

Part Number	1840V w/ VL Control Machine S/N Includes BB	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$16	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$16	N/A	N/A	N/A
21824-8-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A	\$16	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$120	N/A	N/A	TUBE FOR 29" WORK LIGHT
25108-1840V	AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED	\$1,882	25108-1840VR	\$1,809	REPLACES - 22287-1840V, R UNITS NOT NORMALLY IN STOCK
20984	BALLSCREW ASSY X-AXIS	\$1,136	N/A	N/A	X-AXIS
21025	BALLSCREW LX Z-AXIS METRIC	\$1,814	N/A	N/A	Z-AXIS
23979	BB SET-TAPERED ROLLER SPINDLE-1840/1845	\$730	N/A	N/A	INCLUDES 21234-008 and 21234-015
23982	BEARING - 51104(2PCS/SET)	\$38	N/A	N/A	N/A
21234-038	BEARING - DEEP GROOVE BALL BEARING	\$36	N/A	N/A	N/A
21234-034	BEARING - DEEP GROOVE BALL BEARING	\$16	N/A	N/A	N/A
21234-018	BEARING - TAPER ROLLER BEARING #6015	\$91	N/A	N/A	N/A
16300	BEARING HOUSING ASSY-X AXIS left side	\$112	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$112	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
22714-58	BEARING-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
21234-057	BEARING-DEEP GROOVE BALL BEARING 6207CM	\$25	N/A	N/A	N/A
28358	BEARING-DEEP GROOVE-SINGLE ROW	\$29	N/A	N/A	REPLACES 21234-071 and 21234-053
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
24472	BEARING-STEADY REST -1540/1630/1840	\$68	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	Z AXIS
23973	BELT SET(2 BELTS) -1540/1840	\$223	N/A	N/A	N/A
500-5M-15	BELT-TIMING 5MM POWERGRIP	\$75	N/A	N/A	X AXIS
24961	BRASS NIPS-FOLLOW REST-1840	\$38	N/A	N/A	USED ON FOLLOW REST (QTY 2)
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$54	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$75	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$54	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$16	N/A	N/A	N/A
22070-144	CABLE ASSY-PT4 EB TO MOTOR ENC	\$149	N/A	N/A	N/A
22071-144	CABLE ASSY-PT4 EB TO MOTOR POWER	\$149	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$292	N/A	N/A	N/A
22074-15	CABLE ASSY-PT4-PENDANT TO POWER BLOCK	\$54	N/A	N/A	N/A
22714-65	CABLE CARRIER 1540V / 1840VL	\$366	N/A	N/A	N/A
22028-220-1	CAPBLOK CAP-3-240 REPLACES G2-002 KIT	\$402	N/A	N/A	N/A
24934	CLUSTER GEAR & SHAFT ASSEMBLY-1840V / SX	\$787	N/A	N/A	CONSIST OF 21246-1 AND 21234-037
22442	COMPUTER MODULE-PT4 V SERIES	\$6,534	22442R	\$1,127	N/A
21234-005	COVER - BEARING COVER(1840) (FRONT) D1-6	\$112	N/A	N/A	N/A
23522-1	DRIVE MODULE-PT4-556-V REPLACEMENT	\$261	N/A	N/A	REPLACEMENT FOR HARD DRIVE 22859
23522-2	DRIVE MODULE-PT4-558-V REPLACEMENT	\$261	N/A	N/A	REPLACED HARD DRIVE 23521 and 24572
16873	ENCODER-SPINDLE	\$549	16873R	\$402	N/A
23997	E-STOP ASSY-PENDANT	\$112	N/A	N/A	SWITCH AND CONTACT

