

| Part Number  | TRAK 2OP M10 w/ TMX Control<br>Machine S/N Includes DQ | List Price | Exchange<br>Part# | Exchange<br>Price | NOTES   |
|--------------|--|------------|-------------------|-------------------|---|
| 26529-6      | AC DRIVE ASSY-3HP 220 VAC-SGL PHASE PROG               | \$2,797    | N/A               | N/A               | N/A   |
| 26529-2      | AC DRIVE ASSY-3HP-220 VAC - PROGRAM M10                | \$2,797    | 26529-2R          | \$2,661           | R units not normally available, quote new   |
| 26529-3      | AC DRIVE ASSY-3HP-440V-2 OP                            | \$2,797    | N/A               | N/A               | 440 volt option   |
| 27177-1      | ADAPTER-LINK--COOLANT - 2OP                            | \$20       | N/A               | N/A               | These are individual links, used on coolant line for tool as well as coolant wash |
| 26931-1      | AIR PRESSURE SWITCH (S9710)                            | \$109      | N/A               | N/A               |   |
| 28034        | AIR REGULATOR  | \$53       | N/A               | N/A               | Used on door air tank   |
| 27522        | BALL SCREW X-AXIS M10/M11                              | \$977      | N/A               | N/A               | N/A   |
| 27579        | BALL SCREW-Y-AXIS-2OP                                  | \$977      | N/A               | N/A               | N/A   |
| 27533        | BALL SCREW-Z-AXIS-M10                                  | \$977      | N/A               | N/A               | N/A   |
| 23930        | BEARING SET (2) ANGULAR CONTACT 7204 BEC               | \$222      | N/A               | N/A               | Set of 2 for X axis   |
| 22008        | BEARING-204KTT   | \$91       | N/A               | N/A               | Used on right side of the table.  |
| 27701        | BB SET(2)-ANGULAR CONTACT 7305 BECBP                   | \$226      | N/A               | N/A               | **comes as a pair, used on Z axis   |
| 27689-1      | BELLOW-PS-LEFT-300MM H (X-AXIS)                        | \$139      | N/A               | N/A               | X axis  |
| 27689-3      | BELLOW-PS-LEFT-70MM H (Z-AXIS)                         | \$174      | N/A               | N/A               | Z axis  |
| 27689-2      | BELLOW-PS-RIGHT-300MM H (X-AXIS)                       | \$139      | N/A               | N/A               | X axis  |
| 27689-4      | BELLOW-PS-RIGHT-70MM H (Z-AXIS)                        | \$174      | N/A               | N/A               | Z axis  |
| 450-5M-15    | BELT TIMING  | \$101      | N/A               | N/A               | X axis  |
| 415-5MHP-15  | BELT-TIMING 5MM OPTIBELT OMEGA HP-M10                  | \$75       | N/A               | N/A               | X and Z axis belt, replaces 410-5MR-15  |
| 27640        | BRAKE ASSY-Z-AXIS-24VDC-M10                            | \$140      | N/A               | N/A               | On top of ballscrew   |
| 26768-BULB   | BULB-BEACON LIGHT LPM (NOTES)                          | \$8        | N/A               | N/A               | N/A   |
| 26769-1-BULB | OBSOLETE. SELL NEW LAMP 26769-2                        | \$25       | N/A               | N/A               | ORDER 26769-2   |
| 25600        | BRUSH KIT-AO SMITH AND MAGNATEK MOTORS                 | \$159      | N/A               | N/A               | Approx ¼ inch thick brush   |
| 25300        | BRUSH KIT-HATHAWAY/EMOTEK/ MOTORS                      | \$112      | N/A               | N/A               | Approx 1/8 inch thick brush x .370"   |
| 25610        | BRUSH KIT-SPECIALITY MOTORS                            | \$112      | N/A               | N/A               | N/A   |
| 21490-1      | CABLE ASSY-POWER CORD-3 PHASE-220V-2 OP                | \$111      | N/A               | N/A               | N/A   |
| 26891-5      | CARRIER CABLE-Z-AXIS-2OP                               | \$177      | N/A               | N/A               | N/A   |
| 27632        | OBSOLETE - SEE 27632R                                  | N/A        | 27632R            | \$1,033           | N/A   |
| 27713        | COOLANT PUMP - M10 & M11                               | \$437      | N/A               | N/A               | N/A   |
| 27857        | COUPLING-SPINDLE-2OP                                   | \$150      | N/A               | N/A               | N/A   |
| 27679-1      | COVER-WIPER-FRONT-WORKTABLE 2OP                        | \$111      | N/A               | N/A               | N/A   |
| 27679-2      | COVER-WIPER-REAR-WORKTABLE 2OP                         | \$111      | N/A               | N/A               | N/A   |

