

| Part # | Model: 2460V WITH VL CONTROL Machine S/N Includes CE | List Price | Exchange Part# | Exchange Price | NOTES |
|--------------|---|------------|-------------------|-------------------|--|
| 21824-1-10PK | 10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A | \$16 | N/A | N/A | N/A |
| 21824-3-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A | \$16 | N/A | N/A | N/A |
| 21824-8-10PK | 10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A | \$16 | N/A | N/A | N/A |
| 25151-1 | OBSOLETE. REPLACED BY ASSEMBLY P/N 22714-26. | N/A | N/A | N/A | TUBE FOR 29" WORK LIGHT |
| 25111-2460V | AC DRIVE PROGRAMMED 15 HP W/CABLE-V1000 | \$2,533 | 25111-2460VR | N/A | REPLACES - 24084-2460V, R UNIT NOT AVAILABLE |
| 20984 | BALLSCREW ASSY X-AXIS | \$1,136 | N/A | N/A | X-AXIS |
| 23983 | BALLSCREW Z-AXIS-METRIC | \$1,743 | N/A | N/A | Z-AXIS |
| 6000-2Z | HANDLE & PLUNGER - TABLE GIB LOCK | N/A | N/A | N/A | REPLACE WITH 22714-58 OR 26327 |
| 16300 | BEARING HOUSING ASSY-X AXIS left side | \$112 | N/A | N/A | N/A |
| 16295-1 | BEARING HOUSING ASSY-Z AXIS | \$112 | N/A | N/A | N/A |
| 23930 | BEARING SET (2) ANGULAR CONTACT 7204 BEC | \$222 | N/A | N/A | Set of 2 for X axis |
| 22714-58 | BEARING-6000ZZ | \$38 | N/A | N/A | REPLACES 6000-2Z |
| 23940 | BEARING-ANGULAR CONTACT-U/SET (2)-7205 B | \$222 | N/A | N/A | SET OF 2 FOR Z AXIS |
| 25023 | BEARING-BALL THRUST-51104 | \$38 | N/A | N/A | N/A |
| 26327 | BEARING-DEEP GROOVE-6000ZZ | \$38 | N/A | N/A | REPLACES 6000-2Z |
| 22446 | BEARING-SELF ALIGNING-2204 E-2RS1TN9 | \$75 | N/A | N/A | Z AXIS |
| 24473 | BEARING-STEADY REST -2460 (QTY 1) | \$68 | N/A | N/A | NEED SET OF 3 |
| 400-5M-15 | BELT - TIMING 5MM POWERGRIP | \$101 | N/A | N/A | Z AXIS |
| 25002 | BELT SET-SPINDLE MOTOR - 2460SX | \$366 | N/A | N/A | N/A |
| 500-5M-15 | BELT-TIMING 5MM POWERGRIP | \$75 | N/A | N/A | X AXIS |
| 24972 | BRASS NIPS REPLACEMENTS-2460 FOLLOW REST | \$18 | N/A | N/A | USED ON 2460 FOLLOW REST (QTY 2) |
| 22556-15 | CABLE ASSY- 25 pin -PARALLEL TO PENDANT | \$54 | N/A | N/A | N/A |
| 22551 | CABLE ASSY-PT4-LIMIT SWITCH | \$75 | N/A | N/A | N/A |
| 22555-15 | CABLE ASSY-LOGIC - 37 pin EB TO PENDANT | \$54 | N/A | N/A | N/A |
| 22608-1 | CABLE ASSY-POWER 15 FT | \$16 | N/A | N/A | N/A |
| 22070-198 | CABLE ASSY-PT4 EB TO MOTOR ENC | \$222 | N/A | N/A | 3 REQ'D |
| 22071-198 | CABLE ASSY-PT4 EB TO MOTOR POWER | \$222 | N/A | N/A | N/A |
| 20080 | CABLE ASSY-PT4-APRON-19 FT | \$292 | N/A | N/A | N/A |
| 22074-15 | CABLE ASSY-PT4-PENDANT TO POWER BLOCK | \$54 | N/A | N/A | N/A |
| 22028-220-1 | CAPBLOK CAP-3-240 REPLACES G2-002 KIT | \$402 | N/A | N/A | N/A |
| 21050-3B | CHIP-WIPER-SADDLE FLAT-1840 | \$9 | N/A | N/A | REPLACES 25025 |
| 22442 | COMPUTER MODULE-PT4 V SERIES | \$6,534 | 22442R | \$1,127 | N/A |
| 25201 | DOOR ASSEMBLY-2460V-LEFT | \$1,106 | N/A | N/A | SPECIAL ORDER PART |
| 23522-1 | DRIVE MODULE-PT4-556-V REPLACEMENT | \$261 | N/A | N/A | REPLACEMENT FOR HARD DRIVE 22859 |
| 23522-2 | DRIVE MODULE-PT4-558-V REPLACEMENT | \$261 | N/A | N/A | REPLACED HARD DRIVE 23521 and 24572 |
| 16873 | ENCODER-SPINDLE | \$549 | 16873R | \$402 | N/A |
