

Part Number	Description: TRAK FHM7 Machine S/N Includes CY	2018 List Price	Exchange Part#	2018 Exchange Price	Notes
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$15	N/A	N/A	
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$15	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$15	N/A	N/A	N/A
25111-DPMV7/FHM7	AC DRIVE PROGRAMMED 15 HP W/CABLE-V1000	\$2,484	25111-DPMV7/FHM7R	\$2,303	REPLACES - 24084-DPMV7/FHM7, R UNIT NOT NORMALLY IN STOCK
22585	ADAPTER DB15 TO COMP	\$71	N/A	N/A	DP15 TO AMP
22581-1	AIR GUN ASSY ONLY -TORQUE RITE POWER	\$762	22581-1R	\$451	N/A
24501	BALLSCREW- Y AXIS - FHM7	\$1,317	N/A	N/A	N/A
24502	BALLSCREW- Z AXIS - FHM7	\$1,660	N/A	N/A	N/A
24500	BALLSCREW-X AXIS - FHM7	\$1,729	N/A	N/A	N/A
24479	BEARING-AB2552-7205BECBP (PAIR)-X&Y AXIS	\$210	N/A	N/A	USE 24513 - XY AXES
24513	BEARING-ANGULAR CONTACT-U/SET-Z-AXIS	\$211	N/A	N/A	Z AXIS
26198-1	BEARING-DEEP GROOVE - 6204ZZ	\$36	N/A	N/A	X AXIS, REPLACES 6204ZZ
24512	BEARING-DEEP GROOVE-6305ZZ	\$36	N/A	N/A	N/A
425-5M-15	BELT - TIMING 5MM POWERGRIP	\$71	N/A	N/A	Z-AXIS
635-5M-15	BELT TIMING	\$71	N/A	N/A	X AXIS
670-5M-15	BELT TIMING	\$71	N/A	N/A	Y AXIS
25600	BRUSH KIT-AO SMITH AND MAGNATEK	\$106	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$106	N/A	N/A	N/A
27346-1	BRUSHES 4 PACK MOTOR-BRUSHES-TELCO-	\$106	N/A	N/A	N/A
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$51	N/A	N/A	N/A
15361	CABLE ASSY-AUX BOX HAAS EXTERNAL	\$71	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$51	N/A	N/A	N/A
22608	CABLE ASSY-POWER 10 FT	\$15	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$4,839	24030-1R	\$901	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$4,839	24030-4R	\$901	N/A
24523	COVER-EXPANSION-Z BALLSCREW-FHM7	\$278	N/A	N/A	N/A
24504	COVER-WAY-Y AXIS FRONT-FHM7	\$625	N/A	N/A	N/A
24506	COVER-WAY-Y AXIS REAR	\$625	N/A	N/A	N/A
24522	COVER-WAY-Z AXIS TOP - FHM7	\$278	N/A	N/A	N/A
24538	MANUAL DRAWBAR-FHM7/DPMV7	\$68	N/A	N/A	N/A
24165-CAT	DRAWBAR-V7-CAT	\$141	N/A	N/A	USE SPACER 24166
24165-NMTB	DRAWBAR-V7-NMTB	\$141	N/A	N/A	USE SPACER 24166
24999-1	ENCLOSURE ASSY-CABLE BREAKOUT	\$694	24999-1R	\$416	REPLACES 23050-1
23997	E-STOP ASSY-PENDANT	\$106	N/A	N/A	SWITCH AND CONTACT
24505	EXTENSION - TABLE	\$625	N/A	N/A	N/A
23045	FAN - SPINDLE MOTOR DPMV	\$74	N/A	N/A	N/A
23394	FAN-PT4	\$31	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$105	N/A	N/A	DOOR FAN (2 REQUIRED)