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| 27583-1     | CYLIND-32 BORE 300 STROKE-M10/M11(NOTES)               | \$84       | N/A               | N/A               | ATC cylinder, old style, very limited stock available, replace with 27242 kit      |
| 27583-5     | CYLINDER-AIR-20MM BORE X 60MM STROKE                   | \$79       | N/A               | N/A               | ATC door assist cylinder   |
| 27583-6     | CYLINDER-AIR-40mm BORE 125mm STROKE                    | \$77       | N/A               | N/A               | Door lift cylinder   |
| 27502       | CYLINDER-TOOL UNCLAMP - ORIGINAL(M10)                  | \$662      | N/A               | N/A               | Tool unclamp cylinder  |
| 27553       | ENCODER ASSY-MOTOR SPINDLE-2OP-6K                      | \$385      | N/A               | N/A               | Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit |
| 26564-1     | FAN-110VAC   | \$42       | N/A               | N/A               | For electrical cabinet door and transformer fan                                    |
| 26348-1     | FAN-SPINDLE MOTOR-2OP-6K                               | \$137      | N/A               | N/A               | N/A  |
| 22607-4     | FILTER ELMNT - REPLACE-40um-BRASS-POROUS               | \$13       | N/A               | N/A               | For air regulator  |
| 22607-2     | FILTER/REG W/ 0-160 PSI GAUGE-40uM FLTER               | \$54       | N/A               | N/A               | Main air regulator   |
| 28133       | FILTER-FINE CHIP-2OP                                   | \$31       | N/A               | N/A               | New style chip filter  |
| 22552-1     | FILTER-PT4-5.75 X 5.75                                 | \$10       | N/A               | N/A               | N/A  |
| 28071       | FLOW CONTROL-ATC DOOR ASSIST                           | \$13       | N/A               | N/A               | Used on ATC and ATC door assist cylinder   |
| 28071-1     | FLOW CONTROL-WITH MUFFLER                              | \$13       | N/A               | N/A               | Used on ATC cylinder   |
| 23152-16    | FUSE-TIME DELAY-16A-500 V-10mm X 38mm L                | \$16       | N/A               | N/A               | N/A  |
| 23152-20    | FUSE-TIME DELAY-20A-500 V-10mm X 38mm L                | \$16       | N/A               | N/A               | N/A  |
| 23152-4     | FUSE-TIME DELAY-4A-500 V-10mm X 38mm L                 | \$16       | N/A               | N/A               | N/A  |
| 23153-10    | FUSE-600VA-TIME DELAY-CLASS CC-10 AMP                  | \$18       | N/A               | N/A               | 440 volt option 3 phase fuses  |
| 27494       | GRIPPER ASSY-DUAL-TOOL CHANGER                         | \$34       | N/A               | N/A               | N/A  |
| 27493       | GRIPPER ASSY-TOOL CHANGER                              | \$24       | N/A               | N/A               | N/A  |
| 26740-3     | GUIDE-LINEAR-SET (2)- X AXIS 2OP                       | \$748      | N/A               | N/A               | N/A  |
| 26740-4     | GUIDE-LINEAR-SET (2)- Y AXIS 2OP                       | \$748      | N/A               | N/A               | N/A  |
| 26740-5     | GUIDE-LINEAR-SET (2) Z AXIS 2OP                        | \$748      | N/A               | N/A               | N/A  |
| 27937-1     | HANDLE-DOOR-2OP  | \$30       | N/A               | N/A               | N/A  |
| 26538-1     | HANDWHEEL ELECTRONIC-PT8                               | \$216      | N/A               | N/A               | N/A  |
| 27652       | LCD MODULE ASSY-5"                                     | N/A        | N/A               | N/A               | N/A  |
| 27555-2     | LEVELING PAD (FOOT)-FRAME ASSY(M10&M11)                | \$24       | N/A               | N/A               | Feet the machine sits on   |
| 24404-3     | LEXAN WINDOW-DOOR-2OP                                  | \$147      | N/A               | N/A               | N/A  |
| 22680-4     | LIMIT SWITCH-PLUNGER                                   | \$25       | N/A               | N/A               | N/A  |
| 22680-3     | LIMIT SWITCH-SPDT                                      | \$89       | N/A               | N/A               | X and Z limit switch   |
| 22291-3     | LUBE PUMP W/CABLE-110VAC-M10, FHM7                     | \$482      | N/A               | N/A               | N/A  |

