

Part Number	2460SX w/ SLX Control Machine S/N Includes CV	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
21830-12-10PK	10 PACK-FUSE-TYPE 3AB-12A-SLO BLO	\$16	N/A	N/A	
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$16	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$16	N/A	N/A	N/A
21824-5-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-5A	\$16	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$120	N/A	N/A	TUBE FOR 29" WORK LIGHT
25111-2460SX	AC DRIVE PROGRAMMED 15 HP W/CABLE-V1000	\$2,533	25111-2460SXR	\$2,303	REPLACES - 24084-2460V, R UNIT NOT NORMALLY IN STOCK
20984	BALLSCREW ASSY X-AXIS	\$1,136	N/A	N/A	X-AXIS
23983	BALLSCREW Z-AXIS-METRIC	\$1,743	N/A	N/A	Z-AXIS
6000-2Z	BEARING - LOWER DOOR GUIDE	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
16300	BEARING HOUSING ASSY-X AXIS left side	\$112	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$112	N/A	N/A	
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
22714-58	BEARING-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
25023	BEARING-BALL THRUST-51104	\$38	N/A	N/A	N/A
26327	BEARING-DEEP GROOVE-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
24473	BEARING-STEADY REST -2460 (QTY 1)	\$68	N/A	N/A	NEED SET OF 3
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	Z AXIS
475-5M-15	BELT - TIMING 5MM POWERGRIP	\$75	N/A	N/A	X AXIS
25002	BELT SET-SPINDLE MOTOR - 2460SX	\$366	N/A	N/A	N/A
24972	BRASS NIPS REPLACEMENTS-2460 FOLLOW REST	\$18	N/A	N/A	USED ON 2460 FOLLOW REST (QTY 2)
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$159	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALTY MOTORS	\$112	N/A	N/A	N/A
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$54	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$75	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$54	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$16	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$292	N/A	N/A	N/A
22600	CABLE ASSY-PT4-VL-REMOTE E-STOP	\$54	N/A	N/A	N/A
25050-4	CARRIER-CABLE - 2460SX	\$457	N/A	N/A	N/A
21050-3B	CHIP-WIPER-SADDLE FLAT-1840	\$9	N/A	N/A	REPLACES 25025
24030-1	COMPUTER MODULE-SX-USA	\$5,081	24030-1R	\$947	Floppy drive, for s/n 114xxxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$5,081	24030-4R	\$947	N/A
AC075-8-8	COUPLING, FLEXIBLE	\$49	N/A	N/A	N/A
25201	DOOR ASSEMBLY-2460V-LEFT	\$1,106	N/A	N/A	SPECIAL ORDER PART
23978	E STOP ASSY	\$108	N/A	N/A	INCLUDES 21831-1 AND 21833
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$729	24999-2R	\$437	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE	\$549	16873R	\$402	N/A

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21208-1	ENERGY CHAIN ASSEMBLY - used for pendant	\$366	N/A	N/A	USED FOR PENDANT CABLES
23997	E-STOP ASSY-PENDANT	\$112	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$33	N/A	N/A	N/A
23394	FAN-PT4	\$33	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$111	N/A	N/A	DOOR FAN (2 REQUIRED)
25021	FEED SCREW (IMPERIAL)	\$187	N/A	N/A	N/A
25026	FEED SCREW NUT&SCREW - IMPERIAL(SPLINE)	\$271	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$10	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$10	N/A	N/A	N/A
23390	FINGER GUARD-PT4-BLOWER	\$16	N/A	N/A	N/A
24630	GIB X AXIS 2460 (TURCITE ON X SLIDE-NEW)	\$149	N/A	N/A	NEW VERSION - MACHINES AFTER Q4 2008
25200-3	GIB- X AXIS FOR (2460 old style)	\$153	N/A	N/A	OLD VERSION - MACHINES BEFORE Q4 2008
21050-3F	GIB-Z AXIS (375mm)1840VL &CSS & 2460SX	\$149	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$54	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$729	20082-3R	\$576	Z-AXIS TRL
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$61	N/A	N/A	REPLACES 21050-3D
21831-1	HOUSING-E STOP ASSY	\$49	N/A	N/A	MUST REPLACE 21833, 21832-1 AND 21831-1 (NEW STYLE E-STOP)
20295	JOGSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
22758-2460SLX	KEY-PT4-MACHINE ID-2460SX	\$142	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$382	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$16	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$222	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70	\$68	N/A	N/A	N/A
22680-2	LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470	\$125	N/A	N/A	N/A
N02	LOCKNUT	\$10	N/A	N/A	N/A
N04	LOCKNUT	\$10	N/A	N/A	N/A
N01	LOCKNUT	\$10	N/A	N/A	N/A
W01	LOCKWASHER	\$10	N/A	N/A	N/A
W04	LOCKWASHER	\$10	N/A	N/A	N/A
W02	LOCKWASHER-W02	\$10	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$512	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$234	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$234	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	MODULE-SPINDLE CONTROL	\$1,020	24042R	\$729	N/A
24425	MOTOR ASSY-4055-Z AXIS	\$1,020	24425R	\$911	Z-AXIS
24316	MOTOR ASSY-LATHE-X AXIS-4020	\$983	24316R	\$836	X-AXIS
16452	NUT CLAMP Z-AXIS	\$32	N/A	N/A	X & Y AXIS