22607	FILTER/REGULATOR-PT4	\$120	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$9	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$9	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$211	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$211	N/A	N/A	REV D PENDANT TO REV H

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Part Number	Description: TRAK FHM7 Machine S/N Includes CY	2018 List Price	Exchange Part#	2018 Exchange Price	Notes
24507-L	GIB-X AXIS-LEFT - FHM7	\$136	N/A	N/A	N/A
24507-R	GIB-X AXIS-RIGHT - FHM7	\$136	N/A	N/A	N/A
24509	GIB-Y AXIS-BOTTOM	\$106	N/A	N/A	N/A
24508	GIB-Y AXIS-SIDE	\$106	N/A	N/A	N/A
24511	GIB-Z AXIS-REAR	\$106	N/A	N/A	N/A
24510	GIB-Z AXIS-SIDE-FHM7	\$106	N/A	N/A	N/A
20870	HALOGEN LIGHT BULB 12V (MILLS)	\$15	N/A	N/A	N/A
21946	HANDWHEEL - ELECTRONIC X & Y AXIS	\$694	21946R	\$548	X & Y AXIS
21774	HANDWHEEL - ELECTRONIC Z-AXIS	\$694	21774R	\$548	Z-AXIS
20667	LAMP - WORK LAMP KIT	\$363	N/A	N/A	N/A
22291-3	LUBE PUMP W/CABLE-110VAC-M10, FHM7	\$459	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-	\$222	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-	\$222	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042-1	MODULE-SPINDLE CONTROL	\$971	24042-1R	\$694	N/A
24428	MOTOR ASSY-4055	\$1,383	24428R	\$1,142	XYZ AXES
22581-4	NOSEPIECE-TORQUE RITE SPINDLE, GOLD	\$93	N/A	N/A	GOLD COLOR PIECE
24551	NOZZLE-COOLANT - FHM7	\$36	N/A	N/A	N/A
24519	NUT-LOCK(Y AXIS REAR)	\$36	N/A	N/A	USED ON Y AXIS
24515	NUT-LOCK-M25X1.5-Z-AXIS FHM7-BOTTOM BS	\$36	N/A	N/A	N/A
24520	NUT-LOCK- (Z AXIS BLLSCRW)-FHM7-TOP	\$36	N/A	N/A	USED ON Z AXIS BALLSCREW
22581-5	OILER FOR POWER DRAWBAR (replaces 22773)	\$54	N/A	N/A	REPLACES 22773
27284	PAINT KIT - TOUCH UP	\$93	N/A	N/A	N/A
24000-1	PENDANT-SMX	\$8,294	24000-1R	\$1,165	N/A
24000-7	PENDANT-SMX	\$8,294	24000-7R	\$1,205	USB, for S/N 122xx and later, for s/n 121 check P/N on back of pendant
24008-1	PENDANT-SMX-USA-W/O COMPUTER MODULE	\$3,320	24008-1R	\$831	N/A
24614	POWER SWITCH-MAIN-FHM7	\$141	N/A	N/A	MAIN POWER SWITCH – 220V
24542	PULLEY- Z AXIS BALLSCREW	\$141	N/A	N/A	N/A
24545	PULLEY-X AXIS BALLSCREW-FHM7	\$141	N/A	N/A	N/A
24544	PULLEY-Y AXIS BALLSCREW	\$141	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$416	N/A	N/A	N/A
22890-500	RESISTOR-BRAKING-500 WATT, 30 OHM	\$106	N/A	N/A	3 RESISTORS REQUIRED
20142	RSG HOLDER, KIT	\$36	N/A	N/A	N/A
24518	SCREW-GIB	\$9	N/A	N/A	N/A
24524	SCREW-LEVELING-FHM7/DPM/RX7	\$9	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$762	24101-7R	\$660	Z AXIS
25701	SHIELD-SPLASH-3 PACK	\$111	N/A	N/A	N/A
