

Part Number	1845RX w/ RLX Control Machine S/N Includes EG	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
General					
27973	BELT-HTD-5M-565-9W - 1845	\$42	N/A	N/A	Spindle Encoder Belt
23960	BOOT - REPLACEMENT BOOT FOR JOGSTICK 202	\$25	N/A	N/A	N/A
26354	BRACKET-1845-COOLANT HOSE	\$35	N/A	N/A	N/A
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$54	N/A	N/A	N/A
22443-8	CABLE ASSY DELTA SERVO TO COMP MOD	\$89	N/A	N/A	N/A
26840-7	CABLE ASSY MTR POWER-FLEX-138"	\$188	N/A	N/A	N/A
29032-28	CABLE ASSY-4 COND- NC READY TO K1	\$37	N/A	N/A	N/A
26844-11	CABLE ASSY-FLEX MTR-ENCODER-DELTA	\$236	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$292	N/A	N/A	N/A
22432-5-14	CABLE ASSY-RJ45-NETWORK-CAT 5E	\$23	N/A	N/A	N/A
22443-6	CABLE ASSY-YASKAWA AC DRIVE TO COMP MOD	\$79	N/A	N/A	N/A
26844-7	CABLE-ASSY-FLEX-MOTOR ENCDR-DELTA X AXIS	\$200	N/A	N/A	N/A
29100-3	COMPUTER MODULE ASSY-RLX-USA	\$4,724	29100-3R	N/A	N/A
29063-2	COOLANT PUMP 1/8 HP-220VAC-3/8 BPST	\$221	N/A	N/A	N/A
27916	COVER-X AXIS - 1845	\$174	N/A	N/A	N/A
27936	DOOR ASSY-1845-COMPLETE	\$1,249	N/A	N/A	N/A
29032-6	DOOR SWITCH-ASSY-CABLE-4-COND	\$82	N/A	N/A	N/A
27937	HANDLE-DOOR - 1845	\$56	N/A	N/A	N/A
27920-1	HANDLE-GUARD-CHUCK-1845/2470/30120	\$16	N/A	N/A	N/A
26357	HOSE-FLEXIBLE COOLANT - 3/8X84"	\$61	N/A	N/A	REPLACES 21050-3D
20295	JOGSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
AK0606020	KEY- 6X6X18L - 1845 TAILSTOCK	\$5	N/A	N/A	N/A
22551-23	LIMIT SWITCH ASSY LATHE-1630/1845	\$158	N/A	N/A	N/A
26352	NOZZLE-3/8-COOLANT - 1845/30120	\$61	N/A	N/A	N/A
27284	PAINT KIT - TOUCH UP	\$98	N/A	N/A	N/A
29007-2	PENDANT ENCLOSURE ASSY- RLX	\$2,310	29007-2R	\$1,103	N/A
29008-2	PENDANT MODULE ASSY-RLX	\$5,250	29008-2R	\$2,205	N/A
29006-2	PENDANT-RLX	\$7,295	29006-2R	N/A	N/A
AKP10640	PIN Ø6 -1845 TAILSTOCK-36L	\$5	N/A	N/A	N/A
27968	SIGHT-OIL FLOW-GLASS-1845/2470 HS-VO-29	\$7	N/A	N/A	SHOWING OIL LEVEL
16873-1	SPINDLE ENCODER ASSY-1000 WINDOWS	\$441	N/A	N/A	N/A
27974	SPINDLE MOTOR W/PULLEY - 1845SX	\$1,625	N/A	N/A	N/A
27990	TOOL POST-BASE-1845	\$338	N/A	N/A	N/A
26353	VALVE-3/8-COOLANT	\$17	N/A	N/A	N/A
29066	WORK LAMP ASSY-24VDC	\$258	N/A	N/A	N/A
29622	WORK LIGHT 24 VDC	\$221	N/A	N/A	N/A
Headstock Parts					
