

Part Number	1630HS-SX w/ SLX CONTROL Machine S/N Includes DG	2018 List Price	Exchange Part#	2018 Exchange Price	NOTES
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$15	N/A	N/A	
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$15	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$15	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$15	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$114	N/A	N/A	TUBE FOR 29" WORK LIGHT
25107-1630HS-SX	AC DRIVE-7.5 HP W/CABLE V1000	\$1,605	N/A	N/A	REPLACES - 24360-1630HS-SX, R UNIT NOT AVAILABLE
20984	BALLSCREW ASSY X-AXIS	\$1,081	N/A	N/A	X-AXIS
24704	B/SCREW- Z AXIS - SEE P MUHS B4 SHIPPING	\$1,660	N/A	N/A	Z-AXIS
23982	BEARING - 51104(2PCS/SET)	\$36	N/A	N/A	N/A
6000-2Z	BEARING - LOWER DOOR GUIDE	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$211	N/A	N/A	SET OF 2 FOR X AXIS
22714-58	BEARING-6000ZZ	\$36	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$211	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$36	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$71	N/A	N/A	Z AXIS
24472	BEARING-STEADY REST -1540/1630/1840	\$64	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$71	N/A	N/A	Z AXIS
450-5M-15	BELT TIMING	\$71	N/A	N/A	X-AXIS
24952	BRASS NIPS REPLACEMENTS - 1630 F/REST.	\$15	N/A	N/A	USED ON FOLLOW REST (QTY 2)
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$106	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$106	N/A	N/A	N/A
27344-1	BRUSHES 4 PACK MOTOR-BRUSHES-TELCO-4020	\$106	N/A	N/A	N/A
27346-1	BRUSHES 4 PACK MOTOR-BRUSHES-TELCO-4055	\$106	N/A	N/A	N/A
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$51	N/A	N/A	(2 USED) PARALLEL TO PENDANT
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$51	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$15	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$278	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$51	N/A	N/A	N/A
24607	CHIP WIPER-KIT(TURCITE ON SADDLE)1630	\$130	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$4,839	24030-1R	\$901	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$4,839	24030-4R	\$901	N/A
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$694	24999-2R	\$416	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE	\$522	16873R	\$382	N/A
23997	E-STOP ASSY-PENDANT	\$106	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$31	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$105	N/A	N/A	DOOR FAN (2 REQUIRED)
23974	FEED SCREW & NUT - 1540/1630 TAILSTOCK	\$265	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$9	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$9	N/A	N/A	N/A

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22552-1	FILTER-PT4-5.75 X 5.75	\$9	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$211	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$211	N/A	N/A	REV D PENDANT TO REV H
24714	GIB- X AXIS FOR 1630/1630HS (570mm) -OLD	\$141	N/A	N/A	N/A
23337-28	GIB Z AXIS-1630 & BED CARRIAGE-1540	\$86	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$51	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$694	20082-2R	\$548	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$694	20082-3R	\$548	Z-AXIS TRL
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$58	N/A	N/A	REPLACES 21050-3D
20295	JOYSTICK-ASSEMBLY	\$555	20295R	\$382	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$51	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$363	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$15	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$487	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$222	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$222	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	MODULE-SPINDLE CONTROL	\$971	24042R	\$694	N/A
24425	MOTOR ASSY-4055-Z AXIS	\$971	24425R	\$867	Z-AXIS
24316	MOTOR ASSY-LATHE-X AXIS-4020	\$936	24316R	\$796	X-AXIS
21050-3E	NOZZLE 50-06168-00	\$71	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$93	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$8,294	24000-3R	\$1,165	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,320	24008-3R	\$831	N/A
16983-1	PULLEY-SOLID 44 TEETH W/O GUIDES	\$141	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$416	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$106	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$37	N/A	N/A	N/A
24362	RUBBER PAD-1630SX-HEADSTOCK	\$46	N/A	N/A	N/A
24693	SAFETY GLASS-1630	\$93	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$762	24101-7R	\$660	Z AXIS
24101-4	SERVO DRIVER SERIES 3-4020	\$762	24101-4R	\$660	X & Y AXIS, replaces 20201 and 20201R
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$61	N/A	N/A	N/A
24000-9	SLX PENDANT	\$8,294	24000-9R	\$1,205	N/A
21828	SWITCH-AC ON/OFF	\$36	N/A	N/A	POWER SWITCH - 110V
23337-73	WIPER-FLAT WAY-REAR-LEFT SIDE-1540/1630	\$16	N/A	N/A	ORDER 24607
23337-72	WIPER-FLAT WAY-REAR-RIGHT SIDE-1540/1630	\$16	N/A	N/A	ORDER 24607
23337-81	WIPER-V WAY-FRONT LEFT SIDE-1540	\$16	N/A	N/A	ORDER 24607
23337-82	WIPER-V WAY-FRONT RIGHT SIDE -1540	\$16	N/A	N/A	ORDER 24607
24698	WIPER-XSLIDE-FRNT-TURCITE SADDLE 1630	N/A	N/A	N/A	ORDER 24607
24699	WIPE-XSLIDE-REAR-TURCITE SADDLE-1630	N/A	N/A	N/A	ORDER 24607

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Headstock Parts					
24785	SPINDLE ASSY-1630HS (SEE NOTES)-NEW	\$2,745	N/A	N/A	N/A
24780	SPINDLE ASSY-1630HS-(SEE NOTES)-OLD	\$2,745	N/A	N/A	THIS SPINDLE ASSEMBLY IS USED ON 1630HS LATHES WITH SERIAL NUMBERS 16P9608-089 THRU 16P9608-099. FOR ALL OTHER 1630HS LATHES, USE PART # 24785.
24746	SPINDLE BELTS (2) - 6PK-1950	\$140	N/A	N/A	SET OF 2
24745	SPINDLE MOTOR ASSY - 1630HS	\$1,385	N/A	N/A	N/A
Manuals		CD	Print		
25061	STOCK MANUAL-SLX LATHES-SERVICE	\$50	\$73		REPLACES 24318
24494	STOCK MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$73		N/A