

| Part Number | Model: TRAK DPM5 KMX Machine S/N Includes DW & DX | List Price | Exchange Part# | Exchange Price | Notes |
|-------------|--|------------|----------------|----------------|-------------------------------------|
| 22581-1 | AIR GUN ASSY ONLY -TORQUE RITE POWER DRA | \$801 | 22581-1R | \$474 | N/A |
| 310-120 | AIR VALVE, 3 WAY | \$134 | N/A | N/A | N/A |
| 16806-M | BALLSCREW ASS'Y, Z-AXIS | \$1,743 | N/A | N/A | N/A |
| 21564 | BALLSCREW-X AXIS LEFT HAND LEAD 5HP DPM | \$1,743 | N/A | N/A | N/A |
| 21565 | BALLSCREW-Y AXIS LEFT HAND LEAD 5HP DPM | \$1,383 | N/A | N/A | N/A |
| 21662 | BEARING HOUSING ASSY - X & Y axis | \$98 | N/A | N/A | XY AXIS |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$222 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 565-5M-15 | BELT - TIMING | \$75 | N/A | N/A | Y AXIS |
| 600-5M-15 | BELT - TIMING | \$75 | N/A | N/A | XY AXIS OR USE 565-5M-15 |
| 710-5M-15 | BELT - TIMING | \$75 | N/A | N/A | Z-AXIS |
| 20586-1 | BRACKET ASSY-Z AXIS-EASSON GLASS SCALE | \$222 | N/A | N/A | FOR EASSON GLASS SCALE |
| 15966 | BRACKET-Y AXIS MOTOR MOUNT | \$185 | N/A | N/A | Y AXIS |
| 25600 | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS | \$159 | N/A | N/A | Approx ¼ inch thick brush |
| 25300 | BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS | \$112 | N/A | N/A | Approx 1/8 inch thick brush x .370" |
| 25610 | BRUSH KIT-SPECIALITY MOTORS | \$112 | N/A | N/A | N/A |
| 22608 | CABLE ASSY-POWER 10 FT | \$16 | N/A | N/A | N/A |
| 21571 | CHIP GRD PLATE COVER Y BALLSCREW (set 5) | \$222 | N/A | N/A | N/A |
| 22641-CAT | DRAWBAR-SX5-K4-CAT | \$176 | N/A | N/A | USES SPACER 23888 |
| 22641-NMTB | DRAWBAR-SX5-K4-NMTB | \$176 | N/A | N/A | USES SPACER 23888 |
| 16350 | FERRULE-SPROCKET | \$10 | N/A | N/A | N/A |
| 20870 | HALOGEN LIGHT BULB 12V (MILLS) | \$16 | N/A | N/A | N/A |
| 25729 | HANDLE REPLACEMENT KIT, FOLD AWAY | \$113 | N/A | N/A | REPLACES 30922 |
| 20082-3 | HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS | \$729 | N/A | N/A | N/A |
| 20667 | LAMP - WORK LAMP KIT | \$382 | N/A | N/A | N/A |
| 21157-1 | LUBRICATION PUMP ASSY 110V | \$512 | 21157-1R | \$419 | N/A |
| 24370 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | N/A | N/A | N/A | N/A |
| 21685 | CABINET-ELECTRICAL ASSY-DPME2 | N/A | 21685R | \$1,164 | X, Y and Z AXES |
| 22581-4 | NOSEPIECE-TORQUE RITE SPINDLE, GOLD | \$107 | N/A | N/A | GOLD COLOR PIECE |
| 16066 | NUT-CLAMP | \$32 | N/A | N/A | XY AXIS |
| 22581-5 | OILER FOR POWER DRAWBAR (replaces 22773) | \$57 | N/A | N/A | REPLACES 22773 |