27957	BEARING-ANGULAR CONTACT-DOUBLE ROW-5206	\$222	N/A	N/A	N/A
27966	BEARING-DEEP GROOVE 6007	\$36	N/A	N/A	N/A
21234-008	BEARING-TAPERED ROLL-SINGLE ROW-32017X/Q	N/A	N/A	N/A	ORDER 23979
21234-015	BEARING-TAPERD ROLLER-SINGLE ROW-32016X/Q	N/A	N/A	N/A	ORDER 23979 or 25218
27976	BELT-SET-SPINDLE MOTOR-1845	\$143	N/A	N/A	SET OF 3 BELTS
KR010571	BRACKET-1845	\$79	N/A	N/A	N/A

22681-1	CABLE ASSY-GEAR LIMIT SWITCH-1840	\$118	N/A	N/A	N/A
LU010380	CATCH BLOCK - 1845 - HEADSTOCK	\$92	N/A	N/A	N/A
28088-1	COUPLING-TAPERED RING SET	\$17	N/A	N/A	N/A
KR010580	COVER - 1845	\$12	N/A	N/A	N/A
28371	COVER-ENCODER GEAR	\$12	N/A	N/A	N/A
LU010180	COVER-FRONT-SPINDLE FLANGE	\$153	N/A	N/A	N/A
KR010590	CYLINDER-CIRCULAR-1845	\$12	N/A	N/A	N/A
KR010220	END CAP-FRONT-SLIDE SHAFT-1845-HEADSTOCK	\$33	N/A	N/A	N/A
LU010230	END CAP-REAR-SLIDE SHAFT	\$33	N/A	N/A	N/A
28267	GEAR CLUST ASSY-1845(SEE NOTES)	\$1,379	N/A	N/A	N/A
27953	GEAR-1845-HEADSTOCK	\$66	N/A	N/A	N/A
27971-1	GEAR-ENCODER SHAFT-TAPERED RING COUPLING	\$222	N/A	N/A	N/A
27970	GEAR-SPINDLE ENCODER-1845	\$98	N/A	N/A	N/A
28264	GEAR-SPUR-51T-2.5M-22W-1845(SEE NOTES)	\$785	N/A	N/A	N/A
28263	GEAR-SPUR-78T-2.5M-22W-1845(SEE NOTES)	\$785	N/A	N/A	N/A
AK1008035	KEY - 10X8X35L - 1845 - HEADSTOCK	\$5	N/A	N/A	N/A
AK1610100	KEY 16X10X100L-1845	\$10	N/A	N/A	N/A
AK1008020	KEY-12x8x20L - 1845	\$10	N/A	N/A	N/A
28192	KEY-5 x 5 x 12-ONE END ROUNDED	\$8	N/A	N/A	N/A
AKR106028	KEY-WOODRUFF 6X28-1845	\$8	N/A	N/A	N/A
28195	KIT-TAPERED RING-ENCODER GEAR	\$136	N/A	N/A	N/A
27951	LOCKNUT-BF25X1.5	\$29	N/A	N/A	N/A
27951-1	LOCKNUT-MR35X1.5	\$28	N/A	N/A	N/A
27951-2	LOCKNUT-MR80X2.0	\$46	N/A	N/A	N/A
27951-3	LOCKNUT-MR85X2.0	\$52	N/A	N/A	N/A
27962	PLUG-COVER-OIL FILL-1845/2470 HEADSTOCK	\$14	N/A	N/A	N/A
27952	PULLEY-SPINDLE DRIVE - 1845 - HEADSTOCK	\$103	N/A	N/A	N/A
ARS125065	RETAINING RING#R65 - 1845	\$7	N/A	N/A	N/A
ARS118042	RETAINING RING-EXT - 1845 HEADSTOCK	\$7	N/A	N/A	N/A
M5100-16	RETAINING RING-EXT-16mm-1845 HEADSTOCK	\$7	N/A	N/A	N/A
27955	RUBBER PAD-HEADSTOCK-1845 -267x356mm	\$55	N/A	N/A	N/A
27961	SEAL-OIL-ID 30mm X OD 58mm X W12	\$66	N/A	N/A	N/A
LU010330	SHAFT-1845-HEADSTOCK	\$33	N/A	N/A	N/A
27972	SHAFT-ENCODER 1845/2470	\$39	N/A	N/A	N/A
27968	SIGHT-OIL FLOW-GLASS-1845/2470 HS-VO-29	\$7	N/A	N/A	SHOWING OIL LEVEL
