

# Southwestern Industries, Inc.

## SMX2 Retrofit Specifications

### ProtoTRAK SMX System Specifications

(O) indicates optional feature

#### ProtoTRAK System Hardware

- ProtoTRAK SMX CNC
- Two-axis CNC, three-axis DRO
- Real handwheels for manual operation
- 10.4" color active-matrix screen
- Industrial-grade Pentium® processor
- 1 GB Ram
- 4 USB connectors
- Override of program feedrate
- LED status lights built into display
- RJ45 Port and Ethernet card (O)
- Override of program spindle speed (O)
- USB Thumb drive flash memory 512 or more (O)
- Uncluttered front panel with few hard keys
- Quill glass scale

#### Software Features – general operation

- Clear, uncluttered screen display
- Prompted data inputs
- English language – no codes
- Soft keys - change within context
- Windows® operating system
- Selectable two or three-axis CNC
- Color graphics with adjustable views
- Inch/mm selectable
- Convenient modes of operation

#### DRO Mode features

- Incremental and absolute dimensions
- Jog at rapid with override
- Powerfeed X, Y or Z
- Do One CNC canned cycle
- Teach-in of manual moves
- Servo return to 0 absolute
- Tool offsets from library
- Go To Dimensions (O)
- Spindle speed setting with manual override (O)
- Fine/Course handwheel resolution (O)

#### Program Mode features

- Auto Geometry Engine (O)

- Geometry-based programming
- Tool Path programming (O)
- Scaling of print data (O)
- Multiple fixture offsets (O)
- Programming of Auxiliary Functions (O)
- Event Comments (O)
- Incremental and absolute dimensions
- Automatic diameter cutter comp
- Circular interpolation
- Linear interpolation
- Look –graphics with a single button push
- List step – graphics with programmed events displayed
- Alphanumeric program names
- Program data editing
- Program pause
- Conrad – automatic corner radius
- Programmable spindle speeds (O)
- Math helps with graphical interface
- Auto load of math solutions
- Tool step over adjustable for pocket routines
- Pocket bottom finish pass
- Selectable ramp or plunge cutter entry
- Subroutine repeat of programmed events
- Nesting
- Rotate about Z axis for skewing data
- Mirror of programmed events (O)
- Copy (O)
- Copy rotate (O)
- Copy mirror (O)

### **Canned cycles**

- Position
- Drill
- Bolt Hole
- Mill
- Arc
- Circle pocket
- Rectangular pocket
- Irregular Pocket (O)
- Circular profile
- Rectangular profile
- Irregular Profile(O)
- Circle Island (O)
- Rectangular Island (O)
- Irregular Island(O)
- Helix (O)
- Thread milling (O)
- Engrave(O)
- Tapping(O)

- Face Milling (O)

### **Edit mode Features**

- Delete events
- Erase program
- Spreadsheet editing (O)
- Global data change (O)
- G-Code editor (O)
- Clipboard to copy events between programs (O)

### **Set Up Mode Features**

- Program diagnostics
- Advanced tool library
- Tool names
- Tool length offset with modifiers
- Advanced diagnostic routines
- Software travel limits
- Tool path graphics with adjustable views
- Program run time estimation clock (O)

### **Run Mode Features**

- TRAKing (O)
- Trial run at rapid
- Real time run graphics with tool icon
- Countdown clock to next pause or tool change (O)

### **Program In/Out Mode Features**

- Program storage to USB flash drive
- CAM program converter
- Converter for prior-generation ProtoTRAK programs
- DXF/DWG file converter (O)
- Selection of file storage locations (O)
- Automatic file back-up routine (O)
- Preview graphics for unopened files (O)
- Networking (O)

## **Control Options**

### **Advanced Features with Verify Option**

- Verify – see a 3-D model machined before cutting chips
- Auto Geometry Engine™
- Programmable Auxiliary functions
- Additional Canned Cycles:
  - Irregular Pocket
  - Circle Island
  - Rectangular Island
  - Irregular Island
  - Irregular Profile
  - Engrave

- Face Milling
- G-Code editor
- Countdown clock to next pause or tool change
- Total program time estimator
- Spreadsheet editing
- Global data change
- Scaling of print data
- Multiple fixture offsets
- Event comments
- Tool path conversational programming
- Mirror of programmed events
- Copy with or without offsets
- Copy Rotate
- Copy Mirror
- Clipboard to copy events between programs

### **Networking Option**

- Networking via RJ 45 port

### **The DXF File Converter Option**

- Import and convert CAD data into ProtoTRAK programs
- DXF or DWG files
- Chaining
- Automatic Gap Closing
- Layer control
- Easy, prompted process you can do right at the machine

### **CAM Out Converter Option**

- Save ProtoTRAK files as CAM files for running on different controls

### **TRAKing/Electronic Handwheels Option**

- Electronic Handwheels on X and Y (replaces the mechanical handwheels)
- TRAKing of programs during program run
- Go To Dimensions
- Selectable Fine/Coarse handwheel resolution

### **Hardware Options**

- Glass Scales on table and saddle
- Remote Stop/Go switch
- Auto Lube Pump
- Spray Coolant
- Table Guard Enclosure
- Limit Switches