

Part Number	TRAK 2OP M10 w/ TMX Control Machine S/N Includes DQ	List Price	Exchange Part#	Exchange Price	NOTES
26529-6	AC DRIVE ASSY-3HP 220 VAC-SGL PHASE PROG	\$3,192	N/A	N/A	440 volt option
26529-2	AC DRIVE ASSY-3HP-220 VAC - PROGRAM M10	\$3,192	N/A	N/A	N/A
26529-3	AC DRIVE ASSY-3HP-440V-2 OP	\$3,192	N/A	N/A	R units not normally available, quote new
27177-1	ADAPTER-LINK--COOLANT - 2OP	\$24	N/A	N/A	440 volt resistors
26931-1	AIR PRESSURE SWITCH (S9710)	\$125	N/A	N/A	N/A
28034	AIR REGULATOR	\$62	N/A	N/A	N/A
27522	BALL SCREW X-AXIS M10/M11	\$1,116	N/A	N/A	Tool unclamp cylinder
27579	BALL SCREW-Y-AXIS-2OP	\$1,116	N/A	N/A	N/A
27533	BALL SCREW-Z-AXIS-M10	\$1,116	N/A	N/A	N/A
23930	BEARING SET (2) ANGULAR CONTACT 7204 BEC	\$255	N/A	N/A	Set of 2 for X axis
22008	BEARING-204KTT	\$105	N/A	N/A	Used on right side of the table.
27701	BB SET(2)-ANGULAR CONTACT 7305 BECBP	\$260	N/A	N/A	New style chip filter
27689-1	BELLOW-PS-LEFT-300MM H (X-AXIS)	\$160	N/A	N/A	Wiper on ATC
27689-3	BELLOW-PS-LEFT-70MM H (Z-AXIS)	\$200	N/A	N/A	X axis
27689-2	BELLOW-PS-RIGHT-300MM H (X-AXIS)	\$160	N/A	N/A	X axis
27689-4	BELLOW-PS-RIGHT-70MM H (Z-AXIS)	\$200	N/A	N/A	Z axis
450-5M-15	BELT TIMING	\$117	N/A	N/A	X axis
415-5MHP-15	BELT-TIMING 5MM OPTIBELT OMEGA HP-M10	\$88	N/A	N/A	\$0
27640	BRAKE ASSY-Z-AXIS-24VDC-M10	\$161	27632R	\$1,241	N/A
26768-BULB	BULB-BEACON LIGHT LPM (NOTES)	\$11	N/A	N/A	N/A
26769-1-BULB	#N/A	#N/A	#N/A	#N/A	#N/A
25600	BRUSH KIT-AO SMITH AND MAGNATEK MOTORS	\$183	N/A	N/A	Approx ¼ inch thick brush
25300	BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS	\$183	N/A	N/A	Approx 1/8 inch thick brush x .370"
25610	BRUSH KIT-SPECIALITY MOTORS	\$130	N/A	N/A	N/A
21490-1	CABLE ASSY-POWER CORD-3 PHASE-220V-2 OP	\$132	N/A	N/A	N/A
26891-5	CARRIER CABLE-Z-AXIS-2OP	\$203	N/A	N/A	N/A
27632	(OBSOLETE) MODULE ASSY-2OP-see 27632R	\$1,134	N/A	N/A	N/A
27713	COOLANT PUMP - M10/M11	\$500	N/A	N/A	N/A
27857	COUPLING-SPINDLE-2OP	\$173	N/A	N/A	N/A
27679-1	COVER-WIPER-FRONT-WORKTABLE 2OP	\$128	N/A	N/A	N/A
27679-2	COVER-WIPER-REAR-WORKTABLE 2OP	\$128	N/A	N/A	N/A

