

Part Number	1845SX w/ SLX Control Machine S/N Includes DN	2018 List Price	Exchange Part#	2018 Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$15	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$114	N/A	N/A	TUBE FOR 29" WORK LIGHT
25108-1845SX	AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED	\$1,792	25108-1845SXR	\$1,722	REPLACES - 22287-1840SX, R UNIT NOT NORMALLY IN STOCK
KR050020	ADJUSTABLE (GIB) SCREW-1845	\$21	N/A	N/A	N/A
KR050030	ADJUSTABLE (GIB) SCREW-1845	\$21	N/A	N/A	N/A
20984	BALLSCREW ASSY X-AXIS	\$1,081	N/A	N/A	X-AXIS
21025	BALLSCREW LX Z-AXIS METRIC	\$1,727	N/A	N/A	Z-AXIS
23979	BB SET-TAPERED ROLLER SPINDLE-1840/1845	\$695	N/A	N/A	INCLUDES 21234-008 and 21234-015
16300	BEARING HOUSING ASSY-X AXIS left side	\$106	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$106	N/A	N/A	
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$211	N/A	N/A	SET OF 2 FOR X AXIS
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$211	N/A	N/A	SET OF 2 FOR Z AXIS
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$71	N/A	N/A	Z AXIS
21234-008	BEARING-TAPERED ROLL-SINGLE ROW-32017X/Q	N/A	N/A	N/A	ORDER 23979
21234-015	BEARNG-TAPERD ROLLER-SINGLE ROW-32016X/Q	N/A	N/A	N/A	ORDER 23979 or 25218
375-5M-15	BELT - TIMING	\$71	N/A	N/A	Z AXIS
27973	BELT-HTD-5M-565-9W - 1845	\$40	N/A	N/A	N/A
27976	BELT-SET-SPINDLE MOTOR-1845	\$136	N/A	N/A	SET OF 3 BELTS
535-5M-15	BELT-TIMING 5MM POWERGRIP	\$71	N/A	N/A	X AXIS
27943	BLOCK (PAD)-LEVELING 1845/2470	\$27	N/A	N/A	N/A
23960	BOOT - REPLACEMENT BOOT FOR JOGSTICK 202	\$23	N/A	N/A	N/A
26354	BRACKET-1845-COOLANT HOSE	\$33	N/A	N/A	N/A
26150-1	BRACKET-Z-AXIS MOTOR - 1845	\$232	N/A	N/A	N/A
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$106	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$106	N/A	N/A	N/A
27344-1	BRUSHES 4 PACK MOTOR-BRUSHES-TELCO-4020	\$106	N/A	N/A	N/A
27346-1	BRUSHES 4 PACK MOTOR-BRUSHES-TELCO-4055	\$106	N/A	N/A	N/A
22556-10	CABLE ASSY- 25 pin -PARRALLE TO PENDANT	\$51	N/A	N/A	N/A
22551	CABLE ASSY ASSY-PT4-LIMIT SWITCH	\$71	N/A	N/A	N/A
20689	CABLE ASSY-L2 SERVO DRIVERS TO CONN PCB	\$106	N/A	N/A	SERVO DRIVER TO CONN BOARD
22555-10	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$51	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$15	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$278	N/A	N/A	N/A
20692-1	CABLE ASSY-SLX-PENDANT AC TO ECB	\$51	N/A	N/A	N/A
24030-1	COMPUTER MODULE-SX-USA	\$4,839	24030-1R	\$901	Floppy drive, for s/n 114xxxxxx and before
24030-4	COMPUTER MODULE-SX-USA	\$4,839	24030-4R	\$901	N/A
27916	COVER-X AXIS - 1845	\$165	N/A	N/A	N/A
27936	DOOR ASSY-1845-COMPLETE	\$1,189	N/A	N/A	N/A
23978	E STOP ASSY	\$102	N/A	N/A	INCLUDES 21831-1 AND 21833

