

Part Number	TRAK LPM w/ PMX Control Machine S/N Includes DJ	List Price	Exchange Part#	Exchange Price	Notes
26529-1	AC DRIVE ASSY-10 HP DELTA	\$3,192	N/A	N/A	N/A
26932	AIR REGULATOR-LPM	\$244	N/A	N/A	REAR OF MACHINE, MFG PACIFIC CONTROL
26990	BEARING	\$16	N/A	N/A	N/A
26856	BELT-SPINDLE MOTOR-TMC	\$117	N/A	N/A	N/A
26853-1	BOLT-ADJUSTING-UNCLAMP CYLINDER	\$13	N/A	N/A	SHAFT THAT COMES DOWN AND CONTACTS DRAWBAR ON SPINDLE
26502	BRUSHLESS MOTOR 11.5 Nm WITH BRAKE	\$2,797	N/A	N/A	N/A
26501	BRUSHLESS MOTOR 5.7 Nm	\$2,193	N/A	N/A	N/A
26768-BULB	BULB-BEACON LIGHT LPM (NOTES)	\$11	N/A	N/A	N/A
26840-2	CABLE ASSY POWER-MOTOR Y AXIS LPM	\$238	N/A	N/A	N/A
26844-1	CABLE ASSY-MOTOR ENCODER-X AXIS LPM	\$310	N/A	N/A	N/A
26844-2	CABLE ASSY-MOTOR ENCODER-Y AXIS LPM	\$248	N/A	N/A	N/A
26844-3	CABLE ASSY-MOTOR ENCODER-Z AXIS LPM	\$264	N/A	N/A	N/A
26684-3	CABLE ASSY-POWER-AUGER	\$89	N/A	N/A	N/A
26684-1	CABLE ASSY-POWER-COOLANT PUMP	\$89	N/A	N/A	N/A
26684-2	CABLE ASSY-POWER-COOLANT WASH	\$89	N/A	N/A	N/A
26840-1	CABLE ASSY-POWER-MOTOR X AXIS LPM	\$318	N/A	N/A	N/A
26840-3	CABLE ASSY-POWER-MOTOR-Z AXIS LPM	\$298	N/A	N/A	N/A
26940	CABLE ASSY-SPINDLE MOTOR-ENCODER-LPM	\$89	N/A	N/A	N/A
26671-1	CABLE ASSY-SPINDLE MOTOR POWER-LPM	\$209	N/A	N/A	Z AXIS
26891-1	CABLE CARRIER-Y AXIS	\$283	N/A	N/A	N/A
26891	CABLE CARRIER-Z AXIS 3.5 X 4.75	\$279	N/A	N/A	N/A
26947	CART-CHIP	\$439	N/A	N/A	N/A
26509	COMPUTER-MODULE ASSY-LPM	\$8,736	N/A	N/A	N/A
26853	CYLINDER-UNCLAMPING	\$758	N/A	N/A	N/A
26977	DISTRIBUTOR-OIL (12 ports) 0.3cc - LPM	\$67	N/A	N/A	USED ON PLUMBING OF COOLANT AND COOLANT WASH PUMPS
23997	E-STOP ASSY-PENDANT	\$130	N/A	N/A	SWITCH AND CONTACT
26958	GUN-COOLANT	\$93	N/A	N/A	5 FEET
26538	HANDWHEEL ELECTRONIC	\$248	N/A	N/A	N/A
26959	HOSE-COOLANT GUN	\$79	N/A	N/A	N/A
26956	HOSE-COOLANT-1" OD DIAMETER - 5 FEET	\$40	N/A	N/A	N/A
26989	KEYS-ELECTRICAL CABINET	\$19	N/A	N/A	COMES WITH KEYS
22408	LIMIT SWITCH-PT4	\$226	N/A	N/A	N/A
26988	LOCK AND KEYS-SIDE DOOR	\$41	N/A	N/A	5 FEET
26718	LUBE PUMP-110 VAC-LPM	\$586	N/A	N/A	LED VERSION