Part Number	TRAK 2OP M10 w/ TMX Control Machine S/N Includes DQ	List Price	Exchange Part#	Exchange Price	NOTES
27583-1	CYLIND-32 BORE 300 STROKE-M10/M11(NOTES)	\$97	N/A	N/A	Feet the machine sits on
27583-5	CYLINDER-AIR-20MM BORE X 60MM STROKE	\$92	N/A	N/A	ATC cylinder, old style, very limited stock available, replace with 27242 kit
27583-6	CYLINDER-AIR-40mm BORE 125mm STROKE	\$90	N/A	N/A	ATC door assist cylinder
27502	CYLINDER-TOOL UNCLAMP - ORIGINAL(M10)	\$756	N/A	N/A	N/A
27553	ENCODER ASSY-MOTOR SPINDLE-2OP-6K	\$441	N/A	N/A	N/A
26564-1	FAN-110VAC	\$49	N/A	N/A	N/A
26348-1	FAN-SPINDLE MOTOR-2OP-6K	\$158	N/A	N/A	Z axis motor
22607-4	FILTER ELMNT - REPLACE-40um-BRASS-POROUS	\$16	N/A	N/A	Main air regulator
22607-2	FILTER/REG W/ 0-160 PSI GAUGE-40uM FLTER	\$63	N/A	N/A	
28133	FILTER-FINE CHIP-2OP	\$37	N/A	N/A	Used on ATC cylinder
22552-1	FILTER-PT4-5.75 X 5.75	\$13	N/A	N/A	N/A
28071	FLOW CONTROL-ATC DOOR ASSIST	\$16	N/A	N/A	Used on door air tank
28071-1	FLOW CONTROL-WITH MUFFLER	\$16	N/A	N/A	Front and rear of table
23152-16	FUSE-TIME DELAY-16A-500 V-10mm X 38mm L	\$19	N/A	N/A	Green button on head
23152-20	FUSE-TIME DELAY-20A-500 V-10mm X 38mm L	\$19	N/A	N/A	N/A
23152-4	FUSE-TIME DELAY-4A-500 V-10mm X 38mm L	\$19	N/A	N/A	N/A
23153-10	FUSE-600VA-TIME DELAY-CLASS CC-10 AMP	\$21	N/A	N/A	Fuse for coolant pump
27494	GRIPPER ASSY-DUAL-TOOL CHANGER	\$40	N/A	N/A	N/A
27493	GRIPPER ASSY-TOOL CHANGER	\$28	N/A	N/A	New style, replaces 27583-1, 27641 and 27641-1
26740-3	GUIDE-LINEAR-SET (2)- X AXIS 2OP	\$855	N/A	N/A	N/A
26740-4	GUIDE-LINEAR-SET (2)- Y AXIS 2OP	\$855	N/A	N/A	N/A
26740-5	GUIDE-LINEAR-SET (2) Z AXIS 2OP	\$855	N/A	N/A	N/A
27937-1	HANDLE-DOOR-2OP	\$36	N/A	N/A	Z axis
26538-1	HANDWHEEL ELECTRONIC-PT8 - OBSOLETE	\$248	N/A	N/A	N/A
27652	LCD MODULE ASSY-5"	N/A	N/A	N/A	\$0
27555-2	LEVELING PAD (FOOT)-FRAME ASSY(M10 M11)	\$30	N/A	N/A	Used on coolant wash and coolant for tool
24404-3	LEXAN WINDOW-DOOR-2OP	\$170	N/A	N/A	440 volt option 3 phase fuses
22680-4	LIMIT SWITCH-PLUNGER	\$31	N/A	N/A	N/A
22680-3	LIMIT SWITCH-SPDT	\$103	N/A	N/A	X and Z limit switch
22291-3	LUBE PUMP W/CABLE-110VAC-M10, FHM7	\$552	N/A	N/A	440 volt option
27215	M10 Z-AXIS BELT BRAKE COVER UPGRADE KIT	\$94	N/A	N/A	CD-MANUALS- 2 OP M10 MILL-SERVICE & PROG