Part Number	1845SX w/ SLX Control Machine S/N Includes DN	2018 List Price	Exchange Part#	2018 Exchange Price	NOTES
24999-2	ENCLOSURE ASSY- CABLE BREAKOUT BOX	\$694	24999-2R	\$416	MUST USE VER 2 OR LATER SOFTWARE, REPLACES 23050-2
16873	ENCODER-SPINDLE	\$522	16873R	\$382	N/A
23997	E-STOP ASSY-PENDANT	\$106	N/A	N/A	SWITCH AND CONTACT
23394	FAN-PT4	\$31	N/A	N/A	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$105	N/A	N/A	DOOR FAN (2 REQUIRED)
22552	FILTER-PT4-12 X 13.8	\$9	N/A	N/A	N/A
22552-1	FILTER-PT4-5.75 X 5.75	\$9	N/A	N/A	N/A
25078-1	FLASH DISK REPL KIT-XP VER 2.0-6773	\$211	N/A	N/A	REV C PENDANT AND BEFORE
25078	FLASH DISK REPL KIT-XP VER3.X-6773 W/PER	\$211	N/A	N/A	REV D PENDANT TO REV H
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$15	N/A	N/A	N/A
LS050050	GIB SEAT - 1845	\$101	N/A	N/A	N/A
LS050060	GIB SEAT - 1845	\$101	N/A	N/A	N/A
27997	GIB-Z AXIS 1845SX	\$321	N/A	N/A	N/A
27987	GIB-X AXIS-1845SX	\$102	N/A	N/A	N/A
27937	HANDLE-DOOR - 1845	\$53	N/A	N/A	N/A
27920-1	HANDLE-GUARD-CHUCK-1845/2470	\$15	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$694	20082-2R	\$548	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$694	20082-3R	\$548	Z-AXIS TRL
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$58	N/A	N/A	REPLACES 21050-3D
21831-1	HOUSING-E STOP ASSY	\$46	N/A	N/A	MUST REPLACE 21833, 21832-1 AND 21831-1 (NEW STYLE E-STOP)
20295	JOGSTICK-ASSEMBLY	\$555	20295R	\$382	N/A
AK0606020	KEY- 6X6X18L - 1845 TAILSTOCK	\$4	N/A	N/A	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$363	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$15	N/A	N/A	N/A
22680-2	LIMIT SWITCH-RLR PLNGR-PNL MNT-1845/2470	\$119	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$487	N/A	N/A	N/A
24088-512	MEMORY CARD-COMPACT FLASH-FORMATTED	\$222	N/A	N/A	FOR REV I AND LATER PENDANT
24088-1	MEMORY CARD-COMPACT FLASH-FORMATTED PCA-	\$222	N/A	N/A	FOR 24000-7 AND 24000-9 PENDANTS
24042	MODULE-SPINDLE CONTROL	\$971	24042R	\$694	N/A
24425	MOTOR ASSY-4055-Z AXIS	\$971	24425R	\$867	Z-AXIS
24316	MOTOR ASSY-LATHE-X AXIS-4020	\$936	24316R	\$796	X-AXIS
26352	NOZZLE-3/8-COOLANT - 1845SX	\$58	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$93	N/A	N/A	N/A
24000-3	PENDANT-SLX	\$8,294	24000-3R	\$1,165	Floppy drive, for s/n 114xxxxxxx and before
24008-3	PENDANT-SLX-USA-W/O COMPUTER MODULE	\$3,320	24008-3R	\$831	N/A
AKP10640	PIN Ø6 -1845 TAILSTOCK-36L	\$4	N/A	N/A	N/A
27949	PULLEY- TIMING BELT - 1845	\$141	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH W/O GUIDES	\$141	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$416	N/A	N/A	N/A

E-mail: sales@southwesternindustries.com - service@southwesternindustries.com - web: southwesternindustries.com