27968-1	SIGHT-OIL LEVEL-GLASS-1845/2470 HS-VH-29	\$7	N/A	N/A	N/A
LU010290	SPACER - 1845 - HEADSTOCK	\$7	N/A	N/A	N/A
LU010280	SPACER - 1845 HEADSTOCK	\$45	N/A	N/A	N/A
27249	SPINDLE REPLACEMENT KIT-1845	CALL FOR	N/A	N/A	N/A
KR010170	SPRING - 1845 - HEADSTOCK	\$7	N/A	N/A	N/A
LU010370	SWING ARM-1845-HEADSTOCK	\$59	N/A	N/A	N/A
AWMS01016	WASHER - 1845 - HEADSTOCK	\$4	N/A	N/A	N/A
AWME01030	WASHER-WAVE - 1845 HEADSTOCK	\$7	N/A	N/A	N/A
Tailstock Parts					
LU090030	BASE-TAILSTOCK - 1845	\$488	N/A	N/A	N/A
LU090270	BOLT-M20 x 166L - 1845 TAILSTOCK	\$12	N/A	N/A	N/A
27938	CLAMP BLK ASSY-1845TAILSTOK & STEAD REST	\$68	N/A	N/A	N/A

27935	HANDLE/LEVER/.SLEEVE/PIN-TAILSTOCK-1845	\$152	N/A	N/A	N/A
27931	HANDWHEEL-TAILSTOCK-1845	\$152	N/A	N/A	N/A
27928	LEADSCREW & NUT - 1845SX TAILSTOCK	\$271	N/A	N/A	N/A
27930	LEVER-HAND-1845 TAILSTOCK	\$34	N/A	N/A	N/A
27926	QUILL-TAILSTOCK-1845SX	\$447	N/A	N/A	N/A
27933	WIPER-TAILSTOCK-FLAT-1845	\$25	N/A	N/A	N/A
27934	WIPER-TAILSTOCK-VEE-1845	\$25	N/A	N/A	N/A
Chuck Parts		CD	Print		
28611-1	ADAPTOR PLATE-BUCK-8"	\$224	N/A	N/A	N/A
28608	BUCK CHUCK KIT-8" D1-6 FOR 1630/1845	\$1,570	N/A	N/A	N/A
28611	CHUCK-BUCK-8"- W/ TOP RVS JAWS	\$768	N/A	N/A	N/A
Drive Train X-Axis		Drawing 29533			
KR050020	ADJUSTABLE (GIB) SCREW-1845/30120	\$23	N/A	N/A	N/A
KR050030	ADJUSTABLE (GIB) SCREW-1845/30120	\$23	N/A	N/A	N/A
20984	BALLSCREW ASSY X-AXIS	\$1,136	N/A	N/A	X-AXIS
16300	BEARING HOUSING ASSY-X AXIS left side	\$112	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
LS050050	GIB SEAT - 1845	\$107	N/A	N/A	N/A
LS050060	GIB SEAT - 1845	\$107	N/A	N/A	N/A
27987	GIB-X AXIS-1845SX	\$108	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
98481A090	KEY WOODRUFF #3-1/8 X 1/2	\$9	N/A	N/A	N/A
29433-1	KEY-80MM FRAME MOTOR	\$19	N/A	N/A	N/A
N02	LOCKNUT	\$10	N/A	N/A	N/A
W02	LOCKWASHER-W02	\$10	N/A	N/A	N/A
28164	MOTOR-BRUSHLESS-DELTA-750W	\$1,206	N/A	N/A	N/A
7204-AVH	NILOS RING	\$10	N/A	N/A	X AXIS
16314	NUT-CLAMP-X AXIS	\$32	N/A	N/A	X AXIS
535-5MHP-15	OPTI BELT TIMING BELT	\$120	N/A	N/A	N/A
29430	PULLEY ASSY-26 TOOTH-15MM WIDE-19MM BORE	\$34	N/A	N/A	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS
29431-1	TAPER-LOCK-19MM BORE	\$32	N/A	N/A	N/A
25411	WAY WIPER KIT-1845	\$164	N/A	N/A	N/A