26933	LUBRICATOR ASSY-LPM	\$144	N/A	N/A	N/A
24088-7	MEMORY CARD-CF FORMATTED-PCA-6781-LPM	\$194	N/A	N/A	N/A
20714-2	NOZZLE-AIR BLAST/COOLANT WASH LONG	\$35	N/A	N/A	N/A
26955	NOZZLE-COOLANT WASH-SHORT	\$13	N/A	N/A	N/A
26923	NUTS-LEVELING	\$13	N/A	N/A	N/A
26946	OUTPUT TUBE-AUGER	\$392	N/A	N/A	N/A

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26922	PAD-LEVELING-LPM/TMC5/7/10	\$81	N/A	N/A	N/A
26590	PANEL ASSY-PROGRAMMING PANEL-LPM	\$1,915	N/A	N/A	N/A
26731-3	PCB ASSY-AC DRIVE CONT-10 HP-PROGRAM LPM	\$1,909	N/A	N/A	N/A
26897	PENDANT LOCK PIN	\$16	N/A	N/A	N/A
26528	POWER MODULE SERVO DRIVE	\$1,506	N/A	N/A	N/A
26855	PULLEY-SPINDLE MOTOR	\$245	N/A	N/A	USED TO CLAMP AND UNCLAMP TOOL IN SPINDLE
26711	RECEIVER-BALL LOCK-FACE MOUNT	\$130	N/A	N/A	X AND Y AXIS
26497	DO NOT USE. SEE 26497R	N/A	N/A	N/A	N/A
26859	RESERVOIR-OIL-AIR-CYLINDER	\$35	N/A	N/A	N/A
26520	RUN PANEL MODULE - SEE 26520R(SEE NOTES)	\$2,152	N/A	N/A	N/A
26534-9	SCALE - DIGITAL - GAGE- TOOL SETTING	\$141	N/A	N/A	N/A
26945	SCREW-AUGER	\$417	N/A	N/A	PUMP SAME FOR COOLANT AND COOLANT WASH
26924	SCREWS-LEVELING - LPM AND TMC	\$38	N/A	N/A	N/A
26599-2	SERVO DRIVE-BRUSHLESS-AMPLIFIER-40/20	\$1,461	26599-2R	\$875	X & Y AXIS
26599-3	SERVO DRIVER ASSY-11 Nm MOTOR	\$1,420	26599-3R	\$875	Z AXIS
26599	SERVO DRIVERS ASSY (4th AXIS)	\$1,461	26599R	\$732	A/4th AXIS
PB6	SLEEVE -6MM	\$11	N/A	N/A	N/A
PB4	SLEEVE-4 MM	\$11	N/A	N/A	N/A
26800	TOOL - BASE - ASSY - CAT40	\$336	N/A	N/A	N/A
26980	TUBING-5MM IDX8MM - 5 FEET BLACK	\$40	N/A	N/A	5 FEET
26981	TUBING-8MM IDX12MM - 2 METERS-BLACK	\$40	N/A	N/A	5 FEET
26978	TUBING-COPPER-4MM OD - 5 FEET	\$40	N/A	N/A	USED ON X, Y AND Z AXIS
26979	TUBING-PLASTIC-SOFT 4mm ID x 6mm OD-14FT	\$40	N/A	N/A	5 FEET
26899	VALVE-AIR BLAST	\$18	N/A	N/A	LOCKS THE PENDANT IN PLACE
26963	VALVE-COOLANT	\$33	N/A	N/A	N/A
26899-1	VALVE-COOLANT	\$18	N/A	N/A	N/A
26857	VALVE-EXHAUST-TOOL UNCLAMP	\$41	N/A	N/A	N/A
26935	VALVE-METERING-AIR TO SPINDLE PURGE-LPM	\$89	N/A	N/A	SILVER AND BLUE VALVES. THEY ARE THE SAME. USED FOR AIR DOWN SPINDLE DURING TOOL CHANGE AND TOOL CHANGER IN/OUT.