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16314	NUT-CLAMP-X AXIS	\$32	N/A	N/A	X AXIS
27284	PAINT KIT - TOUCH UP	\$98	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$8,709	24000-3R	\$1,224	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,486	24008-3R	\$873	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$437	N/A	N/A	N/A
21833	PUSH BUTTON-E STOP ASSY RED TURN TO RELE	\$62	N/A	N/A	MUST REPLACE 21833 AND 21831-1 (NEW STYLE E-STOP)
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$112	N/A	N/A	N/A
22714-52	ROLLER-DOOR-1540, 1630, 1840, 2460SX	\$39	N/A	N/A	N/A
24306	RUBBER PAD-2460V-HEADSTOCK	\$62	N/A	N/A	N/A
25050-5	SAFETY GLASS-2460	\$98	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$801	24101-7R	\$693	Z AXIS
24101-4	SERVO DRIVER SERIES 3-4020	\$801	24101-4R	\$693	X & Y AXIS, replaces 20201 and 20201R
24324	SHEET METAL-PT5-LATHE CABLE COVER	\$65	N/A	N/A	N/A
24000-9	SLX PENDANT	\$8,709	24000-9R	\$1,266	N/A
25050-1	SPINDLE MOTOR-2460-15HP	\$1,671	N/A	N/A	N/A
14691	SPROCKET ASSY - 16 GROOVE	\$49	N/A	N/A	X MOTOR
24427	SPROCKET-26 TEETH	\$54	N/A	N/A	FOR Z AXIS MOTOR
21828	SWITCH-AC ON/OFF	\$38	N/A	N/A	POWER SWITCH - 110V
25024	WIPER-BEDWAY (V - TAILSTOCK)-2460SX	\$25	N/A	N/A	N/A
25200-2	WIPER-BEDWAY (X AXIS REAR)	\$25	N/A	N/A	N/A
25200-1	WIPER-BEDWAY (X AXIS, FRONT)	\$25	N/A	N/A	N/A
25200-6	WIPER-BEDWAY FLAT WAY-2460	\$25	N/A	N/A	N/A
25200-4	WIPER-BEDWAY V WAY-2460	\$25	N/A	N/A	N/A
20995	YOKE-Z AXIS	\$437	N/A	N/A	N/A
Head Parts					
25221	BB SET-TAPERED ROLLER-SPINDLE-2460/2470	\$807	N/A	N/A	INCLUDES 25100-3 AND 25100-12
25100-24	BEARING-DEEP GROOVE BALL	\$75	N/A	N/A	N/A
25100-22	BEARING-DEEP GROOVE-BALL	\$88	N/A	N/A	N/A
25100-23	BEARING-DEEP GROOVE-BALL	N/A	N/A	N/A	N/A
25100-12	BEARING-TAPERED ROLLER-SINGLE ROW 32026X	N/A	N/A	N/A	ORDER 25221
25100-3	BEARING-TAPERED ROLLER-SINGLE ROW-32028X	N/A	N/A	N/A	ORDER 25221
25100-44	CHANGE SPEED JAW	\$68	N/A	N/A	N/A
25110	CLUSTER GEAR & SHAFT ASSEMBLY - 2460	\$1,742	N/A	N/A	CONSIST OF 25100-23 AND 25149
25100-34	GASKET	\$10	N/A	N/A	N/A
25100-27	GEAR - 2460-DO NOT SELL-SEE 25110	\$437	N/A	N/A	N/A
25100-28	GEAR	\$437	N/A	N/A	N/A
25100-15	GEAR-ENCODER	\$437	N/A	N/A	N/A
25100-10	GEAR-ENCODER-MAIN SHAFT	\$437	N/A	N/A	N/A
25100-7	GEAR-HIGH-MAIN SHAFT	\$1,020	N/A	N/A	N/A

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25100-5	GEAR-LOW-MAIN SHAFT-2460	\$1,164	N/A	N/A	N/A
25100-40	GEAR-OIL PUMP	\$75	N/A	N/A	N/A
25100-29	INPUT SHAFT	\$352	N/A	N/A	N/A
25100-13	LOCK NUT	\$149	N/A	N/A	N/A
25100-8	LOCK NUT	\$149	N/A	N/A	N/A
25100-36	NUT-LOCK - 2460SX	\$10	N/A	N/A	N/A
21239-33	OIL FILTER-HEADSTOCK-1630/1840/2460	\$25	N/A	N/A	N/A
25100-18	OIL SEAL - 2460 HEADSTOCK	\$10	N/A	N/A	N/A
25100-20	O-RING	\$10	N/A	N/A	N/A
25100-42	O-RING	\$10	N/A	N/A	N/A
25100-38	PULLEY-2460SX-HEADSTOCK	\$111	N/A	N/A	N/A
25100-39	PUMP-OIL-MANUAL (GEARBOX)	\$149	N/A	N/A	N/A
25100-43	SHAFT	\$38	N/A	N/A	N/A
25100-19	SHAFT-ENCODER	\$38	N/A	N/A	N/A
25100-1	SPINDLE - 2460SX	\$2,544	N/A	N/A	N/A
25100-45	SWING ARM	\$38	N/A	N/A	N/A
Chuck Parts					
28620-1	Adaptor Plate-Buck-12"	\$252	N/A	N/A	N/A
28652	BUCK CHUCK KIT-12" D1-8	\$1,675	N/A	N/A	N/A
28620	CHUCK - BUCK 12" w/ Top RVS Jaws	\$1,140	N/A	N/A	N/A
Manuals		CD	Print		
24970	CD-SERVICE-LATHE-1540/2460-VL	\$50	N/A		REPLACES 22633
23298	MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50	\$77		N/A
24494	MANUAL-SLX-PROGRAMMING-OPERATING-1	\$50	\$77		N/A