

Part Number	SPORT 1745 PINACHO, L2 CONTROL Machine S/N includes BZ	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
ZR0-4	4 A FUSE (500V FOR 1745P/440V)	\$16	N/A	N/A	F4, F5, F6 – 440V
16754-M	BALLSCREW LX X-AXIS METRIC	\$1,090	N/A	N/A	N/A
21025	BALLSCREW LX Z-AXIS METRIC	\$1,814	N/A	N/A	Z-AXIS
6000-2Z	BEARING - LOWER DOOR GUIDE	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
22714-58	BEARING-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
23954	BEARING-SET OF 2 EA (6203ZZ)	\$33	N/A	N/A	(2)FVS65 (OLD P/N AK118)
23892	BEARING-THRUST BEARING SET-1745 TAILSTOC	CALL FOR	N/A	N/A	N/A
1715-675L-12	BELT - FLANGE MOUNTED MOTOR BELT 1745P	CALL FOR	N/A	N/A	N/A
1841-725L-12	BELT - FOOT MOUNTED MOTOR BELT 1745P	CALL FOR	N/A	N/A	N/A
375-5M-15	BELT - TIMING	\$75	N/A	N/A	Z AXIS
23960	BOOT - REPLACEMENT BOOT FOR JOGSTICK 202	\$25	N/A	N/A	N/A
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$159	N/A	N/A	Approx ¼ inch thick brush
25610	BRUSH KIT-SPECIALITY MOTORS	\$112	N/A	N/A	N/A
20126-2	CHAIN 43 LINK ASSEMBLED-1745P/S	CALL FOR	N/A	N/A	REPLACES 17069-2
16428-3	CONNECTOR BOARD - LATHE	N/A	16428-3R	\$390	N/A
24591	CONTACTOR- F/R, REPLACES 3TF3200-0AG2	\$225	N/A	N/A	N/A
24094	CONTACTOR- LATCH	CALL FOR	N/A	N/A	K3, 3TH2031-0AG2
25029	CONTACTOR W/1 NO - CLPMP / ESTOP	CALL FOR	N/A	N/A	K4, K8, 3TF2010-0AG2
20431	CROSSLIDE WIPER-SET(2)-1745P	CALL FOR	N/A	N/A	USES (6) M5-0.8X12 27B
FVS65	SEE AK118	\$17	N/A	N/A	ORDER 23954
4.62.04.900	ELECTROMAGNETIC BRAKE	CALL FOR	N/A	N/A	N/A
16873	ENCODER-SPINDLE	\$549	16873R	\$402	N/A
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$111	N/A	N/A	DOOR FAN (2 REQUIRED)
23980	FEEDSCREW & NUT-TAILSTOCK/1745	\$309	N/A	N/A	N/A
20718	FILTER - VENT COVER	CALL FOR	N/A	N/A	N/A
ZR00-2	FUSE 2 A	\$16	N/A	N/A	F7
ZR1-25	FUSE-25 AMP - 440 VOLT SPINDLE MOTOR FUS	\$16	N/A	N/A	F1, F2, F3 - 440V
ZR00-4	FUSE-4AMP 24V BRAKE RECTIFIER	\$16	N/A	N/A	F8
ZR0-6	FUSE-6 AMP - TRANSFORMER/COOLANT PUMP FU	\$16	N/A	N/A	F4,F5,F6 – 220V ONLY
ZR00-8	FUSE-8 AMP - COMPUTER FUSE	\$16	N/A	N/A	N/A
01.05.1002	GIB - ADJUSTABLE GIB	CALL FOR	N/A	N/A	X AXIS
230-02-10	HANDLE - DOOR	CALL FOR	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