26934	VALVE-METERING-TOOL UNCLAMP/ATC AIR IN/O	\$23	N/A	N/A	N/A
26883	WHEELS-FRONT DOOR	\$32	N/A	N/A	N/A
26871	WINDOW-FRONT DOORS (27 5/8 x 25 5/8)-LPM	\$170	N/A	N/A	PROVIDES OIL TO THE TOOL UNCLAMP CYLINDER
26876	WINDW-LEXAN-SIDE (27 3/8 x 19 1/2)-LPM	\$87	N/A	N/A	N/A
26769	WORK LIGHT - LPM	\$300	N/A	N/A	N/A
26769-BULB	WORK-LIGHT-BULB	\$33	N/A	N/A	N/A
Drive Train					
26748-1	BALLSCREW-Y/Z AXIS	\$1,241	N/A	N/A	N/A
26752	BEARING-ANGULAR CONTACT (PAIR)	\$255	N/A	N/A	N/A
26741	COUPLING-LPM-MOTOR/BALLSCREW-X/Y AXIS	\$252	N/A	N/A	P CLASS
26741-1	COUPLING-LPM-MOTOR/BALLSCRW-Z AXIS	\$252	N/A	N/A	N/A
26824-1	COVER-TELESCOPING-X AXIS LEFT	\$668	N/A	N/A	N/A

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26824	COVER-TELESCOPING-X AXIS RIGHT	\$668	N/A	N/A	USED TO PIN BEARING HOUSINGS
26818	COVER-TELESCOPING-Y AXIS FRONT	\$707	N/A	N/A	20 RELAYS – P/N ON MODULE – G2R-1-E
26818-1	COVER-TELESCOPING-Y AXIS REAR	\$433	N/A	N/A	N/A
26818-3	COVER-TELESCOPING-Z AXIS LOWER	\$693	N/A	N/A	N/A
26818-4	COVER-X AXIS FRONT	\$109	N/A	N/A	N/A
27002	CUSHION-BALLSCREW	\$60	N/A	N/A	UPPER BEARING ON SLIDING DOOR
27002-2	CUSHION-BALLSCREW-Y AXIS REAR	\$60	N/A	N/A	Z AXIS TOP BEARING HOUSING
27002-1	CUSHION-BALLSCREW-Z AXIS TOP	\$60	N/A	N/A	N/A
26762	LOCK NUT- MKR M30X1.5	\$36	N/A	N/A	USED ON ALL 3 AXIS ON BOTH ENDS OF BALLSCREW
26823	PIN-TAPERED	\$13	N/A	N/A	N/A
26745	SEAL-BEARING	\$13	N/A	N/A	USED ON X AND Y ONLY
26748	X BALLSCREW LPM	\$1,820	N/A	N/A	USED ON ALL 3 AXIS
26740	X LINEAR GUIDES-LP+J8680+F8677:J8+F8677:J8677	\$978	N/A	N/A	2 PER AXIS
26740-1	Y LINEAR GUIDE-LPM-MATCHED SET	\$792	N/A	N/A	SHOULD BE P CLASS, 2 PER AXIS
26740-2	Z LINEAR GUIDE-LPM-MATCHED SET	\$880	N/A	N/A	SHOULD BE P CLASS, 2 PER AXIS
Electrical Parts					
26768	BEACON LIGHT - LPM	\$79	N/A	N/A	USED ON ALL 3 AXIS ON BOTH SIDES OF BALLSCREW
26553	BREAKER-MAIN DISCONNECT	\$413	N/A	N/A	N/A
26716	BUTTON-SERVO ON	\$46	N/A	N/A	N/A
26578-50	CIRCUIT BREAKER050AMP-3 POLE	\$151	N/A	N/A	N/A
26557-01	CIRCUIT BREAKER-1 AMP-2 POLE	\$63	N/A	N/A	N/A
26557-10	CIRCUIT BREAKER-10 AMP-2 POLE	\$60	N/A	N/A	N/A
26558-16	CIRCUIT BREAKER-16 AMP-1 POLE	\$35	N/A	N/A	N/A