TRAK - ProtoTRAK - CNC

Part Number	1845SX w/ SLX Control Machine S/N Includes DN	2018 List Price	Exchange Part#	2018 Exchange Price	NOTES
21833	PUSH BUTTON-E STOP ASSY RED TURN TO RELE	\$59	N/A	N/A	MUST REPLACE 21833 AND 21831-1 (NEW STYLE E-STOP)
22890-500	RESISTOR-BRAKING-500 WATT, 30 OHM	\$106	N/A	N/A	3 RESISTORS REQUIRED
27941	SCREW AND NUT-LEVELING 1845SX	\$13	N/A	N/A	N/A
24101-7	SERVO DRIVER SERIES	\$762	24101-7R	\$660	Z AXIS
24101-4	SERVO DRIVER SERIES 3-4020	\$762	24101-4R	\$660	X & Y AXIS, replaces 20201 and 20201R
27968	SIGHT-OIL FLOW-GLASS-1845/2470 HS-VO-29	\$6	N/A	N/A	SHOWING OIL LEVEL
24000-9	SLX PENDANT	\$8,294	24000-9R	\$1,205	N/A
27974	SPINDLE MOTOR W/PULLEY - 1845	\$1,547	N/A	N/A	N/A
21828	SWITCH-AC ON/OFF	\$36	N/A	N/A	POWER SWITCH - 110V
27990	TOOL POST-BASE-1845	\$321	N/A	N/A	N/A
26353	VALVE-3/8-COOLANT	\$16	N/A	N/A	N/A
27992	WIPER-CROSSLIDE-FRONT-1845	\$13	N/A	N/A	N/A
27988	WIPER-FLAT-SADDLE-1845	\$11	N/A	N/A	N/A
27991-1	WIPER-REAR-CROSSLIDE-LEFT-1845	\$13	N/A	N/A	N/A
27991-2	WIPER-REAR-CROSSLIDE-RIGHT-1845	\$13	N/A	N/A	N/A
27989	WIPER-VEE-SADDLE-1845	\$11	N/A	N/A	N/A
Headstock Parts					
27957	BEARING-ANGULAR CONTACT-DOUBLE ROW-5206	\$211	N/A	N/A	N/A
27966	BEARING-DEEP GROOVE 6007	\$34	N/A	N/A	N/A
21234-008	BEARING-TAPERED ROLL-SINGLE ROW-32017X/Q	N/A	N/A	N/A	ORDER 23979
KR010571	BRACKET-1845	\$75	N/A	N/A	N/A
22681-1	CABLE ASSY-GEAR LIMIT SWITCH-1840	\$112	N/A	N/A	N/A
LU010380	CATCH BLOCK - 1845 - HEADSTOCK	\$87	N/A	N/A	N/A
28088-1	COUPLING-TAPERED RING SET	\$16	N/A	N/A	N/A
KR010580	COVER - 1845	\$11	N/A	N/A	N/A
28371	COVER-ENCODER GEAR	\$11	N/A	N/A	N/A
LU010180	COVER-FRONT-SPINDLE FLANGE	\$145	N/A	N/A	N/A
KR010590	CYLINDER-CIRCULAR-1845	\$11	N/A	N/A	N/A
KR010220	END CAP-FRONT-SLIDE SHAFT-1845-HEADSTOCK	\$31	N/A	N/A	N/A
LU010230	END CAP-REAR-SLIDE SHAFT	\$31	N/A	N/A	N/A
28267	GEAR CLUST ASSY-1845(SEE NOTES)	\$1,313	N/A	N/A	N/A
27953	GEAR-1845-HEADSTOCK	\$62	N/A	N/A	N/A
27971-1	GEAR-ENCODER SHAFT-TAPERED RING COUPLING	\$211	N/A	N/A	N/A
27970	GEAR-SPINDLE ENCODER-1845	\$93	N/A	N/A	N/A
28264	GEAR-SPUR-51T-2.5M-22W-1845(SEE NOTES)	\$747	N/A	N/A	N/A
28263	GEAR-SPUR-78T-2.5M-22W-1845(SEE NOTES)	\$747	N/A	N/A	N/A
AK1008035	KEY - 10X8X35L - 1845 - HEADSTOCK	\$4	N/A	N/A	N/A
AK1610100	KEY 16X10X100L-1845	\$9	N/A	N/A	N/A