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| 27215       | M10 Z-AXIS BELT& BRAKE COVER UPGRADE KIT               | \$81       | N/A               | N/A               | N/A  |
| 24428-2     | MOTOR DIVER ASSY-40/55-W/INDEX-2FT CABLE               | \$1,369    | 24428-2R          | \$1,201           | X axis motor   |
| 24428-4     | **OBSOLETE** MOTOR-40/55-W/BRAKE-Z-AXIS                | \$1,481    | 24428-4R          | \$1,245           | Z axis motor   |
| 24428-3     | MOTOR DRIVER ASSY-4055-W/INDEX-6FT CABLE               | \$1,369    | 24428-3R          | \$1,201           | Y axis motor   |
| 27177-2     | NOZZLE-COOLANT WASH-1" FLARE                           | \$20       | N/A               | N/A               | Used on coolant wash and coolant for tool  |
| 27604       | PANEL ASSY-2 OP MILL-M10                               | \$892      | 27604R            | \$517             | N/A  |
| 21490-2     | POWER CORD ASSY-3 PHASE-440V-2 OP                      | \$88       | N/A               | N/A               | 440 volt option  |
| 28074       | QUICK EXHAUST-ATC                                      | \$13       | N/A               | N/A               | Used on ATC cylinder   |
| 27242       | REPLACE KIT-CYLIND&SENSORS-M10/11(NOTES)               | \$352      | N/A               | N/A               | New style, replaces 27583-1, 27641 and 27641-1                                     |
| 27175-1     | RESISTOR ASSY- SPINDLE BRAKE                           | \$112      | N/A               | N/A               | 220 volt resistors   |
| 27175-2     | RESISTOR ASSY SPINDLE BRAKE-200 OHMS                   | \$112      | N/A               | N/A               | 440 volt resistors   |
| 27175       | RESISTOR ASSY-BRAKE-Z AXIS                             | \$123      | N/A               | N/A               | N/A  |
| 27641       | SENSOR ASSY-REED SE-ATC FRONT(NOTES)                   | \$50       | N/A               | N/A               | Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit |
| 27641-1     | SENSOR ASSY-REED SWITCH-ATC BACK(NOTES)                | \$47       | N/A               | N/A               | Sensor on ATC cylinder, old style, limited stock available, replace with 27242 kit |
| 26938-5     | SOLENOID VALVE-DUAL-24VDC-4WAY                         | \$187      | N/A               | N/A               | ATC cylinder   |
| 26938-4     | SOLENOID VALVE-SINGLE-24VDC-4WAY                       | \$175      | N/A               | N/A               | Tool unclamp cylinder  |
| 27830       | SPINDLE ASSY-2OP M10 MILL                              | \$3,627    | 27830R            | \$2,384           | N/A  |
| 26849-1     | SPNDLE MOTOR-INDUCTION-3HP W ENCODER M10               | \$1,305    | N/A               | N/A               | N/A  |
| 26768-2     | STATUS LIGHT ASSY-2OP (SEE NOTES)                      | \$35       | N/A               | N/A               | ORDER 26768-3  |
| 26768-3     | STATUS LIGHT LED ASSY-24VDC M10/M11                    | \$82       | N/A               | N/A               | N/A  |
| 26716-1     | SWITCH-ASSY-PUSHBUTTON-SERVO ON (M10)                  | \$44       | N/A               | N/A               | N/A  |
| 26039       | SWITCH-E-STOP-PUSH BUTTON                              | \$112      | N/A               | N/A               | N/A  |
| 22680-5     | SWITCH-LIMIT-ROLLER PLUNGER                            | \$39       | N/A               | N/A               | Door switch  |
| 22874-1     | SWITCH-TOOL UNCLAMP(GREEN BUTTON)                      | \$48       | N/A               | N/A               | Door unlock button on saddle and spindle jog on headstock                          |
| 21258-6     | TRANSFORMER-1.9KVA                                     | \$415      | N/A               | N/A               | N/A  |
| 28071-3     | VALVE-FLOW CONTROL-INLINE-AIR SSU6                     | \$13       | N/A               | N/A               | Used on ATC door assist cylinder   |
| 28071-2     | VAVLE-FLOW-CONTROL-AIR                                 | \$13       | N/A               | N/A               | On tool unclamp cylinder   |
| 27998-2     | WIPER-CENTER--FRONT & REAR 2OP                         | \$24       | N/A               | N/A               | Front and rear of table  |
| 27998-3     | WIPER-FRONT/RIGHT 2OP                                  | \$24       | N/A               | N/A               | Front and rear of table  |
| 27998-1     | WIPER-FRONT-LEFT 2OP                                   | \$24       | N/A               | N/A               | Front and rear of table  |

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|--------------------|--|-------------------|---------------------------|---------------------------|----------------------------------|
| 27682-4            | WIPER-LEFT SIDE-COVER ASSY-TOOL 2OP                            | \$28              | N/A                       | N/A                       | Wiper on ATC                     |
| 27682-5            | WIPER-RIGHT SIDE-COVER ASSY-TOOL 2OP                           | \$28              | N/A                       | N/A                       | Wiper on ATC                     |
| 27682-2            | WIPER-TOP/LEFT-COVER ASSY-TOOL 2OP                             | \$28              | N/A                       | N/A                       | Wiper on ATC                     |
| 27682-3            | WIPER-TOP/RIGHT-COVER ASSY-TOOL 2OP                            | \$28              | N/A                       | N/A                       | Wiper on ATC                     |
| 26769-2            | WORK LIGHT LED-110/220VAC - M10/M11                            | \$214             | N/A                       | N/A                       | Inside machine, replaces 26769-1 |

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|             |  | CD         | Print             |                   |  |
| 27104-2     | CD-MANUALS- 2 OP M10 MILL-SERVICE & PROG               | \$50       | N/A               |                   | CD-MANUALS- 2 OP M10 MILL-SERVICE & PROG |
| 28005       | MANUAL- 2 OP M10 PROGRAM & OPERATING                   | N/A        | \$77              |                   | N/A                                      |
| 28004       | MANUAL-SERVICE-2OP M10                                 | N/A        | \$77              |                   | N/A                                      |