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22149	FAN-PT4-12V-DRIVE MODULE (used on heat s	\$84	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$111	N/A	N/A	DOOR FAN (2 REQUIRED)
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$10	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$10	N/A	N/A	N/A
22435	FINGER GUARD-PT4 FAN (used on 22149)	\$10	N/A	N/A	N/A
21234-092	FORK - SHIFTING FORK	\$68	N/A	N/A	N/A
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$16	N/A	N/A	N/A
21893-25	FUSE-500 VOLT-SLO BLO TYPE-25 AMP	\$16	N/A	N/A	N/A
23153-6	FUSE-600VA-TIME DELAY-CLASS CC-6 AMP	\$25	N/A	N/A	N/A
22026-40	FUSE-CLASS J TIME DELAY-AJT 40 AMP	\$38	N/A	N/A	N/A
21234-055	GEAR	\$141	N/A	N/A	N/A
21234-013	GEAR - HIGH SPEED GEAR	\$402	N/A	N/A	N/A
21234-011	GEAR - LOW SPEED GEAR	\$431	N/A	N/A	N/A
21050-3G	GIB-X AXIS (1840VL & CSS)	\$68	N/A	N/A	N/A
21050-3F	GIB-Z AXIS (375mm)1840VL &CSS & 2460SX	\$149	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$54	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$729	20082-3R	\$576	Z-AXIS TRL
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$61	N/A	N/A	REPLACES 21050-3D
20295	JOGSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$54	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$382	N/A	N/A	N/A
22551-2	LIMIT SWITCH ASSY-LEFT	\$222	N/A	N/A	Y AXIS
22551-1	LIMIT SWITCH ASSY-RIGHT	\$222	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70	\$68	N/A	N/A	N/A
22680-2	LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470	\$125	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$512	N/A	N/A	N/A
22065-2	MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE	\$1,056	22065-2R	\$402	N/A
22068-2	MODULE ASSY-VL-ENCODER INTERFACE	N/A	22068-2R	CALL FOR PRICING	N/A
21994	MOTOR ASSY-V-BRUSHLESS	N/A	21994R	\$1,183	X, Y AND Z AXIS
7204-AVH	NILOS RING	\$10	N/A	N/A	X AXIS
7205-AVH	NILOS RING	\$8	N/A	N/A	Z AXIS
21050-3E	NOZZLE 50-06168-00	\$75	N/A	N/A	N/A
21247	NUT AND FEED SCREW ASSY -1840(KEY)	\$411	N/A	N/A	N/A
16452	NUT CLAMP Z-AXIS	\$32	N/A	N/A	X & Y AXIS
16314	NUT-CLAMP-X AXIS	\$32	N/A	N/A	X AXIS
21239-33	OIL FILTER-HEADSTOCK-1630/1840/2460	\$25	N/A	N/A	N/A
21239-02	OIL SIGHT GLASS, for side of g/box	\$16	N/A	N/A	OIL LEVEL / WITH O-RING
21241-22	O-RING G210	\$16	N/A	N/A	N/A
21241-20	O-RING G250	\$16	N/A	N/A	N/A
21234-036	O-RING G55	\$10	N/A	N/A	N/A

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21234-050	O-RING P52	\$10	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$98	N/A	N/A	N/A
22328-2	PENDANT VL	OBSOLETE- See 22328-2R	22328-2R	\$1,785	N/A
24200-2	PENDANT VL - W/O COMP MODULE	N/A	24200-2R	\$911	N/A
21234-076	PULLEY-HEADSTOCK-1840SX	\$111	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS
21239-23	PUMP - LUBE PUMP-HEADSTOCK-1840	\$437	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$437	N/A	N/A	N/A
28045	REPLACEMENT KIT-SERVOBLOK	\$1,127	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$112	N/A	N/A	N/A
21124	RUBBER PAD HEADSTOCK	\$32	N/A	N/A	N/A
21239-30-1	SAFETY GLASS-1840-LEFT DOOR-8"X19"	\$103	N/A	N/A	LEFT DOOR (8X19)"
23994	SAFETY GLASS-1840-RIGHT FLIP UP DOOR	\$112	N/A	N/A	RIGHT FLIP UP DOOR
21234-072	SEAL - OIL SEAL TC38X55X8	\$10	N/A	N/A	N/A
23991-1	SPINDLE ASSEMBLY -also sell 21234-015	\$2,802	N/A	N/A	HAS BLIND HOLES TO MOUNT CHUCK (NEW)
23991	SPINDLE ASSY-1840-SPINDLE-TAPER BEARING	\$2,800	N/A	N/A	HAS THRU HOLES TO MOUNT CHUCK (OLD)
21239-25	SPINDLE MOTOR-1840- W/PULLEY	\$1,671	N/A	N/A	N/A
21258	TRANSFORMER-1840 1000VA EI ++SEE NOTES++	\$437	N/A	N/A	N/A
23993	WAY WIPER KIT-1840(TURCITE SADDLE)	\$164	N/A	N/A	N/A
23977	WIPER-TAILSTOCK WIPER SET-1840	\$25	N/A	N/A	N/A
Chuck Parts					
29611-1	#N/A	#N/A	#N/A	#N/A	#N/A
28608	BUCK CHUCK KIT-8" D1-6 FOR 1630/1845	\$1,570	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$768	N/A	N/A	N/A
Manuals					
		CD	Print		
22635	1540V/1840V PROGRAMMING MANUAL	\$50	\$77		N/A
24970	CD-SERVICE-LATHE-1540/2460-VL	\$50	\$55		REPLACES 22633
23298	MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50	\$77		N/A