

Part Number	1630SX w/ RLX control Machine S/N Includes CH	List Price	Exchange Part#	Exchange Price	NOTES
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$19	N/A	N/A	N/A
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$19	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$19	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$19	N/A	N/A	N/A
25151-1	*OBSOLETE** 29"LEXANTUBE LATHE WORKLIGHT	\$83	N/A	N/A	TUBE FOR 29" WORK LIGHT
25107-1630SX	AC DRIVE-7.5 HP W/CABLE V1000	\$1,983	N/A	N/A	X axis
20984	BALLSCREW ASSY X-AXIS	\$1,341	N/A	N/A	X-AXIS
24704	B/SCREW- Z AXIS	\$1,990	N/A	N/A	Z-AXIS
23982	BEARING - 51104(2PCS/SET)	\$45	N/A	N/A	N/A
6000-2Z	SEE 22714-58 OR 26327	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$255	N/A	N/A	Set of 2 for X axis
22714-58	BEARING-6000ZZ	\$45	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$255	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$45	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$88	N/A	N/A	Z AXIS
24472	BB (QTY 3)-STEADY REST -1540/1630/1840	\$79	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$117	N/A	N/A	Z AXIS
24694	BELT SET-SPINDLE-1630 (SET OF 3)	\$209	N/A	N/A	X axis
450-5M-15	BELT TIMING	\$117	N/A	N/A	X axis
24952	BRASS NIPS REPLACEMENTS - 1630 F/REST.	\$19	N/A	N/A	USED ON FOLLOW REST (QTY 2)
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$183	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$130	N/A	N/A	N/A
28587	CABINET ASSY-INDEXER-SX/V	\$2,163	N/A	N/A	N/A
23720	CABINET ASSY-PT4-4 TOOL INDEXER	\$1,165	23720R	\$851	STAR INDEXER
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$63	N/A	N/A	N/A
22551	CABLE ASSY-LIMIT SWITCH**DO NOT SELL	\$88	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$63	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$19	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$345	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$65	N/A	N/A	N/A
24607	CHIP WIPER-KIT(TURCITE ON SADDLE)1630	\$188	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$5,800	24030-1R	\$1,933	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,800	24030-4R	\$1,933	N/A
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX *OBS	\$833	N/A	N/A	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE (OBSOLETE - SELL R ONLY)	\$648	N/A	N/A	N/A
23997	E-STOP ASSY-PENDANT	\$130	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$39	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$128	N/A	N/A	N/A
23974	FEED SCREW AND NUT - 1540/1630 TAILSTOCK	\$320	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$13	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$13	N/A	N/A	N/A

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22552-1	FILTER-PT4-5.75 X 5.75	\$13	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$255	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$255	N/A	N/A	REV D PENDANT TO REV H
24714	GIB- X AXIS FOR 1630/1630HS (570mm) -OLD	\$172	N/A	N/A	N/A
23337-28	GIB Z AXIS-1630 AND BED CARRIAGE-1540	\$105	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$65	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$860	20082-2R	\$714	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$860	20082-3R	\$714	N/A
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$71	N/A	N/A	REPLACES 21050-3D
20295	JOYSTICK-ASSEMBLY	\$689	20295R	\$499	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$63	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$437	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$19	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$255	N/A	N/A	X AND Z AXIS
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$586	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$268	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$268	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	SPINDLE CONTROL MODULE - OBSOLETE. PLEASE SEE 24042R		24042R	\$875	N/A
16775-1	EXCHANGE MOTOR ASSY--4050-Z AXIS- OBSOLETE. SEE 16775-1R	\$1,205	16775-1R	\$1,130	Z AXIS
24316	MOTOR ASSY-LATHE - X AXIS - OBSOLETE. SEE 24316R	\$1,124	24316R	\$1,003	X-AXIS
23885	MOTOR FAN ASSY 110/220V-1540, 1630, 1840	\$239	N/A	N/A	X axis
21050-3E	NOZZLE 50-06168-00	\$90	N/A	N/A	N/A
21050-3D	OBSOLETE SEE 26357	N/A	N/A	N/A	X axis
21239-02	OIL SIGHT GLASS, for side of g/box	\$19	N/A	N/A	OIL LEVEL / WITH O-RING
27284	PAINT KIT - TOUCH UP	\$114	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$9,940	N/A	N/A	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,979	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$177	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$500	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$130	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$46	N/A	N/A	N/A
24362	RUBBER PAD-1630SX-HEADSTOCK	\$58	N/A	N/A	N/A
24693	SAFETY GLASS-1630 and 1630HS	\$170	N/A	N/A	N/A
24101-4	SERVO DRIVER SERIES 3-4020	\$916	24101-4R	\$832	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$916	24101-5R	\$832	Z AXIS, REPLACES 20327-2
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$75	N/A	N/A	N/A
24000-9	SLX PENDANT	\$9,940	24000-9R	\$2,573	N/A
24695	SPINDLE MOTOR-1630SX	\$1,659	N/A	N/A	X axis

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21828	SWITCH-AC ON/OFF	\$45	N/A	N/A	N/A
22683-1	SEE 22684-2	\$79	N/A	N/A	X axis
23337-73	WIPER-FLAT WAY-REAR-LEFT SIDE-1540/1630	\$20	N/A	N/A	ORDER 24607
23337-72	WIPER-FLAT WAY-REAR-RIGHT SIDE-1540/1630	\$20	N/A	N/A	ORDER 24607
23337-81	WIPER-V WAY-FRONT LEFT SIDE-1540	\$20	N/A	N/A	ORDER 24607
23337-82	WIPER-V WAY-FRONT RIGHT SIDE -1540	\$20	N/A	N/A	ORDER 24607
24698	WIPER-XSLIDE-FRNT-TURCITE SADDLE 1630	N/A	N/A	N/A	ORDER 24607
24699	WIPE-XSLIDE-REAR-TURCITE SADDLE-1630	N/A	N/A	N/A	ORDER 24607
Headstock Parts					
25218	BEARING SET-TAPERED ROLLER-SPINDLE-1630	\$456	N/A	N/A	X axis
6000-2RS	BEARING-DEEP GROOVE	\$84	N/A	N/A	N/A
24710	BEARING-SINGLE ROW 32015 X/Q(ORDER 25218	N/A	N/A	N/A	X axis
21234-015	BEARING-SINGLE ROW-32016X/Q(SEE NOTES)	N/A	N/A	N/A	ORDER 23979
24707	GEAR- SPINDLE ENCODER	\$255	N/A	N/A	X axis
24706	GEAR-MAIN SPINDLE-1630SX	\$335	N/A	N/A	X axis
24712	GEAR-OIL PUMP	\$88	N/A	N/A	X axis
24709	LOCKNUT-SPINDLE PULLEY-1630SX HEADSTOCK	\$79	N/A	N/A	X axis
24708	PULLEY-SPINDLE	\$114	N/A	N/A	X axis
25100-39	PUMP-OIL-MANUAL (GEARBOX)	\$172	N/A	N/A	N/A
24713	SEAL-OIL	\$13	N/A	N/A	X axis
24705	SPINDLE - 1630SX	\$2,905	N/A	N/A	X axis
Chuck Parts					
28611-1	ADAPTOR PLATE-BUCK-8"	\$258	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$878	N/A	N/A	N/A
Manuals		CD	Print		
25061	STOCK MANUAL-SLX LATHES-SERVICE	\$50	\$90		REPLACES 24318
24494	STOCK MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$90		N/A