| 27284 | PAINT KIT - TOUCH UP | \$98 | N/A | N/A | N/A |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$149 | N/A | N/A | X & Z AXIS |
| 23265 | PUMP COOLANT 1/8 HP | \$437 | N/A | N/A | N/A |
| 21157-T | REPLACEMENT TANK-PUMP-LUBRICATION | \$194 | N/A | N/A | N/A |
| 20142 | RSG HOLDER, KIT | \$38 | N/A | N/A | N/A |
| 16078 | SEAL-BEARING HOUSING | \$10 | N/A | N/A | N/A |
| 24101-5 | SERVO DRIVER SERIES 3-4050 | \$801 | 24101-5R | \$693 | Z AXIS, REPLACES 20327-2 |
| 25701 | SHIELD-SPLASH-3 PACK | \$117 | N/A | N/A | N/A |
| TR-220 | SOCKET-TORQUE RITE AIR GUN | \$77 | N/A | N/A | N/A |
| 23888 | SPACER-SX5-K4-DRAWBAR | \$10 | N/A | N/A | N/A |
| SHIELD/BASE | SPLASH SHIELD AND MAGNETIC BASE | \$95 | N/A | N/A | N/A |
| 16117 | SWITCH - LIMIT SWITCH KIT | \$309 | N/A | N/A | ONE SWITCH ONLY |

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| P-TRAK RSG | TRAK REMOTE STOP/GO SWITCH | \$243 | N/A | N/A | SEE 20142 FOR HOLDER |
| 16961 | SWITCH-BOX ASSY | \$836 | 16961R | \$549 | INSTALLED BELOW THE PENDANT |
| 22581-2 | SWITCH-CONTROL HEAD-TORQUE RITE | \$366 | N/A | N/A | N/A |
| B202 | WAY COVER-COLUMN-BOTTOM-DPM3/5 | \$164 | N/A | N/A | Z AXIS |
| B201 | WAY COVER-COLUMN-TOP-DPM3/5 | \$164 | N/A | N/A | Z AXIS |
| B267-1 | WAY COVER-DPM3/5-FRONT or REAR(18") | \$83 | N/A | N/A | Y AXIS, REPLACES B268 |
| B267 | WAY COVER-DPM3/5-REAR (15") | \$83 | N/A | N/A | Y AXIS, 14.99" wide, for machines with sensors |
| Head Parts | | | | | |
| 23943 | BEARING - BALL BEARING (SET OF 2) (6910Z) | \$126 | N/A | N/A | SET OF 2 (6910ZZ) |
| FVS15 | BEARING | \$98 | N/A | N/A | SOME UNITS USE 6909ZZ |
| 24599 | BEARING HOUSING ASS'Y-K4 | \$126 | N/A | N/A | INCLUDES FVS42, FVS43 |
| FVS43 | BEARING | \$98 | N/A | N/A | ORDER ASSY 24599. FVS43 is part of this assembly. |
| 20839 | BEARING-ANG CT U/SET (2)-7010 P4 | \$729 | N/A | N/A | |
| 26392 | BEARING-DEEP GROOVE | \$38 | N/A | N/A | REPLACES A112H, SEE ASSY 16502 |
| 23954 | BEARING-SET OF 2 EA (6203ZZ) | \$33 | N/A | N/A | (2)FVS65 (OLD P/N AK118) |
| FVS63 | BELT - TIMING BELT | \$101 | N/A | N/A | BACK GEAR TIMING BELT |
| VS4 | BELT, SPINDLE DRIVE (875VC 38-28) | \$182 | N/A | N/A | W/OUT SPINDLE CONTROL OPTION |
| FVS59 | BRAKE BLOCK (SET OF 2) | \$32 | N/A | N/A | N/A |
| 24055 | BRAKE SHOE ASSY ALL K MILLS & DPM5 | \$171 | N/A | N/A | (2)VS47 (2)VS49 (4)VS122, (4)VS120 |
| VS6 | BUSHING | \$72 | N/A | N/A | REPLACES FVS6 |
| FVS46 | OBSOLETE. SEE 33FVS046B. | N/A | N/A | N/A | N/A |
| FVS13 | CAP - TOP BEARING CAP | \$38 | N/A | N/A | N/A |
| FB178 | CLOCK SPRING | \$75 | N/A | N/A | CLOCK SPRING ONLY – NO HOUSING |