| 23997 | E-STOP ASSY-PENDANT | \$112 | N/A | N/A | SWITCH AND CONTACT |
| 22149 | FAN-PT4-12V-DRIVE MODULE (used on heat s | \$84 | N/A | N/A | N/A |
| 22164 | FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1) | \$111 | N/A | N/A | N/A |
| 25021 | FEED SCREW (IMPERIAL) | \$187 | N/A | N/A | N/A |
| 25026 | FEED SCREW NUT&SCREW - IMPERIAL(SPLINE) | \$271 | N/A | N/A | N/A |
| 16350 | FERRULE-SPROCKET | \$10 | N/A | N/A | N/A |

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| 22552 | FILTER-PT4-12 X 13.8 | \$10 | N/A | N/A | N/A |
| 22552-1 | FILTER-PT4-5.75 X 5.75 | \$10 | N/A | N/A | N/A |
| 22435 | FINGER GUARD-PT4 FAN (used on 22149) | \$10 | N/A | N/A | N/A |
| 21893-2 | FUSE-500 VOLT-SLO BLO TYPE-2 AMP | \$16 | N/A | N/A | N/A |
| 21893-25 | FUSE-500 VOLT-SLO BLO TYPE-25 AMP | \$16 | N/A | N/A | N/A |
| 23153-6 | FUSE-600VA-TIME DELAY-CLASS CC-6 AMP | \$25 | N/A | N/A | N/A |
| 22026-60 | FUSE-CLASS J TIME DELAY-AJT 60 AMP | \$38 | N/A | N/A | N/A |
| 25200-3 | GIB- X AXIS FOR (2460 old style) | \$153 | N/A | N/A | OLD VERSION - MACHINES BEFORE Q4 2008 |
| 21050-3F | GIB-Z AXIS (375mm)1840VL &CSS & 2460SX | \$149 | N/A | N/A | N/A |
| 21241-36 | HANDLE - DOOR HANDLE, LATHES | \$54 | N/A | N/A | N/A |
| 20082-2 | HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS | \$729 | 20082-2R | \$576 | X-AXIS TRL |
| 20082-3 | HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS | \$729 | N/A | N/A | N/A |
| 26357 | HOSE-FLEXIBLE COOLANT - 3/8X84" | \$61 | N/A | N/A | REPLACES 21050-3D |
| 20295 | JOYSTICK-ASSEMBLY | \$583 | 20295R | \$402 | N/A |
| 22714-26 | LAMP - ASSY-110V 60Hz | \$382 | N/A | N/A | N/A |
| 23341 | LIGHT BULB-WORK LIGHT (all - except 1840 | \$16 | N/A | N/A | N/A |
| 22551-1 | LIMIT SWITCH ASSY-RIGHT | \$222 | N/A | N/A | X AND Z AXIS |
| 22683 | LIMIT SWITCH-DOOR LIMIT-1540,1845,2460/70 | \$68 | N/A | N/A | N/A |
| 22291 | LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470 | \$512 | N/A | N/A | N/A |
| 22065-2 | MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE | \$1,056 | 22065-2R | \$402 | N/A |
| 22068-2 | SHAFT - SPEED CHANGE SHAFT | N/A | 22068-2R | CALL FOR PRICING | N/A |
| 21994 | OBSOLETE. SEE P/N 21994R | N/A | 21994R | \$1,462 | EXCHANGE MOTOR ASSY-V-BRUSHLESS / X, Y AND Z AXIS |
| 7205-AVH | NILOS RING | \$8 | N/A | N/A | N/A |
| 16452 | NUT CLAMP Z-AXIS | \$32 | N/A | N/A | X & Y AXIS |
| 16314 | NUT-CLAMP-X AXIS | \$32 | N/A | N/A | X AXIS |
| 27284 | PAINT KIT - TOUCH UP | \$98 | N/A | N/A | N/A |
| 22328-2 | PENDANT VL | OBSOLETE- See 22328- 2R | 22328-2R | \$1,785 | N/A |
| 24200-2 | BRAKE SPRING | N/A | 24200-2R | \$911 | N/A |
| 16983-1 | PULLEY-SOLID 44 TEETH -5M HTD | \$149 | N/A | N/A | X & Z AXIS |
| 23265 | PUMP COOLANT 1/8 HP | \$437 | N/A | N/A | N/A |
| 28045 | REPLACEMENT KIT-SERVOBLOK | \$1,127 | N/A | N/A | N/A |
| 22157-32 | RESISTOR-750W-32 OHM-BRAKE | \$112 | N/A | N/A | N/A |
| 24306 | RUBBER PAD-2460V-HEADSTOCK | \$62 | N/A | N/A | N/A |
| 25050-5 | SAFETY GLASS-2460 | \$98 | N/A | N/A | N/A |
| 25050-1 | SPINDLE MOTOR-2460-15HP | \$1,671 | N/A | N/A | N/A |
| 21258 | TRANSFORMER-1840 1000VA EI ++SEE NOTES++ | \$437 | N/A | N/A | N/A |
