX3-V5-DRAWBAR	\$13	N/A	N/A	N/A

23762	SPINDLE ASSY-DPMV 1 PC HEAD	\$2,655	23762R	\$1,742	N/A
23326	SPINDLE MOTOR-V3-V5-FHM5-4P-5HP-1 PIECE	\$1,580	N/A	N/A	INVERTER DUTY-FUKUTA 4P-5HP
Drive Train X					
Axis	Drawing 24462				
21564	BALLSCREW-X AXIS LEFT HAND LEAD 5HP DPM	\$2,056	N/A	N/A	N/A
21662	BEARING HOUSING ASSY - X/y axis	\$114	N/A	N/A	XY AXIS
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$255	N/A	N/A	SET OF 2 FOR Z AXIS
600-5M-15	BELT - TIMING	\$88	N/A	N/A	XY AXIS OR USE 565-5M-15
565-5M-15	BELT - TIMING	\$88	N/A	N/A	Y AXIS
21946	HANDWHEEL - ELECTRONIC X/Y AXIS	\$833	21946R	\$692	X & Y AXIS
24428	**OBSOLETE** MOTOR ASSY-4055	\$1,659	24428R	1371	N/A
16066	NUT-CLAMP	\$39	N/A	N/A	XY AXIS
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$177	N/A	N/A	X & Z AXIS
16078	SEAL-BEARING HOUSING	\$13	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$916	24101-7R	\$832	N/A
21985	SPACER-30 DEG Y AXIS DRIVE ASSY	\$136	N/A	N/A	Y AXIS
24427	SPROCKET-26 TEETH	\$63	N/A	N/A	FOR Z AXIS MOTOR
Drive Train Y					
Axis	Drawing 24461				
21565	BALLSCREW-Y AXIS LEFT HAND LEAD 5HP DPM	\$1,632	N/A	N/A	N/A
21662	BEARING HOUSING ASSY - X/y axis	\$114	N/A	N/A	XY AXIS
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$255	N/A	N/A	SET OF 2 FOR Z AXIS
565-5M-15	BELT - TIMING	\$88	N/A	N/A	Y AXIS
600-5M-15	BELT - TIMING	\$88	N/A	N/A	XY AXIS OR USE 565-5M-15
21946	HANDWHEEL - ELECTRONIC X/Y AXIS	\$833	21946R	\$692	X & Y AXIS
24428	**OBSOLETE** MOTOR ASSY-4055	\$1,659	24428R	1371	N/A
16066	NUT-CLAMP	\$39	N/A	N/A	XY AXIS
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$177	N/A	N/A	X & Z AXIS
16078	SEAL-BEARING HOUSING	\$13	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$916	24101-7R	\$832	N/A
21985	SPACER-30 DEG Y AXIS DRIVE ASSY	\$136	N/A	N/A	Y AXIS
24427	SPROCKET-26 TEETH	\$63	N/A	N/A	FOR Z AXIS MOTOR
Drive Train Z					
Axis	Drawing 16790-1				
16806-M	BALLSCREW ASS'Y, Z-AXIS	\$2,056	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$133	N/A	N/A	N/A
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$255	N/A	N/A	SET OF 2 FOR Z AXIS
22583	BEARING-SELF ALIGNING-SKF(2205E-2RS1TN9)	\$58	N/A	N/A	Z-AXIS BALLSCREW BOTTOM BEARING
710-5M-15	BELT - TIMING	\$88	N/A	N/A	Z-AXIS
21774	HANDWHEEL - ELECTRONIC Z-AXIS	\$833	21774R	\$692	Z-AXIS
N01	LOCKNUT	\$13	N/A	N/A	N/A
W01	LOCKWASHER	\$13	N/A	N/A	N/A
24428	**OBSOLETE** MOTOR ASSY-4055	\$1,659	24428R	1371	N/A