20082-1	SEE 20082-3 OR 20082-3R	OBSOLETE	20082-1R	\$576	N/A
20717	HOSE-COOLANT HOSE	CALL FOR	N/A	N/A	N/A
20295	JOGSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
22958-1	KEY - CHUCK KEY-1630/1745/1440	\$54	N/A	N/A	N/A

Part Number	SPORT 1745 PINACHO, L2 CONTROL Machine S/N includes BZ	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
20670	L2 ENCLOSURE, CABLE BREAKOUT BOX	\$729	20670R	\$437	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$382	N/A	N/A	N/A
22856	LIMIT SWITCH-DOOR INTERLOCK	\$98	N/A	N/A	N/A
16385	MOTOR- X AXIS	\$947	16385R	\$836	N/A
16384	MOTOR- Z AXIS	\$1,020	16384R	\$911	N/A
20714	NOZZLE - COOLANT	CALL FOR	N/A	N/A	N/A
20638	PENDANT ASSY - L2	\$4,937	20638R	\$1,461	N/A
20712	PUMP - COOLANT (220/440V)	\$437	N/A	N/A	220/440V PUMP. DRILL ONE NEW MOUNTING HOLE FOR REPLACEMENT PUMP
26688	RELAY ASSY-OVERLOAD	\$265	N/A	N/A	REPLACES 3UA5200-2C
24483-1	RELAY-(BRAKE) TIMER, OFF DELAY	\$221	N/A	N/A	N/A
27212	REPL KIT-LUBE PUMP-110V-1440 & 1745	\$569	N/A	N/A	N/A
17-45-20068	SAFETY GLASS-SLIDING DOOR-1745	CALL FOR	N/A	N/A	N/A
24101-4	SERVO DRIVER SERIES 3-4020	\$801	24101-4R	\$693	X & Y AXIS, replaces 20201 and 20201R
24101-5	SERVO DRIVER SERIES 3-4050	\$801	24101-5R	\$693	Z AXIS, REPLACES 20327-2
20637-2	SPINDLE MOTOR 1745P-FLANGE MOUNT	CALL FOR	N/A	N/A	N/A
20637-1	SPINDLE MOTOR-1745P-FOOT MOUNTED	CALL FOR	N/A	N/A	N/A
1-03-1-2-C12	SWITCH, CAM, XBC-D FOR/REV SWITCH	\$179	N/A	N/A	N/A
17013-1	SWITCH-BOX ASSY TRL1745P SPORT	\$1,302	17013-1R	\$1,055	N/A
20719	T-BOLTS-MOUNTING BASE, SET OF 4	CALL FOR	N/A	N/A	N/A
20618	WIPERS-SADDLE-SET(4)-1745P	CALL FOR	N/A	N/A	N/A
20724	WRENCH - ECCENTRIC CAM LOCKWRENCH-1745	CALL FOR	N/A	N/A	N/A
<b>Headstock Parts</b>					
DIN720-32014	BEARING - MAIN SHAFT REAR BEARING 32014	CALL FOR	N/A	N/A	N/A
DIN720-32016	BEARING - MAIN SPINDLE FRONT BEARING 320	CALL FOR	N/A	N/A	N/A
20707	BEARING NK 30/30	CALL FOR	N/A	N/A	N/A
DIN617-4904	BEARING RNA 4904	CALL FOR	N/A	N/A	N/A
20708	BEARING, RNA 69/28	CALL FOR	N/A	N/A	N/A
20709	BEARING, RNA 6904, 1440P	CALL FOR	N/A	N/A	N/A
01.01.1021	BUSHING - MAIN SPINDLE SEPARATOR BUSHING	CALL FOR	N/A	N/A	N/A
01.01.1044	FORK-1745P/S	CALL FOR	N/A	N/A	N/A
01.01.1045	FORK-1745P/S	CALL FOR	N/A	N/A	N/A