| 25024 | WIPER-BEDWAY (V - TAILSTOCK)-2460SX | \$25 | N/A | N/A | N/A |
| 25200-2 | WIPER-BEDWAY (X AXIS REAR) | \$25 | N/A | N/A | N/A |

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| 25200-1 | WIPER-BEDWAY (X AXIS, FRONT) | \$25 | N/A | N/A | N/A |
| 25200-6 | WIPER-BEDWAY FLAT WAY-2460 | \$25 | N/A | N/A | N/A |
| 25200-6 | WIPER-BEDWAY FLAT WAY-2460 | \$25 | N/A | N/A | N/A |
| 25200-4 | WIPER-BEDWAY V WAY-2460 | \$25 | N/A | N/A | N/A |
| 25200-4 | WIPER-BEDWAY V WAY-2460 | \$25 | N/A | N/A | N/A |
| 20995 | YOKE-Z AXIS | \$437 | N/A | N/A | N/A |
| Headstock Parts | | | | | |
| 25221 | BB SET-TAPERED ROLLER-SPINDLE-2460/2470 | \$807 | N/A | N/A | INCLUDES 25100-3 AND 25100-12 |
| 25100-24 | BEARING-DEEP GROOVE BALL | \$75 | N/A | N/A | N/A |
| 25100-22 | BEARING-DEEP GROOVE-BALL | \$88 | N/A | N/A | N/A |
| 25100-23 | WAY COVER-COLUMN-TOP-DPM3/5 | N/A | N/A | N/A | N/A |
| 25100-12 | CHAIN - MASTER LINK-CHAIN RS-40 | N/A | N/A | N/A | ORDER 25221 |
| 25100-3 | WAY COVER-COLUMN-TOP-DPM3/5 | N/A | N/A | N/A | ORDER 25221 |
| 25100-44 | CHANGE SPEED JAW | \$68 | N/A | N/A | N/A |
| 25110 | CLUSTER GEAR & SHAFT ASSEMBLY - 2460 | \$1,742 | N/A | N/A | CONSIST OF 25100-23 AND 25149 |
| 25149 | PULLEY, TIMING | N/A | N/A | N/A | N/A |
| 25100-34 | GASKET | \$10 | N/A | N/A | N/A |
| 25100-27 | GEAR - 2460-DO NOT SELL-SEE 25110 | \$437 | N/A | N/A | N/A |
| 25100-28 | GEAR-2460SX | \$437 | N/A | N/A | N/A |
| 25100-15 | GEAR-ENCODER | \$437 | N/A | N/A | N/A |
| 25100-10 | GEAR-ENCODER-MAIN SHAFT | \$437 | N/A | N/A | N/A |
| 25100-7 | GEAR-HIGH-MAIN SHAFT | \$1,020 | N/A | N/A | N/A |
| 25100-5 | GEAR-LOW-MAIN SHAFT-2460 | \$1,164 | N/A | N/A | N/A |
| 25100-40 | GEAR-OIL PUMP | \$75 | N/A | N/A | N/A |
| 25100-29 | INPUT SHAFT | \$352 | N/A | N/A | N/A |
| 25100-13 | LOCK NUT | \$149 | N/A | N/A | N/A |
| 25100-8 | LOCK NUT | \$149 | N/A | N/A | N/A |
| 25100-36 | NUT-LOCK - 2460SX | \$10 | N/A | N/A | N/A |
| 25100-18 | OIL SEAL - 2460 HEADSTOCK | \$10 | N/A | N/A | N/A |
| 25100-20 | O-RING | \$10 | N/A | N/A | N/A |
| 25100-42 | O-RING | \$10 | N/A | N/A | N/A |
| 25100-38 | PULLEY-2460SX-HEADSTOCK | \$111 | N/A | N/A | N/A |
| 25100-39 | PUMP-OIL-MANUAL (GEARBOX) | \$149 | N/A | N/A | N/A |
| 25100-43 | SHAFT | \$38 | N/A | N/A | N/A |
| 25100-19 | SHAFT-ENCODER | \$38 | N/A | N/A | N/A |
| 25100-1 | SPINDLE - 2460SX | \$2,544 | N/A | N/A | N/A |
| 25100-45 | SWING ARM | \$38 | N/A | N/A | N/A |
| Chuck Parts | | | | | |
| 28620-1 | Adaptor Plate-Buck-12" | \$252 | N/A | N/A | N/A |
| 28652 | BUCK CHUCK KIT-12" D1-8 (See Notes) | \$1,675 | N/A | N/A | N/A |
| 28620 | CHUCK - BUCK 12" w/ Top RVS Jaws | \$1,140 | N/A | N/A | N/A |

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|----------------|---|-------------------|---------------------------|---------------------------|----------------|
| Manuals | | CD | Print | | |
| 24492 | 2460V SAFETY, PROGRAMMING AND CARE MANUAL | \$50 | \$70 | | N/A |
| 24970 | CD-SERVICE-LATHE-1540/2460-VL | \$50 | \$55 | | REPLACES 22633 |
| 23298 | STOCK MANUAL - OFFLINE, VM/SM/VL/SL CNC | \$50 | \$77 | | N/A |