26558-02	CIRCUIT BREAKER-2 AMP-1 POLE	\$34	N/A	N/A	N/A
26578-30	CIRCUIT BREAKER-30AMP-3 POLE	\$147	N/A	N/A	N/A
26558-04	CIRCUIT BREAKER-4 AMP-1 POLE	\$33	N/A	N/A	N/A
26558-06	CIRCUIT BREAKER-6 AMP-1 POLE	\$33	N/A	N/A	N/A
22892-5	CONTACTOR-220 VAC, 15kW, COIL 50/60 24VA	\$229	N/A	N/A	N/A
22892-4	CONTACTOR-220 VAC, 2.2kW, COIL 50/60 24V	\$53	N/A	N/A	N/A
26586-3	CONTACTOR-BUSBAR	\$20	N/A	N/A	N/A
26944	PUMP-COOLANT-750W-440V/220V	\$588	N/A	N/A	N/A
26074-3	DO NOT USE. SEE 26074-2	\$194	N/A	N/A	N/A
26564	FAN-24V-ELEC ENCLOSURE-LPM	\$93	N/A	N/A	N/A
24394-1	FILTER-ECN	\$857	N/A	N/A	REPLACED PART # 26573-1GB
23036-2	FUSEHOLER-3 POLE	\$257	N/A	N/A	N/A
26822-80	FUSES-80 AMP	\$30	N/A	N/A	MAIN 3 PHASE FUSES FOR MACHINE
22680-4	LIMIT SWITCH-PLUNGER	\$31	N/A	N/A	N/A
22680-3	LIMIT SWITCH-SPDT	\$103	N/A	N/A	X and Z limit switch
26808	MODULE-EFP-INTERFACE (IM1, IM2, OM1)	\$152	N/A	N/A	N/A
26809	MODULE-RELAY (RM1)	\$501	N/A	N/A	N/A
26809-1	MODULE-RELAY(RM2)	\$209	N/A	N/A	N/A
26735	MOTOR-ATC (WITH BRAKE)	\$978	N/A	N/A	N/A

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26736	MOTOR-AUGER - TMC/LPM	\$591	N/A	N/A	N/A
26849	MOTOR-SPINDLE-LPM	\$4,079	N/A	N/A	N/A
23821-3	OVERLOAD RELAY-1 TO 1.6 AMPS	\$130	N/A	N/A	NEW OVERLOAD FOR TOOL CHANGER, USED ELSEWHERE
23821-2	OVERLOAD RELAY-1.6 TO 2.5 AMPS	\$130	N/A	N/A	OLD DESIGN – SEE 24999-1
27234-2	PLATE-SEAL-RUBBER-1/2"x .1: THK-DOOR-LPM	\$46	N/A	N/A	SEE ALSO 27234-2 PLATE
26559	POWER SUPPLY ***OBSOLETE -SEE 26559-3***	\$133	N/A	N/A	N/A
26567	RELAY (CAN USE 26567-1)	\$46	N/A	N/A	N/A
24483-2	RELAY-TIMER, OFF DELAY	\$221	N/A	N/A	3-AXIS ONLY, USE 23888 SPACER
26807	RELAY-24VDC-16A@30 TO 250VDC	\$41	N/A	N/A	N/A
26936	RELAY-SOLENOID VALVES	\$89	N/A	N/A	BLACK METERING VALVE
22890-500-30	RESISTOR-BRAKING	\$130	N/A	N/A	N/A
27234-1	SEAL-RUBBER-1"x .1" THK-DOOR-LPM	\$19	N/A	N/A	USED ON Y AXIS REAR BEARING HOUSING
26074-2	SENSOR-ATC MOTOR COUNTER/HOME PROXIMITY	\$128	N/A	N/A	N/A
26074-1	SENSOR-ATC TOOL DETECT	\$189	N/A	N/A	N/A
26348	SPINDLE FAN MOTOR-LPM/TMC	\$162	N/A	N/A	N/A
26931	SWITCH-AIR PRESSURE-LPM	\$125	N/A	N/A	N/A
26717-2	SWITCH-SAFETY-LOCKING-PWR TO RELEASE	\$510	N/A	N/A	Used for saddle door lock and loading door
