

Part Number	1630SX w/ RLX control Machine S/N Includes CH	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$16	N/A	N/A	
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$16	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$16	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$16	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$120	N/A	N/A	TUBE FOR 29" WORK LIGHT
25107-1630SX	AC DRIVE-7.5 HP W/CABLE V1000	\$1,736	25107- 1630SXR	\$1,548	REPLACES - 24360-1630SX, R UNIT NOT NORMALLY IN STOCK
20984	BALLSCREW ASSY X-AXIS	\$1,136	N/A	N/A	X-AXIS
24704	B/SCREW- Z AXIS - SEE P MUHS B4 SHIPPING	\$1,743	N/A	N/A	Z-AXIS
23982	BEARING - 51104(2PCS/SET)	\$38	N/A	N/A	N/A
6000-2Z	BEARING - LOWER DOOR GUIDE	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
22714-58	BEARING-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
24472	BEARING-STEADY REST -1540/1630/1840	\$68	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	Z AXIS
24694	BELT SET-SPINDLE-1630 (SET OF 3)	\$182	N/A	N/A	N/A
450-5M-15	BELT TIMING	\$101	N/A	N/A	X-AXIS
24952	BRASS NIPS REPLACEMENTS - 1630 F/REST.	\$16	N/A	N/A	USED ON FOLLOW REST (QTY 2)
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$159	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$112	N/A	N/A	N/A
28587	CABINET ASSY-INDEXER-SX/V	N/A	28587R	N/A	N/A
23720	CABINET ASSY-PT4-4 TOOL INDEXER	\$1,020	23720R	\$709	STAR INDEXER
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$54	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$75	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$54	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$16	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$292	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$54	N/A	N/A	N/A
24607	CHIP WIPER-KIT(TURCITE ON SADDLE)1630	\$164	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$5,081	24030-1R	\$947	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,081	24030-4R	\$947	N/A
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$729	24999-2R	\$437	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE	\$549	16873R	\$402	N/A
23997	E-STOP ASSY-PENDANT	\$112	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$33	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$111	N/A	N/A	DOOR FAN (2 REQUIRED)

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23974	FEED SCREW & NUT - 1540/1630 TAILSTOCK	\$279	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$10	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$10	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$222	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$222	N/A	N/A	REV D PENDANT TO REV H
24714	GIB- X AXIS FOR 1630/1630HS (570mm) -OLD	\$149	N/A	N/A	N/A
23337-28	GIB Z AXIS-1630 & BED CARRIAGE-1540	\$91	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$54	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$729	20082-3R	\$576	Z-AXIS TRL
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$61	N/A	N/A	REPLACES 21050-3D
20295	JOYSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$54	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$382	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$16	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$222	N/A	N/A	X AND Z AXIS
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$512	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$234	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$234	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	MODULE-SPINDLE CONTROL	\$1,020	24042R	\$729	N/A
16775-1	MOTOR ASSY--4050-Z AXIS	\$1,020	16775-1R	\$911	Z AXIS
24316	MOTOR ASSY-LATHE-X AXIS-4020	\$983	24316R	\$836	X-AXIS
23885	MOTOR FAN ASSY 110/220V-1540, 1630, 1840	\$208	N/A	N/A	SPINDLE MOTOR FAN
21050-3E	NOZZLE 50-06168-00	\$75	N/A	N/A	N/A
21050-3D	OBSOLETE SEE 26357	N/A	N/A	N/A	N/A
21239-02	OIL SIGHT GLASS, for side of g/box	\$16	N/A	N/A	OIL LEVEL / WITH O-RING
27284	PAINT KIT - TOUCH UP	\$98	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$8,709	24000-3R	\$1,224	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,486	24008-3R	\$873	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$437	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$112	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$39	N/A	N/A	N/A
24362	RUBBER PAD-1630SX-HEADSTOCK	\$49	N/A	N/A	N/A
24693	SAFETY GLASS-1630 and 1630HS	\$147	N/A	N/A	N/A
24101-4	SERVO DRIVER SERIES 3-4020	\$801	24101-4R	\$693	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$801	24101-5R	\$693	Z AXIS, REPLACES 20327-2
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$65	N/A	N/A	N/A
24000-9	SLX PENDANT	\$8,709	24000-9R	\$1,266	N/A

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24695	SPINDLE MOTOR-1630SX	\$1,453	N/A	N/A	N/A
21828	SWITCH-AC ON/OFF	\$38	N/A	N/A	POWER SWITCH – 110V
22683-1	SEE 22684-2	\$68	N/A	N/A	N/A
23337-73	WIPER-FLAT WAY-REAR-LEFT SIDE-1540/1630	\$17	N/A	N/A	ORDER 24607
23337-72	WIPER-FLAT WAY-REAR-RIGHT SIDE-1540/1630	\$17	N/A	N/A	ORDER 24607
23337-81	WIPER-V WAY-FRONT LEFT SIDE-1540	\$17	N/A	N/A	ORDER 24607
23337-82	WIPER-V WAY-FRONT RIGHT SIDE -1540	\$17	N/A	N/A	ORDER 24607
24698	WIPER-XSLIDE-FRNT-TURCITE SADDLE 1630	N/A	N/A	N/A	ORDER 24607
24699	WIPE-XSLIDE-REAR-TURCITE SADDLE-1630	N/A	N/A	N/A	ORDER 24607
Headstock Parts					
25218	BEARING SET-TAPERED ROLLER-SPINDLE-1630	\$399	N/A	N/A	Includes 24710 and 21234-015
6000-2RS	BEARING-DEEP GROOVE	\$72	N/A	N/A	N/A
24710	BEARING-TAPERED ROLLER-SINGLE ROX 32015 X/Q	N/A	N/A	N/A	ORDER 25218
21234-015	BEARNG-TAPERD ROLLER-SINGLE ROW-32016X/Q	N/A	N/A	N/A	ORDER 23979 or 25218
24707	GEAR- SPINDLE ENCODER	\$222	N/A	N/A	N/A
24706	GEAR-MAIN SPINDLE-1630SX	\$292	N/A	N/A	N/A
24712	GEAR-OIL PUMP	\$75	N/A	N/A	N/A
24709	LOCKNUT-SPINDLE PULLEY-1630SX HEADSTOCK	\$68	N/A	N/A	N/A
24708	PULLEY-SPINDLE	\$98	N/A	N/A	N/A
25100-39	PUMP-OIL-MANUAL (GEARBOX)	\$149	N/A	N/A	N/A
24713	SEAL-OIL	\$10	N/A	N/A	N/A
24705	SPINDLE - 1630SX	\$2,544	N/A	N/A	N/A
Chuck Parts					
28611-1	ADAPTOR PLATE-BUCK-8"	\$224	N/A	N/A	N/A
28608	BUCK CHUCK KIT-8" D1-6 FOR 1630/1845	\$1,570	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$768	N/A	N/A	N/A
Manuals					
		CD	Print		
25061	STOCK MANUAL-SLX LATHES-SERVICE	\$50	\$77		REPLACES 24318
24494	STOCK MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$77		N/A