25207	SHIELD-SPLASH-MAG BASE	\$71	N/A	N/A	N/A
TR-220	SOCKET-TORQUE RITE AIR GUN	\$73	N/A	N/A	N/A
22772	SOLENOID ASSY-AIR REGULATOR	\$127	N/A	N/A	N/A
24166	SPACER-DPMV7-DRAWBAR	\$9	N/A	N/A	N/A
24539	SPACER-MANUAL DRAWBAR-FHM7/DPMV7	\$9	N/A	N/A	N/A
SHIELD/BASE	SPLASH SHIELD AND MAGNETIC BASE	\$90	N/A	N/A	N/A
P-TRAK RSG	SWITCH - REMOTE STOP/GO SWITCH	\$237	N/A	N/A	SEE 20142 FOR HOLDER

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20599-2	SWITCH ASSY-K2/K3/K4 FOR/REV	\$224	20599-2R	\$170	CABLE INCLUDED
21828	SWITCH-AC ON/OFF	\$36	N/A	N/A	POWER SWITCH – 110V
22581-2	SWITCH-CONTROL HEAD-TORQUE RITE	\$348	N/A	N/A	N/A
24654	SWITCH-DOOR-V7 TABLEGUARD	\$170	N/A	N/A	N/A
24514	SWITCH-LIMIT	\$93	N/A	N/A	SPECIAL ORDER – NOT SAME AS FHM7
21258-4-MOD	TRANSFORMER-1.6KVA	\$416	N/A	N/A	USED ON ETI OPTION
24550	VALVE-FHM7	\$15	N/A	N/A	N/A
24521	WIPER-WAY-Y AXIS-FHM7/V7	\$23	N/A	N/A	N/A
27261	X-AXIS-BLSCRW-OIL LINE ROU MOD KIT FHM7	\$134	N/A	N/A	N/A
Head Parts					
24554	BEARING-ANGULAR CONTACT (PAIR)	\$416	N/A	N/A	REPLACES 23932, SPINDLE BEARINGS
24541	BEARING-ANGULAR CONTACT (SET OF 3)	\$694	N/A	N/A	RECOMMEND P/N 24566 – SPINDLE ASSY
25038	BELT-MTR/ SPNDL-FHM7 (2 belts)(14 RIB)	\$70	N/A	N/A	THIS IS THE NEWER BELT SET (OCT 2008 TO PRESENT). THIS IS A 14 'GROOVE' OR 'RIB' BELT. THE UPGRADE KIT IS 25037 WHICH INCLUDES 25035 SPINDLE PULLEY 25036 MOTOR PULLEY AND THE 25038 BELTS.
24553	BELT-SET FHM7 OLD 5PK940-(2 BELTS)10 RIB	\$106	N/A	N/A	THIS IS THE OLD BELT SET FOR FHM7. IT HAS 10 'GROOVES' OR 'RIBS'. FOR THE 14 GROOVE/RIB BELT SET, ORDER 25038. IT IS HIGHLY RECOMMENDED TO UPGRADE TO THE 14 GROOVE/RUB KIT WHICH IS P/N 25037.
24536	COVER-FRONT BEARING	\$106	N/A	N/A	N/A
25037	KIT-UPGRADE-10 TO14 GROOVE PULLEYS/BELTS	\$641	N/A	N/A	INCLUDES SPINDLE PULLEY (25035), MOTOR PULLEY (25036) AND MOTOR AND SPINDLE BELT SET (25038)
24527	PULLEY-MOTOR-FHM7-10 RIB(OLD STYLE)	\$93	N/A	N/A	N/A
25036	PULLEY-MOTOR-FHM7-14 RIB(NEW STYLE)	\$99	N/A	N/A	N/A
24529	PULLEY-SPINDLE-FHM7-10 RIB(OLD STYLE)	\$127	N/A	N/A	N/A
25035	PULLEY-SPINDLE-FHM7-14 RIB(NEW STYLE)	\$99	N/A	N/A	N/A
24566	SPINDLE CARTRIDGE ASSEMBLY-FHM7/DPMV7	\$2,214	24566R	\$1,715	1. HARDENED DUST COVER HB200-10 2. SPECIAL STEP KEY
24525	SPINDLE MOTOR-DPMV7&FHM7(CURRENT	\$1,317	N/A	N/A	USES PART # 23045 - FAN
Manuels		CD	Print		
23298	MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50	\$73		N/A
24495	STOCK MANUAL-DPMSX3, DPMSX5,DPMSX2 PT	\$50	\$73		N/A
25083	STOCK MANUAL-SMX-FHM5-FHM7-SERVICE	\$50	\$73		N/A