

Part Number	1540V WITH VL CONTROL Machine S/N Includes BA	2020 List Price	Exchange Part#	2020 Exchange Price	NOTES
21824-1-10PK	10 PK -FUSE-3AG-TIME DELAY-.25x1.25L-1A	\$16	N/A	N/A	N/A
21824-3-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-3A	\$16	N/A	N/A	N/A
21824-8-10PK	10 PK-FUSE-3AG-TIME DELAY-.25x1.25L-8A	\$16	N/A	N/A	N/A
25151-1	29" LEXAN TUBE FOR LATHE WORKLIGHT	\$120	N/A	N/A	TUBE FOR 29" WORK LIGHT
25108-1540V	AC DRIVE-10 HP W/CABLE V1000-PROGRAMMED	\$1,882	N/A	N/A	REPLACES - 22287-1540V, R UNIT NOT AVAILABLE
20984	BALLSCREW ASSY X-AXIS	\$1,136	N/A	N/A	X-AXIS
21025	BALLSCREW LX Z-AXIS METRIC	\$1,814	N/A	N/A	Z-AXIS
23982	BEARING - 51104(2PCS/SET)	\$38	N/A	N/A	N/A
6000-2Z	BEARING - LOWER DOOR GUIDE	N/A	N/A	N/A	REPLACE WITH 22714-58 OR 26327
16300	BEARING HOUSING ASSY-X AXIS left side	\$112	N/A	N/A	N/A
16295-1	BEARING HOUSING ASSY-Z AXIS	\$112	N/A	N/A	
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$222	N/A	N/A	SET OF 2 FOR X AXIS
23975	BEARING SET-SPINDLE ENCODER	\$53	N/A	N/A	1540 SPINDLE ENCODER
22714-58	BEARING-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
23940	BEARING-ANGULAR CONTACT-U/SET (2)-7205 B	\$222	N/A	N/A	SET OF 2 FOR Z AXIS
26327	BEARING-DEEP GROOVE-6000ZZ	\$38	N/A	N/A	REPLACES 6000-2Z
22446	BEARING-SELF ALIGNING-2204 E-2RS1TN9	\$75	N/A	N/A	Z AXIS
24472	BB (QTY 3)-STEADY REST -1540/1630/1840	\$68	N/A	N/A	SET OF 3 NEEDED
670-5M-09	BELT	\$38	N/A	N/A	Y-AXIS
400-5M-15	BELT - TIMING 5MM POWERGRIP	\$101	N/A	N/A	Z AXIS
23973	BELT SET(2 BELTS) -1540/1840	\$223	N/A	N/A	N/A
500-5M-15	BELT-TIMING 5MM POWERGRIP	\$75	N/A	N/A	X AXIS
22556-15	CABLE ASSY- 25 pin -PARALLEL TO PENDANT	\$54	N/A	N/A	N/A
22551	CABLE ASSY-PT4-LIMIT SWITCH	\$75	N/A	N/A	N/A
22555-15	CABLE ASSY-LOGIC - 37 pin EB TO PENDANT	\$54	N/A	N/A	N/A
22608-1	CABLE ASSY-POWER 15 FT	\$16	N/A	N/A	N/A
22070-144	CABLE ASSY-PT4 EB TO MOTOR ENC	\$149	N/A	N/A	N/A
22071-144	CABLE ASSY-PT4 EB TO MOTOR POWER	\$149	N/A	N/A	N/A
20080	CABLE ASSY-PT4-APRON-19 FT	\$292	N/A	N/A	N/A
22074-15	CABLE ASSY-PT4-PENDANT TO POWER BLOCK	\$54	N/A	N/A	N/A
22714-65	CABLE CARRIER 1540V / 1840VL	\$366	N/A	N/A	N/A
22028-220-1	CAPBLOK CAP-3-240 REPLACES G2-002 KIT	\$402	N/A	N/A	N/A
22442	COMPUTER MODULE-PT4 V SERIES	\$6,534	22442R	\$1,127	N/A
23522-1	DRIVE MODULE-PT4-556-V REPLACEMENT	\$261	N/A	N/A	REPLACEMENT FOR HARD DRIVE 22859
23522-2	DRIVE MODULE-PT4-558-V REPLACEMENT	\$261	N/A	N/A	REPLACED HARD DRIVE 23521 and 24572
16873	ENCODER-SPINDLE	\$549	16873R	\$402	N/A
23997	E-STOP ASSY-PENDANT	\$112	N/A	N/A	SWITCH AND CONTACT
22164	FAN-PT4-ENCLOSURE (DOOR FAN) (QTY 1)	\$111	N/A	N/A	DOOR FAN (2 REQUIRED)
23974	FEED SCREW & NUT - 1540/1630 TAILSTOCK	\$279	N/A	N/A	N/A
16350	FERRULE-SPROCKET	\$10	N/A	N/A	N/A
22552	FILTER-PT4-12 X 13.8	\$10	N/A	N/A	N/A