27992	WIPER-CROSSLIDE-FRONT-1845	\$14	N/A	N/A	N/A
27988	WIPER-FLAT-SADDLE-1845	\$12	N/A	N/A	N/A
27991-1	WIPER-REAR-CROSSLIDE-LEFT-1845	\$14	N/A	N/A	N/A
27991-2	WIPER-REAR-CROSSLIDE-RIGHT-1845	\$14	N/A	N/A	N/A
27989	WIPER-VEE-SADDLE-1845	\$12	N/A	N/A	N/A
25429	WIPER-Z GIB-LEFT FRNT OR RIGHT REAR 1845	\$14	N/A	N/A	N/A
25428	WIPER-Z GIB-LFT REAR OR RIGHT FRNT 1845	\$12	N/A	N/A	N/A
27985	YOKE X-AXIS	\$170	N/A	N/A	N/A
Drive Train Z-Axis		Drawing 29534			
21025	BALLSCREW LX Z-AXIS METRIC	\$1,814	N/A	N/A	Z-AXIS
16295-1	BEARING HOUSING ASSY-Z AXIS	\$112	N/A	N/A	
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS

22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
27997	GIB-Z AXIS 1845SX	\$338	N/A	N/A	N/A
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$729	20082-3R	\$576	Z-AXIS TRL
98481A090	KEY WOODRUFF #3-1/8 X 1/2	\$9	N/A	N/A	N/A
29433-2	KEY-100MM FRAME MOTOR(SEE 28164-1)	\$26	N/A	N/A	N/A
N01	LOCKNUT	\$10	N/A	N/A	N/A
W01	LOCKWASHER	\$10	N/A	N/A	N/A
28164-2	MOTOR-BRUSHLESS-DELTA-2KW-100MM	\$2,029	N/A	N/A	N/A
16452	NUT CLAMP Z-AXIS	\$32	N/A	N/A	X & Y AXIS
29435	PULLEY ASSY-26 TOOTH-25MM WIDE-22MM BORE	\$34	N/A	N/A	N/A
29880	PULLEY-BALLSCREW-44TOOTH 25MM WIDE	\$41	N/A	N/A	N/A
29431-3	TAPER-LOCK-22MM BORE-25MM PULLEY	\$37	N/A	N/A	N/A
420-5MHP-25	TIMING BELT	\$37	N/A	N/A	N/A
Electric Box Drawing 29103-4					
23152-16A-10PK	10 PACK-FUSE-500V-TIME DELAY-10X38 - 16A	\$158	N/A	N/A	N/A
23152-2A-10PK	10 PACK-FUSE-500V-TIME DELAY-10X38 - 2A	\$158	N/A	N/A	N/A
29166-1845	AC DRIVE-PROGRAMMED-10HP-220VAC-1845	\$1,882	N/A	N/A	N/A
22654-40	BREAKER- 220 VOLT- 40 AMP - 1845SX	\$138	N/A	N/A	N/A
22654-50	BRKR-220V- 50A-1630/1845/2460/2470/30120	\$134	N/A	N/A	N/A
29028-3	CONTACTOR-RELAY-3PHASE-24VDC-18A	\$63	N/A	N/A	N/A
24423-3	CONTACTOR-RELAY-SUPPRESSOR-RC-24VDC	\$21	N/A	N/A	N/A
26564-2	FAN-220VAC-120X120MM - RX	\$48	N/A	N/A	N/A
26708-1	GUARD-FINGER-FAN	\$23	N/A	N/A	N/A
27175-7	RESISTOR ASSY-1500W-100HM SPINDLE BRAKE	\$256	N/A	N/A	N/A
29980-1845-Z	SERVO DRIVE-DELTA-PRGRAMMED-RX-2KW-Z	\$1,313	N/A	N/A	N/A
29980-1845-X	SERVO DRIVE-DELTA-PRGRAMMED-RX-750W-X	\$882	N/A	N/A	N/A
Manuals		CD	Print		
29542	STKMANL-SRVC1630,1630HS,1845,2470,30120	\$50	\$53		N/A
29540	STKMANL-PROGRAM-1630RX,1845RX,2470,30120	\$50	\$53		N/A