22874-1	SWITCH-TOOL UNCLAMP(GREEN BUTTON)	\$57	N/A	N/A	Door unlock button on saddle and spindle jog on headstock
22557-3	TERMINAL BLOCK	\$20	N/A	N/A	N/A
22557-4	TERMINAL BLOCK	\$11	N/A	N/A	N/A
22557-5	TERMINAL BLOCK	\$11	N/A	N/A	N/A
26574-1	TERMINAL BLOCK-JUMPER	\$12	N/A	N/A	N/A
26575-1	TERMINAL BLOCK-JUMPER	\$9	N/A	N/A	N/A
21258-3	TRANSFORMER-1.6 KVA	\$516	N/A	N/A	N/A
27892	UPGRADE KIT-SAFETY SWITCH ASSY-DOOR	\$450	N/A	N/A	N/A
26938-1	SOLENOID VALVE ASSY-SINGLE-LPM	\$120	N/A	N/A	N/A
26938-3	SOLENOID VALVE ASSY-DUAL-LPM	\$220	N/A	N/A	N/A
Spindle Parts					
26848-19	FINGERS-CLAMPING	\$381	N/A	N/A	N/A
26848	SPINDLE ASSY-LPM	\$5,908	N/A	N/A	N/A
26848-29	TENSION BAR	\$181	N/A	N/A	N/A
26848-26	WASHER-BELLVILLE	\$11	N/A	N/A	N/A
Mechanical Parts					
26786	ARBOR (DISC MANDREL)	\$92	N/A	N/A	N/A
6005ZZ	BEARING-DEEP GROOVE	\$41	N/A	N/A	SEE ALSO 27234-1 RUBBER SEAL
26789	BEARING-TAPERED ROLLER	\$160	N/A	N/A	N/A
26811-13	CARRIER-CABLE	\$40	N/A	N/A	N/A
26811-18	CUSHION	\$13	N/A	N/A	N/A
26811-5	CYLINDER-CUSHION ASSEMBLY	\$255	N/A	N/A	N/A

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26811-2	CYLINDER-IN AND OUT TOOL CHANGE	\$298	N/A	N/A	N/A
26735-1	GEAR BOX-ATC MOTOR	\$428	N/A	N/A	N/A
26802	GRIPPER ASSEMBLY-TOOLCHANGER-CAT40	\$40	N/A	N/A	N/A
26802-1	GRIPPER ASSEMBLY-TOOL CHANGER-BT40	\$33	N/A	N/A	INCLUDES GRIPPER, FIXED PIN, AND KEY, AKA FINGER
26781	PLATE-MAGAZINE/GENEVA	\$1,077	N/A	N/A	N/A
26811-3	RAIL-CYLINDER	\$97	N/A	N/A	N/A
26811-19	SHAFT-CAM DRIVE	\$15	N/A	N/A	N/A
26791	SHAFT-LOCK NUT	\$19	N/A	N/A	N/A
26787	SHAFT-LOCK NUT (GHWB00040)	\$13	N/A	N/A	N/A
26790	SHAFT-LOCKWASHER	\$13	N/A	N/A	32008 BEARING
26788	SHAFT-LOCKWASHER	\$11	N/A	N/A	N/A
26794	SHROUD	\$394	N/A	N/A	N/A
26795	SHROUD-DOOR	\$132	N/A	N/A	N/A
26811-10	WHEEL-INDEXING AND LOCKING SEGMENT	\$181	N/A	N/A	8 RELAYS – P/N ON MODULE – G2R-1-E
Manuals		CD	Print		
26729	LPM APPLICATIONS MANUAL	\$50	\$90		N/A
27104	MANUALS-LPM-CD	\$50	N/A		USED IN ALL OTHER PLACES OTHER THAN WHERE 26741-1 AND 26745 ARE USED
26728	MANUAL-LPM-PROGRAMMING-OPERATING	\$50	\$90		N/A
24979	TRAK LPM 4TH AXIS SAMPLE PROGRAM MANUAL	\$50	\$90		N/A