Part Number	TRAK 2OP M10 w/ TMX Control Machine S/N Includes DQ	List Price	Exchange Part#	Exchange Price	NOTES
24428-2	MOTOR DIVER ASSY-40/55-W/INDEX-2FT CABLE	\$1,564	N/A	N/A	N/A
24428-4	**OBSOLETE** MOTOR-40/55-W/BRAKE-Z-AXIS	\$1,691	N/A	N/A	Y axis motor
24428-3	MOTOR DRIVER ASSY-4055-W/INDEX-6FT CABLE	\$1,564	N/A	N/A	X axis motor
27177-2	NOZZLE-COOLANT WASH-1" FLARE	\$24	N/A	N/A	These are individual links, used on coolant line for tool as well as coolant wash
27604	PANEL ASSY-2 OP MILL-M10	\$1,020	N/A	N/A	N/A
21490-2	POWER CORD ASSY-3 PHASE-440V-2 OP	\$104	N/A	N/A	N/A
28074	QUICK EXHAUST-ATC	\$16	N/A	N/A	Used on ATC and ATC door assist cylinder
27242	REPLACE KIT-CYLIND/SENSORS-M10/11(NOTES)	\$403	N/A	N/A	N/A
27175-1	RESISTOR ASSY- SPINDLE BRAKE	\$130	N/A	N/A	ATC cylinder
27175-2	RESISTOR ASSY SPINDLE BRAKE-200 OHMS	\$130	N/A	N/A	220 volt resistors
27175	RESISTOR ASSY-BRAKE-Z AXIS	\$142	N/A	N/A	N/A
27641	SENSOR ASSY-REED SE-ATC FRONT(NOTES)	\$59	N/A	N/A	Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit
27641-1	SENSOR ASSY-REED SWITCH-ATC BACK(NOTES)	\$55	N/A	N/A	Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit
26938-5	SOLENOID VALVE-DUAL-24VDC-4WAY	\$215	N/A	N/A	Tool unclamp cylinder
26938-4	SOLENOID VALVE-SINGLE-24VDC-4WAY	\$201	N/A	N/A	
27830	SPINDLE ASSY-2OP M10 MILL	\$4,141	N/A	N/A	N/A
26849-1	SEE 26849-4	\$1,490	N/A	N/A	Inside machine, replaces 26769-1
26768-2	STATUS LIGHT ASSY-2OP (SEE NOTES)	\$41	N/A	N/A	N/A
26768-3	STATUS LIGHT LED ASSY-24VDC M10/M11	\$95	N/A	N/A	ORDER 26768-3
26716-1	SWITCH-ASSY-PUSHBUTTON-SERVO ON (M10)	\$51	N/A	N/A	For electrical cabinet door and transformer fan
26039	SWITCH-E-STOP-PUSH BUTTON	\$130	N/A	N/A	N/A
22680-5	SWITCH-LIMIT-ROLLER PLUNGER	\$46	N/A	N/A	Same switch for both
22874-1	SWITCH-TOOL UNCLAMP(GREEN BUTTON)	\$57	N/A	N/A	Door unlock button on saddle and spindle jog on headstock
21258-6	TRANSFORMER-1.9KVA	\$490	N/A	N/A	**comes as a pair, used on Z axis
28071-3	VALVE-FLOW CONTROL-INLINE-AIR SSU6	\$16	N/A	N/A	On tool unclamp cylinder
28071-2	VAVLE-FLOW-CONTROL-AIR	\$16	N/A	N/A	Used on ATC cylinder
27998-2	WIPER-CENTER--FRONT AND REAR 2OP	\$30	N/A	N/A	Front and rear of table
27998-3	WIPER-FRONT/RIGHT 2OP	\$30	N/A	N/A	Front and rear of table
27998-1	WIPER-FRONT-LEFT 2OP	\$30	N/A	N/A	N/A

Part Number	TRAK 2OP M10 w/ TMX Control Machine S/N Includes DQ	List Price	Exchange Part#	Exchange Price	NOTES
27682-4	WIPER-LEFT SIDE-COVER ASSY-TOOL 2OP	\$34	N/A	N/A	Wiper on ATC
27682-5	WIPER-RIGHT SIDE-COVER ASSY-TOOL 2OP	\$34	N/A	N/A	Wiper on ATC
27682-2	WIPER-TOP/LEFT-COVER ASSY-TOOL 2OP	\$34	N/A	N/A	\$0
27682-3	WIPER-TOP/RIGHT-COVER ASSY-TOOL 2OP	\$34	N/A	N/A	Wiper on ATC
26769-4	WORK LIGHT-LED-100V-240V	\$310	N/A	N/A	N/A

Part Number	TRAK 2OP M10 w/ TMX Control Machine S/N Includes DQ	List Price	Exchange Part#	Exchange Price	NOTES
		CD	Print		
27104-2	CD-MANUALS- 2 OP M10 MILL-SERVICE & PROG	\$50	N/A		N/A
28005	MANUAL- 2 OP M10 PROGRAM & OPERATING	N/A	\$90		N/A
28004	MANUAL-SERVICE-2OP M10	N/A	\$90		N/A