Part Number	1845SX w/ SLX Control Machine S/N Includes DN	2018 List Price	Exchange Part#	2018 Exchange Price	NOTES	
AK1008020	KEY-12x8x20L - 1845	\$9	N/A	N/A	N/A	
28192	KEY-5 x 5 x 12-ONE END ROUNDED	\$7	N/A	N/A	N/A	
AKR106028	KEY-WOODRUFF 6X28-1845	\$7	N/A	N/A	N/A	
28195	KIT-TAPERED RING-ENCODER GEAR	\$129	N/A	N/A	N/A	
27951	LOCKNUT-BF25X1.5	\$27	N/A	N/A	N/A	
27951-1	LOCKNUT-MR35X1.5	\$26	N/A	N/A	N/A	
27951-2	LOCKNUT-MR80X2.0	\$43	N/A	N/A	N/A	
27951-3	LOCKNUT-MR85X2.0	\$49	N/A	N/A	N/A	
27962	PLUG-COVER-OIL FILL-1845/2470 HEADSTOCK	\$13	N/A	N/A	N/A	
27952	PULLEY-SPINDLE DRIVE - 1845 - HEADSTOCK	\$98	N/A	N/A	N/A	
ARS125065	RETAINING RING#R65 - 1845	\$6	N/A	N/A	N/A	
ARS118042	RETAINING RING-EXT - 1845 HEADSTOCK	\$6	N/A	N/A	N/A	
M5100-16	RETAINING RING-EXT-16mm-1845 HEADSTOCK	\$6	N/A	N/A	N/A	
27955	RUBBER PAD-HEADSTOCK-1845 -267x356mm	\$52	N/A	N/A	N/A	
27961	SEAL-OIL-ID 30mm X OD 58mm X W12	\$62	N/A	N/A	N/A	
LU010330	SHAFT-1845-HEADSTOCK	\$31	N/A	N/A	N/A	
27972	SHAFT-ENCODER 1845/2470	\$37	N/A	N/A	N/A	
27968	SIGHT-OIL FLOW-GLASS-1845/2470 HS-VO-29	\$6	N/A	N/A	SHOWING OIL LEVEL	
27968-1	SIGHT-OIL LEVEL-GLASS-1845/2470 HS-VH-29	\$6	N/A	N/A	N/A	
LU010290	SPACER - 1845 - HEADSTOCK	\$6	N/A	N/A	N/A	
LU010280	SPACER - 1845 HEADSTOCK	\$42	N/A	N/A	N/A	
27946	SPINDLE - 1845SX (OBSOLETE SEE NOTES)	\$3,077	N/A	N/A	N/A	
27249	SPINDLE REPLACEMENT KIT-1845	\$3,100	N/A	N/A	N/A	
KR010170	SPRING - 1845 - HEADSTOCK	\$6	N/A	N/A	N/A	
LU010370	SWING ARM-1845-HEADSTOCK	\$56	N/A	N/A	N/A	
AWMS01016	WASHER - 1845 - HEADSTOCK	\$3	N/A	N/A	N/A	
AWME01030	WASHER-WAVE - 1845 HEADSTOCK	\$6	N/A	N/A	N/A	
Tailstock Parts						
LU090030	BASE-TAILSTOCK - 1845	\$464	N/A	N/A	N/A	
LU090270	BOLT-M20 x 166L - 1845 TAILSTOCK	\$11	N/A	N/A	N/A	
27938	CLAMP BLK ASSY-1845TAILSTOK & STEAD REST	\$64	N/A	N/A	N/A	
27935	HANDLE/LEVER/.SLEEVE/PIN-TAILSTOCK-1845	\$144	N/A	N/A	N/A	
27931	HANDWHEEL-TAILSTOCK-1845	\$144	N/A	N/A	N/A	
27928	LEADSCREW & NUT - 1845SX TAILSTOCK	\$258	N/A	N/A	N/A	
27930	LEVER-HAND-1845 TAILSTOCK	\$32	N/A	N/A	N/A	
27926	QUILL-TAILSTOCK-1845SX	\$425	N/A	N/A	N/A	
27933	WIPER-TAILSTOCK-FLAT-1845	\$23	N/A	N/A	N/A	
27934	WIPER-TAILSTOCK-VEE-1845	\$23	N/A	N/A	N/A	
Chuck Parts		CD	Print			

Part Number	1845SX w/ SLX Control Machine S/N Includes DN	2018 List Price	Exchange Part#	2018 Exchange Price	NOTES
28611-1	ADAPTOR PLATE-BUCK-8"	\$213	N/A	N/A	N/A
28608	BUCK CHUCK KIT-8" D1-6 FOR 1630/1845	\$944	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$731	N/A	N/A	N/A
Manuals		CD	Print		
25061	STOCK MANUAL-SLX LATHES-SERVICE	\$50	\$73		REPLACES 24318
24494	STOCK MANUAL-SLX PROGRAMMING-OPERATING-1	\$50	\$73		N/A