

Part Number	1840SX w/ SLX CONTROL Machine S/N Includes CQ	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$16	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$120	N/A	N/A	TUBE FOR 29" WORK LIGHT
28611-1	ADAPTOR PLATE-BUCK-8"	\$224	N/A	N/A	N/A
20984	BALLSCREW ASSY X-AXIS	\$1,136	N/A	N/A	X-AXIS
21025	BALLSCREW LX Z-AXIS METRIC	\$1,814	N/A	N/A	Z-AXIS
23982	BEARING - 51104(2PCS/SET)	\$38	N/A	N/A	N/A
6000-2Z	BEARING - LOWER DOOR GUIDE	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
16300	BEARING HOUSING ASSY-X AXIS left side	\$112	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$112	N/A	N/A	
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
21236-47	BEARING -THRUST BEARING #51104-SEE 23982	N/A	N/A	N/A	N/A
22714-58	BEARING-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
24472	BEARING-STEADY REST -1540/1630/1840	\$68	N/A	N/A	SET OF 3 NEEDED
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	Z AXIS
475-5M-15	BELT - TIMING 5MM POWERGRIP	\$75	N/A	N/A	X AXIS
23973	BELT SET(2 BELTS) -1540/1840	\$223	N/A	N/A	N/A
73310109620	BELT-DORIAN INDEXER	\$79	N/A	N/A	N/A
23960	BOOT - REPLACEMENT BOOT FOR JOGSTICK 202	\$25	N/A	N/A	N/A
24961	BRASS NIPS-FOLLOW REST-1840	\$38	N/A	N/A	USED ON FOLLOW REST (QTY 2)
28608	BUCK CHUCK KIT-8" D1-6 FOR 1630/1845	\$1,570	N/A	N/A	N/A
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$159	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALTY MOTORS	\$112	N/A	N/A	N/A
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$54	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$75	N/A	N/A	N/A
20689	CABLE ASSY-L2 SERVO DRIVERS TO CONN PCB	\$112	N/A	N/A	SERVO DRIVER TO CONN BOARD
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$54	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$16	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$292	N/A	N/A	N/A
22600	CABLE ASSY-PT4-VL-REMOTE E-STOP	\$54	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$54	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$768	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$5,081	24030-1R	\$947	Floppy drive, for s/n 114xxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,081	24030-4R	\$947	N/A
23978	E STOP ASSY	\$108	N/A	N/A	INCLUDES 21831-1 AND 21833
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$729	24999-2R	\$437	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$729	24999-2R	\$437	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE	\$549	16873R	\$402	N/A
23997	E-STOP ASSY-PENDANT	\$112	N/A	N/A	SWITCH AND CONTACT

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23394	FAN-PT4	\$33	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$111	N/A	N/A	DOOR FAN (2 REQUIRED)
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$10	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$10	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$222	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$222	N/A	N/A	REV D PENDANT TO REV H
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$16	N/A	N/A	N/A
21050-3G	GIB-X AXIS (1840VL & CSS)	\$68	N/A	N/A	N/A
21050-3F	GIB-Z AXIS (375mm)1840VL &CSS & 2460SX	\$149	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$54	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$729	20082-3R	\$576	Z-AXIS TRL
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$61	N/A	N/A	REPLACES 21050-3D
21831-1	HOUSING-E STOP ASSY	\$49	N/A	N/A	MUST REPLACE 21833, 21832-1 AND 21831-1 (NEW STYLE E-STOP)
20295	JOGSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$54	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$382	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$16	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$222	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70	\$68	N/A	N/A	N/A
22680-2	LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470	\$125	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$512	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$234	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$234	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	MODULE-SPINDLE CONTROL	\$1,020	24042R	\$729	N/A
16775-1	MOTOR ASSY--4050-Z AXIS	\$1,020	16775-1R	\$911	Z AXIS
24316	MOTOR ASSY-LATHE-X AXIS-4020	\$983	24316R	\$836	X-AXIS
23885	MOTOR FAN ASSY 110/220V-1540, 1630, 1840	\$208	N/A	N/A	SPINDLE MOTOR FAN
21050-3E	NOZZLE 50-06168-00	\$75	N/A	N/A	N/A
21247	NUT AND FEED SCREW ASSY -1840(KEY)	\$411	N/A	N/A	N/A
16452	NUT CLAMP Z-AXIS	\$32	N/A	N/A	X & Y AXIS
16314	NUT-CLAMP-X AXIS	\$32	N/A	N/A	X AXIS
21239-02	OIL SIGHT GLASS, for side of g/box	\$16	N/A	N/A	OIL LEVEL / WITH O-RING
21241-22	O-RING G210	\$16	N/A	N/A	N/A
21241-20	O-RING G250	\$16	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$98	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$8,709	24000-3R	\$1,224	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,486	24008-3R	\$873	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS

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21239-23	PUMP - LUBE PUMP-HEADSTOCK-1840	\$437	N/A	N/A	N/A
23265	PUMP COOLANT 1/8 HP	\$437	N/A	N/A	N/A
21833	PUSH BUTTON-E STOP ASSY RED TURN TO RELE	\$62	N/A	N/A	MUST REPLACE 21833 AND 21831-1 (NEW STYLE E-STOP)
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$112	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$39	N/A	N/A	N/A
21124	RUBBER PAD HEADSTOCK	\$32	N/A	N/A	N/A
21239-30	SAFETY GLASS-1840-LEFT DOOR-10"X19"	\$98	N/A	N/A	LEFT DOOR (10X19)"
23994	SAFETY GLASS-1840-RIGHT FLIP UP DOOR	\$112	N/A	N/A	RIGHT FLIP UP DOOR
24101-4	SERVO DRIVER SERIES 3-4020	\$801	24101-4R	\$693	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$801	24101-5R	\$693	Z AXIS, REPLACES 20327-2
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$65	N/A	N/A	N/A
24000-9	SLX PENDANT	\$8,709	24000-9R	\$1,266	N/A
21239-25	SPINDLE MOTOR-1840- W/PULLEY	\$1,671	N/A	N/A	N/A
21828	SWITCH-AC ON/OFF	\$38	N/A	N/A	POWER SWITCH – 110V
23993	WAY WIPER KIT-1840(TURCITE SADDLE)	\$164	N/A	N/A	N/A
23977	WIPER-TAILSTOCK WIPER SET-1840	\$25	N/A	N/A	N/A
25108-1840SX	AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED	\$1,882	25108-1840SXR	\$1,809	REPLACES - 22287-1840SX, R UNITS NOT NORMALLY IN STOCK
Headstock Parts					
23979	BB SET-TAPERED ROLLER SPINDLE-1840/1845	\$730	N/A	N/A	INCLUDES 21234-008 and 21234-015
21234-038	BEARING - DEEP GROOVE BALL BEARING	\$36	N/A	N/A	N/A
21234-034	BEARING - DEEP GROOVE BALL BEARING	\$16	N/A	N/A	N/A
21234-018	BEARING - TAPER ROLLER BEARING #6015	\$91	N/A	N/A	N/A
21234-057	BEARING-DEEP GROOVE BALL BEARING 6207CM	\$25	N/A	N/A	N/A
28358	BEARING-DEEP GROOVE-SINGLE ROW	\$29	N/A	N/A	REPLACES 21234-071 and 21234-053
21234-015	BEARNG-TAPERD ROLLER-SINGLE ROW-32016X/Q	N/A	N/A	N/A	ORDER 23979 or 25218
24934	CLUSTER GEAR & SHAFT ASSEMBLY-1840V / SX	\$787	N/A	N/A	CONSIST OF 21246-1 AND 21234-037
21234-005	COVER - BEARING COVER(1840) (FRONT) D1-6	\$112	N/A	N/A	N/A
21234-092	FORK - SHIFTING FORK	\$68	N/A	N/A	N/A
21234-055	GEAR	\$141	N/A	N/A	N/A
21234-013	GEAR - HIGH SPEED GEAR	\$402	N/A	N/A	N/A
21234-011	GEAR - LOW SPEED GEAR	\$431	N/A	N/A	N/A
21239-33	OIL FILTER-HEADSTOCK-1630/1840/2460	\$25	N/A	N/A	N/A
21234-036	O-RING G55	\$10	N/A	N/A	N/A
21234-050	O-RING P52	\$10	N/A	N/A	N/A
21234-076	PULLEY-HEADSTOCK-1840SX	\$111	N/A	N/A	N/A
21234-072	SEAL - OIL SEAL TC38X55X8	\$10	N/A	N/A	N/A
23991-1	SPINDLE ASSEMBLY -also sell 21234-015	\$2,802	N/A	N/A	HAS BLIND HOLES TO MOUNT CHUCK (NEW)
23991	SPINDLE ASSY-1840-SPINDLE-TAPER BEARING	\$2,800	N/A	N/A	HAS THRU HOLES TO MOUNT CHUCK (OLD)

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Manuals		CD	Print		
25061	MANUAL-SLX LATHES-SERVICE	\$50	\$77		REPLACES 24318
24494	MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$77		N/A