| 24095 | CLOCK SPRING ASSEMBLY (SPRING & COVER) | \$149 | N/A | N/A | SPRING & COVER |
| FVS109 | MANUAL-DRAWBAR-K4,DPM3/DPM5 NMTB | \$89 | N/A | N/A | N/A |
| 21442 | FEED CRADLE ASSY K4 | \$222 | N/A | N/A | ALSO IN MANUAL AS 20698-1 |
| 20698-5 | FEED REVERSE CLUTCH ASSY | \$179 | N/A | N/A | N/A |
| 20833 | FEED TRIP ASSY-K4 | \$149 | N/A | N/A | FB103, FB104, FB105, FB106, FB117, FB118, FB119, FB120, FB121 |
| K-B08 | GEAR - FEED DRIVEWORM GEAR | \$32 | N/A | N/A | REPLACES FB8 |
| A178 | GEAR - OVERLOAD CLUTCH WORM GEAR | \$49 | N/A | N/A | N/A |
| FVS22 | GEAR - SPEED CHANGE GEAR | \$25 | N/A | N/A | N/A |
| FVS74 | GEAR - SPINDLE BULL GEAR | \$292 | N/A | N/A | N/A |
| K-B186 | GEAR - WORM GEAR | \$25 | N/A | N/A | REPLACES FB186 |
| FVS21 | GEAR - WORM GEAR | \$25 | N/A | N/A | N/A |
| 20877-1 | HEAD ASSY-DPM5-(WHITE) | \$7,985 | 20877-1R | \$5,081 | WHITE |
| 24083 | HI/LOW SHAFT ASSEMBLY | \$62 | N/A | N/A | N/A |
| 20697-2 | HI-LOW SHIFT CLUTCH SUB-ASSY (4VK-A2) | \$599 | N/A | N/A | N/A |
| 20697-3 | HI-LOW SHIFT SUB-ASSY (4VK-A3) | \$149 | N/A | N/A | N/A |
| FVS75 | HOUSING - BEARING SLIDING HOUSING | \$112 | N/A | N/A | N/A |
| FVS73 | HUB - SPLINE GEAR HUB | \$112 | N/A | N/A | N/A |
| FVS72 | KEY | \$10 | N/A | N/A | N/A |
| VS3-1 | KEY 6x6x44.5L | \$10 | N/A | N/A | N/A |
| FB163 | OBSOLETE-SEE 27349 | \$32 | N/A | N/A | N/A |

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| FVS81 | LOCK WASHER | \$8 | N/A | N/A | N/A |
| 24411 | TRAY PAD | \$4,895 | 24411R | \$4,190 | WHITE – K4 TYPE HD. |
| 20697-5 | LOWER VARI-DISC DRIVE ASSY | \$746 | N/A | N/A | N/A |
| 20847 | MICRO SCREW, MICRO-STOP NUT & MICROMETER | \$149 | N/A | N/A | N/A |
| FB133 | NOSE PIECE | \$54 | N/A | N/A | N/A |
| 20698-4 | OVERLOAD CLUTCH TRIP ASSY (4VK-H4) | \$162 | N/A | N/A | N/A |
| FVS89 | PLATE - HI-LOW DETENT PLATE | \$25 | N/A | N/A | N/A |
| FVS62 | PULLEY - TIMING BELT PULLEY | \$86 | N/A | N/A | N/A |
| 20697-4 | PULLEY PINION SUB-ASSY (4VK-A4) | \$149 | N/A | N/A | N/A |
| FB142 | QUILL | \$512 | N/A | N/A | MUST MEASURE QUILL IN 3 PLACES |
| 20850 | QUILL FEED HANDLE ASSY (K2/K3/K4) | \$149 | N/A | N/A | QUILL HANDLE |
| 20846 | QUILL LOCK HANDLE ASSY - K4 | \$38 | N/A | N/A | N/A |
| 20698-3 | QUILL PINION SHAFT ASSY-40 TAPER | \$149 | N/A | N/A | N/A |
| 28099 | QUILL STOP NUT ASSY-QUICK | \$36 | N/A | N/A | N/A |
| 27347-2 | REBUILD KIT-UPPER HEAD-DPM3/DPM5/K4 | \$1,327 | N/A | N/A | N/A |
| K-B93 | RING - OVERLOAD CLUTCH RING(same as FB93) | \$25 | N/A | N/A | REPLACES FB93 |
| FB189 | SHAFT - ADJ WORM | \$38 | N/A | N/A | N/A |