Drawing 24462

Drive Train Y-Axis

Drawing 24461

Drive Train Z-Axis

Drawing 16790-1

7205-AVH	NILOS RING	\$11	N/A	N/A	N/A
16452	NUT CLAMP	\$39	N/A	N/A	X & Y AXIS
24101-7	SERVO DRIVER SERIES	\$916	24101-7R	\$832	N/A
Electric Box Drawing 24459-1					
25106-FHM5	AC DRIVE PROGRAMMED 5 HP W/CABLE V1000	\$1,766	25106-FHM5R	\$1,499	N/A
24999-1	ENCLOSURE ASSY-CABLE BREAKOUT - OBSOLETE	N/A	24999-1R	\$525	REPLACES 23050-1
24042-1	OBSOLETE. PLEASE SEE 24042-1R	\$801	24042-1R	\$875	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$130	N/A	N/A	N/A
Options					
22581-1	AIR GUN ASSY ONLY -TORQUE RITE POWER DRA	\$916	N/A	N/A	N/A
22551	CABLE ASSY-LIMIT SWITCH**DO NOT SELL	\$88	N/A	N/A	N/A
22108	CAM	\$19	N/A	N/A	N/A
23284	DRAWBAR-MANUAL - 1 PIECE HEAD	\$103	N/A	N/A	N/A
23171-CAT	DRAWBAR-V5-CAT	\$202	N/A	N/A	1PC HEAD POWER DRAWBAR SPACER 21661
23171-NMTB	DRAWBAR-V5-NMTB	\$202	N/A	N/A	1PC HEAD POWER DRAWBAR SPACER 21661
22607	FILTER/REGULATOR-PT4	\$145	N/A	N/A	N/A
20870	HALOGEN LIGHT BULB 12V (MILLS)	\$19	N/A	N/A	N/A
20667	LAMP - WORK LAMP KIT	\$452	N/A	N/A	N/A
22551-2	LIMIT SWITCH ASSY-LEFT	\$255	N/A	N/A	Y AXIS
22551-1	LIMIT SWITCH ASSY-RIGHT	\$255	N/A	N/A	X AND Z AXIS
22291-1	LUBE PUMP-W/CABLE-DPMV3,V5,V7,FHM5	\$586	N/A	N/A	N/A
22581-4	NOSEPIECE-TORQUE RITE SPINDLE, GOLD	\$123	N/A	N/A	GOLD COLOR PIECE
22581-5	OILER FOR POWER DRAWBAR (replaces 22773)	\$67	N/A	N/A	REPLACES 22773
23265	PUMP COOLANT 1/8 HP	\$500	N/A	N/A	N/A
20142	RSG HOLDER, KIT	\$46	N/A	N/A	N/A
25701	SHIELD-SPLASH-3 PACK	\$135	N/A	N/A	N/A
TR-220	SOCKET-TORQUE RITE AIR GUN	\$90	N/A	N/A	N/A
22772	SOLENOID ASSY-AIR REGULATOR	\$155	N/A	N/A	N/A
21661	SPACER-SX3-V5-DRAWBAR	\$13	N/A	N/A	N/A
SHIELD/BASE	SPLASH SHIELD AND MAGNETIC BASE	\$110	N/A	N/A	N/A
P-TRAK RSG	TRAK REMOTE STOP/GO SWITCH	\$293	N/A	N/A	SEE 20142 FOR HOLDER
20599-2	SWITCH ASSY-K2/K3/K4 FOR/REV	\$280	N/A	N/A	CABLE INCLUDED
22581-2	SWITCH-CONTROL HEAD-TORQUE RITE	\$419	N/A	N/A	N/A
21258-4-MOD	TRANSFORMER-1.6KVA	\$516	N/A	N/A	N/A
B202	WAY COVER-COLUMN-BOTTOM-DPM3/5	\$188	N/A	N/A	Z AXIS
Manuals		CD	Print		
23298	MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50	90		N/A
25083	MANUAL-SMX-FHM5-FHM7-SERVICE	\$50	90		N/A
24495	STOCK MANUAL-DPMSX3, DPMSX5,DPMSX2 PT SM	\$50	90		N/A