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22552-1	FILTER-PT4-5.75 X 5.75	\$10	N/A	N/A	N/A
21893-2	FUSE-500 VOLT-SLO BLO TYPE-2 AMP	\$16	N/A	N/A	N/A
21893-25	FUSE-500 VOLT-SLO BLO TYPE-25 AMP	\$16	N/A	N/A	N/A
23153-6	FUSE-600VA-TIME DELAY-CLASS CC-6 AMP	\$25	N/A	N/A	N/A
22026-40	FUSE-CLASS J TIME DELAY-AJT 40 AMP	\$38	N/A	N/A	N/A
23337-110	GIB - X AXIS GIB	\$149	N/A	N/A	N/A
23337-28	GIB Z AXIS-1630 & BED CARRIAGE-1540	\$91	N/A	N/A	N/A
21241-36	HANDLE - DOOR HANDLE, LATHES	\$54	N/A	N/A	N/A
20082-2	HANDWHEEL - ELECTRONIC HANDWHEEL X-AXIS	\$729	20082-2R	\$576	X-AXIS TRL
20082-3	HANDWHEEL - ELECTRONIC HANDWHEEL Z-AXIS	\$729	20082-3R	\$576	Z-AXIS TRL
20295	JOGSTICK-ASSEMBLY	\$583	20295R	\$402	N/A
22714-26	LAMP - ASSY-110V 60Hz	\$382	N/A	N/A	N/A
23341	LIGHT BULB-WORK LIGHT (all - except 1840	\$16	N/A	N/A	N/A
22551-1	LIMIT SWITCH ASSY-RIGHT	\$222	N/A	N/A	X AND Z AXIS
22683	LIMIT SWITCH-DOOR LIMT-1540,1845,2460/70	\$68	N/A	N/A	N/A
22291	LUBE PUMP-W/CABLE-1630, 1845, 2460, 2470	\$512	N/A	N/A	N/A
22065-2	MODULE ASSY-PT4-EB-SPIN/AUX I/F-LATHE	\$1,056	22065-2R	\$402	N/A
22068-2	MODULE ASSY-VL-ENCODER INTERFACE	N/A	22068-2R	CALL FOR PRICING	N/A
21994	MOTOR ASSY-V-BRUSHLESS	N/A	21994R	\$1,183	X, Y AND Z AXIS
7204-AVH	NILOS RING	\$10	N/A	N/A	X AXIS
7205-AVH	NILOS RING	\$8	N/A	N/A	Z AXIS
16452	NUT CLAMP Z-AXIS	\$32	N/A	N/A	X & Y AXIS
16314	NUT-CLAMP-X AXIS	\$32	N/A	N/A	X AXIS
23349	O-RING	\$10	N/A	N/A	N/A
22328-2	PENDANT VL	OBSOLETE- See 22328- 2R	22328-2R	\$1,785	N/A
24200-2	PENDANT VL - W/O COMP MODULE	N/A	24200-2R	\$911	N/A
16983-1	PULLEY-SOLID 44 TEETH -5M HTD	\$149	N/A	N/A	X & Z AXIS
23265	PUMP COOLANT 1/8 HP	\$437	N/A	N/A	N/A
28045	REPLACEMENT KIT-SERVOBLOK	\$1,127	N/A	N/A	N/A
22157-32	RESISTOR-750W-32 OHM-BRAKE	\$112	N/A	N/A	N/A
23068	RUBBER PAD-1540V-HEADSTOCK	\$49	N/A	N/A	N/A
22714-7	SAFETY GLASS LEFT DOOR 1540V	\$98	N/A	N/A	N/A
22714-39	SAFETY GLASS-RIGHT DOOR 1540	\$98	N/A	N/A	N/A
22170	SPINDLE ASSY-1540V LATHE-PT4	\$5,081	22170R	\$2,832	N/A
23342	SPINDLE MOTOR-1540-W/PULLEY ASSY-10HP	\$1,671	23342R	N/A	N/A
22204	SPROCKET ASSY- SPINDLE ENCODER DRIVE	\$134	N/A	N/A	N/A
21258	TRANSFORMER-1840 1000VA EI ++SEE NOTES++	\$437	N/A	N/A	N/A

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Manuals		CD	Print		
22635	1540V/1840V PROGRAMMING MANUAL	\$50	\$77		N/A
24970	CD-SERVICE-LATHE-1540/2460-VL	\$50	\$55		REPLACES 22633
23298	MANUAL - OFFLINE, VM/SM/VL/SL CNC	\$50	\$77		N/A