ZR1-50	FUSE-50 AMP - 220 VOLT SPINDLE MOTOR FUS	\$16	N/A	N/A	F1, F2, F3 - 220V
01.01.1025	GEAR - MAIN SHAFT GEAR Z 1745P	CALL FOR	N/A	N/A	N/A
01.01.1022	GEAR - MAIN SPINDLE GEAR Z 1745P	CALL FOR	N/A	N/A	N/A
01.01.1023	GEAR - MAIN SPINDLE GEAR Z 1745P	CALL FOR	N/A	N/A	N/A
01.01.1024	GEAR - MAIN SPINDLE GEAR Z 1745P	CALL FOR	N/A	N/A	N/A
20613-1	GEAR CLUSTER 1745 - 3 SPLINE	CALL FOR	N/A	N/A	N/A
20613	GEAR CLUSTER 1745 - 6 SPLINE	CALL FOR	N/A	N/A	N/A

Part Number	SPORT 1745 PINACHO, L2 CONTROL Machine S/N includes BZ	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
20614	GEAR CLUSTER- SHAFT	CALL FOR	N/A	N/A	N/A
01.01.1004	GEAR-INT SHAFT GEAR Z 1745 - 6 SPLINE	CALL FOR	N/A	N/A	N/A
01.01.1005	GEAR-INT SHAFT GEAR Z 1745 - 6 SPLINE	CALL FOR	N/A	N/A	N/A
01.01.1007	GEAR-INT. SHAFT GEAR Z 1745 - 6 SPLINE	CALL FOR	N/A	N/A	N/A
DIN6885-8X12X42	KEY A 8X12X42	CALL FOR	N/A	N/A	N/A
DIN3770-125X2.5	O-RING 125X130X2.5	CALL FOR	N/A	N/A	N/A
DIN3770-150X3	O-RING 150X156X3	CALL FOR	N/A	N/A	N/A
DIN3770-15X2.5	O-RING 15X20X2.5	CALL FOR	N/A	N/A	N/A
DIN3770-19X3.5	O-RING 19X26X3.5	CALL FOR	N/A	N/A	N/A
DIN3770-27X2.5	O-RING 27X32X2.5	CALL FOR	N/A	N/A	N/A
DIN3770-39X2.75	O-RING 39X44.5X2.75	CALL FOR	N/A	N/A	N/A
01.01.535	PULLEY - HEADSTOCK PULLEY	CALL FOR	N/A	N/A	N/A
DIN3760-32X45X7	RETAINER 32X45X7	CALL FOR	N/A	N/A	N/A
20329	SEAL - REAR SPINDLE COVER (NON-CONTACT)	CALL FOR	N/A	N/A	NON-CONTACT
01.01.1006	SHAFT - GEAR SHAFT [ Z ] - 6 SPLINE	CALL FOR	N/A	N/A	N/A
17.45.01094	SHAFT - GEAR SHAFT 1745P [ FEEDS Z ]	CALL FOR	N/A	N/A	N/A
01.01.1033	SHAFT - HEADSTOCK FEED SHAFT 1745P	CALL FOR	N/A	N/A	N/A
01.01.1001	SHAFT-INPUT 1745 - 6 SPLINE	CALL FOR	N/A	N/A	N/A
01.01.1001-1	SHAFT-INPUT 1745-3 SPLINE	CALL FOR	N/A	N/A	N/A
01.01.1126	SLINGER - REAR OIL SLINGER, NON-CNTCT 1	CALL FOR	N/A	N/A	NON-CONTACT
20971	SPINDLE REPLACEMENT ASSY 1745P	CALL FOR PRICING	N/A	N/A	N/A
DIN471-75X2.5	SPRING RING	CALL FOR	N/A	N/A	N/A
01.01.1102	WASHER - OIL CUTTER WASHER 1745P	CALL FOR	N/A	N/A	N/A
<b>Manuals</b>		<b>CD</b>	<b>Print</b>		
20655	MANUAL-SPORT LATHES-SAFETY, OP, PROGRAM	\$50	\$70		N/A
24955	MANUAL-TRAK TRL LATHE SERVICE MANUAL	\$50	\$77		REPLACES 16659
20662	PROTOTRAK L2 CAD/CAM INTERFACE MANUAL	\$50	\$77		N/A