| FVS52 | SHAFT - BRAKE LOCK SHAFT | \$10 | N/A | N/A | SEE 24055 – BRAKE ASSY |
| FVS87 | SELL 20697-3 | \$16 | N/A | N/A | N/A |
| FB166 | SHAFT - QUILL PINION SHAFT | Sell as Assembly 20698-3 | N/A | N/A | N/A |
| FVS25 | SHAFT - SPEED CHANGE SHAFT | \$25 | N/A | N/A | N/A |
| FVS70 | SHAFT - TIMING PULLEY CLUTCH | \$222 | N/A | N/A | N/A |
| FVS76 | SNAP RING | \$10 | N/A | N/A | N/A |
| FVS97 | SEE AK053L | \$10 | N/A | N/A | N/A |
| FVS80 | SNAP RING | \$10 | N/A | N/A | N/A |
| 20818 | SPACER-BEARING | \$75 | N/A | N/A | REPLACES 16529, CONSIST OF AK110L, AK111L |
| 20836-1 | SPINDLE ASSY (K4) 40 TAPER | \$1,850 | N/A | N/A | N/A |
| 20820-1 | SPINDLE MOTOR - 5 HP - WHITE | \$1,383 | N/A | N/A | N/A |
| FVS42 | SPINDLE PULLEY BEAR HOUSE(SEE ORD 24599) | \$32 | N/A | N/A | ORDER ASSY 24599. FVS42 is part of this assembly |
| FVS8 | SEE VS8 | \$16 | N/A | N/A | N/A |
| 24099 | TRIP HANDLE ASSY | \$45 | N/A | N/A | INCLUDES PLASTIC BALL |
| FVS44 | VARIDISC - ADJUSTABLE DRIVEN DISC(NOTES) | \$257 | N/A | N/A | KEY INCLUDED |
| VS2 | VARIDISC - STATIONARY | \$257 | N/A | N/A | Recommend replacing entire spindle motor, replaces FVS2 |
| FVS45 | VARIDISC - STATIONARY DRIVEN | \$257 | N/A | N/A | N/A |
| 24054 | VARIDISC-ADJ MOTOR VARIDISC ASSY(W/KEY) | \$320 | N/A | N/A | CONSIST OF VS5,VS6, AND VS6-1, REPLACES 23953 |
| FVS115 | WASHER - EXTERNAL TOOTH WASHER (AW-10) | \$10 | N/A | N/A | N/A |
| VS108 | WASHER-DRAWBAR-R8 | \$10 | N/A | N/A | N/A |
| KMX Parts | | | | | |
| 29808 | CABLE ASSY-ADAPTER-EHW-CPC14 TO DB 15 | \$22 | N/A | N/A | N/A |
| 21856 | CABLE ASSY- E-STOP TO ELECTRICS | \$38 | N/A | N/A | N/A |
| 29820 | CABLE ASSY GSO/SENSOR TO DB25 | \$55 | N/A | N/A | N/A |

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| 23760 | CABLE ASSY-MOTOR EXTENSION | \$90 | N/A | N/A | N/A |
| 22608 | CABLE ASSY-POWER 10 FT | \$16 | N/A | N/A | N/A |
| 22556-10 | CABLE ASSY- 25 pin -PARALLEL TO PENDANT | \$54 | N/A | N/A | N/A |
| 29770-1 | ENCLOSURE ASSY-CABLE BREAKOUT BOX KMX | \$263 | N/A | N/A | N/A |
| 21830-10 | FUSE-TYPE 3AB-10A-SLO BLO | \$7 | N/A | N/A | N/A |
| 29751-1 | PENDANT ASSY-PROTOTRAK KMX | \$4,148 | N/A | N/A | N/A |
| 29800-1 | PENDANT ENCLOSURE ASSY-KMX | \$1,491 | N/A | N/A | N/A |
| 20599-3 | SWITCH ASSY-FDW/RVS-HIGH VOLTAGE (600) | \$236 | 20599-3R | \$179 | FOR MACHINES WITHOUT SPINDLE CONTROL, CABLE INCLUDED |
| Manuals | | CD | Print | | |
| 29780 | STOCK MANUAL-SERV-KMX KNEE/BEDMILL UPGR | \$50 | \$77 | | N/A |
| 24941 | MANUAL-SERV-TRM/DPM/DPM5/DPME/B3,5 | \$50 | \$77 | | REPLACES 16046 |
| 29831 | STOCK MANUAL-PROGRAMMING-KMX K3 MILLS | \$50 | \$77 | | N/A |